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1-1	2018-01-25	1.1, 2.2, 2.3, 3.3.3, 3.5, 4.1, 4.4.2, 4.5, 4.6, 4.7, 6.1.5, 6.1.6, 6.2, 6.4, 7.3.1	Incorporating feedback from PDR
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Abstract:

Carbon dioxide (CO₂), methane (CH₄), and carbon monoxide (CO) are three main greenhouse gases emitted by human activities. Developing a better understanding of their contribution to greenhouse effects requires more accessible, flexible, and scalable air sampling mechanisms. A balloon flight is the most cost-effective mechanism to obtain a vertical air profile through continuous sampling between the upper troposphere and the lower stratosphere. However, recovery time constraints due to gas mixture concerns geographically restrict the sampling near existing research centers where analysis of the recovered samples can take place. The TUBULAR experiment is a technology demonstrator for atmospheric research supporting an air sampling mechanism that would offer climate change researchers access to remote areas by minimizing the effect of gas mixtures within the collected samples so that recovery time is no longer a constraint. The experiment includes a secondary sampling mechanism that serves as reference against which the proposed sampling mechanism can be validated.

Keywords:

Balloon Experiments for University Students, Climate Change, Stratospheric Air Sampling, AirCore, Sampling Bags, Greenhouse Gas, Carbon Dioxide (CO₂), Methane (CH₄), Carbon Monoxide (CO).

Contents

CHANGE RECORD	2
PREFACE	11
1 Introduction	14
1.1 Scientific Background	14
1.2 Mission Statement	14
1.3 Experiment Objectives	15
1.4 Experiment Concept	15
1.5 Team Details	17
2 Experiment Requirements and Constraints	21
2.1 Functional Requirements	21
2.2 Performance Requirements	21
2.3 Design Requirements	22
2.4 Operational Requirements	23
2.5 Constraints	23
3 Project Planning	24
3.1 Work Breakdown Structure	24
3.2 Schedule	27
3.3 Resources	28
3.3.1 Manpower	28
3.3.2 Budget	30
3.3.3 External Support	30
3.4 Outreach Approach	32
3.5 Risk Register	33
4 Experiment Design	39
4.1 Experiment Setup	39
4.2 Experiment Interfaces	48
4.2.1 Mechanical Interfaces	48
4.2.2 Thermal Interfaces	49
4.2.3 CAC Interfaces	51
4.2.4 AAC Interfaces	51
4.2.5 Electrical Interfaces	52
4.3 Experiment Components	54
4.3.1 Electrical Components	54
4.3.2 Mechanical Components	59
4.3.3 Other Components	64
4.4 Mechanical Design	66
4.4.1 Structure	68
4.4.2 Walls and Protections	69
4.4.3 CAC Box	70
4.4.4 AAC Box	72
4.4.5 Pneumatic Subsystem	76

4.5	Electrical Design	78
4.5.1	Block Diagram	78
4.5.2	Miniature Diaphragm Air Pump	79
4.5.3	Electromagnetically Controlled Valves	81
4.5.4	Switching Circuits	82
4.5.5	Schematic	83
4.5.6	PCB Layout	85
4.6	Thermal Design	88
4.6.1	Thermal Environment	88
4.6.2	The Critical Stages	88
4.6.3	Overall Design	89
4.6.4	Internal Temperature	91
4.6.5	Calculations and Simulation Reports	92
4.7	Power System	95
4.7.1	Power System Requirements	95
4.8	Software Design	96
4.8.1	Purpose	96
4.8.2	Design	96
4.8.3	Implementation	101
4.9	Ground Support Equipment	102
5	Experiment Verification and Testing	103
5.1	Verification Matrix	103
5.2	Test Plan	106
5.2.1	Test Priority	106
5.2.2	Planned Tests	106
5.2.3	Test Descriptions	108
5.3	Test Results	119
5.3.1	Test 28: Pump Operations	119
5.3.2	Test 18: Pump Low Pressure	119
5.3.3	Test 30: Sampling Bag Bursting	120
5.3.4	Test 29: Pump Current under Low Pressure	120
5.3.5	Test 17: Sampling bags' holding times and samples'	121
5.3.6	Test 4: Low Pressure	123
5.3.7	Test 20: Switching Circuit Testing and Verification	124
5.3.8	Test 32: Software Failure	124
5.3.9	Test 31: Unit Test	124
5.3.10	Test 10: Software and Electronics Operation	124
5.3.11	Test 14: Ground Station-OBC Parameters Reprogram Test	125
5.3.12	Test 24: Software and Electronics Integration	125
5.3.13	Test 5: Thermal Test	125
5.3.14	Test 27: Shock test	126
5.3.15	Test 9: Vibration test	126
5.3.16	Test 25: Structure test	126
5.3.17	Test 33: Electrical Component Testing	126
5.3.18	Test 12: Removal test	126
5.3.19	Test 2: Data collection test	126

5.3.20	Test 7: Bench test	127
5.3.21	Test 16: Sampling test	127
6	Launch Campaign Preparations	128
6.1	Input for the Campaign / Flight Requirements Plans	128
6.1.1	Dimensions and Mass	128
6.1.2	Safety Risks	128
6.1.3	Electrical Interfaces	129
6.1.4	Launch Site Requirements	129
6.1.5	Flight Requirements	130
6.1.6	Accommodation Requirements	131
6.2	Preparation and Test Activities at Esrange	132
6.3	Timeline for Countdown and Flight	134
6.4	Post Flight Activities	135
6.4.1	CAC Recovery	135
6.4.2	Recovery Checklist	135
6.4.3	Analysis Preparation	136
7	Data Analysis and Results	137
7.1	Data Analysis Plan	137
7.1.1	Picarro G2401	137
7.1.2	Analysis Strategy	140
7.2	Launch Campaign	144
7.2.1	Flight preparation activities during launch campaign	144
7.2.2	Flight performance	144
7.2.3	Recovery	144
7.2.4	Post flight activities	144
7.3	Results	144
7.3.1	Expected Results	144
7.4	Lessons Learned	150
7.4.1	Management Division	150
7.4.2	Scientific Division	151
7.4.3	Electrical Division	152
7.4.4	Software Division	152
7.4.5	Mechanical Division	153
7.4.6	Thermal Division	153
8	Abbreviations and References	155
8.1	Abbreviations	155
8.2	References	157
A	Experiment Reviews	159
A.1	Preliminary Design Review (PDR)	159
A.2	Critical Design Review (CDR)	162
A.3	Integration Progress Review (IPR)	166
B	Outreach	174
B.1	Outreach on Project Website	174

B.2	Outreach Timeline	179
B.3	Social Media Outreach on Facebook	180
B.4	Social Media Outreach on Instagram	181
B.5	Outreach with Open Source Code Hosted on a REXUS/BEXUS GitHub Repository	182
B.6	Outreach with Team Patch	182
B.7	Visit by the Canadian Ambassador	183
B.8	Attendance at Lift Off 2018	184
C	Additional Technical Information	185
C.1	Materials Properties	185
C.2	Coiled Tube and Sampling Bag Example	186
C.2.1	CAC Coiled Tube	186
C.2.2	Air Sampling Bag	186
C.3	Dimensions of the sampling bag	187
C.4	List of components in The Brain	187
C.5	Pneumatic System Interfaces	189
C.5.1	Straight Fittings	189
C.5.2	90 Degree Fittings	189
C.5.3	Tee Fittings	189
C.5.4	Quick Connectors	190
C.5.5	Reducer and Adapters Fittings	190
C.5.6	Port Connections and Ferrule Set	190
C.6	Manufacturing Drawings	191
C.7	Software Sequence Diagram	228
C.7.1	Air Sampling Control Object Sequence diagrams	228
C.8	Heating Object Sequence Diagrams	231
C.9	Sensor Object Sequence Diagrams	234
C.10	Software Interface Diagram	237
C.10.1	Sensor Object Interface Diagram	237
C.10.2	Air Sampling Control Object Interface Diagram	238
C.10.3	Heating Object Interface Diagram	239
C.11	PCB Schematics	240
C.12	Tube	243
C.13	AAC Manifold Valve	244
C.14	AAC Flushing Valve and CAC Valve	245
C.15	Pump	248
C.16	Airflow Sensor	249
C.17	Static Pressure Sensor	253
D	Checklists	256
D.1	Pre-Launch Checklist	256
D.2	Cleaning Checklist	262
D.3	Recovery Team Checklist	263
E	Team Availability	265
E.1	Team availability from February 2018 to July 2018	265
E.2	Team availability from August 2018 to January 2019	266

E.3	Graph Showing Team availability Over Summer	267
F	Gantt Chart	268
F.1	Gantt Chart (1/4)	269
F.2	Gantt Chart (2/4)	270
F.3	Gantt Chart (3/4)	271
F.4	Gantt Chart (4/4)	272
G	Equipment Loan Agreement	274
H	Air Sampling Model for BEXUS Flight	277
H.1	Introduction	277
H.1.1	Objectives	277
H.1.2	Justification	277
H.1.3	Methodology	277
H.2	Scientific and Empirical Background	277
H.2.1	Study of Previous BEXUS Flights	277
H.2.2	Trace Gases Distribution	282
H.3	Sampling Flowrate	287
H.3.1	Pump Efficiency	287
H.4	Discussion of the Results	288
H.4.1	Computational Methods vs. Flight Measurements	288
H.4.2	Mass Effects in the Descent Curve	292
H.4.3	Discrete Sampling Volumes	293
H.4.4	Limitations of the Bag Sampling Method	294
H.5	Conclusions	296
H.5.1	Sampling Strategy	296
H.5.2	Discussion of the Results	296
I	Experiment Thermal Analysis	299
I.1	Component Temperature Ranges	299
I.2	Thermal equations	301
I.2.1	Variables and Tables	301
I.3	Thermal calculations in MATLAB	302
I.3.1	Solar flux and Albedo	302
I.3.2	Conduction	302
I.3.3	Earth IR flux	302
I.3.4	Radiation	303
I.3.5	Convection	303
I.3.6	Thermal equation	305
I.3.7	Trial run with BEXUS 25 air temperature data for altitudes	306
I.3.8	Trial flight for the CAC	307
I.3.9	MATLAB Conclusion	307
I.4	Thermal Simulations in ANSYS	308
I.5	ANSYS Result	309
I.5.1	Including Air With Same Density as Sea Level in the Brain	309
I.5.2	No Air in the Brain	310
I.6	Result	311

J Thermal Analysis MATLAB Code	313
J.1 Convection MATLAB Code	313
J.2 Main Thermal MATLAB Code	314
K Budget Allocation and LaTeX Component Table Generator Google Script Code	319
K.1 Budget Allocation Code	319
K.2 Latex Component Table Generator	322
L Center of Gravity Computation	325
L.1 Code	325
M Budget Spreadsheets	330
M.1 Structure	330
M.2 Electronics Box	331
M.3 Cables and Sensors	332
M.4 CAC	333
M.5 AAC	334
M.6 Tools, Travel, and Other	335
N Full List of Requirements	336
N.1 Functional Requirements	336
N.2 Performance Requirements	337
N.3 Design Requirements	338
N.4 Operational Requirements	340
N.5 Constraints	340
O Test Results	341
O.1 Test 28: Pump Operations	341
O.2 Test 18: Pump Low Pressure	342
O.2.1 Test 30: Sampling Bag Bursting	344
O.3 Test 29: Pump Current under Low Pressure	346
O.4 Test 17: Sampling bags' holding times and samples' condensation verification .	348
O.4.1 Test 4: Low Pressure	356
O.4.2 Test 24: Software and Electronics Integration	361
O.4.3 Test 5: Thermal Test	362
O.4.4 Test 20: Switching Circuit Testing and Verification	366
O.4.5 Test 32: Software Failure	366
O.5 Test 33: Electrical Component Testing	367
O.5.1 Test results for Electrical component testing	368
O.5.2 Test Results for PCB Testing	369
O.5.3 Test 27: Shock test	369
O.5.4 Test 9: Vibration test	369
O.5.5 Test 25: Structure test	369
O.5.6 Test 12: Removal test	370
O.5.7 Test 2: Data collection test	371
O.5.8 Test 7: Bench test	371
O.5.9 Test 16: Sampling test	371

PREFACE

The Rocket and Balloon Experiments for University Students (REXUS/BEXUS) programme is realized under a bilateral Agency Agreement between the German Aerospace Center (DLR) and the Swedish National Space Board (SNSB). The Swedish share of the payload has been made available to students from other European countries through a collaboration with the European Space Agency (ESA).

EuroLaunch, a cooperation between the Esrange Space Center of SSC and the Mobile Rocket Base (MORABA) of DLR, is responsible for the campaign management and operations of the launch vehicles. Experts from DLR, SSC, ZARM, and ESA provide technical support to the student teams throughout the project.

The Student Experiment Documentation (SED) is a continuously updating document regarding the BEXUS student experiment TUBULAR - Alternative to AirCore for Atmospheric Greenhouse Gas Sampling and will undergo reviews during the preliminary design review, the critical design review, the integration progress review, and final experiment report.

The TUBULAR Team consists of a diverse and inter-disciplinary group of students from Luleå University of Technology's Masters programme in Atmospheric Studies, Space Engineering, and Spacecraft Design. The idea for the proposed experiment stems from concerns over the realities of climate change as a result of human activity coupled with the complexity and limitations in obtaining greenhouse gas profile data to support climate change research.

Based above the Arctic circle in Kiruna, Sweden, the TUBULAR Team is exposed to Arctic science research with which it will collaborate in order to produce a research detailing the air sampling methodology, measurements, analysis, and findings.

Acknowledgements

The TUBULAR Team wishes to acknowledge the invaluable support received by the REXUS/BEXUS organizers, SNSB, DLR, ESA, SSC, ZARM, Esrange Space Centre, and ESA Education. In particular, the team's gratitude extends to the following project advisers who show special interest in our experiment:

- **Dr. Rigel Kivi**, Senior Scientist at the Finnish Meteorological Institute (FMI). A key project partner, Dr. Kivi's research and experience in Arctic atmospheric studies serves as a knowledge-base reference that ensures proper design of the experiment.
- **Mr. Pauli Heikkinen**, Scientist at FMI. A key project partner, Dr. Heikkinen's research and experience in Arctic atmospheric studies serves as a knowledge-base reference that ensures proper design of the experiment.
- **Dr. Uwe Raffalski**, Associate Professor at the Swedish Institute of Space physics (IRF) and the project's endorsing professor. Dr. Raffalski's research and experience in Arctic atmospheric studies serves as a knowledge-base reference that ensures proper design of the experiment.
- **Dr. Thomas Kuhn**, Associate Professor at Luleå University of Technology (LTU). A project course offered by Dr. Kuhn serves as a merited university module all while providing the team with guidance and supervision.
- **Mr. Olle Persson**, Operations Administrator at Luleå University of Technology (LTU). A former REXUS/BEXUS affiliate, Mr. Persson has been providing guidance based on his experience.
- **Mr. Grzegorz Izvorski**, Electromechanical Instrumentation Engineer at European Space Agency (ESA). Mr. Izvorski is the team's mentor supporting design and development of the project to ensure launch success.
- **Mr. Koen Debeule**, Electronic Design Engineer at European Space Agency (ESA). Mr. Debeule is the team's supporting mentor.
- **Mr. Vince Still**, LTU alumni and previous BEXUS participant with project EXIST. Mr. Still assists the team as a thermal consultant.

The TUBULAR Team would also like to acknowledge component sponsorship from the following manufacturers and suppliers all of which showed authentic interest in the project and provided outstanding support:

- **Restek** develops and manufactures GC and LC columns, reference standards, sample prep materials, and accessories for the international chromatography industry.
- **SMC Pneumatics** specializes in pneumatic control engineering to support industrial automation. SMC develops a broad range of control systems and equipment, such as directional control valves, actuators, and air line equipment, to support diverse applications.
- **SilcoTek** provides coatings solutions that are corrosion resistant, inert, H₂S resistant, anti-fouling, and low stick.

- **Swagelok** designs, manufactures, and delivers an expanding range of fluid system products and solutions.
- **Teknolab Sorbent** provides products such as analysis instruments and accessories within reference materials, chromatography and separation technology.
- **Lagers Masking Consulting** specializes in maintenance products and services for industry, construction, and municipal facilities.
- **Bosch Rexroth** manufactures products and systems associated with the control and motion of industrial and mobile equipment.
- **KNF** develops, produces, and distributes high quality diaphragm pumps and systems for gases, vapors, and liquids.
- **Eurocircuits** are specialist manufacturers of prototype and small batch PCBs.

1 Introduction

1.1 Scientific Background

The ongoing and increasingly rapid melting of the Arctic ice cap has served as a reference to the global climate change. Researchers have noted that “the Arctic is warming about twice as fast as the rest of the world” [18] and projecting an ice-free Arctic Ocean as a realistic scenario in future summers similar to the Pliocene Epoch when “global temperature was only 2–3°C warmer than today” [3]. Suggestions that additional loss of Arctic sea ice can be avoided by reducing air pollutant and CO₂ growth still require confirmation through better climate effect measurements of CO₂ and non-CO₂ forcings [3]. Such measurements bear high costs, particularly in air sampling for trace gas concentrations in the region between the upper troposphere and the lower stratosphere which have a significant effect on the Earth's climate. There is little information on distribution of trace gases at the stratosphere due to the inherent difficulty of measuring gases above aircraft altitudes.

Trace gases are gases which make up less than 1% of the Earth's atmosphere. They include all gasses except Nitrogen, and Oxygen. In terms of climate change, the main concern for the scientific community is that of CO₂ and CH₄ concentrations which make up less than 0.1% of the trace gases and are referred to as Greenhouse gases. Greenhouse gas concentrations are measured in parts per million (ppm), and parts per billion (ppb). They are the main offenders of the greenhouse effect caused by human activity as they trap heat into the atmosphere. Larger emissions of greenhouse gases lead to higher concentrations of those gases in the atmosphere thus contributing to climate change.

1.2 Mission Statement

There is little information on the distribution of trace gases at the stratosphere due to the inherent difficulty and high cost of air sampling above aircraft altitudes [3]. The experiment seeks to contribute to and support climate change research by proposing and validating a low-cost air sampling mechanism that reduces the current complexities and limitations of obtaining data on stratospheric greenhouse gas distribution.

1.3 Experiment Objectives

Beyond providing knowledge on greenhouse gas distributions, the sampling obtained from the experiment will serve as a reference to validate the robustness and reliability of the proposed sampling system through comparative analysis of results obtained with a reference sampling system.

The primary objective of the experiment consists of validating the proposed sampling system as a reliable mechanism that enables sampling of stratospheric greenhouse gases in remote areas. Achieving this objective consists of developing a cost-effective and re-usable stratospheric air sampling system (i.e. AAC). Samples collected by the proposed mechanism are to be compared against samples collected by a proven sampling system (i.e. CAC). The proven sampling system is to be part of the experimental payload as a reference that will validate the proof-of-concept air sampling system.

The secondary objective of the experiment will be to analyze the samples by both systems in a manner that will contribute to climate change research in the Arctic region. The trace gas profiles to be analyzed are that of carbon dioxide (CO_2), methane (CH_4), and carbon oxide (CO)¹. The research activities will culminate in a research paper written in collaboration with FMI.

1.4 Experiment Concept

The experiment seeks to test the viability and reliability of a proposed cost-effective alternative to the The AirCore Sampling System. The AirCore Sampling System consists of a long and thin stainless steel tube shaped in the form of a coil which takes advantage of changes in pressure during descent to sample the surrounding atmosphere and preserve a profile (see Figure 72 in Appendix C.2). Sampling during a balloon's Descent Phase will result in a profile shape extending the knowledge of distribution of trace gases for the measured column between the upper troposphere and the lower stratosphere [5]. The proposed experiment will consist of two sampling subsystems: a conventional implementation of AirCore as described above, henceforth referred to as CAC, and a proposed alternative, henceforth referred to as Alternative to AirCore (AAC).

The proposed AAC system is primarily motivated by the CAC sampling mechanism lacking flexibility in choice of coverage area due to the geographical restriction imposed by the irreversible process of gas mixing along the air column sampled in its stainless tube. Because of this, the sampling region for the CAC system needs to remain within proximity to research facilities for post-flight gas analysis. The AAC sampling system is a proposed alternative configuration to the CAC sampling system that has been designed to address this limitation all while improving cost-effectiveness. The AAC sampling system consists of a series of small independent air sampling bags (see Figure 73 in Appendix C.2) rather than the CAC's single long and coiled tube. Each sampling bag is to be allocated a vertical sampling range capped at 500 meters so that mixing of gases becomes a lesser concern.

¹The third gas being sampled has been changed from N_2O to CO . The main reason for changing this is that the model of analyzer used is only able to detect CO_2 , CH_4 and CO .

The use of sampling bags in series rather than a single long tube is meant to tackle limitations of the CAC by 1) reducing system implementation cost inherent to the production of a long tube and 2) enabling sampling of remote areas by reducing the effect of mixing of gases in post-analysis. However, the AAC comes with its own limitations as its discrete sampling will not allow for a the type of continuous profiling made possible by the CAC coiled tube. Overall design of AAC will be approached with miniaturization, cost-effectiveness, and design for manufacturability (DFM) in mind with the purpose of enabling ease of replication.

1.5 Team Details

The TUBULAR Team consists of diverse and inter-disciplinary team members all of which are studying at the Masters level at LTU's space campus in Kiruna, Sweden.

Natalie Lawton - Management and Electrical Division



Current Education: MSc in Spacecraft Design.

Previous Education: MEng in Aerospace Engineering. Previous experience in UAV avionic systems and emissions measurement techniques.

Responsibilities: Acting as Systems Engineer/Project Manager from the CDR until the end of the project. Previously was acting as deputy to these roles and in the electrical division. Ensures testing is planned and executed. Oversees manufacture, maintaining coordination between different teams and preventing project creep. Coordinating between different teams, project stakeholders, and documentation efforts.

Georges L. J. Labrèche - Management Division



Current Education: MSc in Spacecraft Design.

Previous Education: BSc in Software Engineering with experience in technical leadership and project management in software development.

Responsibilities: Acting as Systems Engineer / Project Manager and managing overall implementation of the project until the Critical Design Review (CDR). Establishing and overseeing product development cycle. Coordinating between different teams, project stakeholders, and documentation efforts.

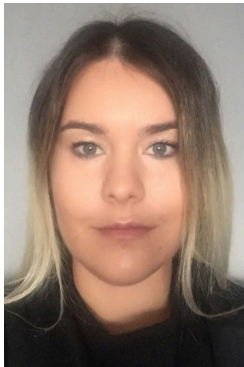
Nuria Agües Paszkowsky - Scientific Division



Current Education: MSc in Earth Atmosphere and the Solar System.

Previous Education: BSc in Aerospace Engineering.

Responsibilities: Defining experiment parameters; data analysis; interpreting and documenting measurements; research on previous CAC experiments for comparative analysis purposes; contacting researchers or institutions working on similar projects; exploring potential partnership with researchers and institutions, evaluating the reliability of the proposed AAC sampling system; conducting measurements of collected samples; documenting and publishing findings.



Kyriaki Blazaki - Scientific Division

Current Education: MSc in Earth Atmosphere and the Solar System.

Previous Education: BSc in Physics.

Responsibilities: Coordinating between the Scientific Division and the Project Manager; defining experiment parameters; data analysis; interpreting and documenting measurements; research on previous CAC experiments for comparative analysis purposes; evaluating the reliability of the proposed AAC sampling system; conducting measurements of collected samples; documenting and publishing findings.



Emily Chen - Mechanical Division

Current Education: MSc in Space Engineering (5th Year).

Responsibilities: Mechanical designing and assembly of CAC subsystem; analyzing the test results and changing the design as needed in collaboration with the team leader; integrating and assembling final design.



Jordi Coll Ortega - Mechanical Division

Current Education: MSc in Spacecraft Design.

Previous Education: BAsC in Aerospace Vehicle Engineering.

Responsibilities: Designing or redesigning cost-effective mechanical devices using analysis and computer-aided design; developing and testing prototypes of designed devices; analyzing the test results and changing the design as needed in collaboration with the team lead; integrating and assembling final design.



Gustav Dyrssen - Software Division

Current Education: MSc in Space Engineering (5th Year).

Responsibilities: Leading quality assurance and testing efforts; Enforcing software testing best practices such as continuous integration testing and regression testing; reviewing requirements and specifications in order to foresee potential issues; provide input of functional requirements; advising on design; formalizing test cases; tracking defects and ensuring their resolution; facilitating code review sessions; supporting software implementation efforts.



Erik Fagerström - Thermal Division

Current Education: MSc in Space Engineering (5th Year).

Responsibilities: Coordinating between the Thermal Division and the Project Manager. Planning project thermal analysis and testing strategy. Thermal simulations of proposed designs and analyze results.



Pau Molas Roca - Mechanical Division

Current Education: MSc in Spacecraft Design.

Previous Education: BSc in Aerospace Technology Engineering, Mechanical experience.

Responsibilities: Coordinating between the Mechanical Division and the Project Manager; designing or redesigning cost-effective mechanical devices using analysis and computer-aided design; producing details of specifications and outline designs; overseeing the manufacturing process for the devices; identifying material and component suppliers; integrating and assembling final design.



Emil Nordqvist - Electrical Division

Current Education: MSc in Space Engineering (5th Year).

Responsibilities: Quality assurance of circuit design and implementation. Developing, testing, and evaluating theoretical designs.



Muhammad Ansyar Rafi Putra - Software Division

Current Education: MSc in Spacecraft Design.

Previous Education: BSc in Aerospace Engineering.

Responsibilities: Coordinating between the Software Division and the Project Manager; gathering software requirements; formalizing software specifications; drafting architecture design, detailed design; leading software implementation efforts.



Hamad Siddiqi - Electrical Division

Current Education: MSc Satellite Engineering.

Previous Education: BSc in Electrical Engineering with experience in telecommunication industry and electronics.

Responsibilities: Coordinating between the Electrical Division and the Project Manager; designing and implementing cost-effective circuitry using analysis and computer-aided design; producing details of specifications and outline designs; developing, testing, and evaluating theoretical designs; identifying material as well as component suppliers.



Ivan Zankov - Thermal Division

Current Education: MSc in Spacecraft Design.

Previous Education: BEng in Mechanical Engineering.

Responsibilities: Thermal analysis of proposed designs and analysis result based recommendations.

2 Experiment Requirements and Constraints

Requirements in this section does not list obsolete requirements. For a complete list of requirements that include obsolete ones, refer to Appendix N.

2.1 Functional Requirements

F.2 The experiment *shall* collect air samples by the CAC.

F.3 The experiment *shall* collect air samples by the AAC.

F.9 The experiment *should* measure the air intake flow to the AAC.

F.10 The experiment *shall* measure the air pressure.

F.11 The experiment *shall* measure the temperature.

2.2 Performance Requirements

P.12 The accuracy of the ambient pressure measurements *shall* be $-1.5/+1.5$ hPa for 25°C .

P.13 The accuracy of temperature measurements *shall* be $+3.5/-3^{\circ}\text{C}$ (max) for condition of -55°C to 150°C .

P.23 The temperature sensor sampling rate *shall* be 1 Hz.

P.24 The temperature of the Pump *shall* be between 5°C and 40°C .

P.25 The minimum volume of air in the bags for analysis *shall* be 0.18 L at ground level.

P.26 The equivalent flow rate of the pump *shall* be between 8 to 3 L/min from ground level up to 24 km altitude.

P.27 The accuracy range of the sampling time, or the resolution, *shall* be less than 52.94 s, or 423.53 m.

P.28 The pressure sensor sampling rate *shall* be 1 Hz.

P.29 The airflow sensor sampling rate *shall* be 1 Hz.

P.30 The accuracy of the pressure measurements inside the tubing and sampling bags *shall* be $-0.005/+0.005$ bar for 25°C .

2.3 Design Requirements

- D.1 The experiment *shall* operate in the temperature profile of the BEXUS flight[8].
- D.2 The experiment *shall* operate in the vibration profile of the BEXUS flight[8].
- D.3 The experiment *shall* not have sharp edges or loose connections to the gondola that can harm the launch vehicle, other experiments, and people.
- D.4 The experiment's communication system *shall* be compatible with the gondola's E-link system with the RJF21B connector over UDP for down-link and TCP for up-link.
- D.5 The experiment's power supply *shall* have a 24v, 12v, 5v and 3.3v power output and be able to take 28.8v input through the Amphenol PT02E8-4P connector supplied from the gondola.
- D.7 For the supplied voltage of 28.8 V, the total continuous DC current draw *should* be below 1.8 A.
- D.8 The total power consumption *should* be below 374 Wh.
- D.16 The experiment *shall* be able to autonomously turn itself off just before landing.
- D.17 The experiment box *shall* be placed with at least one face exposed to the outside.
- D.18 The experiment *shall* operate in the pressure profile of the BEXUS flight[8].
- D.19 The experiment *shall* operate in the vertical and horizontal accelerations profile of the BEXUS flight[8].
- D.21 The experiment *shall* be attached to the gondola's rails.
- D.22 The telecommand data rate *shall* not be over 10 kb/s.
- D.23 The air intake rate of the air pump *shall* be equivalent to a minimum of 3 L/min at 24 km altitude.
- D.24 The temperature of the Brain² *shall* be between -10°C and 25°C.
- D.26 The air sampling systems *shall* filter out all water molecules before filling the sampling bags.
- D.27 The total weight of the experiment *shall* be less than 28 kg.
- D.28 The AAC box *shall* be able to fit at least 6 air sampling bags.
- D.29 The CAC box *shall* take less than 3 minutes to be removed from the gondola without removing the whole experiment.
- D.30 The AAC *shall* be re-usable for future balloon flights.
- D.31 The altitude from which a sampling bag will start sampling *shall* be programmable.
- D.32 The altitude from which a sampling bag will stop sampling *shall* be programmable.

²The Brain is a central command unit which contains Electronic Box and pneumatic sampling system.

2.4 Operational Requirements

O.13 The experiment *should* function automatically.

O.14 The experiment's air sampling mechanisms *shall* have a manual override.

2.5 Constraints

C.1 Constraints specified in the BEXUS User Manual.

3 Project Planning

3.1 Work Breakdown Structure

The team is categorized into different groups of responsibilities with dedicated leaders who will report to and coordinate with the Project Manager. Leadership may be organized on a rotational basis should the need arise. The formation of these divisions constitute a work breakdown structure in which is illustrated in Figure 1.

The interaction between the divisions will be refined over the course of project implementation to acknowledge the interdisciplinary nature of the experiment around a Payload / Platform scheme.

The Management is composed of a Project Manager and a Deputy Project Manager, both acting as Systems Engineer and managing overall implementation of the project. The Project Manager is responsible for establishing and overseeing product development cycle; coordinating between different teams, project stakeholders, and documentation efforts; outreach and public relations; Fundraising; monitoring and reporting; system integration; and quality assurance. Once all subsystems have been assembled, the Project Manager will be responsible for overseeing the integration processes leading to the final experiment setup and will put emphasis on leading quality assurance integration testing efforts. The Deputy Project Manager assists the Project Manager in all management duties in a manner that ensures replaceability when necessary.

The Scientific Division is responsible for defining experiment parameters; data analysis; interpreting and documenting measurements; researching previous CAC experiments for comparative analysis purposes; evaluating the reliability of the proposed AAC sampling system; conducting measurements of collected samples; documenting and publishing findings; defining experiment parameters; contacting researchers or institutions working on similar projects; exploring potential partnership with researchers and institutions; documenting and publishing findings.

The Mechanical Division is responsible for designing or redesigning cost-effective mechanical devices using analysis and computer-aided design; producing details of specifications and outline designs; overseeing the manufacturing process for the devices; identifying material and component suppliers; developing and testing prototypes of designed devices; analyzing test results and changing the design as needed; and integrating and assembling final design.

The Electrical Division is responsible for designing and implementing cost-effective circuitry using analysis and computer-aided design; producing details of specifications and outline designs; developing, testing, and evaluating theoretical designs; identifying material as well as component suppliers; reviewing and testing proposed designs; recommending modifications following prototype test results; and assembling designed circuitry.

The Software Division is responsible for gathering software requirements; formalizing software specifications; drafting architecture design; leading software implementation efforts; leading quality assurance and testing efforts; enforcing software testing best practices such as continuous integration testing and regression testing; reviewing requirements and specifications in order to foresee potential issues; providing input for functional requirements; advising on

design; formalizing test cases; tracking defects and ensuring their resolution; facilitating code review sessions; and supporting software implementation efforts.

The Thermal Division is responsible for ensuring thermal regulation of the payload as per operational requirements of all experiment components; evaluating designs against thermal simulation and propose improvements; managing against mechanical design and electrical power limitations towards providing passive and active thermal control systems.

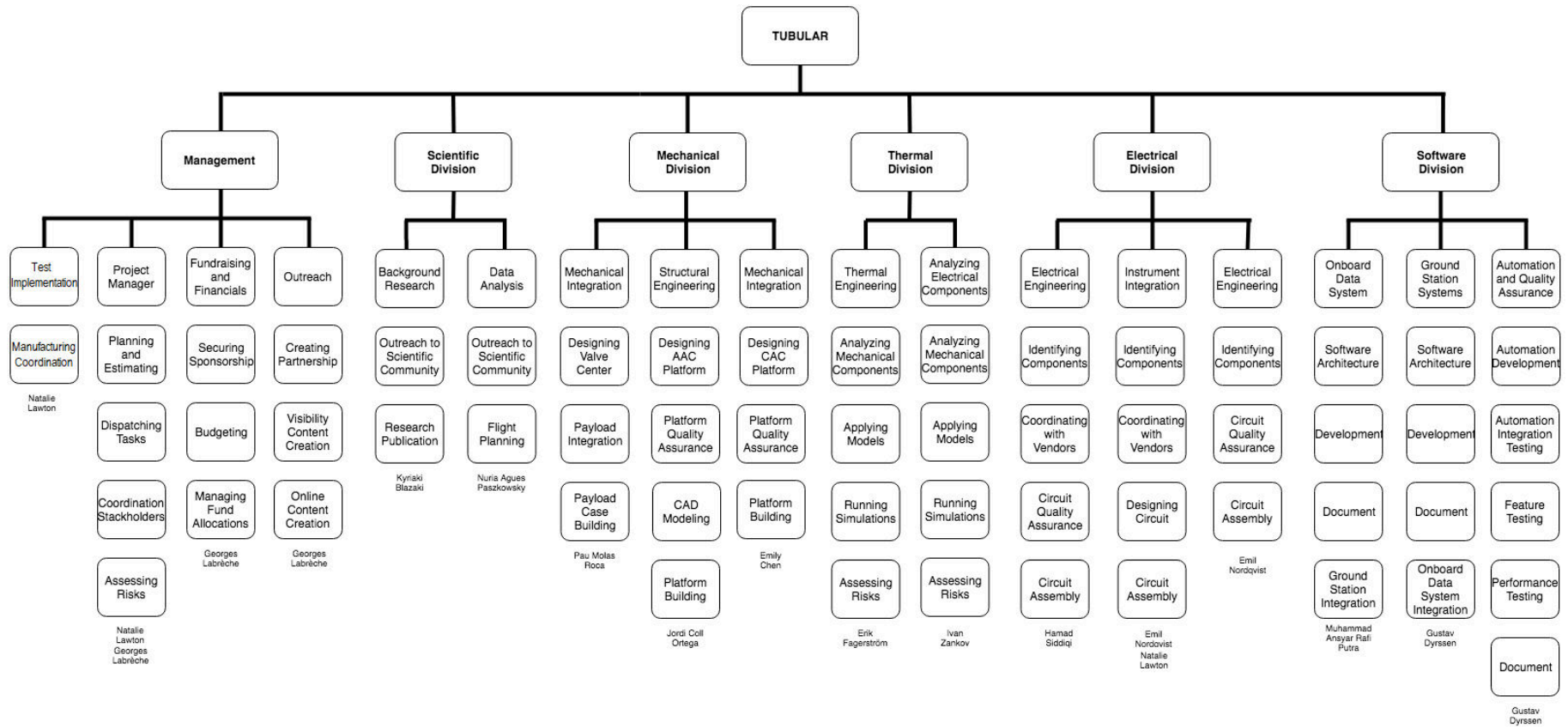


Figure 1: Work Breakdown Structure.

3.2 Schedule

Scheduling of the project is presented in a Gantt Chart overview on Figure 2. Exam period constraints have been included in order to evaluate risks in person-day allocations to project implementation. It is expected during exam periods the team work output will be lower than usual but project activities will continue, therefore time has been planned accordingly to accommodate this:



Figure 2: Project Schedule Gantt Chart.

Deadlines of the five Student Experiment Documentations (SED) versions have been estimated based on past REXUS/BEXUS Cycles. An expanded version of the Gantt Chart with detailed listing of all sub-tasks not shown in Figure 2 can be found in Appendix F. This expanded Gantt Chart includes all tasks related to the test plan and internal deadlines are set so that a first draft of the documentation is completed one week in advance to allow contents to be checked. Build and test internal deadlines are also placed one week in advance to allow a buffer in case things do not go as expected. The tests are scheduled for as early as possible to allow time for rescheduling if the result is a fail. With some high priority tests, see Section 5.2.1, it is expected these will be very difficult to reschedule therefore extra time is built into the test duration to allow for multiple attempts at the test.

3.3 Resources

3.3.1 Manpower

The TUBULAR Team is categorized into divisions as summarized in Table 3:

Management	Scientific	Mechanical	Electrical	Thermal	Software
Natalie Lawton*	Kyriaki Blazaki*	Pau Molas Roca*	Hamad Siddiqi*	Erik Fragerström*	Muhammad Ansyar Rafi Putra*
Georges L. J. Labrèche	Nuria Agues Paszkowsky	Jordi Coll Ortega	Emil Nordqvist	Ivan Zankov	Gustav Dyrssen
		Emily Chen			

Table 3: Project Divisions and Members (Asterisks Denote Division Leaders).

The experience of TUBULAR Team members are listed in Table 4:

Team Member	Project Related Experience
Natalie Lawton	MSc in Spacecraft Design (2nd Year). MEng in Aerospace Engineering. Previous experience in UAV avionic systems and emissions measurement techniques.
Nuria Agues Paszkowsky	MSc in Earth Atmosphere and the Solar System (2nd Year). BSc in Aerospace Engineering.
Kyriaki Blazaki	MSc in Earth Atmosphere and the Solar System (2nd Year). BSc in Physics.
Emily Chen	MSc in Space Engineering (5th Year).
Jordi Coll Ortega	MSc in Spacecraft Design (2nd Year). BSc in Aerospace Vehicle Engineering.
Gustav Dyrssen	MSc in Space Engineering (5th Year).
Erik Fagerström	MSc in Space Engineering (5th Year).
Georges L. J. Labrèche	MSc in Spacecraft Design (2nd Year). BSc in Software Engineering.
Muhammad Ansyar Rafi Putra	MSc in Spacecraft Design (2nd Year). BSc in Aerospace Engineering.
Pau Molas Roca	MSc in Spacecraft Design (2nd Year). BSc in Aerospace Technology Engineering, Mechanical experience.
Emil Nordqvist	MSc in Space Engineering (5th Year).
Hamad Siddiqi	MSc Satellite Engineering (4th Year) BSc in Electrical Engineering. Experience in telecommunication industry and electronics.
Ivan Zankov	MSc in Spacecraft Design (2nd Year). BEng in Mechanical Engineering.

Table 4: Project Related Experience of Team Members.

The initial projected effort to be contributed by each team member was averaged at 1.5 hour per person per day corresponding to a team total of 15 hours per day. Since then, 3 new members have been included in the team thus increasing the projected daily effort to 19.5

hours per day. During the period leading up to the launch it is expected that the effort contributed will be double to 3 hours per person per day. The period of these different effort capacities are listed in Table 5:

From	To	Capacity (hours/day)
08/01/2018	18/03/2018	15
19/03/2018	08/04/2018	16.5
09/04/2018	09/05/2018	18
10/05/2018	15/08/2018	19.5
15/08/2018	22/10/2018	39
23/10/2018	31/01/2019	19.5

Table 5: Projected Daily Team Effort per Period.

Taking into account all team members and the mid-project changes in team size, the efforts/- capacity projected to be allocated to each stages of the project during 2018 are summarized in Table 6:

Stage	Start Date	End Date	Duration (days)	Effort (hours)		
				Capacity	Actual	Diff. (%)
Preliminary Design	08/01	11/02	35	525	708	+29.68
Critical Design	12/02	03/06	112	1,680	2,649	+57.66
Experiment Building and Testing	04/06	16/09	105	3,072	1,943	-36.76
Final Experiment Preparations	17/09	11/10	25	976	571*	-41.55*
Launch Campaign	12/10	22/10	10	390	-	-
Data Analysis and Reporting	23/10	30/01	69	1,346	-	-
Total:			356	7,989	5871*	-26.51*

Table 6: Project Effort Allocation per Project Stages (Asterisks Denote Still Ongoing Stages).

All TUBULAR Team members are based in Kiruna, Sweden, just 40 km from Esrange Space Center. Furthermore, all team members are enrolled in LTU Master programmes in Kiruna and thus expected to remain in LTU during the entire project period. Special attention will have to be made for planning tasks during the summer period where many team members are expected to travel abroad. A timeline of team member availability until January 2019 is available in Appendix E. A significant risk can be observed during the summer months from June to August where most members will only be partially available and some completely unavailable. As such, team member availability and work commitments over the summer have been negotiated across team members in order to guarantee that at least one member per division is present in Kiruna over the Summer with the exception of the Software Division which can work remotely. Furthermore, the Project Manager role will have to be assigned to the Deputy Project Manager due to an extended full time unavailability after the CDR.

As part of their respective Master programmes, most TUBULAR Team members are enrolled in a project course at LTU. The TUBULAR project acts as the course's project for most team members from which they will obtain ECTS credits. This course is supervised by Dr. Thomas Kuhn, Associate Professor at LTU.

3.3.2 Budget

The experiment has a total mass of 24 kg at a cost of 33,211 EUR. An error margin is included in the budget corresponding to 10% of the total costs of components to be purchased. A complete budget is available in Appendix M and a detailed component mass and cost breakdown is available in Section 4.3 Experiment Components. This breakdown does not include spare components accounted for in the total costs. Dimensions and mass of the experiment are summarized in Table 16 in Section 4.4 and Table 50 in Section 6.1.1. A contingency fund of 900 EUR is allocated for unseen events such as component failures. Component loan and donations from sponsors account for 85% of the project's total cost. LTU and SNSB funding accounts for the remaining 15%.

The project benefits from component donations from Restek, SMC Pneumatics, Teknolab Sorbent, KNF, Eurocircuits, and Lagers Masking Consulting as well as component loans from FMI. Furthermore, discounts were offered by Teknolab Sorbent and Bosch Rexroth. Euro value allocation of these sponsorships are presented in Table 7.

Sponsor	Type	Value	Allocated	Unallocated	% Allocation	Status
LTU	Funds	2,500.00	2,301.57	1,874.62	75	Received
SNSB	Funds	2,909.80	2,634.40	275.40	91	Received
FMI	Component loan	22,561.45	22,561.45	0.00	100	Confirmed
Restek	Component donation	1,120.00	1,120.00	0.00	100	Received
Teknolab	Component donation	380.00	380.00	0.00	100	Received
SMC	Component donation	860.00	860.00	0.00	100	Received
Lagers Maskin	Component donation	300.00	300.00	0.00	100	Received
Swagelok	Component donation	1,863.82	1,863.82	0.00	100	Received
KNF	Component loan	350.00	350.00	0.00	100	Received
SilcoTek	Component donation	840.00	840.00	0.00	100	Received
Eurocircuits	Component donation	426.95	426.95	0.00	100	Received
Total		34,112.01	33,211.24	900.77	97	

Table 7: Allocation of Sponsorship Funds and Component Donation Values. Amounts in EUR.

3.3.3 External Support

Partnership with FMI, and IRF will provide the team with technical guidance in implementing the sampling system. FMI's experience in implementing past CAC sample systems provide

invaluable lessons learned towards conceptualizing, designing, and implementing the proposed AAC sampling system.

FMI is a key partner in the TUBULAR project, its scientific experts will advise and support the TUBULAR project by sharing knowledge, experience, and granting accessibility of equipment. As per the agreement shown in Appendix G, FMI will provide the TUBULAR Team with the AirCore stainless tube component of the CAC subsystem as well as the post-flight gas analyzer. This arrangement requires careful considerations on the placement of the experiment in order to minimize hardware damage risks. These contributions result in significant cost savings regarding equipment and component procurement.

Daily access to LTU's Space Campus in Kiruna exposes the team to scientific mentorship and expert guidance from both professors and researchers involved in the study of greenhouse gases and climate change. Dr Uwe Raffalski, IRF, Associate professor (Docent) is one of many researchers involved in climate study who is mentoring the team.

3.4 Outreach Approach

The experiment as well as the REXUS/BEXUS programme and its partners will be promoted through the following activities:

- Research paper published in partnership with FMI detailing the sampling methodology, measurement result, analysis, and findings.
- Collected data will be licensed as open data to be freely available to everyone to use and republish as they wish, without restrictions from copyright, patents or other mechanisms of control.
- A website to summarize the experiment and provide regular updates. Backend web analytics included to gauge interest on the project through number of visitors and their origins (See Appendix B).
- Dedicated Facebook page used as publicly accessible logbook detailing challenges, progress, and status of the project. Open for comments and questions (See Figure 66 in Appendix B).
- Two Instagram accounts for short and frequent image and video focused updates. A primary Instagram account will be dedicated to project updates. A secondary account will reach out to a broader audience by focusing on space instruments in general and cross-reference TUBULAR related activities when relevant (See Figures 67, ??, and ?? in Appendix B).
- GitHub account to host all project software code under free and open source license (See Figure 68 in Appendix B). Other REXUS/BEXUS teams will be invited to host their code in this account in what will hopefully become a centralized GitHub account and code archive for present and future REXUS/BEXUS projects.
- Reddit Ask Me Anything (AMA) thread to discuss the project with community of online enthusiasts.
- “Show and Tell” trips to local high schools and universities. Team members will be responsible to organize such presentations through any of their travel opportunities abroad.
- Articles and/or blogposts about the project in team members’ alma mater websites.
- In-booth presentation and poster display in the seminars or career events at different universities.
- A thoroughly documented and user-friendly manual on how to build replicate and launch CAC and AAC sampling systems will be produced and published.

3.5 Risk Register

Risk ID

TC – Technical/Implementation
MS – Mission (operational performance)
SF – Safety
VE – Vehicle
PE – Personnel
EN – Environmental
OR - Outreach
BG - Budget

Adapt these to the experiment and add other categories. Consider risks to the experiment, to the vehicle and to personnel.

Probability (P)

- A Minimum – Almost impossible to occur
- B Low – Small chance to occur
- C Medium – Reasonable chance to occur
- D High – Quite likely to occur
- E Maximum – Certain to occur, maybe more than once

Severity (S)

1. Negligible – Minimal or no impact
2. Significant – Leads to reduced experiment performance
3. Major – Leads to failure of subsystem or loss of flight data
4. Critical – Leads to experiment failure or creates minor health hazards
5. Catastrophic – Leads to termination of the REXUS/BEXUS programme, damage to the vehicle or injury to personnel

The rankings for probability (P) and severity (S) are combined to assess the overall risk classification, ranging from very low to very high and being coloured green, yellow, orange or red according to the SED guidelines.

Whether a risk is acceptable or unacceptable has been assigned according to the SED guidelines. Where mitigation is written for acceptable risks this details the mitigation undertaken in order to reduce the risk to an acceptable level.

ID	Risk (& consequence if)	P	S	P * S	Action
TC10	Software fails to store data	B	2	Very Low	Acceptable Risk: Extensive testing will be done. Using telemetry, all data gathered from sensors will be sent to ground station.
TC20	Failure of several sensors	B	2	Very Low	Acceptable Risk: Thermal test (Test Number 5) to approve the functionality of the experiment.
TC30	Critical component is destroyed in testing	B	1	Very Low	Acceptable Risk: Spare components can be ordered but for expensive ones, they will be ordered and tested early in the project in case we need to order more.
TC40	Electrical connections dislodges or short circuits because of vibration or shock	B	4	Low	Acceptable Risk. D-sub connections will be screwed in place. It will be ensured that there are no loose connections and zip ties will be used to help keep wires in place. Careful soldering and extensive testing will be applied.
TC50	Experiment electronics fail due to long exposure to cold or warm temperatures	B	3	Low	Acceptable Risk: Thermomechanical and thermoelectrical solutions will be simulated and tested in detail to help prevent this from happening.
TC60	Software and electrical fail to control heaters causing temperature to drop or rise below or above operational range	B	2	Very Low	Acceptable Risk: Tests will be performed prior to the flight to detect and minimize the risk of occurrence. The system will be monitored during flight and handled manually if necessary.
TC70	Software fails to enter safe mode (may result in loss of data)	B	1	Very Low	Acceptable Risk: Extensive testing will be done.
TC80	On-board memory will be full (flight time longer than expected)	A	2	Very Low	Acceptable Risk: The experiment shall go through testing and analysis to guarantee the onboard memory size is sufficient.
TC90	Connection loss with ground station	A	2	Very Low	Acceptable Risk: Experiment will be designed to operate autonomously.
TC100	Software fails to control valves autonomously	B	2	Very Low	Acceptable Risk: Extensive testing will be done. Telecommand will also be used to manually control the valves.

TC110	Software fails to change modes autonomously	B	2	Very Low	Acceptable Risk: Extensive testing will be done. Telecommand will also be used to manually change experiment modes.
TC120	Complete software failure	B	4	Low	Acceptable Risk: A long duration testing (bench test) will be performed to catch the failures early.
TC130	Failure of fast recovery system	B	2	Very Low	Acceptable Risk: Clear and simple instructions will be given to the recovery team. A test will take place before launch to ensure someone unfamiliar with the experiment can remove the CAC box. Test number: 12.
TC140	The gas analyzer isn't correctly calibrated and returns inaccurate results	B	3	Low	Acceptable Risk: Calibrate the gas analyzer before use.
TC150	Partnership with FMI does not materialize, resulting in loss of access to CAC coiled tube.	B	2	Very Low	Acceptable Risk: Signed agreement has been obtained. AAC sample analysis results can be validated against available historical data from past FMI CAC flights.
MS10	Down link connection is lost prematurely	B	2	Very Low	Acceptable Risk: Data will also be saved on SD card.
MS20	Condensation on experiment PCBs which could causes short circuits	A	3	Very Low	Acceptable Risk: The Brain will be sealed to prevent condensation.
MS30	Temperature sensitive components that are essential to full the mission objective might be below their operating temperature.	C	3	Low	Acceptable Risk: Safe mode to prevent the components to operate out of its operating temperature range.
MS40	Experiment lands in water causing electronics failure	B	1	Very Low	Acceptable Risk: Check if SD card needs waterproof shell or is waterproof in itself. Also, all the necessary data will be downloaded during the flight.
MS50	Interference from other experiments and/or balloon	A	2	Very Low	Acceptable Risk: no action.
MS60	Balloon power failure	B	2	Low	Acceptable Risk: Valves default state is closed so if all power is lost valves will automatically close preserving all samples collected up until that point.

MS70	Sampling bags disconnect	B	3	Low	Acceptable Risk: The affected bags could not collect samples. The connection between the spout of the bags and the T-union shall be double checked before flight. The system has passed vibration testing with no disconnects.
MS71	Sampling bags puncture	B	3	Low	Acceptable Risk: The affected bags could not collect samples. Inner styrofoam walls have been chosen and no sharp edges will be exposed to avoid puncture from external elements.
MS72	Sampling bags' hold time is typically 48h	B	2	Very Low	Acceptable risk: Validation studies have demonstrated acceptable stability for up to 48 hours.
MS80	Pump failure	B	3	Low	Acceptable Risk: A pump was chosen based on a previous similar experiment. The pump has also been tested in a low pressure chamber down to 10hPa and has successfully turned on and filled a sampling bag. The CAC subsystem is not reliant on the pump therefore would still operate even in the event of pump failure.
MS90	Intake pipe blocked by external element	C	3	Low	Acceptable Risk: The bags would not be filled and thus the AAC system would fail. An air filter will be placed in both intake and outlet of the pipe to prevent this.
MS100	Expansion/Contraction of insulation	B	2	Very Low	Acceptable Risk: The insulation selected has flown successfully on similar flights in the past. Test shall be done to see how it reacts in a low pressure environment.
MS110	Sampling bags are over-filled resulting in bursting and loss of collected samples.	B	3	Low	Acceptable Risk: Test will be performed at target ambient pressure levels to identify how long the pump needs to fill the sampling bags. A static pressure sensor on board will monitor the in-bag pressure during sampling and no bag will ever be over pressured. In addition an airflow rate sensor will monitor the flow rate and a timer started when a bag valve is opened. The sampling will stop when either the maximum allowed pressure or maximum allowed time is reached.

SF10	Safety risk due to pressurized vessels during recovery.	A	1	Very Low	Acceptable Risk: The volume of air in the AAC decreases during descent because the pressure inside is lower than outside. The CAC is sealed at nearly sea level pressure, therefore there is only a small pressure difference.
SF20	Safety risk due to the use of chemicals such as magnesium perchlorate.	A	4	Very Low	Acceptable Risk: The magnesium perchlorate will be kept in a sealed container or filter at all times. Magnesium perchlorate filters are made of stainless steel which has high durability, and have been used before without any sealing problems.
VE10	SD-card is destroyed at impact	B	2	Very Low	Acceptable Risk: All data will be transmitted to the ground. Most of the data is the gas stored in the AAC and CAC.
VE20	Gondola Fixing Interface	B	4	Low	Acceptable Risk: The experiment box could detach from the gondola's rails and the two boxes could detach one from the other. The experiment will be secured to the gondola and to each other with multiple fixings. These will also be tested.
VE30	Structure damage due to bad landing	B	3	Low	Acceptable Risk: Landing directly on a hard element could break the structure or the protective walls. Consistent design implemented to prevent it.
VE40	Hard landing damages the CAC equipment	C	3	Low	Acceptable Risk: Structural analysis has been done and choosing a wall consisting of an aluminum sheet and Styrofoam to dampen the landing.
VE50	Hard landing damages the AAC equipment	C	3	Low	Acceptable Risk: Structural analysis has been done and choosing a wall consisting of an aluminum sheet and Styrofoam to dampen the landing.
EN10	Vibrations from pump affect samples	C	1	Very Low	Acceptable Risk: Vibrations do not affect the sampled air. No action required.
EN20	The air samples must be protected from direct sunlight and stored above 0°C to prevent condensation	C	3	Low	Acceptable Risk: Stratospheric air is generally dry and water vapor concentrations are higher closer to the surface. In addition magnesium perchlorate dryers will be used to minimizing the risk of condensation.

PE10	Change in Project Manager after the CDR introduces a gap of knowledge in management responsibilities.	E	1	Low	Acceptable Risk: A Deputy Project Manager is selected at an early stage and is progressively handed over project management tasks and responsibilities until complete handover after the CDR. The previous Project Manager remotely assists the new Project Manager until the end of the project. The Deputy Project Manager is also part of the Electrical Division so a new team member has been included to that division in order compensate for the Deputy Project Manager's reduced bandwidth to work on Electrical Division tasks once she is appointed Project Manager.
PE20	Team members from the same division are unavailable during the same period over the summer.	C	2	Low	Acceptable Risk: Summer travel schedules have been coordinated among team members so that there is at least one member from each division available during the summer.
PE30	No one from management is available to oversee the work for a reasonable period.	B	2	Very Low	Acceptable Risk: Management summer travel schedules have been planned to fit around known deadlines. There will always be at least one member from management available via phone at all times. All team members are made aware of which members will be available at what times so work can be planned accordingly.
PE40	Miscommunication between team members results in work being incomplete or inaccurate	B	2	Very Low	Acceptable Risk: Whatsapp, Asana and Email are used in combination to ensure that all team members are up to date with the most current information.

Table 8: Risk Register.

4 Experiment Design

4.1 Experiment Setup

The experiment consists of the AAC subsystem, with six sampling bags, and the CAC coiled tube subsystem. Shown in Figure 3, the AirCore is fitted into the CAC box, and the alternative sampling system with bags in the AAC box, together with the pneumatic system and the electronics placed inside the *Brain*. The principal aim is to validate the AAC sampling method. To do so, it is necessary to sample during Descent Phase in order to compare the results with the ones obtained from the CAC. This is because the CAC collects its air sample passively by pressure differentials in the descent. Flight speeds mentioned in this section have been obtained from the BEXUS manual as well as through analysis of past flights. Figure 4 shows a generic block diagram of the main subsystems interconnection.

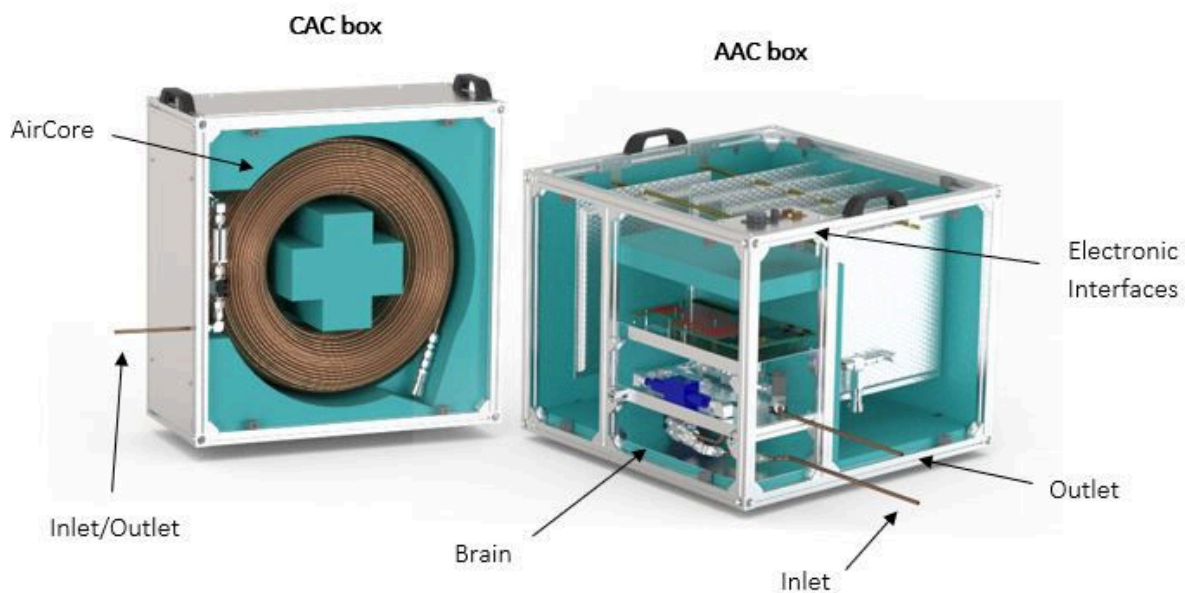


Figure 3: Physical Setup of the Experiment.

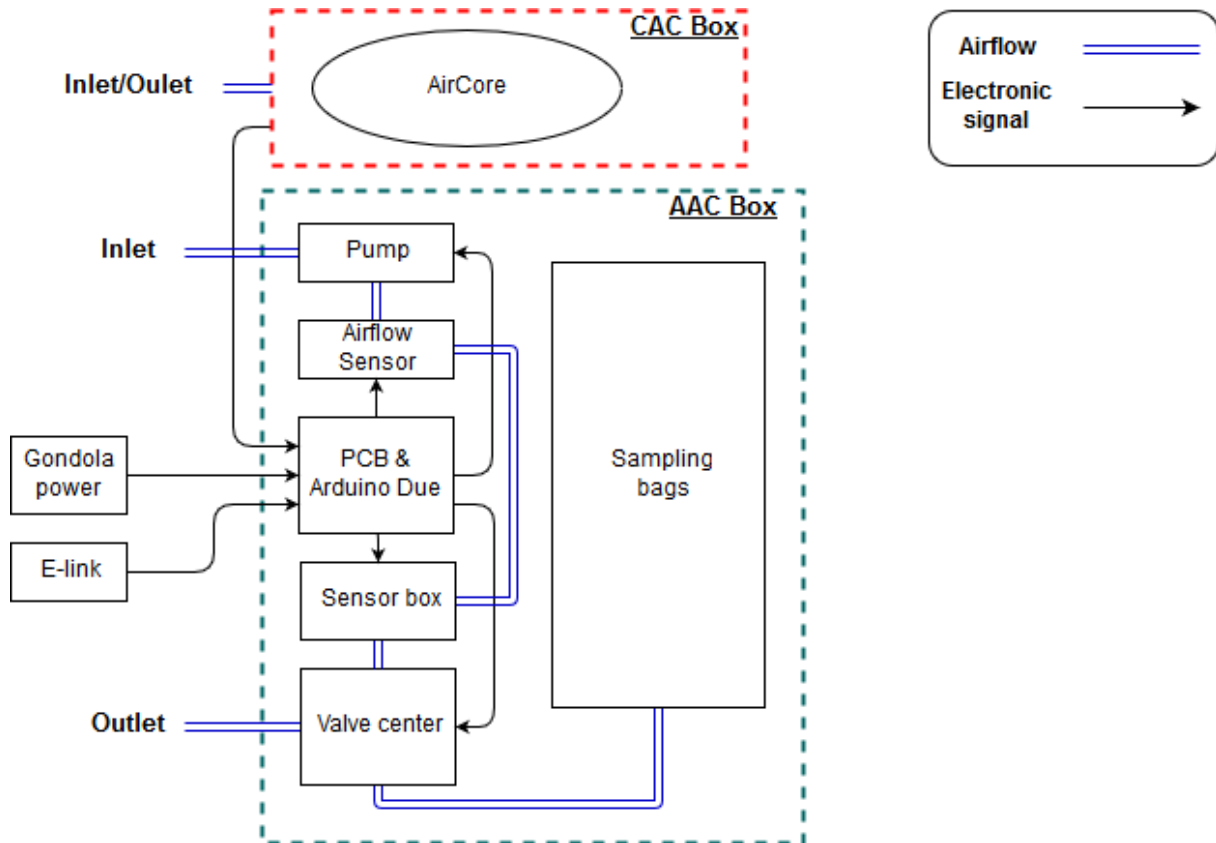


Figure 4: Block Diagram of the Experiment.

The primary concern regarding the AAC air sampling subsystem occurs after the cut-off when the gondola will tumble and fall at an average speed of 50 m/s for approximately two minutes [8]. This descent speed is too large in order to sample air at the desired vertical resolution, capped at 500 m. As such, sampling can only be done after the gondola has stabilized at a descent speed of 8 m/s [8]. The tumbling phase will vertically span for approximately 6 km. Considering a Float Phase altitude of 25 km, sampling during the Descent Phase will commence at approximately 19 km in altitude. However, the primary region of interest in terms of sampling is in the stratosphere, particularly between 19 km and 25 km in altitude. Sampling will thus also occur during the Ascent Phase. Out of the six sampling bags present in the payload, two will be used during the Ascent Phase at 18 km and 21 km and four during the Descent Phase at 17.5 km, 16 km, 14 km and 12 km as seen in Table 9. Details regarding the sampling strategy can be found in Appendix H.

The maximum pressure that the sampling bags can withstand has to be taken into account in order to avoid bursting. Decreasing pressure during the Ascent Phase poses a risk to sampling bags which already contain samples as the gas inside will expand which may cause the bag to burst. In order to avoid this, the sampling bags will not be completely filled. Filling the bags up to a maximum pressure of 2 psi/0.14 bar/140 hPa or alternatively filling the sampling bag up to 80% of its capacity is recommended by the manufacturers for the Multi-Layer Foil sampling bags that are to be used. Therefore, the maximum expected pressure inside the bags, that will be filled during the Ascent Phase, will be 1.6 psi/0.11 bar/110 hPa. The inverse is also

true for the Descent Phase where compression will occur. As such, the sampling bags should be fully filled during the Descent Phase in order to ensure that enough samples are collected for analysis. During the Descent Phase, the maximum pressure inside the bags is expected to be 1.98 psi/0.13 bar/130 hPa. Past research has revealed that the selected sampling bags can withstand pressure difference of 310 hPa at 30 km of altitude, which is equivalent to 0.31 bar [4]. Test 16 and 18, shown in Table 33 respective Table 35, will be conducted in order to confirm the maximum allowable pressure for the bags.

The maximum operating pressure for the tubes, according to the manufacturers, is 2.2 psi/0.15 bar/150 hPa. The valve's leakage rate, given by the manufacturers, is 0.001 l/min.

Due to the difference in pressure between sea level and sampling altitudes, the volume of the sample taken will be considerably reduced when it reaches sea level. This shrinking has to be taken into account as the minimum volume that has to be present in the sampling bag at sea level in order to obtain results with the Picarro analyzer. A minimum amount is required for the analyzer to detect concentrations of the targeted trace gases. This minimum amount is 0.18 L at sea level and it has to be specially considered for the samples taken at higher altitudes. The samples taken at lower altitudes will be exposed to smaller changes in pressure, therefore their size will not be critically reduced. Table 9 shows the minimum volume of air that needs to be sampled at different altitudes in order to assure the minimum air sample of 0.18L left at sea level.

This is the worst case scenario, and testing has shown that the higher the volume of the air sample left at sea level, the better the results. This is why the aimed volume of the samples, at sea level will be at least 0.6L.

	Minimum Sampling Volume	Sampling Altitudes	Ambient Pressure	Ambient Temperature
Ascent Phase	1.8 L	18 km	75.0 hPa	216.7 K
	2.4 L	21 km	46.8 hPa	217.6 K
Descent Phase	1.7 L	17.5 km	81.2 hPa	216.7 K
	1.3 L	16 km	102.9 hPa	216.7 K
	1.0 L	14 km	141.0 hPa	216.7 K
	0.7 L	12 km	193.3 hPa	216.7 K

Table 9: Sampling Altitudes as well as the Corresponding Ambient Pressures and Temperatures According to the 1976 US Standard Atmosphere and the Minimum Sampling Volume at Each Altitude to Obtain Enough Air to Perform a Proper Analysis (0.18 L at Sea Level), Appendix H.

The AAC will need an air pump for sampling due to low ambient pressure at stratospheric altitudes. The air pump is also needed in order to assure the intake flow rate and obtain a good resolution. An air pump with an intake rate of at least 3 L/min will be used to ensure that the vertical resolution of the sampling air remains under 500 m during the Ascent Phase's ascent speed of 5 m/s and the Descent Phase's descent speed of 8 m/s. A flushing valve (see Figure 28, No.23) will be used to flush the AAC system before each bag is filled and make sure that each bag will be filled with fresh air from the corresponding altitude. This filling/flushing

procedure occurs twice, the first time during the Ascent Phase for the first two sampling bags and the second time during the Descent Phase for the remaining four sampling bags.

Shortly after the launch, the CAC valve will be opened in order to allow the fill gas that is inside the tube to flush, while the AAC valves will be closed until reaching the sampling altitude. Flushing of the CAC tube happens passively through the progressive decrease in air pressure during the balloon's Ascent Phase and it will be emptied by the time it reaches the Float Phase. Filling of the CAC tube also happens passively through the progressive increase in air pressure during the balloon's Descent Phase. The CAC valve will remain open at all time during the Ascent, Float, and Descent phases. The valve will close just before hitting the ground in order to preserve the sample.

The ambient pressure will be measured by three pressure sensors located outside the experiment box. Only one of them is necessary for AAC and CAC, but using three will provide redundancy. To measure the pressure inside the bag that is currently being filled, one analogue static pressure sensor will be connected to the pneumatic system. To measure the ambient temperature in the CAC, three sensors will be allocated in the CAC box (in the Styrofoam). Temperature inside the coil is assumed to quickly adjust to the ambient temperature inside the CAC box, therefore there will not be differentiation in temperature between the air inside the tube and the air surrounding the tube. For the bags three more temperature sensors will be placed in the bags' box (in the Styrofoam). To control the temperature for the pump and the valves in pneumatic subsystem, one temperature sensor will be used for each of them. In total, there will be three pressure sensors and eight temperature sensors.

The sampling of the AAC will be triggered by the pressure reading from the sensors outside the experiment box. When the required pressure is reached, as seen in Table 9 the valve inside the manifold corresponding to the bag that is to be sampled, will open and the sampling will start. The closing of the valve depends on two conditions and it will be triggered when either one of the conditions is true. These conditions are: maximum sampling time or maximum pressure difference between inside/outside the bags. They are determined from past research [4]. A first estimation of the maximum sampling time has already been made, from Test 18 shown in Table 35. Completed tests, such as Test 14 and Test 18, shown in Table 25 respective Table 35, the maximum pressure condition has been determined and the maximum sampling times have been confirmed.

The CAC emptying as well as the AAC and CAC sampling sequence is represented in Figures 5 and 6. It should be kept in mind that the different pressures are what triggers the opening of the valves.

ASCENT

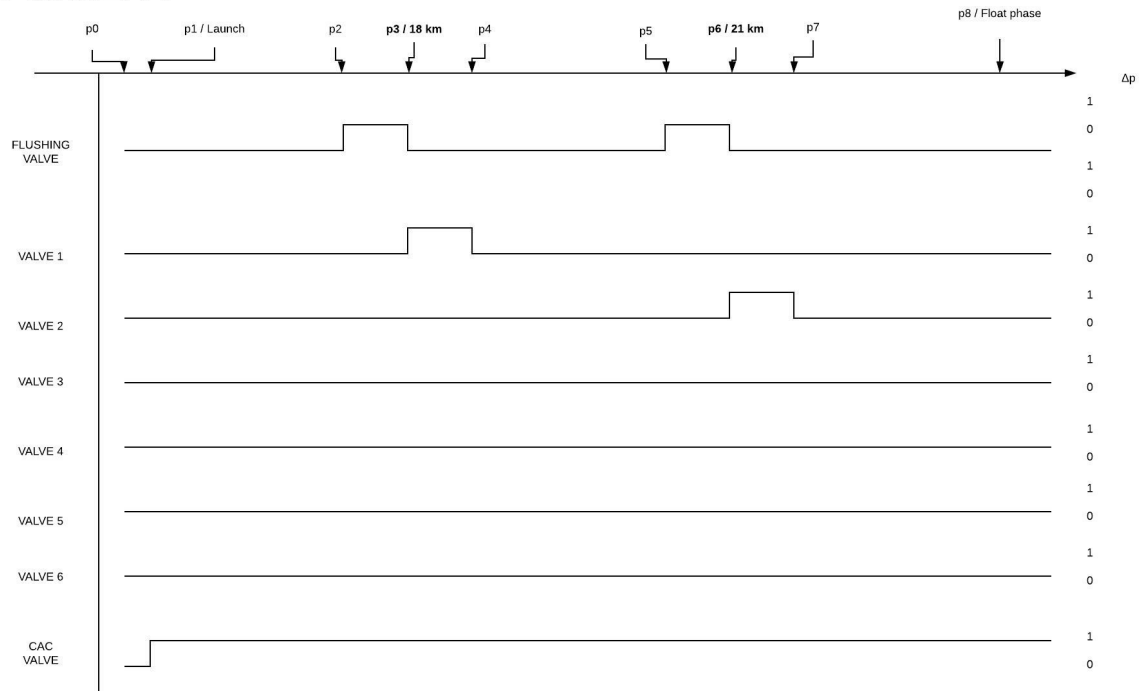


Figure 5: The Emptying and Sampling Sequence-Ascent Phase.

DESCENT

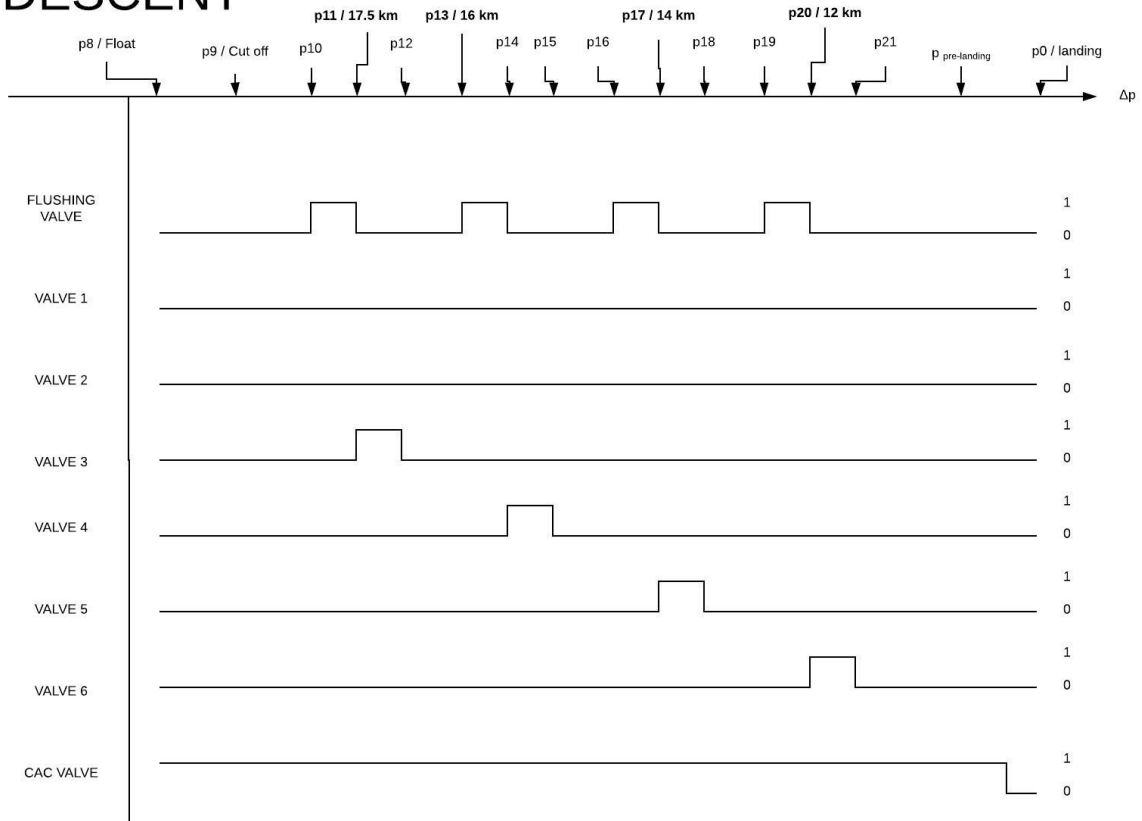


Figure 6: The Emptying and Sampling Sequence-Descent Phase.

In the diagrams, 0 denotes closed/off and 1 denotes opened/on. The horizontal axis denotes the different pressure levels throughout the flight, with p_0 being the sea level pressure and p_8 being the pressure during Float Phase.

The ambient pressure dependent timeline of the experiment is as follow:

Ascent Phase:

$p_0 - p_1$

- CAC valve shall be closed.
- AAC valves shall be closed.

$p_1 - p_2$

- CAC valve shall be opened.
- CAC tube shall start flushing.

$p_2 - p_3$

- AAC flushing valve shall be opened, allowing for the system to flush.

- CAC valve remains open.

$p_3 - p_4$

- AAC flushing valve shall be closed.
- Valve 1 shall be opened, allowing for air to enter the first bag.
- CAC valve remains open.

$p_4 - p_5$

- Valve 1 shall be closed.
- AAC flushing valve shall be closed.
- CAC valve remains open.

$p_5 - p_6$

- AAC flushing valve shall be opened, allowing the system to flush.
- CAC valve remains open.

$p_6 - p_7$

- AAC flushing valve shall be closed.
- Valve 2 shall be opened, allowing for air to enter the second bag.
- CAC valve remains open.

$p_7 - p_8$

- Valve 2 shall be closed.
- AAC flushing valve shall be closed.
- CAC shall finish flushing.

Float Phase:

No action is taken other than continued telemetry.

Descent Phase:

$p_9 - p_{10}$

- CAC shall start sampling.
- AAC valves shall be closed.

$p_{10} - p_{11}$

- AAC flushing valve shall be opened allowing the system to flush.
- CAC valve remains open.

$p_{11} - p_{12}$

- AAC flushing valve shall be closed.

- Valve 3 shall be opened, allowing for air to enter the third bag.
- CAC valve remains open.

$p_{12} - p_{13}$

- Valve 3 shall be closed.
- AAC flushing valve shall be closed.
- CAC valve remains open.

$p_{13} - p_{14}$

- AAC flushing valve shall be opened allowing the system to flush.
- CAC valve remains open.

$p_{14} - p_{15}$

- AAC flushing valve shall be closed.
- Valve 4 shall be opened, allowing for air to enter the fourth bag.
- CAC valve remains open.

$p_{15} - p_{16}$

- Valve 4 shall be closed.
- AAC flushing valve shall be closed.
- CAC valve remains open.

$p_{16} - p_{17}$

- AAC flushing valve shall be opened, allowing the system to flush.
- CAC remains open.

$p_{17} - p_{18}$

- AAC flushing valve shall be closed.
- Valve 5 shall be opened, allowing for air to enter the fifth bag.
- CAC valve remains open.

$p_{18} - p_{19}$

- Valve 5 shall be closed.
- AAC flushing valve shall be closed.
- CAC valve remains open.

$p_{19} - p_{20}$

- AAC flushing valve shall be opened, allowing the system to flush.
- CAC remains open.

$p_{20} - p_{21}$

- AAC flushing valve shall be closed.
- Valve 6 shall be opened, allowing for air to enter the sixth bag.

p_{pre-landing}

- Valve 6 shall be closed.
- AAC flushing valve shall be closed.
- CAC valve shall be opened.

p_{0-landing}

- CAC valve shall be closed.

Note: The AAC system's air pump is only on during sampling into the air sampling bags and flushing of the system.

4.2 Experiment Interfaces

4.2.1 Mechanical Interfaces

Component	Interface	Amount	Dimensions	Total weight
Bracket standard 20/20 slot 6/6	AAC-Gondola	8	$20 \times 20 \times 20 \text{ mm}$	40 g
Tolerance holes bracket	CAC-Gondola	2	$20 \times 30 \times 52 \text{ mm}$	50 g
4-hole plate	AAC-CAC	6	$1 \times 60 \times 45 \text{ mm}$	100 g
Rubber bumpers M6	AAC-Gondola, CAC-Gondola	10	$19 \times 19 \times 15 \text{ mm}$	300 g
T-nut slot 6 M4	AAC-CAC, AAC-Gondola, CAC-Gondola	44	$4 \times 5.9 \times 11.5 \text{ mm}$	132 g
T-nut slot 8 M6	AAC-Gondola, CAC-Gondola	10	$6 \times 11 \times 16 \text{ mm}$	60 g
Steel bolt M4	AAC-CAC, AAC-Gondola	44	8 mm length	34 g
Steel washer M4	AAC-CAC, AAC-Gondola	24	$ID = 4.3 \text{ mm}$ $OD = 9 \text{ mm}$	4.8 g
Styrofoam bars	AAC-Gondola, CAC-Gondola	4	see Appendix C.6	450 g
Handles	CAC & AAC	4	$18.6 \times 25.2 \times 112.5 \text{ mm}$	80 g

Table 10: Summary of Gondola-AAC-CAC Interfaces Components.

Gondola - TUBULAR joining

The experiment box will be fixed to the gondola rails by means of 10 brackets interfacing the experiment outside structure with the hammer nuts in the rails. Two different types of brackets are used to be flexible with respect to the gondola rails distances, which can be modified by use after previous BEXUS campaigns. Eight small 20/20 brackets (Figure 7a) are used to fix the AAC box to specific rails placement, and two other big brackets (Figure 7b) are used to fix the CAC box to the nearest rail. This method is secure as well as fast enough to provide an accessible and easy recovery for later analysis.



Figure 7: Bracket Components.

CAC - AAC joining

A simple but reliable fixing interface between the two boxes of the experiment has been designed to ensure the fast recovery of the CAC box. The latter requires only unscrewing 12 bolts as well as unplugging a D-Sub connector marked in RED, see Figure 14. Once the CAC box is detached, the AAC Box will still remain perfectly fixed in the gondola. Table 10 includes all the components required to fix the experiment to the gondola.

Handles

Four top handles, as shown in Figure 8 will be mounted to facilitate the experiment box manipulation when moving it in and out of the gondola.

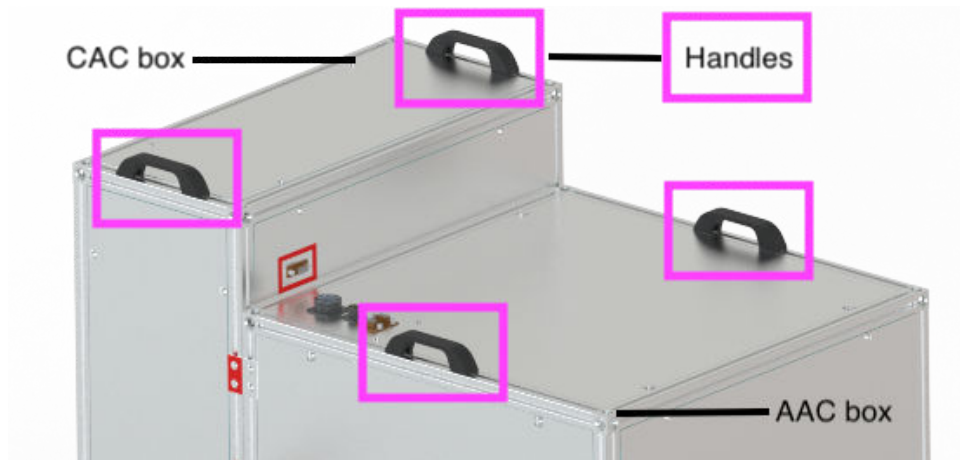


Figure 8: Handling Interfaces.

Inlet/Outlet Pipes

In order to collect reliable air samples, the experiment requires to be mounted with at least one side exposed to the outside. This will reduce the pipe length used to collect clean air. As it can be seen in Figure 3, three pipes will extend from the experiment box face: one for the CAC sampling and two, input and output, for the AAC sampling.

These pipes are welded/drawn 304 grade stainless steel tubes from RESTEK company, which are specially recommended for chromatography applications and gas delivery systems with low pressures and inert environments. These tubes are sulfinert, which is a required treatment for metal components when analyzing for parts-per-billion levels of organo-sulfur compounds.

The tubes, which are the same that will be used in the pneumatic system of the *Brain* (see Section 4.4.5), have an outer diameter $OD = 6.35 \text{ mm}$ (1/4 inches) and an inner diameter $ID = 4.57 \text{ mm}$ (0.18 inches).

Pump vibration

To mitigate the vibrations produced by the pump, an extra piece of styrofoam has been added between the pump's anchor plate and the surface of the level 1 of the brain, where this key component is fixed.

4.2.2 Thermal Interfaces

Both main structural components and external walls of the two boxes of the experiment are made by aluminum and steel components. For this reason, since these are conductive materials, a direct attachment to the gondola creates many heat paths with the internal space

and subsystems of the experiment. Considering that the temperature gradient between the gondola and the operative requirements of the electronic components can be quite high, this conductive connections drastically decrease the efficiency of the thermal insulation. Therefore, a system based on rubber bumpers and styrofoam bars (see Figure 10) has been designed to remove heat bridges and minimize temperature leaks from the inside of the experiment to the outside.

Figure 9 shows a CAD model of the bumper component and how it looks like when attached to the gondola with the brackets explained in the previous section.



Figure 9: Rubber Bumper.

The styrofoam bars will be attached directly to the rails of the experiment structure by M4 plastic screws and big washers.

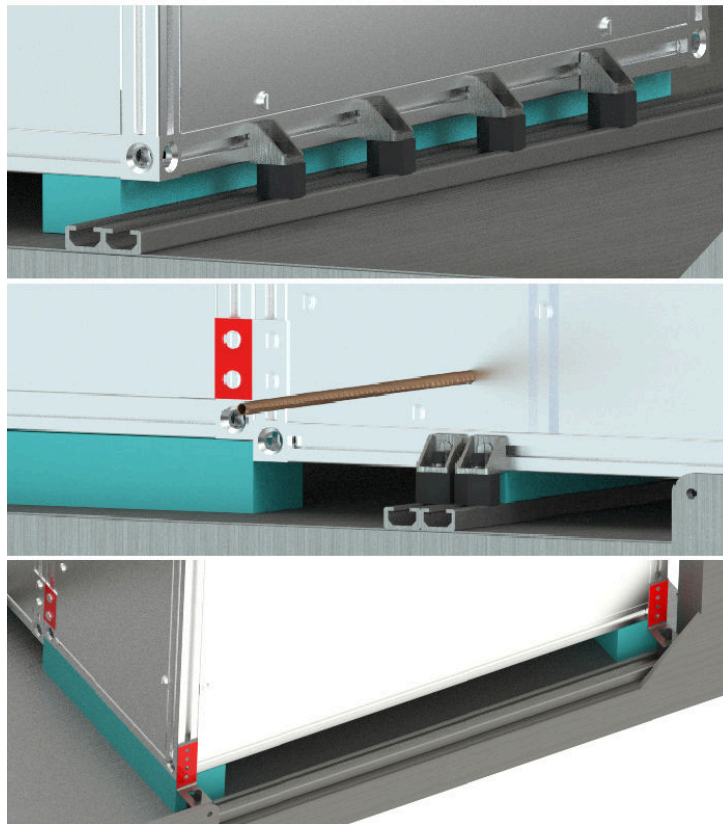


Figure 10: Thermal Interfaces TUBULAR-Gondola.

4.2.3 CAC Interfaces

An uncoupled quick connector, shown in Figure 11, will be attached at each end of the coiled tube to seal the opening. It will remain tightly sealed until the quick connectors are manually coupled.



Figure 11: Swagelok Quick Connector Body.

The interfaces between the other parts in the CAC set up will be joined with specific tube fittings, listed in Table 11. All the chosen interfaces are from Swagelok. Using products from the same manufacture minimizes the risk for leakage or mismatched interfaces in the system.

Component	Interface	Amount	Fitting Size
Quick connector body SS-QC4-B-200	Outlet of coiled tube	1	1/8 in.
Quick connector body SS-QC4-B-400	Inlet of coiled tube	1	1/4 in.
Quick connector stem SS-QC4-D-400	Inlet of coiled tube - Filter	1	1/4 in.
Male connector SS-400-1-2	Tube fitting - Solenoid valve	2	Tube OD 1/8 in. to Tube OD 1/4 in.
Straight Tube Union SS-200-6	Quick connector 1/8 in. - Tube 1/8 in.	1	1/8 in.
Tube Reducer SS-400-6-2	Tube 1/8 in. - Tube 1/4 in.	1	Tube OD 1/8 in. to Tube OD 1/4 in.
Straight Tube Union SS-400-6	Tube 1/4 in. - 90 degree connector	1	1/4 in.
Union 90-degree connector SS-400-9	Between certain tube fittings Outlet tube	3	1/4 in.
Tube fitting SS-401-PC	Between certain tube fittings Magnesium dryer filter	5	1/4 in.

Table 11: Interfaces within CAC Setup.

4.2.4 AAC Interfaces

In the AAC system, the interfaces between various components are a mixture of eleven different types of tube fittings from Swagelok. The selected types are straight and elbow union, T-union, female and male elbows, male and female connectors, tube fittings, and quick coupling with a certain specifications. Some of them are shown in Figure 12. Information regarding the fitting's placement in the AAC and fitting sizes are summarized in Table 12.



Figure 12: From Left to Right: Male Connector, Male Elbow, T-union, Straight Union and Female Connector.

Component	Interface	Amount	Fitting Size
Male connector SS-400-1-2	Tube to Manifold - Flushing valve Flushing valve - Outlet tube Manifold valve - Tube to bag	8	Male 1/8 in. to Tube OD 1/4 in.
Male connector SS-400-1-4	Manifold - Tube to Flushing valve	1	Male 1/4 in. to Tube OD 1/4 in.
Male elbow SS-400-2-4	Static pressure sensor - Manifold	1	Male 1/4 in. to Tube OD 1/4 in.
Female elbow SS-400-8-4	Pump tube - Airflow sensor Airflow sensor - Static pressure sensor	2	Female 1/4 in. to Tube OD 1/4 in. in.
Female connector SS-4-TA-7-4RG	Static pressure sensor - T-Union	1	Female 1/4 in. and Tube OD 1/4 in. in.
Straight union SS-400-6	Filter - Tube filter Tube filter - Pump	3	Tube OD 1/4 in.
Elbow union SS-400-9	Pump tube - Filter tube	1	Tube OD 1/4 in. in.
T-Union SS-400-3	Static pressure sensor	3	Tube OD 1/4 in.
T-Union SS-400-3-4TTM	Tube valve - Bag valve - Quick Connector	5	Male 1/4 in. and 2 x Tube OD 1/4 in.
T-Union SS-400-3-4TMT	Tube valve - Bag valve - Quick Connector	1	Male 1/4 in. 2 x Tube OD 1/4 in.
T-Union SS-6M0-3	Pump Inlet and Outlet	2	Tube OD 6mm
Tube Fitting SS-401-PC	Filter - Pump	1	Tube OD 1/4in.
Tube Fitting Reducer SS-400-R-6M	Filter - Pump Pump - Airflow sensor	2	Tube OD 1/4in. to Tube OD 6mm
Tube Inserts SS-6M5-4M	Pump Inlet and Outlet	2	OD 6mm - ID 4mm
Tube Fitting Female SS-4-TA-7-4RG	Static pressure sensor	1	Tube OD 1/4in. to female 1/4"
Quick Coupling SS-QC4-B-4PF	T-Union of bags	6	SS female 1/4"

Table 12: Interface Descriptions Inside AAC System.

4.2.5 Electrical Interfaces

The experiment will connect to the gondola electrically via a 4 pin, male, box mount receptacle MIL - C-26482P series 1 connector with an 8-4 insert arrangement (MS3112E8-4P) [8]. It will connect to one 28.8 V/1 mA battery pack which consists of eight SAFT LSH20 batteries in series where each has a 5 A fuse[8]. The expected maximum current is 1.1 A.



Figure 13: Connectors.

The E-Link connection shall be made between the experiment and the E-Link system using a RJ45 connection which will be supplied by SSC and an Ethernet protocol. The Amphenol RJF21B connector will be mounted on either the front or the side of the experiment[8].

The CAC and AAC will be connected together with a D-SUB 9-pin connector where power, ground and signals for the sensors in the CAC will be connected. A female connector will be located on the AAC wall and a male connector on the CAC wall.

Another female D-SUB 9-pin connector will be located on the wall of the AAC in which the connections for the three ambient pressure sensors will be located. Connectors with different pin configuration are shown in Figure 13.

The expected data rate is 1.58 kbits/s for downlink and 1.08 kbits/s for uplink.

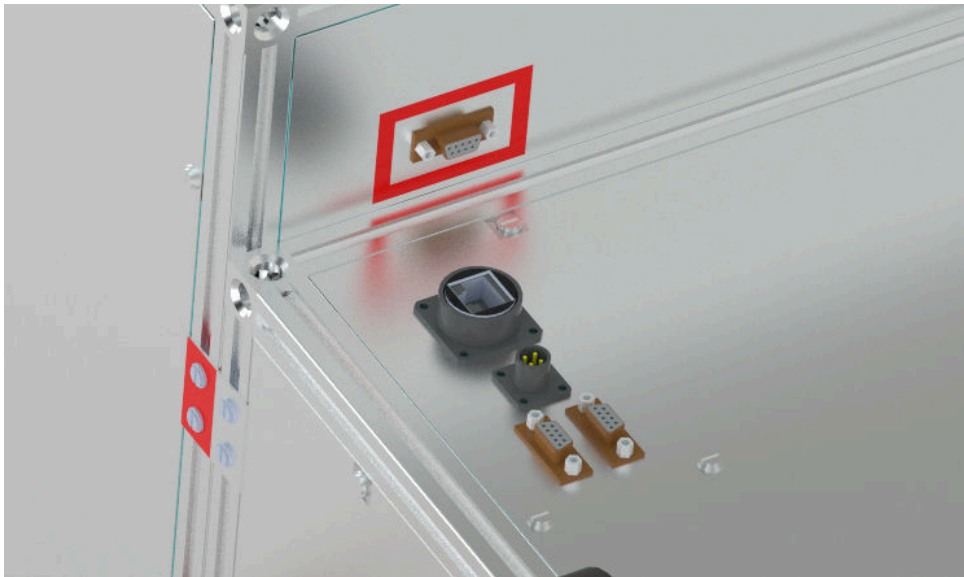


Figure 14: Electrical Interfaces.

4.3 Experiment Components

Component tables were generated from the project budget spreadsheet in Appendix M using the scripts included in Appendix K.

4.3.1 Electrical Components

Table 13 shows all required electrical components with their total mass and price.

ID	Component Name	Manufacturer	Manufacturer Code	Qty	Total Mass [g]	Total Cost [EUR]	Note	Status
E1	Arduino Due with headers	Arduino	A000062	1	36	35	Fast and has many analog, and digital pins	Received
E2	Ethernet Shield	SEEED Studio	SKU 103030021	1	36	28	Can be mounted on top of the board	Received
E3	Miniature diaphragm air pump	KNF	NMP 850.1.2 KNDC-B	1	430	350		Received
E4	Pressure sensor	SENSOR SOLUTIONS	MS560702BA03-50	4	20	9.2	High resolution, large measuring range	Received
E5	Sampling Valve (inlet and outlet 1/8" female)	SMC	VDW22UANXB	1	100	45		Received
E6	Airflow sensor	Honeywell	AWM5102VN	1	60	130	0-10 SLPM	Received
E7	Heater	Minco	HK5160R157L12	4	16	380	Easy to mount, compact size	Received
E9	Temperature sensor	Maxim Integrated	DS1631+-ND	8	16	24	I2C digital output interface, temperature range down to -55 °C	Received

E10	DC/DC converter 24 V	Traco Power	S24SP24003PDFA	2	92	98	Provides required output voltage and power, 93% efficiency	Received
E12	MicroSD	Kingston Technology	SDCIT/16GB	1	0.5	20	Small, good temperature range, sufficient storage	Received
E13	Logic CAT5E Network	Valueline	VLCT85000Y30	1	90	7	For testing and ground station	Received
E14	Resistors	n/a	n/a	25	25	0		Received
E15	Capacitors (0.1 uF, 5uF, 10 uF, 100uF)	n/a	n/a	7	7	0		Received
E16	Mosfet for current control	IR	IRLB8748PBF	11	22	7.7	Cheap, good temperature range	Received
E17	Diodes for DCDC converters	Diotec Semiconductor	1N5059	4	1.6	0.4	Cheap, good temperature range	Received
E18	LED 3.3 V	Würth Elektronik	151034GS03000	16	6.4	8.3	For monitoring, testing	Received
E19	15-pin D-SUB Female connector with pins	RND Connect	RND 205-00779	2	22	1.5	For connecting distributed components	Received
E20	9-pin D-SUB Female connector with pins	RND Connect	RND 205-00777	3	26	2	For connecting distributed components	Received
E21	9 pin D-SUB Female connector with soldering cups	RND Connect	RND 205-00704	3	27	1.7	For connecting distributed components	Received
E22	9 pin D-SUB Male connector with soldering cups	RND Connect	RND 205-00700	6	54	2.9	For connecting distributed components	Received
E23	15-pin D-SUB Male connector with soldering cups	RND Connect	RND 205-00701	2	22	1.2	For connecting distributed components	Received

E24	9-pin D-SUB backing	Enchitech	MHDTZK-9-BK-K	6	240	17	For connecting distributed components	Received
E25	15-pin D-SUB backing	Enchitech	MHDTZK-15-BK-K	2	130	6.1	For connecting distributed components	Received
E26	Wall mounting bolts	RND Connect	RND 205-00786	3	7.5	3.1	For connecting distributed components	Received
E28	3.3 V Zener diode	RND Components	RND 1N746A	15	7.5	1.1	Regulate indication LED voltage	Received
E29	Male connector on PCB	Binder	Serie 768	1	5	8.5		Received
E30	Female connector from wall	Binder	Serie 768	1	11	12		Received
E31	Grounding contact	Vogt	DIN 46234	4	2.3	8.6	1 pack of 100 pcs	Received
E32	Logic CAT5 E-link for inside box 0.5m	Valueline	VLCP85121E05	1	20	1.3	To connect from wall to Arduino shield	Received
E33	Signal wire	Alpha Wire	5854/7 YL005	1	120	34	Roll of 30 m. Half will be used approximately	Received
E34	Flushing valve (inlet and outlet 1/8" female)	SMC	VDW22UANXB	1	100	45		Received
E35	Valves manifold (outlet 1/8" female)	SMC	VDW23-5G-1-H-Q	6	600	240		Received
E36	Power wire - Back	Alpha Wire	5856 BK005	1	73	46	Roll of 30 m. A fifth will be used approximately	Received
E37	Electrical Tape for marking wires - White	Hellerman Tyton	HTAPE-FLEX15WH-15X10	1	14	0.82	Roll of 10 m. A forth will be used approximately	Received
E38	Electrical Tape for marking wires - Black	Hellerman Tyton	HTAPE-FLEX15BK-15X10	1	13	0.82	Roll of 10 m. A forth will be used approximately	Received

E39	Electrical Tape for marking wires - Green	Hellerman Tyton	HTAPE-FLEX15GN-15X10	1	14	0.82	Roll of 10 m. A forth will be used approximately	Received
E40	Electrical Tape for marking wires - Violet	Hellerman Tyton	HTAPE-FLEX15VT-15X10	1	14	0.82	Roll of 10 m. A forth will be used approximately	Received
E41	Electrical Tape for marking wires - Gray	Hellerman Tyton	HTAPE-FLEX15GY-15X10	1	14	0.82	Roll of 10 m. A forth will be used approximately	Received
E42	Electrical Tape for marking wires - Brown	Hellerman Tyton	HTAPE-FLEX15BN-15X10	1	14	0.82	Roll of 10 m. A forth will be used approximately	Received
E43	Electrical Tape for marking wires - Blue	Hellerman Tyton	HTAPE-FLEX15BU-15X10	1	14	1.9	Roll of 10 m. A forth will be used approximately	Received
E48	Power wire - Red	Alpha Wire	5856 RD005	1	73	46	Roll of 30 m. A fifth will be used approximately	Received
E50	6-pin male double row header	RND Connect	RND 205-00634	2	2	0.44		Received
E51	8-pin male single row header	RND Connect	RND 205-00629	5	5	1.4		Received
E52	10-pin male single row header	Prostar	SD-2X5-T1-7/3MM	1	1	0.26		Received
E53	36-pin male double row header	Würth Elektronik	61303621121	1	2	1.7		Received
E54	DC/DC converter 12 V	Delta	R-7812-0.5	2	40	68	12V,1.67A, 20W DCDC	Received
E55	Potentiometer 50 kOhm	Bourns	3296Y-1-503LF	10	10	18		Received

E56	Static Pressure Sensor	Gems Sensors and Controls	3500S0001A05E000	1	53	120		Received
E57	Connector for the Static Pressure Sensor	Schneider Electric	XZCPV1141L2	1	14	14	-25 to 80 celcius, female 4 pin M12 connector with 2 meter wire	Received
E58	PCB board	Eurocircuits	n/a	1	100	180	Will be custom-made	Received
E59	Pressure sensor PCB	Eurocircuits	n/a	3	75	42	Will be custom-made	Received
E60	Arduino Due without headers	Arduino	2	1	36	34		Received

Table 13: Electrical Components Table

4.3.2 Mechanical Components

Table 14 shows all required mechanical components with their total mass and price.

ID	Component Name	Manufacturer	Manufacturer Code	Qty	Total Mass [g]	Total Cost [EUR]	Note	Status
M1	Strut profile 20x20 M6/M6, length: 460 mm	Bosch - Rexroth	3842993231	16	2900	93	Railed geometry, Structural element	Received
M2	Strut profile 20x20 M6/M6, length: 360 mm	Bosch - Rexroth	3842993231	4	580	22	Railed geometry, Structural element	Received
M3	Strut profile 20x20 M6/M6, length: 190 mm	Bosch - Rexroth	3842993231	4	300	21	Railed geometry, Structural element	Received
M4	T-nut N6 M4	Bosch - Rexroth	3842536599	100	300	74	Wall, Protective element	Received
M5	Sliding block N6 M4	Bosch - Rexroth	3842523140	100	300	90	Wall, Protective element	Received
M6	Bracket standard 20x20 N6/6	Bosch - Rexroth	3842523508	100	500	52	Wall, Protective element	Received
M7	Variofix block S N6 20x20	Bosch - Rexroth	3842548836	100	500	62	Wall, Protective element	Received
M8	Cubic connector 20/3 N6	Bosch - Rexroth	3842523872	16	160	39		Received
M9	Strap-shaped handle	Bosch - Rexroth	3842518738	4	80	19		Received
M10	Retainer ring M4	Bosch - Rexroth	3842542328	100	50	5.4		Received
M11	DIN 7984 M4x8 bolts	n/a	n/a	150	150	0		Received
M12	M6x16 bolts	Bossard	79850616	48	240	6.2		Received

M13	ISO 4762 bolts	n/a	n/a	8	16	0		Received
M14	Washers	n/a	n/a	20	4	0		Received
M15	Aluminum sheets	-	204599	1	2500	25		Received
M16	Styrofoam 250 SL-A-N	Isover	3542005000	1	1800	97		Received
M17	Fixing bar for the bags	Maskindelen	n/a	2	26	6		Received
M18	Flat plate interface for fixing bar	Alfer	n/a	4	130	0	The cost is included in M20	Received
M19	CAC-AAC interface 6-hole plate	Alfer	n/a	4	65.6	0	The cost is included in M20	Received
M20	Steel sheet 500x250x0.75 mm	Alfer	n/a	3	0	17.6	Used for M18 and M19	Received
M22	DIN 7984 M4x8 bolts	n/a	n/a	26	26	0		Received
M23	DIN 7984 M4x30 bolts	n/a	n/a	16	32	0		Received
M24	Nut M4	n/a	n/a	42	42	0		Received
M26	15mm M3 Standoff/S-pacer for PCB	Keystone Electronics	24339	10	20	7.8		Received
M27	Lock nut M3 (DIN985) for PCB	n/a	n/a	5	5	0		Received
M28	M3 Cheese Head Screws 6mm	n/a	n/a	5	4	0		Received
M32	Coiled tube	FMI	n/a	1	6200	22000	FMI will bring it on 11th Oct	To Be Delivered
M34	Interface tube-screw male (OD 1/4" - ID 5/32" to male 1/8")	Swagelok	SS-400-1-2	2	26	20		Received
M36	Interface attached to the coiled tube outlet, quick connector	Swagelok	SS-QC4-B-200	1	91	65		Received

M37	Interface attached to the coiled tube inlet, quick connector	Swagelok	SS-QC4-B-400	1	68	50		Received
M38	Interface quick connector stem with valve	Swagelok	SS-QC4-D-400	1	58	40		Received
M43	Gas Sampling Bag, Multi-Layer Foil, 3L, 10"x10", 5pk	Restek	22951	6	30	120		Received
M44	Manifold (inlet and outlet 1/8" female)	SMC	VV2DW2-H0601N-F-Q	1	440	140		Received
M45	Interface tube-screw male (OD 1/4" - ID 5/32" to male 1/8")	Swagelok	SS-400-1-2	8	100	110		Received
M46	Interface tube-screw male 90 degree(OD 1/4" - ID 5/32" to male 1/8")	Swagelok	SS-400-2-2	3	39	48		Received
M47	Male 90-degree connector (OD 1/4" - ID 5/32" to male 1/4")	Swagelok	SS-400-2-4	1	16	14		Received
M49	Interface T-Union (male 1/4")	Swagelok	SS-400-3	1	71	33		Received
M51	Tubing, Sulfinert 304SS Welded/Drawn 50ft (OD 1/4" - ID 0.21")	SilcoTek	29255	1	600	840		Received
M52	Quick Coupling female 1/4"	Swagelok	SS-QC4-B-4PF	6	270	300		Received
M53	90 degree elbow 1/4"	Swagelok	SS-400-9	1	55	19		Received

M54	Interface female 90-degree connector (OD 1/4" - ID 5/32" to female 1/4")	Swagelok	SS-400-8-4	2	120	47		Received
M55	Female tube adapter (Tube OD 1/4" to female 1/4" ISO)	Swagelok	SS-4-TA-7-4RG	1	46	20		Received
M56	Tube Fitting Reducer (OD 3/16 in. to 1/4 in. Tube OD)	Swagelok	SS-300-R-4	6	120	72		Received
M57	Tube plug 1/4 in.	Swagelok	SS-400-C	4	0	27	Will only be used before and after flight	Received
M58	Magnesium filter tube with interface	FMI	n/a	1	65	150		Received
M59	T-Union 6 mm Tube OD	Swagelok	SS-6M0-3	2	100	54		Received
M60	Tube Fitting Reducer (1/4 in. to 6 mm Tube OD)	Swagelok	SS-400-R-6M	2	60	25		Received
M61	Tubing Insert, 6 mm OD x 4 mm ID	Swagelok	SS-6M5-4M	4	40	11		Received
M62	Male Branch Tee (OD 1/4" - 1/4" Male NPT)	Swagelok	SS-400-3-4TTM	5	320	92		Received
M63	Male Branch Tee (OD 1/4" - 1/4" Male NPT)	Swagelok	SS-400-3-4TMT	1	63	63		Received
M64	Male connector (OD 1/4" - 1/4" Male NPT)	Swagelok	SS-400-1-4	1	30	8.6		Received
M65	Straight tube union (OD 1/4" - ID 5/32")	Swagelok	SS-400-6	1	30	13		Received

M66	Straight reducing tube union (OD 1/4" to OD 1/8")	Swagelok	SS-400-6-2	1	25	17		Received
M67	90 degree elbow 1/4"	Swagelok	SS-400-9	3	170	58		Received
M68	Port Connector, 1/4 in. Tube OD	Swagelok	SS-401-PC	5	25	32		Received
M69	Magnesium filter with interface	FMI	n/a	1	65	150		Received
M70	Aluminum sheets	n/a	204599	1	100	1		Received
M71	Styrofoam (bulk - 1 piece from 1.16)	Isover	3542005000	1	110	0	The cost is included in M16	Received
M72	Strut profile 20x20 M6/M6, length: 360 mm	Bosch - Rexroth	3842992888	2	290	6		Received
M73	Strut profile 20x20 M6/M6, length: 170 mm	Bosch - Rexroth	3842992888	2	140	4.5		Received
M74	Strut profile 20x20 M6/M6, length: 263 mm	Bosch - Rexroth	3842993230	1	110	4.2		Received
M75	Sliding block N8 M6	Bosch - Rexroth	3842547815	10	30	11		Received
M76	Straight tube union (OD 1/8" - ID 5/32")	Swagelok	SS-200-6	1	30	13		Received
M77	Rubber bumper	n/a	n/a	10	355	0		Received

Table 14: Mechanical Components Table

4.3.3 Other Components

Table 15 shows other components which contribute to the mass and/or price.

ID	Component Name	Manufacturer	Manufacturer Code	Qty	Total Mass [g]	Total Cost [EUR]	Note	Status
O1	Hand Tube Bender 1/4 in	Swagelok	MS-HTB-4T	1	-	250		Received
O2	Tube Cutter (4 mm to 25 mm)	Swagelok	MS-TC-308	1	-	35		Received
O3	Tubing Reamer	Swagelok	MS-TDT-24	1	-	26		Received
O4	Travel to FMI for sample bag testing	n/a	n/a	1	-	250		Completed
O5	Travel to FMI for integration testing	n/a	n/a	1	-	250		Completed
O6	Shipping costs	n/a	n/a	n/a	-	430		n/a
O7	Error margin	n/a	n/a	n/a	2400	220		n/a
O8	PTFE Tape Thread Sealant, 1/4"	Swagelok	MS-STR-4	1	-	1.9		Received
O9	Double-Sided Adhesive Tape	3M	180-89-682	8	-	78		Received
O10	PTFE Tape, 32.9 m	3M	60-1"X36YD	1	-	68		Received
O11	Microfibre cloth	n/a	180-63-478	1	-	9.4		Received
O12	IPA Cleaner Spray, 400 ml	RND Lab	RND 605-00129	3	-	12		Received
O13	IPA Cleaner fluid, 1000 ml	Electrolube	EIPA01L	2	-	35		Received
O14	Disposable gloves L	Eurostat	51-675-0032	1	-	12		Received

O15	Electronic Leak Detector	Restek	22655-R	1	-	1000		Received
O16	Thermal Adhesive	Fischer Elektronik	WLK 10	1	-	18		Received
O17	Flushing process (nitrogen or dry calibrated gas)	n/a	n/a	2	-	200	FMI will bring it on 11th Oct	To be delivered

Table 15: Other Components Table

4.4 Mechanical Design

The experiment consists of two rectangular boxes, one stacked next to the other, shown in Figure 15. The higher but narrower box (CAC box) allocates the heaviest element, the CAC. The main box (AAC box) contains the pneumatic system with six sampling bags and the central command unit: The Brain. The Brain contains the general Electronic box (EB) as well as the pneumatic sampling system.

The two-box design will allow ease of access and manipulation of both the CAC and AAC subsystems. In addition, the AAC sampling system is designed to be re-usable for future handover to the FMI, as such, it will be mountable on any standard balloon flight without having to introduce major design changes. If a battery as a power unit was introduced, hence less bags could be carried (around five bags) in this potential future setup, see Figure 16.

Since the CAC will be the heaviest component in the whole experiment its positioning and orientation inside the gondola will directly affect the stress analysis of the structure. In the worst case scenario, without a proper study of the aforesaid interface, shear in the screws could be produced after a violent landing stress or unexpected shaking. The larger the distance to the fixed points, the bigger the momentum produced by the component. For this reason, the CAC box will be securely attached to the AAC box by means of six anchor points with four screws each. This fixing interface can be seen in red in Figure 15 to help the fast recovery. Taking into account also the two extra anchor points to the gondola, the fast recovery of CAC then will only require unscrewing 16 screws and unplugging a D-Sub connector.

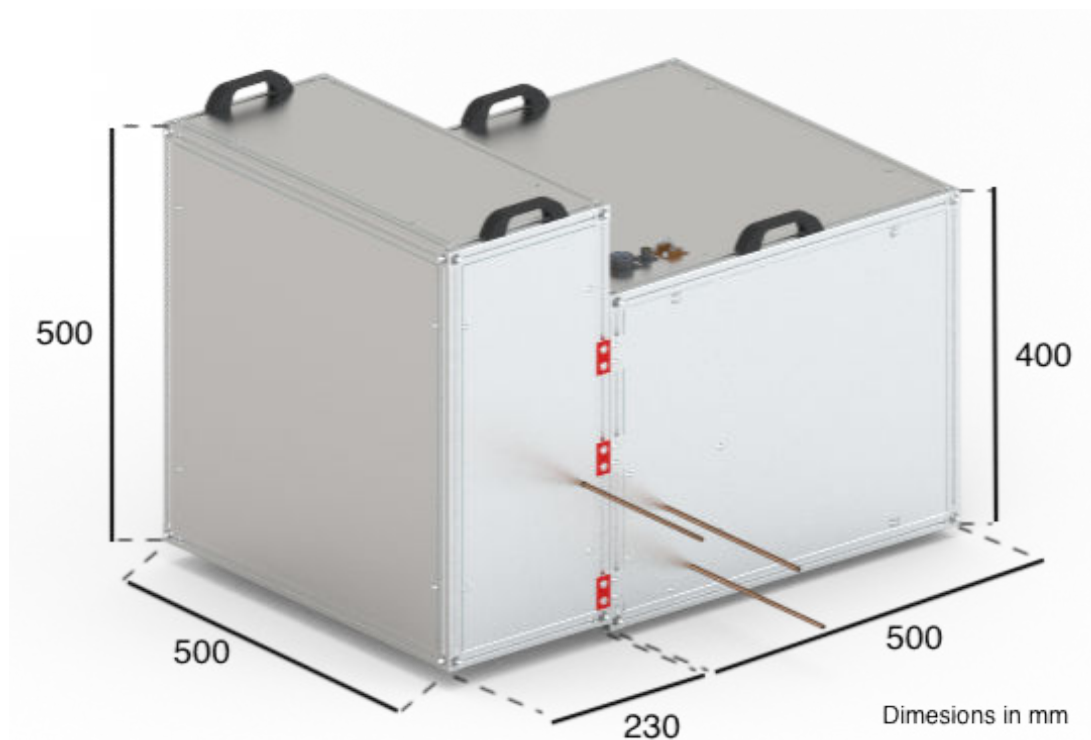


Figure 15: General Dimensions of the Experiment.

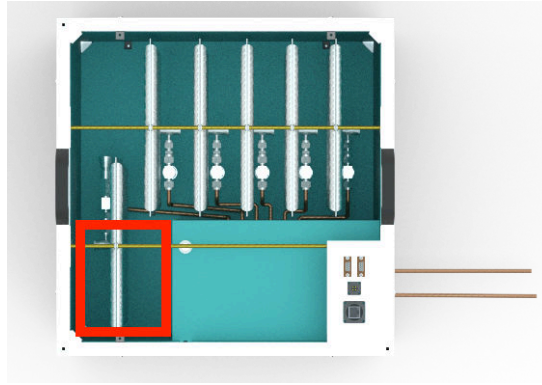


Figure 16: Layout Including a Battery (in Red).

The main mechanical characteristics of the experiment are summarized in Table 16, where the values are based on the reference axis shown in Figure 17. The Center Of Gravity for the whole experiment is determined to be located just on the plate of the third level of the Brain, which coincides with the location of the electronics PCB. This outcome is quite advantageous in terms of stability for one of the most sensitive subsystems of the experiment in terms of shakes and loads.

	CAC	AAC	TOTAL
Experiment mass [kg]	11.95	12.21	24.16
Experiment dimensions [m]	$0.23 \times 0.5 \times 0.5$	$0.5 \times 0.5 \times 0.4$	$0.73 \times 0.5 \times 0.5$
Experiment footprint area [m^2]	0.115	0.25	0.365
Experiment volume [m^3]	0.0575	0.1	0.1575
Experiment expected COG position	$X = 23.51 \text{ cm}$	$X = 29.04 \text{ cm}$	$X = 26.31 \text{ cm}$
	$Y = 10 \text{ cm}$	$Y = 16.63 \text{ cm}$	$Y = 24.99 \text{ cm}$
	$Z = 22.57 \text{ cm}$	$Z = 16.2 \text{ cm}$	$Z = 19.35 \text{ cm}$

Table 16: Experiment Summary Table.

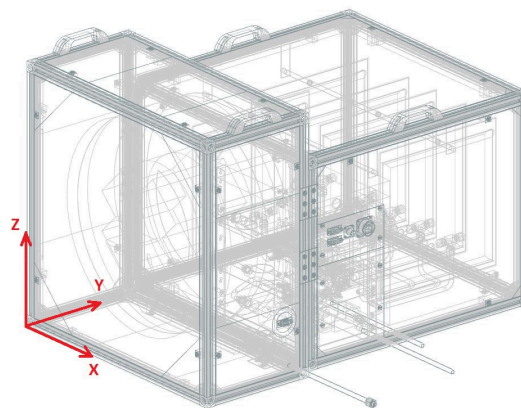


Figure 17: Reference Axis for the Total Center of Gravity.

4.4.1 Structure

The main purpose of an experiment box structure is to provide overall mechanical integrity and maintain the system geometry. It is able to carry the loads of all the phases of the flight and ensure that all the components and subsystems can withstand them. Test 9 in Table 29 helped to confirm the frame can withstand these vibrations.

Moreover, other considerations such as electrical and, especially, thermal conductivity are also a concern since the experiment will fly up to 25 km in the Polar Circle in mid October and many critical subsystems have tight operative ranges values.



Figure 18: Structure Overview.

For this purpose, two boxes built with straight frames have been chosen as the best option as shown in Figure 18. The frame of these boxes are strut profiles made of aluminum, with a characteristic cross-section of $20 \times 20\text{ mm}$, and with $M6$ thread at each side. The rails allow an easy interface between bars and other elements. In turn, these profiles are joined together in each corner with aluminum cubic connectors of $20 \times 20\text{ mm}$ (see Figure 19b) and $M6 \times 16$ bolts aligned with the bars axis. At the same time, these nodes have been reinforced by three 20/20 brackets (see Figure 19a), each is fixed to the frames with $M4 \times 8$ bolts and the corresponding $M4$ T-nut. All these components were manufactured by Bosch Rexroth.

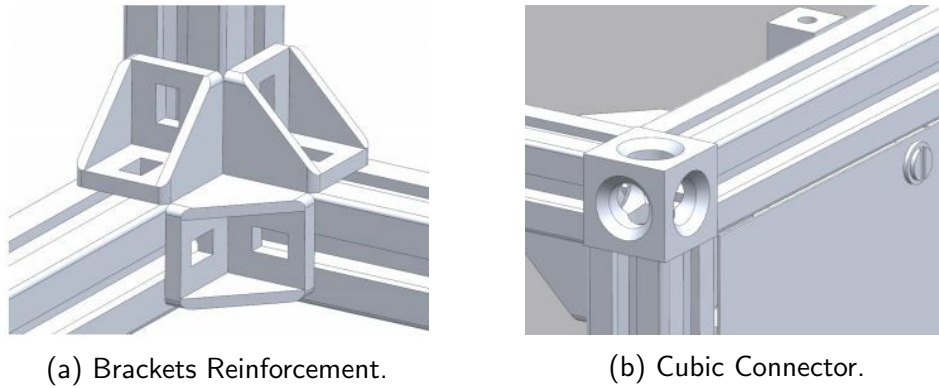


Figure 19: Strut Profiles Connections.

Table 17 shows the main mechanical properties of the Bosch Rexroth 20/20 strut profiles used in the structure. For further details see Table 57.

Section surface	Mass	Moment of Inertia ($I_x = I_y$)	Moment of resistance ($W_x = W_y$)
1.6 cm^2	0.4 kg/m	0.7 cm^4	0.7 cm^3

Table 17: Intrinsic Characteristics of the Strut Profiles.

4.4.2 Walls and Protections

Since the experiment will be placed close to the outside of the gondola, it is very exposed to both external elements impacts and also possible broken parts from other experiments in the gondola due to unexpected rapid movements, and a probable hard landing impact. Therefore, the experiment box is shielded with removable aluminum walls along with a thick layer of Styrofoam attached to each wall. This thickness varies from two to three centimeters in the AAC box, and five centimeters to protect the AirCore. Besides protection, the thickness of the styrofoam is also motivated by thermal control issues.

To mount the experiment a combination of three different elements are used, as shown in Figure 20. The walls are screwed to the Variofix blocks by means of $M4 \times 8$ bolts. In between the aluminum walls and the bolts, a $M4$ retainer ring has been placed to improve the fixation of each spot. Eight fixation points for each wall have been considered sufficient to keep the experiment safe from any impact.

The styrofoam sheets are attached to the aluminum walls with double sided tape.

Tables 58 and 59 show the main properties of the materials used to build the walls of the boxes.

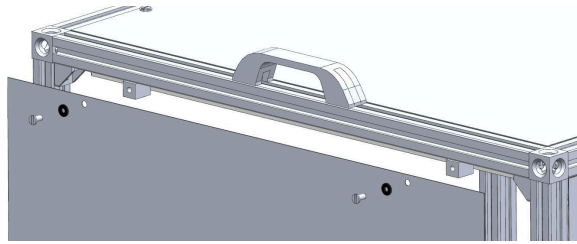


Figure 20: Exploit View of the Attachment of the Walls.

4.4.3 CAC Box

The CAC subsystem is designed to fit a 300 m stainless steel coiled tube, a solenoid valve provided by SMC controlling it, tube fittings manufactured by Swagelok, an air filter and three temperature sensors. A schematic of this subsystem can be seen in Figure 22. The CAC consists of a combination of a 200 m coiled tube of 1/8 inches diameter and a 100 m coiled tube of 1/4 inches diameter. The outlet of the CAC is sealed with a quick connector provided by FMI. The inlet is sealed the same way but it can be opened by another interface plugged into the quick connector. A custom made filter by FMI is placed between this orifice and the solenoid valve. The filter contains magnesium perchlorate powder with stone wool at both ends of the tube. It ensures that no moisture will enter the coil during any testing or sampling. A piece of stainless steel tube, manufactured by Silcotek, is attached to the solenoid valve that goes outside the box, thus having a direct outside outlet and inlet for the whole CAC system, as seen in Figure 21.

A D-sub cable will be used to connect the electrical components to the control unit in the AAC box. Both boxes have their own D-sub connector, which is located on one of the box's walls.

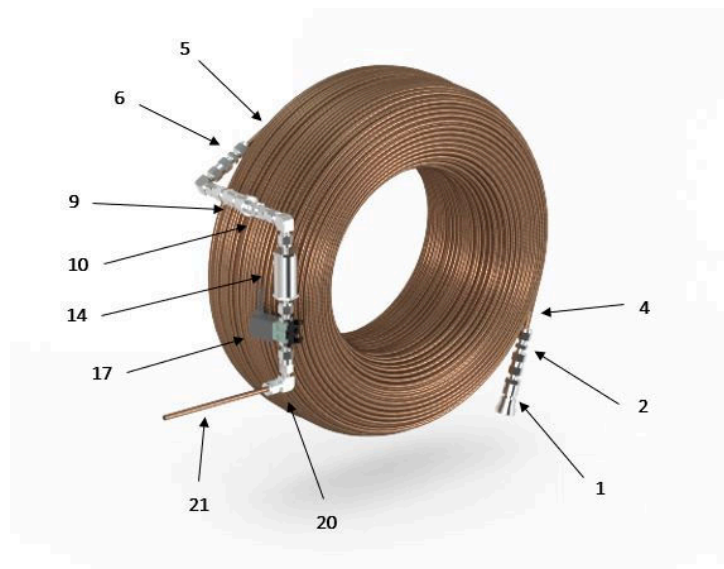


Figure 21: 3D Model of the Aircore and its pneumatic fittings. The Numbers Correspond to the main components in Figure. 22.



1. Quick connector body (SS-QC4-B-200): Q.C body 1/8"
2. Straight tube union (SS-200-6): 1/8" Tube OD
3. AirCore-HR: 300m, consist of Tube 1 and Tube 2
- 3a. Straight tube reducing union between Tube 1 and Tube 2 (SS-400-6-2): 1/8" to 1/4" Tube OD
4. Tube 1: 200m, 1/8" Tube OD
5. Tube 2: 100m, 1/4" Tube OD
6. Straight tube union (SS-400-6): 1/4" Tube OD
7. Union 90-degree connector (SS-400-9): 1/4" Tube OD
8. Tube fitting (SS-401-PC): 1/4" Tube OD
9. Quick connector body (SS-QC4-B-400): Q.C body 1/4"
10. Quick connector with stem (SS-QC4-D-400): Q.C stem with valve 1/4"
11. Tube fitting (SS-401-PC): 1/4" Tube OD
12. Union 90-degree connector (SS-400-9): 1/4" Tube OD
13. Tube fitting (SS-401-PC): 1/4" Tube OD
14. Magnesium dryer filter: 1/4" Tube OD
15. Tube fitting (SS-401-PC): 1/4" Tube OD
16. Male connector (SS-400-1-2): male 1/8" NPT to OD 1/4" - ID 0.21"
17. Solenoid valve (VDW22UANXB): inlet and outlet female 1/8" NPT
18. Male connector (SS-400-1-2): male 1/8" NPT to OD 1/4" - ID 0.21"
19. Tube fitting (SS-401-PC): 1/4" Tube OD
20. Union 90-degree connector (SS-400-9): 1/4" Tube OD
21. Tube: 16cm, OD 1/4" - ID 0.21"

Figure 22: Schematic of CAC.

4.4.4 AAC Box

The AAC box has been designed and manufactured to be as compact as possible. An analysis regarding the variation of the bags dimensions to different sampled volume, was made and is summarized in Appendix C.3. From these results it was shown that the AAC subsystem is able to fit six 3 L sampling bags, provided by RESTEK, together with The Brain that includes the pneumatic system and the electronic box. Each bag has a dedicated valve in the Valve Center (VC) to allow emptying and filling processes as well as to close the bag when needed. The bags hang from a bar that is attached to the structure frame by two anchor points on the top. The distribution layout can be seen in Figures 23a and 23b. To ensure a properly built pneumatic system with the minimal leakage risk, all tubes manufactured by Silcotek in the system were exclusively connected to tube fittings which were provided by Swagelok.

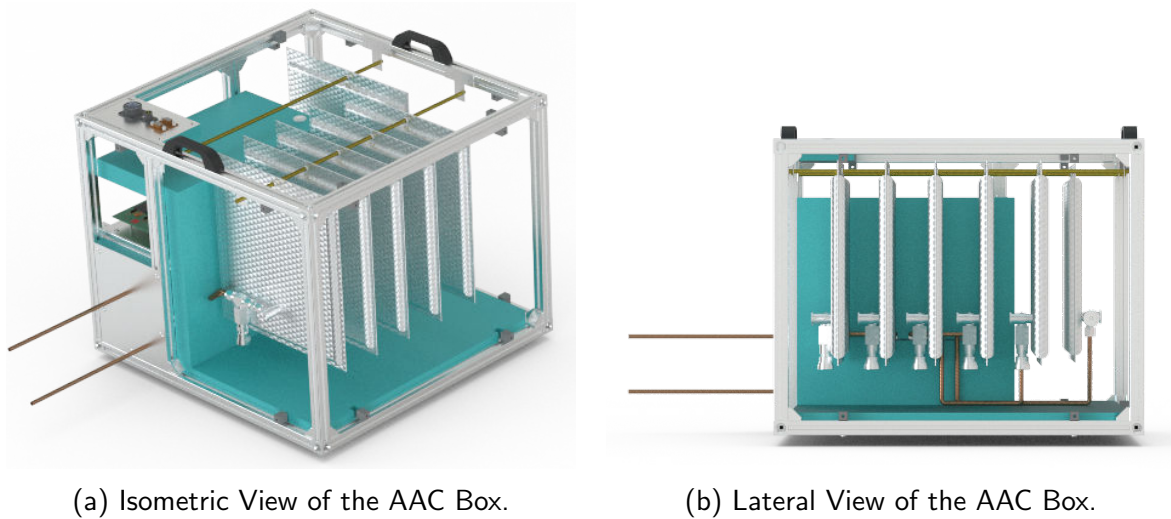


Figure 23: Distribution Inside the AAC Box.

In order to reach to all the bags from the Valve Center, the tubes have been properly sized following science concerns regarding length.

The Brain

The Brain is an essential part of the experiment. It is a three-level structure containing both the pneumatic system and the electronics of the experiment, seen in Figure 24. Its design aimed to make it compact enough to both allow a proper thermal control and to fit into the space left next to the sampling bags. It is placed in a corner of the AAC box. Therefore, The Brain takes advantage of the vertical space inside the AAC box. It has three different levels: Level 1 - Pump, Level 2 - Valve Center, and Level 3 - Electronics.

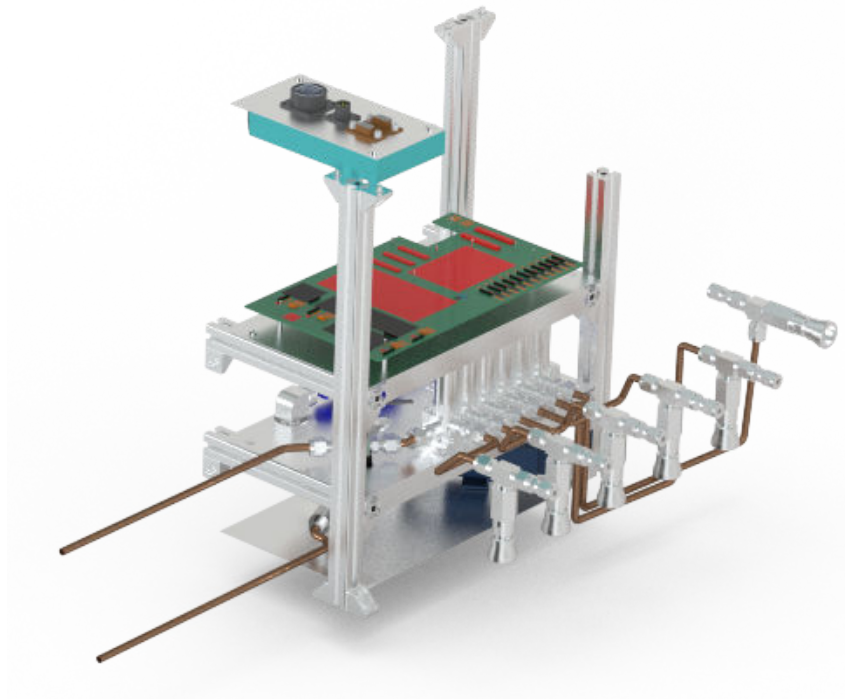


Figure 24: Inside view of The Brain.

Level 1 of The Brain is lying on the base wall styrofoam. It contains the beginning of the pneumatic sampling system. The inlet tube passes through the wall and interfaces with the filter. From here the system continues through the pump provided by KNF, and to Level 2. The reason for having the pump in Level 1 is to have the minimum vibration transmitted to the other components. As explained in section 4.2.1, a piece of styrofoam has been added between the pump and the level 1 plate to help mitigate its vibrations. The pump has two heaters close by that will be used to regulate its temperature.

The second level of The Brain is responsible for the distribution of the air to the selected sampling bag. From Level 1, the air passes through the airflow sensor and the static pressure sensor that allow for monitoring the behavior of the system. The manifold with six solenoid valves, manufactured by SMC, is the main component. From here, the tubes connect with the bags. A T-Union connection is used just before the bag valve. This interface allows the pre-flight flushing of the tubes connecting with the valves as explained previously.

The flushing valve is responsible to ensure a proper flushing of the system before each sampling period. From the flushing valve, an outlet tube reaches the outside environment. This can be seen in Figure 25b.

The OBC and its external elements are allocated in the third level of The Brain. The PCB is fixed to the aluminum plate by means of 10 standoffs. As shown in Figure 25c, it has a hole, as well as the level plate, to collect all the wires connecting with levels 1 and 2. This level has its own outside top wall which contains the electrical interfaces. The latter allows the wall to be opened without having to remove all the sockets attached with screws and a female in the inside of the wall. The styrofoam shielding of The Brain has a hole on top to allow the temperature sensors wires to reach the inside of the AAC Box.

A more detailed content of the components for each level is summarized in Appendix C.4.

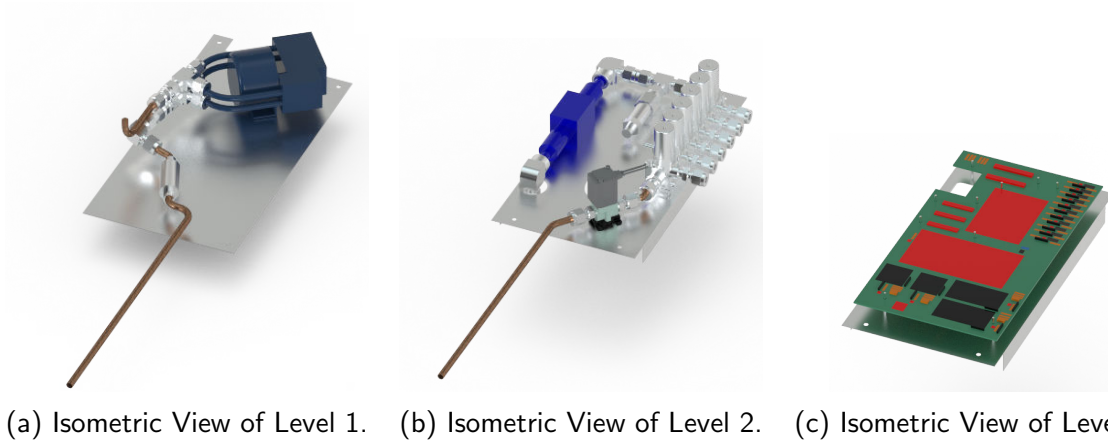


Figure 25: Distribution in Each Level.

This distribution allows easy access to the PCB from the top and provides the physical desired separation between electronics and pneumatic circuit.

The structure of The Brain provides versatility in terms of implementation and construction. It is made out of strut profiles: four bars placed vertically and four bars placed horizontally. The railed bars allow the possibility to fix all the pieces together and to provide the anchor points for the lateral and top styrofoam shield as well as to fix the whole unit to the box structure bars.

The bulk dimensions of The Brain are 260 mm long, 150mm wide and 290 mm high. If the shielding styrofoam walls are taken into account, the dimensions are 290 mm long, 180 mm wide and 300 mm high. Therefore, accounting for the space the column bars take, each plate has a surface of 258 mm x 158 mm. The distance between levels is variable depending on the components dimensions. Level 1 has a height of 7 cm, Level 2 has a height of 9 cm and Level 3 has 8 cm to the top styrofoam shielding. The Brain with styrofoam shielding can be seen in Figure 26.

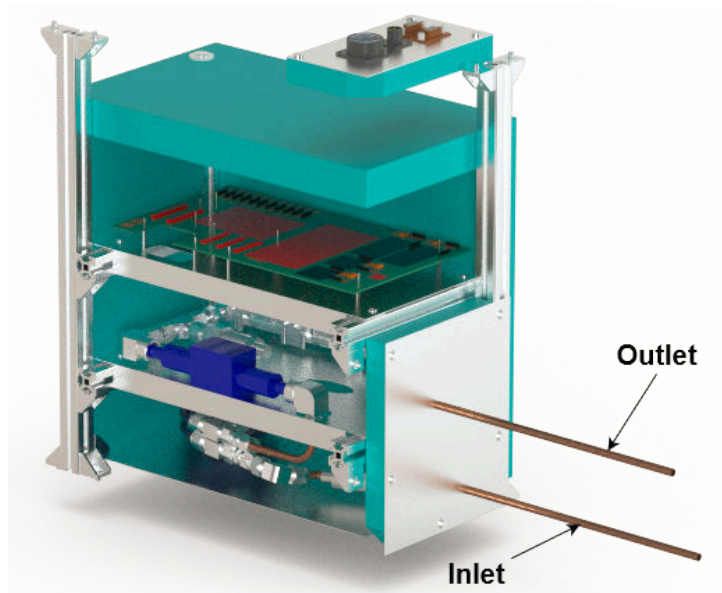


Figure 26: Isometric View of The Brain.

In order to allocate the electrical interfaces required (E-Link, Power Supply and D-Sub Connectors) as well as to allow the tubes of the sampling system to reach the outside environment, the outside facing wall and the top wall are divided in two pieces each. This makes it easy to manipulate when having to open the box walls since the little pieces containing the interfaces and the tubes holes, will remain attached. The bottom piece covers Level 1 and 2 while the other, which contains the electrical connections, sits above Level 3. These pieces have the same layout as the main wall.

Shielding and anchor points

The most critical components in terms of required thermal control are inside The Brain. These are the pump and the valves. In order to provide a passive thermal shielding, 3 cm thick removable styrofoam walls are placed in the three walls (top, lateral, and rear) facing the interior of the AAC box, shown in Figure 26. The lateral wall is fixed by means of four bolts that penetrate inside the styrofoam. The top wall is fixed to the rear wall and both are kept in place by means of a stopper. The larger lateral wall, where the tubes from the valves are, is divided in two pieces so it can be removed without having to disconnect the tubes.

The Brain structure is integrated in the AAC box structure to provide the required stiffness to this element.

4.4.5 Pneumatic Subsystem

In order to be able to collect separated samples of air, a pneumatic subsystem has been developed and implemented. The schematics and components of this can be seen in Figure 28. The system is formed by almost 100 components located inside The Brain and the AAC Box.

In between these components, the same Sulfinert-treated stainless steel tubing as the ones used for the Inlet/Outlet pipes explained in Section 4.2.1 have been chosen.

The schematic for the pneumatic system can be seen in Figure 28. The air is sucked from the outside through the inlet tube (No.1), the lower tube in Figure 27, and it goes through the filter (No.2) inside the pump (No.9). From here, and changing to Level 2, it passes through the airflow sensor (No.15), which allows the airflow rate to be monitored. Thereafter the air passes through the static pressure sensor (No.20) before getting to the six station manifold (No.23). It is in here where the air is directed to the desired bag (No.36) thanks to its dedicated solenoid valve (No.30).

When flushing the pneumatic system before each sampling period, the flushing valve (No.27) is opened so that the outlet of the system is open and new air runs through the main part of the pneumatic system.

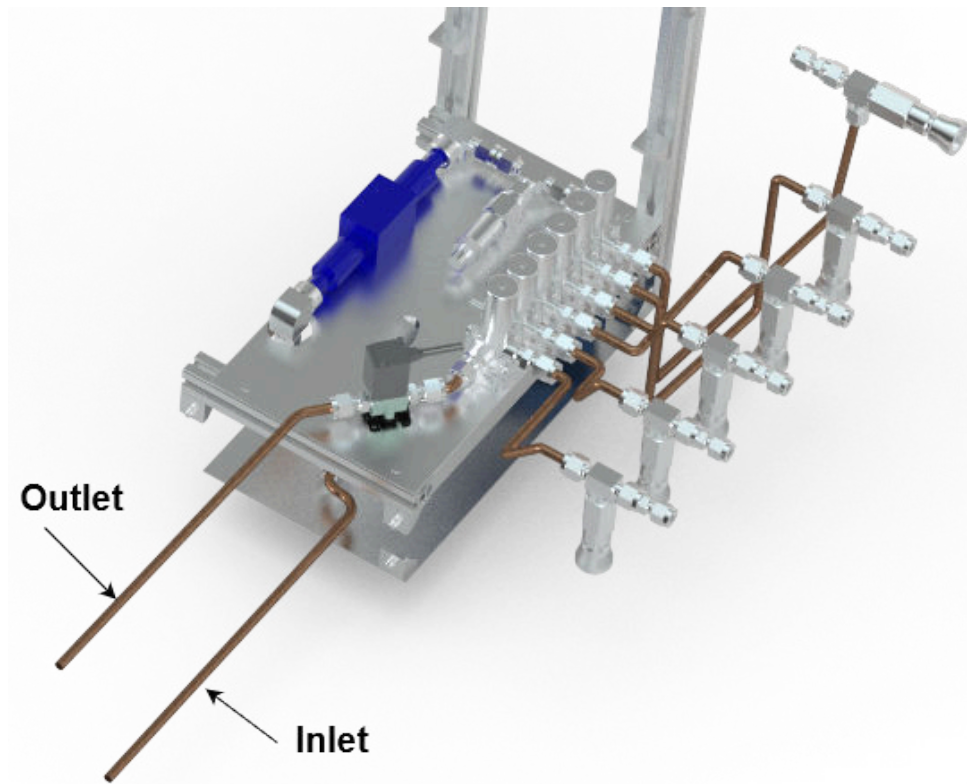
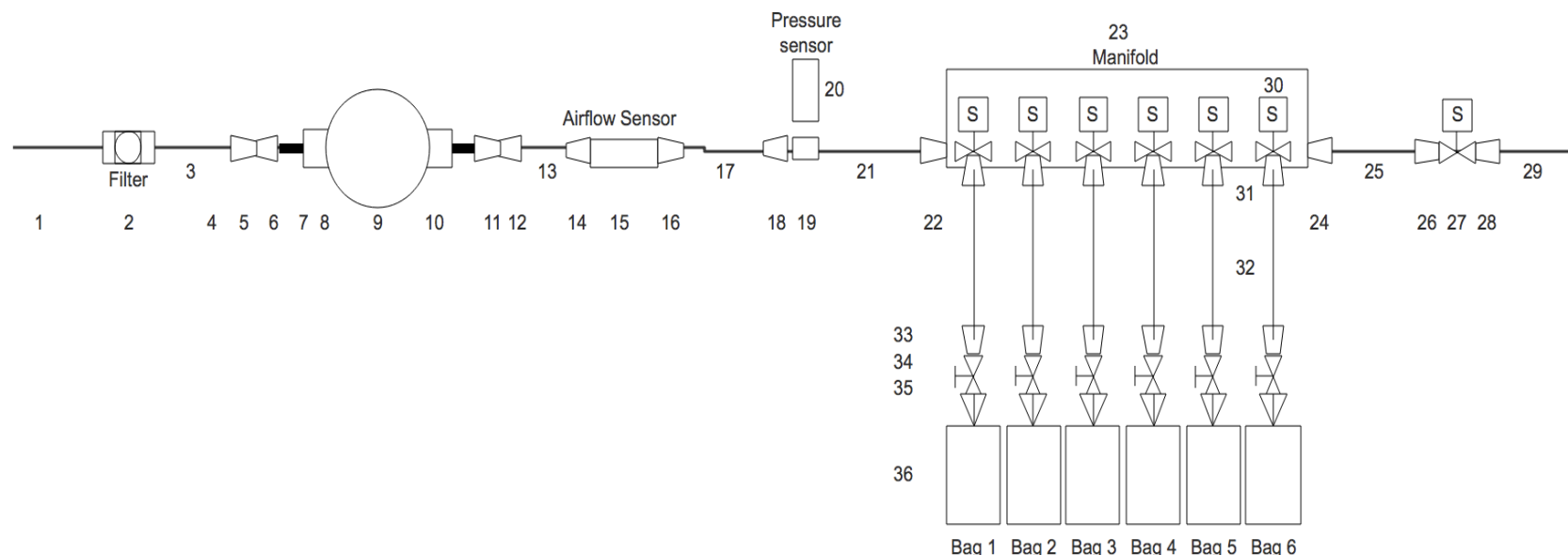


Figure 27: Pneumatic System Top View.



1. Inlet tube (29255): SS OD 1/4" - ID 0,21" ; 180mm
2. Magnesium Filter: Tube OD 1/4"
3. Tube Filter - Pump (29255): SS OD 1/4" - ID 0,21"
4. 90-degree Union (SS-400-9): OD 1/4" - ID 5/32"
5. Tube fitting (SS-401-PC): Tube OD 1/4"
6. Tube fitting reducer (SS-400-R-6M): Tube OD 1/4" to Tube OD 6mm
7. T-Union (SS-6M0-3): Tube OD 6mm
8. Tube inserts (SS-6M5-4M): OD 6mm - ID 4mm
9. Pump: OD 6mm - ID4 (ID 5/32")
10. Tube inserts (SS-6M5-4M): OD 6mm - ID 4mm
11. T-Union (SS-6M0-3): Tube OD 6mm
12. Tube fitting reducer (SS-400-R-6M): Tube OD 1/4" to Tube OD 6mm
13. Tube Pump - Airflow sensor (29255): SS OD 1/4" - ID 0,21"
14. Interface female 90-degree connector (SS-400-8-4): OD 1/4" - ID 5/32" to female 1/4"
15. Airflow sensor (AWM5102VN): 1/4" male - 1/4" male
16. Interface female 90-degree connector (SS-400-8-4): OD 1/4" - ID 5/32" to female 1/4"
17. Tube Airflow sensor - Pressure sensor (29255): SS OD 1/4" - ID 0,21"
18. T-Union to pressure sensor (SS-400-3): Tube OD 1/4"
19. Interface to pressure sensor (SS-4-TA-7-4RG): OD 1/4" - ID 5/32" to female 1/4"
20. Pressure sensor (3500S0001A05E000): male 1/4" - M12 x 1P

21. Tube Pressure sensor - Manifold 1 (29255): SS OD 1/4" - ID 0,21"
22. Interface male 90-degree connector (SS-400-2-4): OD 1/4" - ID 5/32" to male 1/4"
23. Manifold (VV2DW2-H0601N-F-Q): 6 stations, Inlet and outlet female 1/4"
24. Interface male connector (SS-400-1-4): OD 1/4" - ID 5/32" to male 1/4"
25. Tube Manifold - Flushing Valve (29255): SS OD 1/4" - ID 0,21"
26. Interface male connector (SS-400-1-2): OD 1/4" - ID 5/32" to male 1/8"
27. Flushing Valve (VDW22UANXB): inlet and outlet 1/8" female
28. Interface male connector (SS-400-1-2): OD 1/4" - ID 5/32" to male 1/8"
29. Outlet tube (29255): SS OD 1/4" - ID 0,21", 18mm

For 6 bags:

30. Valve (VDW23-5G-1-H-Q): female 1/8"
31. Interface male connector (SS-400-1-2): OD 1/4" - ID 0,21" to male 1/8"
32. Tube Valve - T-Union (29255): SS OD 1/4" - ID 0,21"
33. T-Union (SS-400-3-4TTM & SS-400-3-4TMT): male 1/4" and 2 x Tube OD 1/4"
1 x Quick Coupling (SS-QC4-B-4PF): SS female 1/4"
34. Tube fitting reducer (SS-300-R-4): Tube OD 1/4" to Tube OD 3/16"
35. Bag valve: Tube OD 3/16"
36. Bag: 3L

Figure 28: AAC Pneumatic System Diagram and Components.

4.5 Electrical Design

4.5.1 Block Diagram

The electronics design can be seen in Figure 29 which shows the connections, grounding, voltages, and signals.

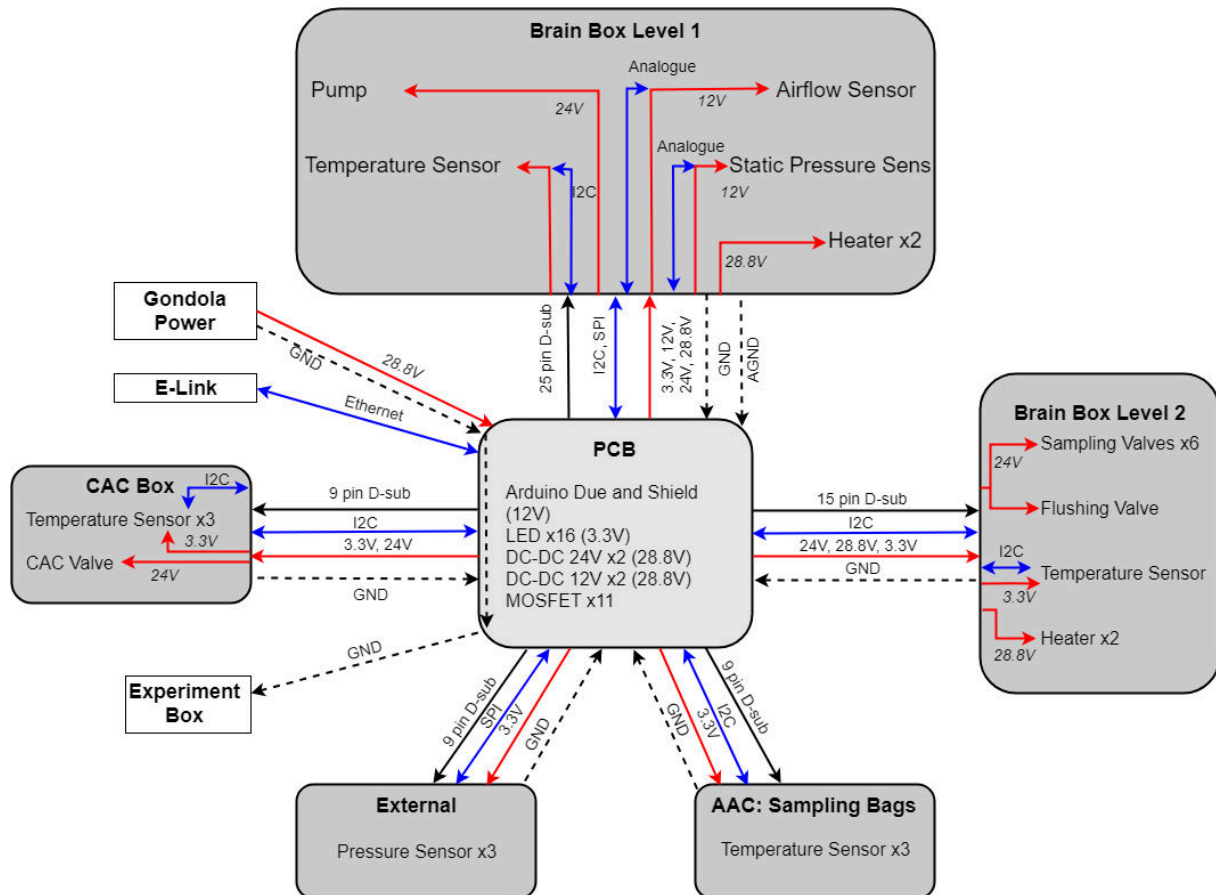


Figure 29: Block Diagram for all Electronic Components Showing the Connection, Signal and Power Connections.

Most of the electronics are located in the Brain inside the AAC box. However, there are six distinct areas:

1. The Brain level 3, where the PCB is located with the Arduino and shield, two 24 V DC-DC, two 12 V DC-DC, 11 MOSFETs and 16 LEDs.
2. The Brain level 2, where the valve manifolds with six sampling valves, the flushing valve, two heaters, airflow sensor, static pressure sensor and one temperature sensor are located.
3. The Brain level 1, where the pump, two heaters and one temperature sensor are located.

4. The AAC box, where 3 ambient temperature sensors are located.
5. The CAC box, where the CAC valve and 3 ambient temperature sensors are located.
6. Outside of the experiment box, where 3 ambient pressure sensors are located.

From the PCB, on level 3, five D-sub connectors have been used to connect to the other five areas. Fifteen pin connectors have been used for level 1 and level 2. For the CAC box, AAC box sampling bags area, and the external pressure sensors, nine pin connectors have been used. In addition there is a connection to the gondola power and gondola E-link.

All of the power distribution has been done through the PCB using two 24 V DC-DC and two 12 V DC-DC converters in parallel with a forwarding diode.

- $28.8\text{ V} \Rightarrow 24\text{ V}$ By DC-DC converters
- $28.8\text{ V} \Rightarrow 12\text{ V}$ By DC-DC converters

The heaters do not require the voltage to be stepped down and so will be powered directly from the gondola battery.

The Arduino will control all of the sensors, valves, heaters and the pump from the PCB. Sensors have been directly connected to the Arduino. The valves, heaters and the pump have been connected via a switching circuit.

The LEDs are used as visual indicators that display whether different parts of the circuit are active or not. They give indications on the status of the valves, pump, heaters, DC-DC converters and Arduino.

Grounding has been done to follow a distributed single point grounding, with all ground connections meeting at a single star point to ensure there are no floating grounds. As not all components are connected via DC-DC converters the experiment will not be isolated from the gondola power supply therefore there will be a connection between the star point and the gondola ground. The star point is located on the main PCB board which is then grounded to the experiment box. The grounding can be seen in Figure 29 where it is indicated by dashed lines labeled GND. The analog sensors that are used on level 1 in the brain use a separate grounding wire (AGND) onto the main PCB where there is a separate trace connecting to the ground pins on the Arduino board. Furthermore the upper and lower level of the main PCB board are making use of the common grounding plane where possible.

4.5.2 Miniature Diaphragm Air Pump

The pump which has been selected is the 850.1.2. KNDC B, Figure 30, which is manufactured by KNF. One of the reasons this pump has been selected is that it has successfully been flown on a similar flight in the past where it managed to pump enough air at 25 km altitude to have 180 mL remaining at sea level [4]. However, to ensure the pump will operate as intended, several tests will still be carried out. These tests — 4, 5, 18, 28 and 29, can be seen in Tables 25, 26, 35, 41, and 42. The pump has already passed four of these tests and their results can be seen in Appendix O.1 for Test 28, Appendix O.4.1 for test 4, Appendix O.2 for Test 18 and Appendix O.3 for Test 29.

At sea level conditions the pump was tested and found to have a flow rate of 8.0 L/min and a current draw of 250 mA. The peak current draw was recorded as 600 mA which lasts for less than one second and occurs when the pump is switched on.

From the results of Test 18, in Section 7.3.1, the flow rate is shown to be around 3.36 L/min at the lowest pressure that will be seen in flight. This is in line with requirement D23. The results found in Test 28, in Section O.1, appear to be inline with the information given by the manufacturer, seen in Figure 31. The highest continuous current draw expected from the pump is 185 mA when the experiment is at 12 km altitude and is expected to decrease as we increase in altitude. While it appears the pump increases in current draw at around 6 km there is no plan to sample below 12 km therefore the highest current draw can be taken from 12 km. As the pump has a peak current of 600 mA when it switches on, the mosfet and DC-DC power have been chosen to be able to withstand this demand.



Figure 30: KNF 850.1.2. KNDC B Miniature Diaphragm Pump.

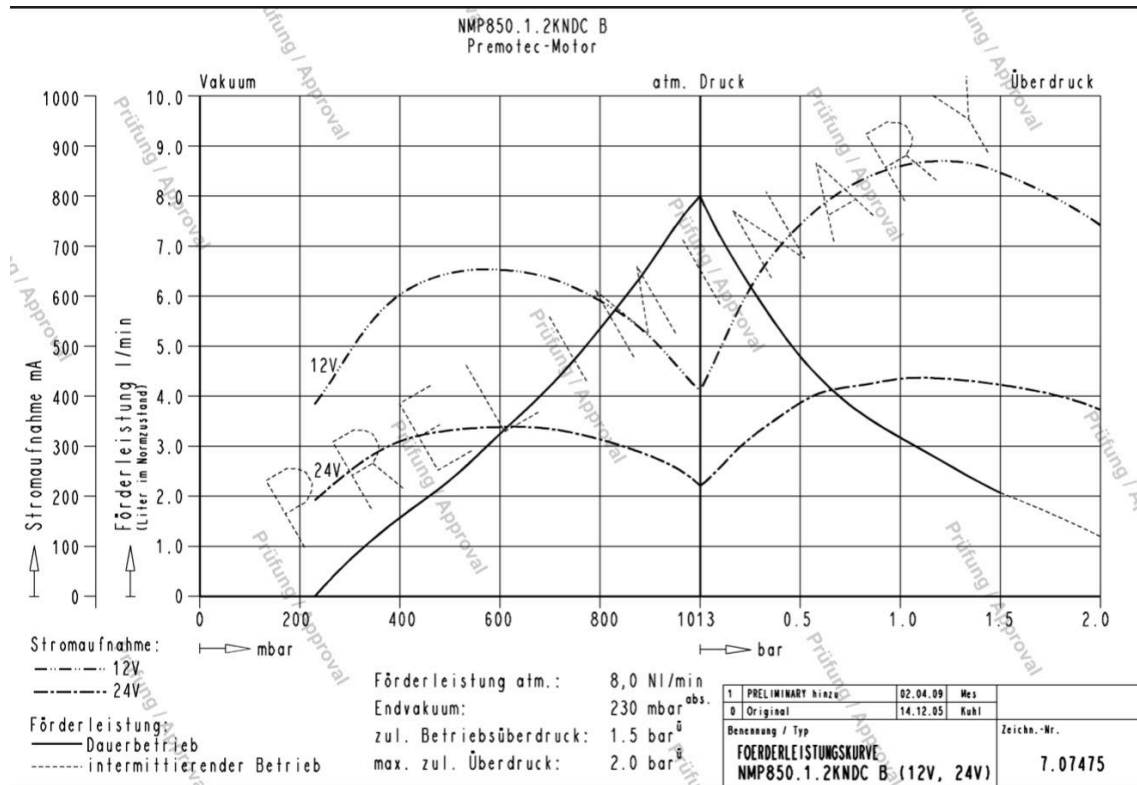


Figure 31: KNF 850.1.2. KNDC B Flow Rate and Current Draw to Pressure Graph.

4.5.3 Electromagnetically Controlled Valves

Filling the sampling bags will be controlled by solenoid valves. The solenoid valves which have been selected are model VDW23-5G-1-H-Q, seen in Figure 32, manufactured by SMC. These valves will be normally closed through out the experiment with zero power consumption and will open, when given power, to fill up the sampling bags at specific altitudes. In addition one valve is on the CAC, in order to seal the coil at the end of the flight and another at the end of the AAC tubing, flushing valve, in order to flush the system. The valves selected for these are model VDW22UANXB, Figure 32. The CAC valve will be opened shortly after take off and remain open the whole flight. This valve will be closed shortly before landing. The flushing valve will be opened before sampling in order to ensure the air in the tubes is from the correct altitude.

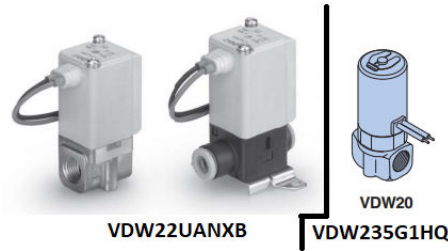


Figure 32: SMC Solenoid Valves, VDW22UANXB on the Left, VDW23-5G-1-H-Q on the Right.

The port size of the valves is 1/8" which is compatible with the gas analyzer. The coil inside can withstand temperatures from -20 to 50 °C which is suitable for flight operations at high altitudes. These valves can operate under a maximum pressure drop of 133 Pa. Valves from the same series have been flown before to the stratosphere and provided successful results [4] however, the valves have been tested at low temperature and pressure to check they still operate as intended. The test results can be seen in Test 4, Table 25 and Test 5, Table 26.

4.5.4 Switching Circuits

The valves, pump and heaters are not powered by the Arduino but they are still controlled by it. In order to allow this control a connection will be made for each component to the Arduino with a switching circuit. This switching circuit uses eleven MOSFETs, model IRLB8748PBF, Figure 33, to control which components are turned on at which time.

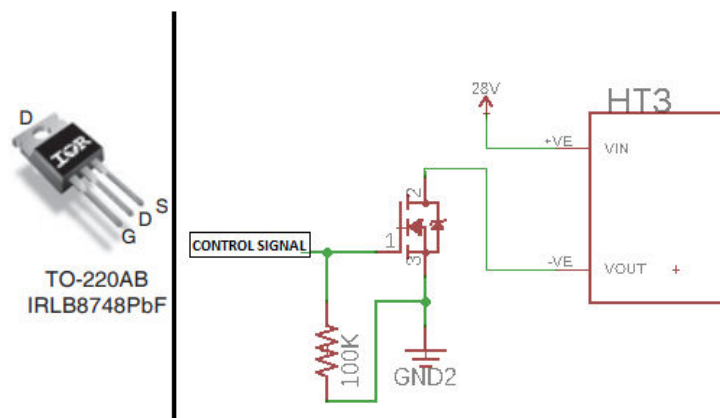


Figure 33: Figure Showing an Image of the 30V,78A,75W MOSFET, Model Number IRLB8748PBF on the Left and the Schematic for the Switching Circuit for One Heater on the Right.

4.5.5 Schematic

The schematics show all the components and how they are connected, the full schematics can be seen in Figure 34. There are four requirements for the the power distribution given below:

- 28.8 V for the heaters.
- 28.8 V $\implies$ 24 V for the pump and valves.
- 28.8 V $\implies$ 12 V for the airflow sensor, static pressure sensor and Arduino due.
- 3.3 V for the temperature and pressure sensors.

The voltage available from gondola power is 28.8 V, therefore the heaters have been connected directly to the main power supply. For the rest of the components, two 24 V and two 12 V DC-DCs in parallel has been used to make sure if one of them fails then the other can take over. The circuitry can be seen in Figure 35. All the valves and the pump are then powered through the 24 V DC-DCs. To step down the voltage from 28.8 V to 12 V to power the airflow sensor, static pressure sensor and the Arduino, two 12 V DC-DCs in parallel have been used for redundancy purposes. Finally, to power the temperature and external pressure sensors, 3.3 V is required which is supplied by the Arduino board.

To meet the requirements of the pneumatic subsystem, a static pressure sensor has been chosen to measure the pressure inside the tubes and bags. This analogue pressure sensor operates on 12 V so can share the same power line as the airflow sensor and Arduino.

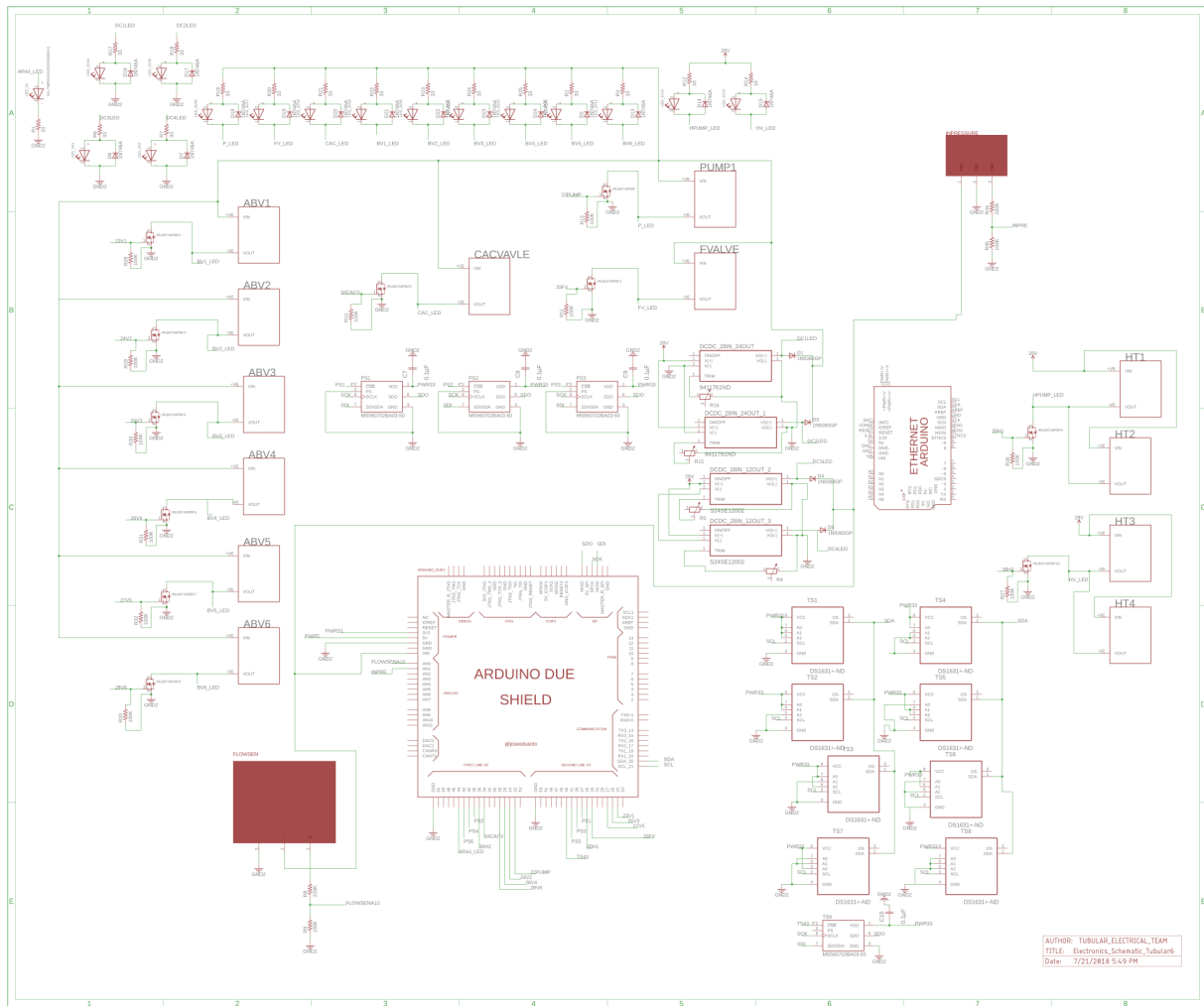


Figure 34: Schematic for All of the Electronics on Board TUBULAR. This can also be Found at <https://rexusbexus.github.io/tubular/img/electrical-design-schematics.png>

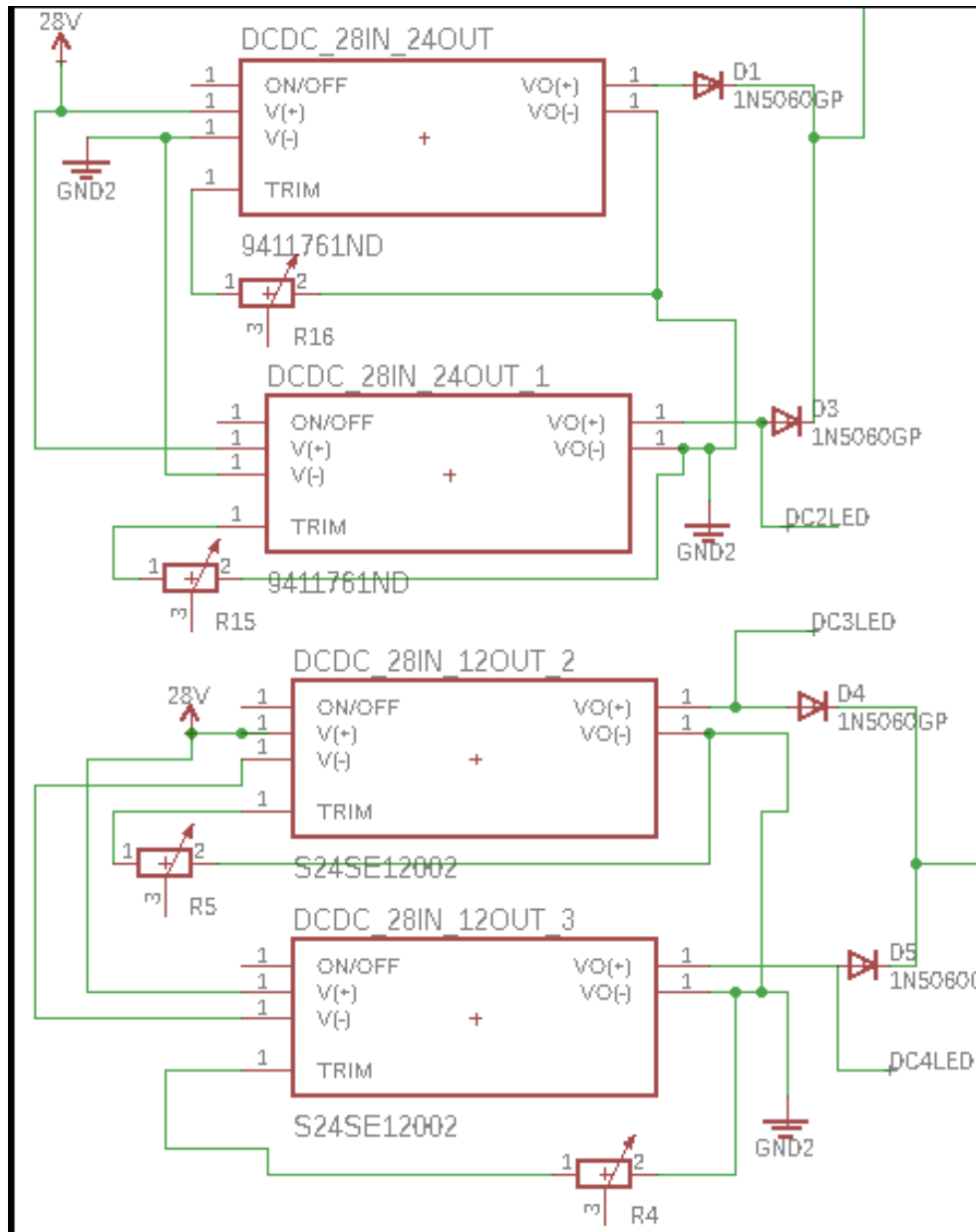


Figure 35: Schematic Showing the DC-DC Redundancy of Both 24 V and the 12 V DC-DC Converters.

4.5.6 PCB Layout

All electronic control circuits are gathered on a single PCB on level 3 of the Brain. The PCB contains the Arduino due, switching circuits, indication LEDs, a temperature sensor, the power system and all necessary connectors. The connectors have been divided so that each connector's wires goes to the same level of the Brain to improve cable management. Due to the relocation of components there are some components on level 2, Static pressure sensor and the airflow sensor, which are connected to the level 1 connector. Although this did not produce major problems since both those components have separate connectors on the cable

going down to level 1 and does not share any connections with any components on level 1. Thus you can still unplug each level separately since the wires to these two components could just be broken off from the cable loom at the appropriate point. To further improve cable management the shared pins for I2C and SPI have been connected to a single pin on each respective D-SUB connector and split up on the respective level. The PCB's components layout can be seen in Figure 36

The PCB was made using Eagle software and fully sponsored by the Eurocircuits for manufacturing. The traces have a width designed to fit the IPC-2221 standards[13] with extra width added. The PCB layout with traces can be seen in in Appendix C.11. On the main PCB the traces are 1.4mm wide for the nets containing components that consumes higher amounts of current and the ones with lower current requirements have a trace width of 0.3mm. On the pressure sensor PCB all traces are 0.5mm wide.

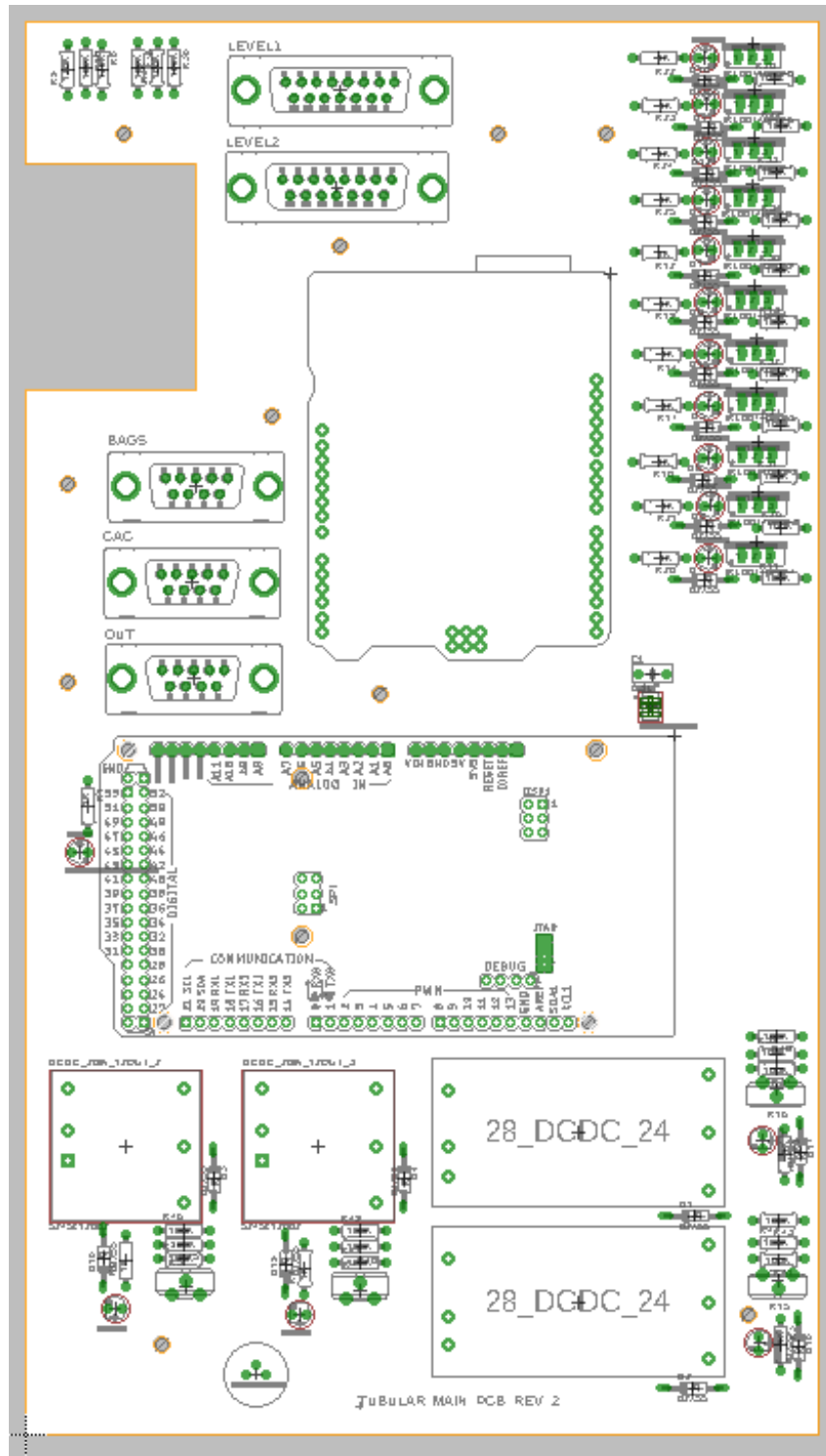


Figure 36: PCB Components Layout

4.6 Thermal Design

4.6.1 Thermal Environment

The experiment will experience wide temperature fluctuations during the flight and it must be able to continue to operate despite these changes. As seen in Figure 37 the coldest point of the flight will be between 10 km and 15 km where the air temperature can drop to -70°C outside. Past flights have recorded temperatures on the gondola as low as -55°C during the Ascent and Descent Phases[8]. Sampling with the AAC will begin when the balloon has risen to 18 km during the Ascent Phase and will last until the Float Phase. Sampling will resume when the gondola has fallen to 17.5 km during the Descent Phase. This means the experiment will be above the coldest part of the atmosphere and the critical components will have time to achieve their operating temperature before sampling time commences. In addition, launching from Kiruna in late October means the temperature on the ground could be as low as -10°C . As the component with the highest lower limit operating temperature must be at a minimum of 5°C (E3 in Table 71), heating may need to be switched on while the experiment is still on the ground.

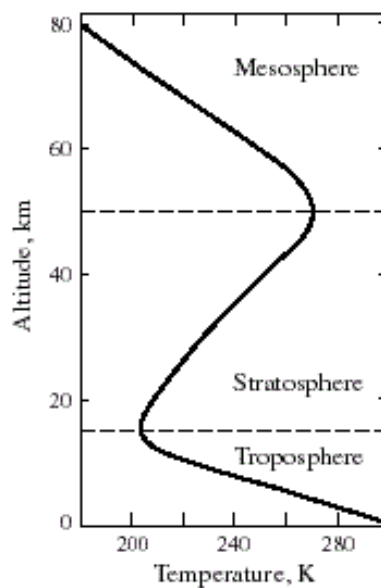


Figure 37: Diagram Showing the Temperature Profile of the Atmosphere [14].

4.6.2 The Critical Stages

The flight will have the following critical stages:

- Launch pad
- Early ascent
- Sampling ascent

- Float
- Descent before sampling
- Sampling descent
- Shut down
- Landed, waiting for recovery

These stages have been accounted for in further calculations and simulations.

4.6.3 Overall Design

To protect the components against the cold, a thermal control system has been designed. Insulation and internal heating will both come into play in keeping all the components functional throughout the duration of the flight. The two components with the most critical thermal ranges are the pump and the valve manifold system (E3 and E5 in Table 71). Thermal regulation was mainly focused on the AAC, however a thermal analysis of the CAC can be found in Appendix I under Section I.3.8 where the CAC box the valve is identified as the critical component in terms of thermal regulation (refer to component E5 in Table 71). It will have a current through it throughout the flight, heating it self up.

The main protection against the cold environment in the stratosphere was a passive thermal design by means of insulating layers added to the walls of the experiment. It will be comprised of two layers: one outer sheet of aluminum and a thicker sheet of Styrofoam. The main insulating factor is Styrofoam which will significantly reduce the heat exchange between the otherwise exposed experiment box, and will also provide shock absorption when the gondola lands after separating from the balloon.

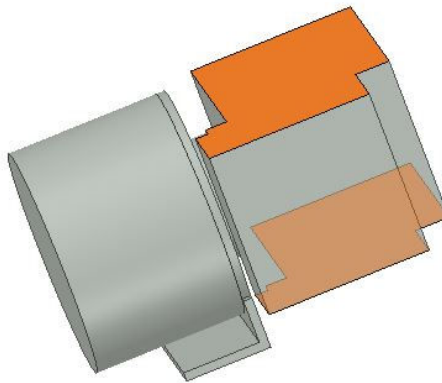


Figure 38: Highlight of the Heater On the Pump.

An active thermal control system consisting of four heaters has also been included. Two heaters will regulate the pump's temperature as seen in Figure 38 and a single heater will regulate the flushing valve temperature and one heater for the manifold. To control these

heaters, two temperature sensors are also on board in close proximity to the heaters. If the reading from one of the temperature sensors is lower than the predefined threshold, then the heater will turn on to warm up the cooling component. If it is above the higher threshold the heater will turn off.

Simulations in MATLAB (code can be found in Appendix J) were used to determine the average uniform heat inside the experiment. The ANSYS thermal modelling platform was used to the simulate the thermal conditions inside the Brain.

Table 71, below, covers the thermal ranges of the components crucial to the experiment flight from those listed in Section 4.3:

ID	Components	Operating (°C)		Survivable (°C)		Expected (°C)	
		Min.	Max.	Min.	Max.	Min.	Max.
E1	Arduino Due	-40	85	-60	150	-15.7	54.0
E2	Ethernet Shield	-40	85	-65	150	-15.7	54.0
E3	Miniature diaphragm air pump	5	40	-10	40	10	34.9
E4	Pressure Sensor	-40	85	-40	125	-15.7	54.0
E5	Sampling Valve (inlet and outlet 1/8" female)	-20	68	-20 ³	68 ¹³	-15	20
E6	Airflow sensor AWM43300V	-20	70	-20 ¹³	70 ¹³	-8.8	34.9
E7	Heater (12.7 × 50.8mm)	-200	200	-200 ¹³	200 ¹³	-20	36
E9	Temperature Sensor	-55	125	-65	150	-19.7	43
E10	DCDC 24 V	-40	85	-55	125	-15.7	54.0
E12	Micro SD	-25	85	-200 ¹³	200 ¹³	-15.7	54.0
E16	MOSFET for current control	-55	175	-55	175	-15.7	54.0
E17	Diodes for DCDC converters	-65	175	-65 ¹³	175 ¹³	-15.7	54.0
E18	3.3V LED	-40	85	-40 ¹³	85 ¹³	-15.7	54.0
E28	3.3 Zener diode	-65	175	-65 ¹³	175 ¹³	-15.7	54.0
E32	Logic CAT5 E-link for inside box	-55	60	-55 ¹³	60 ¹³	-34	15
E34	Flushing valve (inlet and outlet 1/8" female)	-20	68	-20 ¹³	68	-7.4	68
E35	Valves manifold (outlet 1/8" female)	-10	50	-10 ¹³	50 ¹³	3	18
E58	PCB	-50	110	-50 ¹³	110 ¹³	-15.7	54.0
E59	Pressure Sensor PCB	-50	110	-50 ¹³	110 ¹³	-50	39

³If survivable temperatures were not given, operating temperatures were used as survivable limits.

Table 18: Table of Component Temperature Ranges.

A complete table of component temperature ranges, which includes static entities (such as wires and connectors) can be found in Appendix I.

4.6.4 Internal Temperature

An enclosed partition of the experiment model was reserved in the corner of the AAC section. This partition took the shape of a rectangular section and was to house all of the electronic components not required to be situated in specified locations throughout the experiment setting, such as the Arduino boards and some of the sensors.

The pump has the most critical temperature range as it is the only component in the experiment that cannot operate below freezing temperatures. Failure of the pump will mean failure of the AAC system. It's data sheet states that it must always operate above 5°C , or the EPDM diaphragm may not be able to expand and contract sufficiently to maintain the desired airflow of 8 L/min. However, as this pump has been used successfully on previous high altitude flights, [4], tests were conducted on the pump to find its true performance at lower temperatures and in a low vacuum environment. The AAC valves are also crucial to the experiment's function, as they enable each and every sampling bag on board to be used. For this reason, while the valves can operate down to -20°C , it is desirable to be keep them above this limit whenever in use. The manifold valves in the brain have a minimum operating temperature of only -10°C , but simulations have proven they will be kept above 0°C .

As the most temperature-sensitive equipment will all be housed within the Brain, it is important to know what heat will be lost through the different heat transfer mechanisms as this will affect the amount of time the heaters will need to be active. This has been addressed through calculations and simulations to find required insulation. All calculations concerning heat transfer can be found in Appendix I. As a worst-case scenario for heat distribution, it is assumed that *all* of the power dissipated through resistance in the electrical components will reach the marked boundaries of the experiment's walls.

Aluminum sheeting will be used as the outer layer of insulation for the experiment and Styrofoam brand foam will be used as the inner layer. Aluminum may have among the highest of thermal conductivities, but its arrangement around the Styrofoam, creating one large heat bridge with the inner layer, would provide a useful thermoregulatory mechanism [21]. The high ratio between the absorptivity (0.3) and emissivity (0.09) of the material may be used to its advantage [21]. Because the ratio for polished aluminum is higher than 1.0, the element will get hotter as it gets exposed to the radiation from the sun and the power-dissipating components [15]. The low emissivity coefficient for the aluminum cover means it will not get significantly hotter than the surrounding ambient temperature, but its increased temperature may negate some of the heat being lost from the experiment's interior via some of the heat from the aluminum propagating into the experiment, reducing the net heat loss by a small amount. As conservation of power is imperative, the heaters should be used sparingly, and instead methods like the use of aluminum for shielding should be employed as passive heating. The aluminum layer will be 0.5 mm in thickness, while the Styrofoam layer beneath it would

span 20 mm in thickness. The Styrofoam, in contrast to the aluminum has a low thermal conductivity even when compared to similar polymer structures [21]. The Styrofoam would handle the bulk of the thermal resistance in keeping the experiment from losing the heat it would have obtained prior to being moved to the launchpad. The aluminum would come into play as the experiment rises into colder altitudes and encounters increased sun exposure. While the warmed aluminum will have little impact on the experiment's heat loss, this also means that the experiment's internal temperatures will be prevented from rising to the upper allowed operating limit of the experiment made possible because of the aluminum's low absorptivity of sunlight.

Another heat bridge that is needed is the fastening of the experiment to the gondola. The aluminum frame of the gondola will be colder than the experiment and with normal screws there will be a lot of heat transfer. In this case rubber bumper screws, suggested at CDR, will be used to fasten the experiment to the gondola and will reduce the heat transfer between the experiment and the gondola.

4.6.5 Calculations and Simulation Reports

The temperature ranges can vary for the different stages but the most critical moment is during the Ascent Phase. While ascending, the main source of heat to maintain the pump and manifold's operating temperature is the heaters. During the Float and Descent Phases, heat originating from the sun will be enough to maintain these component's operational temperatures. According to the thermal analysis, the heaters would not be required during descent but there is power reserved in the worst case scenario that they need to be run during the Descent Phase. All simulation equations and their details can be seen in Appendix I.

An estimate of the temperature in the Brain at the sampling times during the Ascent Phase is visualized in Figure 39. The higher temperature is in the lower right corner where the pump is located. A cooler area exists around the middle of the left edge where no heaters are applied. The legend in the Figure shows the temperature in Celsius.

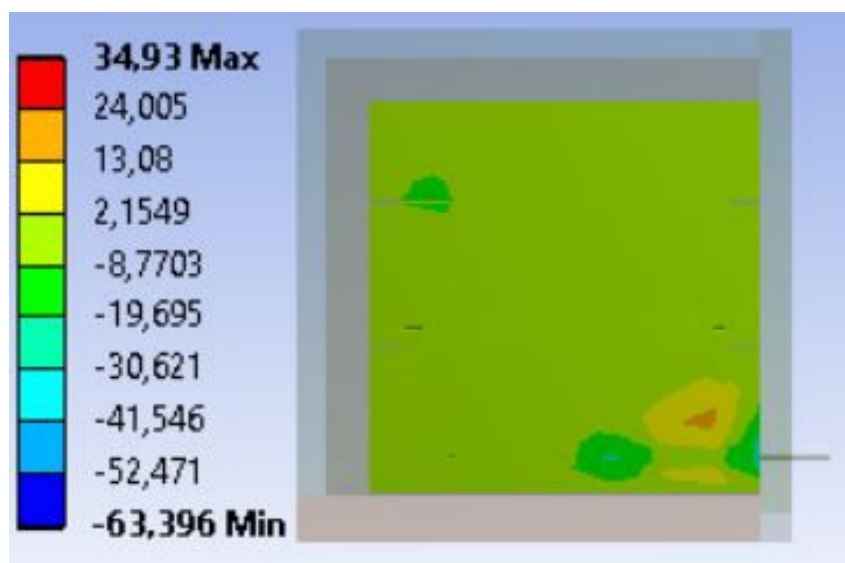


Figure 39: Cross Section of the Air in the Brain at the Time to Start Sample During Ascent.

In Figure 40 the average temperature of the pump with data from ANSYS is presented. One is simulated with no air in the Brain and the other has air with the same density as sea level. In between the vertical dotted line is when the experiment is above 15km. At 4h in the figure the experiment is launched. It can be seen that the pump will have an average temperature over 5 degrees during the flight.

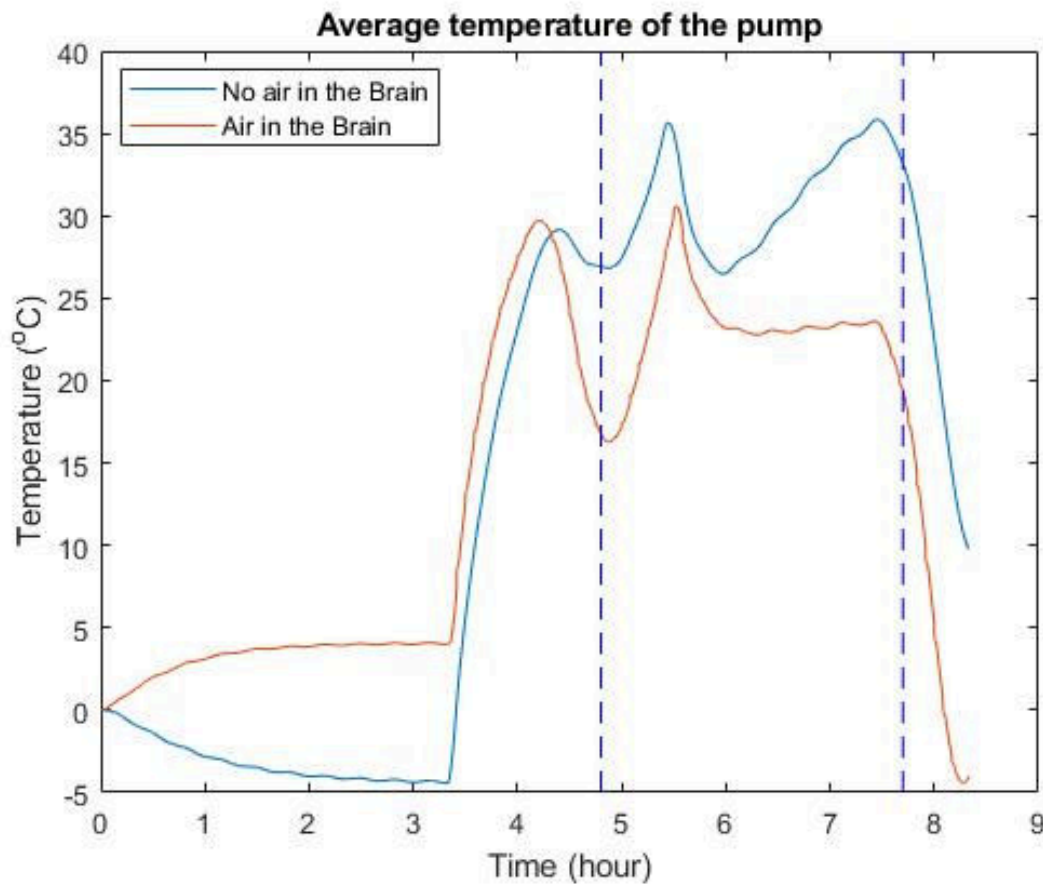


Figure 40: Temperature of the Pump Over a Simulated Flight.

The following two figures in Figure 41 are a visualization of the pump and the manifold at the time in which the AAC sampling begins during ascent.

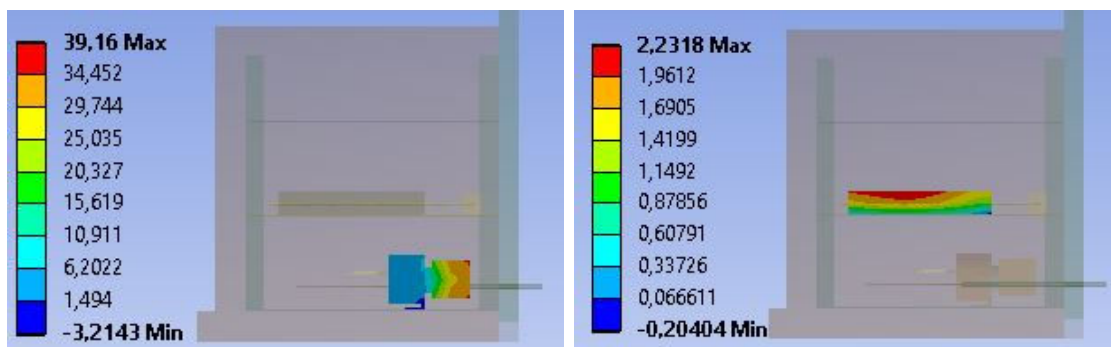


Figure 41: Pump and Manifold at Sampling Time During Descent With No Air in the Brain.

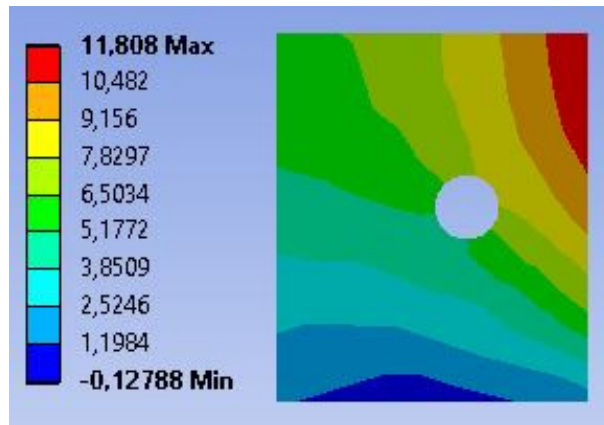


Figure 42: Flushing Valve Prior to Sampling Commencing With No Air in the Brain.

During a worst case simulation that is shown in Figure 41, the four heaters were used for 26.66 Wh in total together over the course of the simulation the figures are from. Only the pump heaters might require more time if it is colder outside and there is dedicated 80 Wh in the power budget table, Table 19. So there is a margin to keep the pump heaters on for a longer time if needed.

Based on the calculations and thermal simulations, it can be concluded the thermal designed passive and active thermal control mechanisms detailed in this section will ensure that the AAC's pump and manifold will operate nominally during the entire flight flight. It has been concluded that the CAC has a sufficiently adequate thermal design to operate throughout the whole flight.

Thermal testing (Test 5, section 5.3.13) shows that the heaters and the subsequent internal temperature responded as expected from simulations and work as required when heating the critical components. A full 4h test at -40°C will be completed when the issue of temperature sensor issue has been resolved.

4.7 Power System

4.7.1 Power System Requirements

The Gondola provides a 28.8 V, 374 Wh or 13 Ah battery with a recommended maximum continuous current draw of 1.8 A . However, more typical values are 196 Wh or 7 Ah [8]. The experiment must run on (gondola) battery for two hours before launch during the countdown phase and for the entire flight duration, lasting approximately six hours. As a factor of safety, in case of unexpected delays, the experiment should be able to run for an additional two hours. Therefore the experiment must be able to run on (gondola) power for a total of 10 hours. For this reason, all the calculations have been done using a 10 hour total time[8].

ID	Component	Voltage [V]	Current [mA]	Power [W]	Total [Wh]
E1	Arduino Due	12	30	0.36	36
E3	Miniature Diaphragm air Pump	24	200	7.68	7.68
E4	Pressure Sensor	3.3	1.4	0.032	0.32
E5	Solenoid Valves	24	125	24	39
E56	Static Pressure Sensor	12	8	0.1	1
E6	Airflow Sensor	12	8.3	0.1	1
E7	Heaters	28	180	21	84
E54	12 V DC-DC converter	28.8	8 (1670 out-put)	0.1 (20 out-put)	1
E9	Temperature sensor	3.3	0.28	0.011	0.11
E10	24 V DC-DC converter	28.8	37 (2500 out-put)	2 (60 out-put)	11.69
-	Total	-	1100	38	181
-	Available from gondola	-	-	-	374

Table 19: Power Design Table.

The estimated total power consumption 181 Wh, Table 19, is within the limits of the available power. Other calculations for the average, peak, and minimum power values are 24 W, 38 W, and 16 W respectively. In addition the different expected current consumption for the average, peak, and minimum values are 0.64 A, 1.1 A, and 0.22 A respectively.

The 24 V DC-DC converters have 2.5 A output current and 60 W output power with the efficiency of 93%. This fulfills the peak requirements for both power and current. Moreover, the dissipated power and current across the DC-DCs are calculated as 12.69 Wh and 45 mA respectively and have been added to the total power budget.

4.8 Software Design

4.8.1 Purpose

The purpose of the software is to automate control of the valves so that they will be opened/-closed at the target altitude. Moreover, the software will store housekeeping data from sensors, pump, and valves states to the on-board memory storage device. Logging sensor data is necessary in order to determine a vertical profile of the analyzed samples:

In order to determine the vertical profiles of CO₂, CH₄, and CO from the analysis of sampled air, measurements of several atmospheric parameters are needed [...]. The two most important parameters are the ambient pressure and the mean coil temperature. These parameters will be recorded by the AirCore-HR (High Resolution) electronic data package. Mean coil temperature is obtained by taking the mean of three temperatures recorded by independent probes located at different positions along the AirCore-HR.[7]

Both the ambient pressure and the sampling container temperature are also essential for AAC sampling bags. The temperature data will be collected by the sensors near the sampling bags.

The software shall also transmit data to the ground so that the team can monitor the conditions of the experiment in real time. Telecommand is also needed to overwrite pre-programmed sampling scheduled in case of automation failure or to mitigate unexpected changes in the flight path and reached altitudes. It will also be used to test the system, especially valves and heaters.

4.8.2 Design

(a) Process Overview

The software which run on the Arduino reads from the sensors through the analog, I2C, and SPI interfaces. The sensors provides temperature, pressure and airflow data. The acquired data will be time-stamped and stored in the on-board SD card and transmitted via the E-Link System to the ground station. Then according to the pressure/altitude, the software controls the valves which will allow the air to be pumped inside the bags. Figure 43 visually explain the process flow.

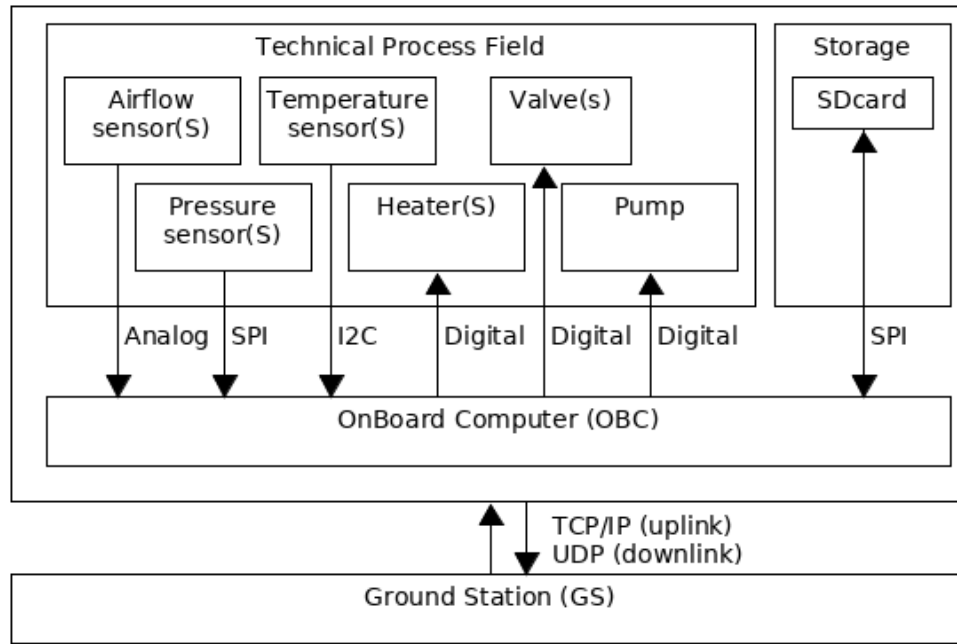


Figure 43: The Process Overview of the Experiment.

(b) General and Safety related concepts

The watchdog timer, which is an electronic countdown timer that causes an interrupt when it reaches 0, will be used to avoid failure because of a possible freezing problem in the software. During normal operations, the software will set flags when done with their task. When all the flags have been set the watchdog gets reset. If any task fails to set their flag before the watchdog elapses, the system resets. Telecommands will also be used as backup in case the automation fails or otherwise become unresponsive. Telemetry will be utilized to transmit housekeeping data and the state of the valves to get confirmation of operation. Rigorous testing will be performed during the development of the project and before the launch phase to insure that the software is capable to control the experiment.

(c) Interfaces

Table 20 demonstrates how the components will interact with the onboard computer (OBC). Components that use SPI, will share MISO, MOSI, and CLK pins on the Arduino board. Each of them will also be connected to general pins input output (GPIO) for slave select. Furthermore, components using I2C protocol, will share Serial Data pin (SDA) and Serial Clock pin (SCL).

Components interacting	Communication protocol	Interface
Pressure sensors-OBC	SPI	Arduino SPI and Digital Pins
Temperature sensors-OBC	I2C	Arduino I2C
Airflow sensor-OBC	Analog	Arduino analog pin
Heaters-OBC	Digital	GPIO pins
Air pump-OBC	Digital	GPIO pins
Valve-OBC	Digital	GPIO pins
OBC-microSD Storage	SPI	Arduino Ethernet shield
OBC - E-Link	Ethernet	Ethernet port

Table 20: Communication and Interface Protocols.

Every transmission to/from the ground will utilize the E-link connection. The data packet which will be used is Ethernet Packet with a header contains the address of destination, followed by the data, and at the end there is a frame check sequence (FCS). The up-linked data packet will have the same structure, with header followed by commands and ended with FCS.

The protocol that has been chosen are UDP for telemetry and TCP for telecommand. The UDP is used to prevent software getting stuck waiting for handshake from the ground if the connection is temporarily lost.

The telecommand contains the following services:

- Changing instrument modes
- Manually control valves, pump, and heaters
- Change sampling schedule

Furthermore, telemetry contains the services below:

- Data from temperature, pressure and airflow sensor
- Current instrument modes
- Instrument housekeeping data (valve, pump, and heater states)

(d) Data Acquisition and Storage

Data will be stored on the SD memory card on the Arduino Ethernet Shield using the FAT16 and FAT32 file systems. To minimize data loss in the event of a reset we will only write to the same file in a set amount of time before closing it and open a new file. It is estimated that for the entire flight, all the sensors will produce less than 5 MB of data. The sampling rate will be fixed at 1 sampling per second.

The data will be collected and presented as a matrix, where the first column is the time frame, the following columns are the sensors data. After the sensors data, there will also be housekeeping data, that keeps track of the valves, and heaters states. However, the size of the housekeeping data is not expected to surpass 20 bits per sampling.

Data will be continuously down-linked two times per second and the total telemetry

size is less than 4 MB for 10 hours of flight. The telecommand size will on the other hand vary based on how many subcommand is sent each time. If all of the subcommand are enabled, the total size is 128 bytes. Considering the telecommand will not be sent more than once per second, the telecommand data rate is 126 bytes/sec.

(e) Process Flow

The process flow can be explained with the mode diagram in Figure 44. The software will start with Standby Mode, in which the software will get samples from all sensors. The on-board memory card contains the default sampling schedule parameters (when the sampling will start and stop), which will be read by the software during initialization of the OBS. This will allow users to change the sampling schedule without changing the internal code. When the software receives negative increment of pressure changes, it will change to Normal - Ascent mode, where the software will trigger emptying of the CAC's coiled tube by opening the valves. Then, at certain altitudes, air sampling will be conducted during Ascent Phase. During Float Phase, no sampling will be conducted. The software will go to Normal - Descent mode when it detects the increment of pressure is considerably big at which point the software will sample the air by opening the valves for each bag in their designated altitude. Considering that the gondola might not have smooth ascent/descent, the mode changes will only happen if the changes exceed a certain threshold. After analysis and testing, -20 hPa and 20 hPa are considered as the threshold. The experiment goes to SAFE mode approximately 1200 m before the landing, and triggers all the valves to be closed. The manual mode is entered with a telecommand and left with another one. If no telecommand is received by the OBC within a certain amount of time it leaves manual mode and enters into standby mode.

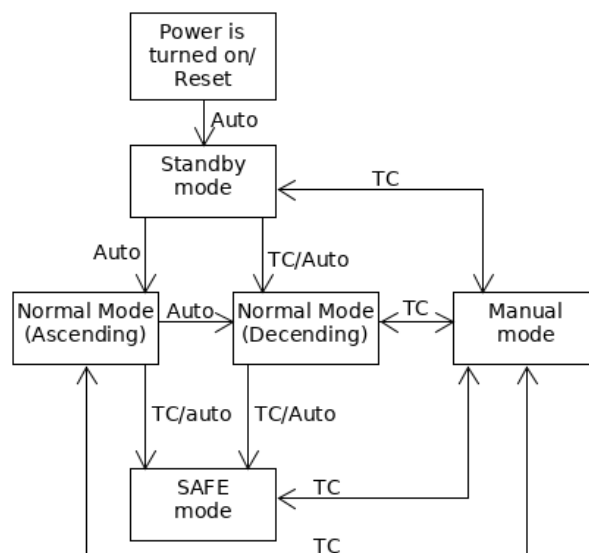


Figure 44: Process Diagram for the Modes.

In the sampling algorithm, it is necessary to keep track of the time because the bag

cannot be filled fully (it might burst). A simple library is used to keep track of the time from the start of the experiment.

(f) Modularization and Pseudo Code

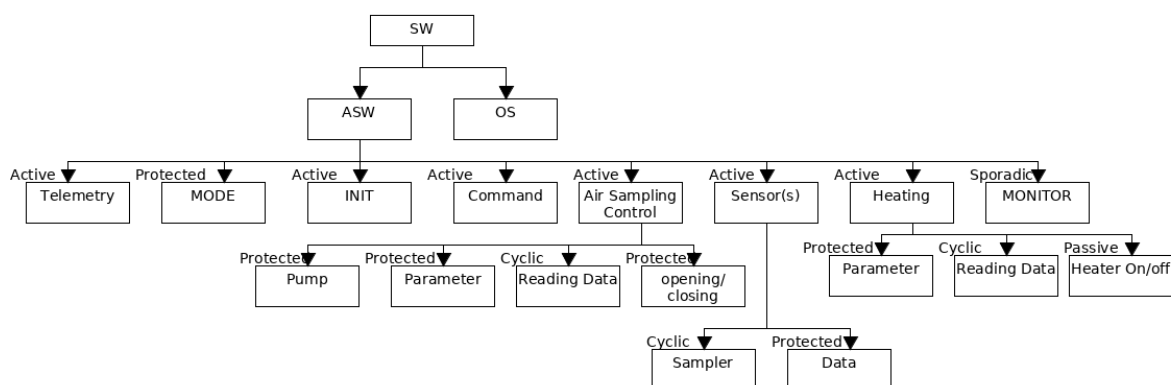


Figure 45: Onboard Software Design Tree.

The software design is produced by using object oriented approach. The functionality of the experiment has been divided into several objects and their children. The design tree is shown in Figure 45.

The Telemetry object is responsible to format the sensor/housekeeping data, and to transmit it. MODE is responsible for controlling the five modes of software. INIT will initialize the necessary software. COMMANDS reads the telecommands and execute their commands. The AIR SAMPLING CONTROL object has the four children objects. The first child is responsible for controlling the pump. The second child contains the parameters for the valves and pump. The third child reads the data from the sensors, a fourth child is responsible for manipulating the valves.

The SENSOR object has two children objects. One for sampling the sensors and another for recording and storing the housekeeping data. The HEATER object has three children objects. One for reading the temperature sensor data, another for deciding if the heaters should be turn on/off. And the third child for turning it on/off.

The MONITOR object utilizes a watchdog timer that causes an interrupt when it reaches 0. The watchdog does not get fed directly from by the end of the different tasks. Instead the tasks sets a flag, if all the flags are set the watchdog gets reset and the countdown starts from the beginning. If the watchdog times out before all the flags are set the monitor object resets the board.

Each of the objects interacts with each others fulfilling mutually exclusive interaction. It means that any shared variables can only be accessed by one object at time. This is important considering the program is be fully automatic and to prevent unnecessary

data lost. The objects interface diagrams and their sequence diagrams can be found in Appendix C.7 and C.10.

4.8.3 Implementation

The C/C++ programming language is used when programming the platform. Instead of Arduino IDE, PlatformIO IDE is used, other software will be used if necessary. The software is functioning autonomously using a real-time operating system. FreeRTOS is chosen as the real-time operating system, which provides a feature to split functionality into several mutual exclusive tasks. These tasks are

- The Sampler task (periodic)
- The Reading task (periodic)
- heaterTask task (periodic)
- telecommand task (sporadic)

Several libraries that are used:

- FreeRTOS_ARM.h (FreeRTOS specially port for ARM microprocessor like Due)
- ArduinoSTL.h (allows standard C++ functionality)
- RTCDue.h (keeps track of the time from the software start)
- Necessary Arduino libraries.
- DS1631.h (self made library)
- MS5607.h (self made library)
- Sensors libraries.

4.9 Ground Support Equipment

The purpose of the ground station is to monitor in real-time the experiment and provide manual override capability in case the experiment failed functioning autonomously. The manual override is able to control all the valves, pump, and heaters. It also provide a service to change the sampling schedule while in flight.

One personal computer will be used to connect to the E-Link through the Ethernet port. A GUI is created to display the sensors data and valves, pump states during the experiment. MATLAB GUIDE is used for the development.

The design of the ground station is responsible for receiving and transmitting data over the provided Ethernet connection. Using GUIDE to create a GUI and respective functions as a skeleton, the necessary functionality to receive, transmit and display are built accordingly. The functions are defined for each GUI element.

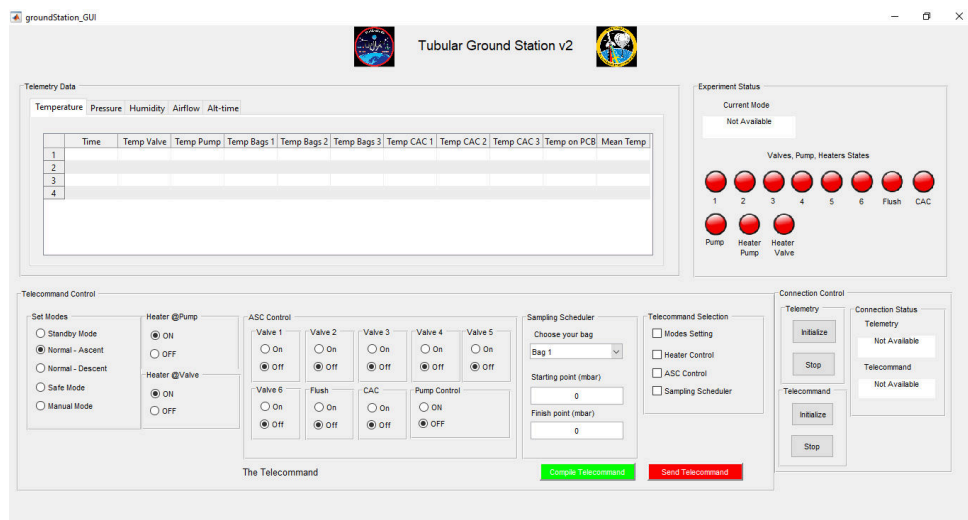


Figure 46: GUI Design for Ground Station Version 2.

Figure 46 shows the design of ground station GUI. Telemetry data will be shown in several tables based on the data type. The data will be recorded and stored on the computer. The experiment status panel represents the real-time status of the experiments, the red indicator will change to green if the pump or valves are open later on. On the bottom side, the telecommand control panel provides command generation for the experiment. On its right side, the connection control panel has full control of the connections.

5 Experiment Verification and Testing

5.1 Verification Matrix

The verification matrix is made following the standard of *ECSS-E-10-02A*. [19]. This section does not list obsolete requirements. For a complete list of requirements that include obsolete ones, refer to Appendix N.

There are four established verification methods:

A - Verification by analysis or similarity

I - Verification by inspection

R - Verification by review-of-design

T - Verification by testing

ID	Written requirement	Verification	Test number	Status
F.2	The experiment <i>shall</i> collect air samples by the CAC.	A, R	-	Pass
F.3	The experiment <i>shall</i> collect air samples by the AAC.	A, T	2, 16	Pass
F.9	The experiment <i>should</i> collect data on the air intake flow to the AAC.	A, T	24, 31, 32	Pass ⁴
F.10	The experiment <i>shall</i> collect data on the air pressure.	A, T	24, 31, 32	Pass ⁴
F.11	The experiment <i>shall</i> collect data on the temperature.	A, T	24, 31, 32	Pass ⁴
P.12	The accuracy of the ambient pressure measurements <i>shall</i> be -1.5/+1.5 hPa for 25°C.	R	-	Pass
P.13	The accuracy of the temperature measurements <i>shall</i> be +3.5/-3°C(max) for condition of -55°C to 150°C.	R	-	Pass
P.23	The sampling rate of the temperature sensor <i>shall</i> be 1 Hz.	A,T	10	Pass
P.24	The temperature of the Pump <i>shall</i> be between 5°C and 40°C.	A, T	5	Analysis passed, see Figure 40, Test ongoing.
P.25	The minimum volume of air in the sampling bags for analysis <i>shall</i> be 0.18 L at ground level.	A, T	16, 17	Pass
P.26	The equivalent flow rate of the pump <i>shall</i> be between 8 to 3 L/min from ground level up to 24 km altitude.	T	18	Pass

⁴sensor libraries are available online and used by many users

P.27	The accuracy range of the sampling time, or the resolution, <i>shall</i> be less than 52.94 s, or 423.53 m.	T	16	Pass
P.28	The sampling rate of the pressure sensor <i>shall</i> be 1 Hz.	A,T	10	Pass
P.29	The sampling rate of the airflow sensor <i>shall</i> be 1 Hz.	A,T	10	Pass
P.30	The accuracy of the pressure measurements inside the tubing and sampling bags <i>shall</i> be -0.005/+0.005 bar for 25°C.	R	-	Pass
D.1	The experiment <i>shall</i> operate in the temperature profile of the BEXUS vehicle flight and launch.[8]	A, T	5	Simulations passed see section 4.6, Test ongoing.
D.2	The experiment <i>shall</i> operate in the vibration profile of the BEXUS vehicle flight and launch.[8]	A, T	9	Pass
D.3	The experiment <i>shall</i> not have sharp edges or loose connections to the gondola that can harm the launch vehicle, other experiments, and people.	R, I	-	Pass
D.4	The experiment's communication system <i>shall</i> be compatible with the gondola's E-link system with the RJF21B connector over UDP for down-link and TCP for up-link.	A, T	8	Analysis passed, see Section 4.8.2
D.5	The experiment's power supply <i>shall</i> have a 24v, 12v, 5v and 3.3v power output and be able to take 28.8v input through the Amphe-nol PT02E8-4P connector supplied from the gondola.	A	-	Pass
D.7	The total DC current draw <i>should</i> be below 1.8 A.	A, T	10, 19, 20, 29, 33	Pass
D.8	The total power consumption <i>should</i> be below 374 Wh.	A	-	Pass
D.16	The experiment <i>shall</i> be able to autonomously turn itself off just before landing.	R, T	7, 10, 31, 32	Pass
D.17	The experiment box <i>shall</i> be placed with at least one face exposed to the outside.	R, A	-	Pass
D.18	The experiment <i>shall</i> operate in the pressure profile of the BEXUS flight.[8]	A, T	4, 18, 30	Pass
D.19	The experiment <i>shall</i> operate in the vertical and horizontal acceleration profile of the BEXUS flight.[8]	A, T	9, 25, 27	Pass
D.21	The experiment <i>shall</i> be attached to the gondola's rails.	R	-	Pass

D.22	The telecommand data rate <i>shall</i> not be over 10 kb/s.	A, R	-	Pass
D.23	The air intake rate of the air pump <i>shall</i> be equivalent to a minimum of 3 L/min at 24 km altitude.	A, T	4, 18	Pass
D.24	The temperature of the Brain <i>shall</i> be between -10°C and 25°C .	A, T	5	Analysis passed, see Section 4.6.5, Test ongoing.
D.26	The AAC air sampling <i>shall</i> filter out all water molecules before filling the sampling bags.	A, T	17	Pass
D.27	The total weight of the experiment <i>shall</i> be less than 28 kg.	R, T	3	Pass
D.28	The AAC box <i>shall</i> be able to fit at least 6 air sampling bags.	R	-	Pass
D.29	The CAC box <i>shall</i> take less than 3 minutes to be removed from the gondola without removing the whole experiment.	R, T	12	Pass
D.30	The AAC <i>shall</i> be re-usable for future balloon flights.	R, T	7, 16	Pass
D.31	The altitude from which a sampling bag will start sampling <i>shall</i> be programmable.	A, T	10, 14	Pass
D.32	The altitude from which a sampling bag will stop sampling <i>shall</i> be programmable.	A, T	10	Pass
O.13	The experiment <i>should</i> function automatically.	R, T	7, 8, 10	Pass test 7 and 10, test 8 to take place at campaign.
O.14	The experiment's air sampling mechanisms <i>shall</i> have a manual override.	R, T	8, 10	Pass test 10, test 8 to be completed at campaign.
C.1	Constraints specified in the BEXUS User Manual.	I	-	Pass

Table 21: Verification Matrix.

5.2 Test Plan

5.2.1 Test Priority

As shown in Table 22, tests have been split into three different levels of priority, low, medium and high. The priority given to each test is dependent on several factors including complexity, amount of external help required and time taken.

Priority Level	Test Number	Classification
High	4, 5, 7, 10, 17	• Requires the use of external facilities which must be booked in advance and could have limited availability. • If a re-test is required the wait time could be on the order of weeks or months. • Testing could potentially break a non-spare component with a long re-order time.
Medium	2, 8, 9, 12, 16, 18, 24, 27, 29, 30	• Requires internal cooperation or multiple parts of the experiment completed to a minimum standard. • If a re-test is required the wait time could be on the order of days. • Testing could potentially break a critical component that would require re-ordering or replacing.
Low	3, 13, 14, 15, 19, 20, 25, 28, 31, 32	• Can be performed by a single department. • If a re-test is required the wait time could be on the order of hours. • Have low or no risk of breaking components.

Table 22: Table Showing the Classification of the Tests.

5.2.2 Planned Tests

The planned tests are as follows:

1. Valves test.⁵
2. Data collection test in Table 23.
3. Weight verification in Table 24.
4. Low pressure test in Table 25.
5. Thermal test in Table 26.

⁵Has been combined with Tests 4, 5 and 24.

6. ~~Experiment assembly and disassembly test.~~⁶
7. Bench test in Table 27.
8. E-Link test in Table 28.
9. Vibration test in Table 29.
10. Software operation test in Table 30.
11. ~~Power systems test.~~⁷
12. Experiment removal test in Table 31.
13. ~~Ground station - OBC connection test~~⁷
14. Ground station - OBC parameters reprogram test in Table 32
15. ~~Ground station invalid commands test~~⁶
16. Sampling test in Table 33.
17. Samples' condensation test in Table 34.
18. Pump low pressure test in Table 35.
19. PCB operations test in Table 36.
20. Switching circuit testing and verification in Table 37.
21. ~~Arduino sensor operation test.~~⁸
22. ~~Arduino, pump and valves operation test.~~⁸
23. ~~Pump thermal test.~~⁹
24. Software and electronics integration testing in Table 38.
25. Mechanical structural testing in Table 39.
26. ~~Insulating foam low pressure test.~~¹⁰
27. Shock test in Table 40.
28. Pump operation test in Table 41.
29. Pump current in low pressure test in Table 42.
30. Sampling bag bursting test in Table 43.
31. On-board software unit test in Table 44.
32. Software failure test in Table 45.
33. Electrical component test in Table 46

⁶Unnecessary test.

⁷Has been combined with Test 10.

⁸Has been combined with Test 24.

⁹Has been combined with Test 5.

¹⁰Has been combined with Test 4.

5.2.3 Test Descriptions

If a non-destructive test is not proceeding as expected *and* it is thought there is a risk to components it will be aborted. If a test is aborted for this reason an investigation must be completed to discover why it did not proceed as expected and the issue resolved before a re-test can occur.

Tests will take place on the flight model due to budget and time restrictions which prevent a test model from being created. However, if a component is broken during testing spares are available. Tests 4 and 5 will not use the entire model due to size restrictions in the chambers. Instead only critical components will be tested.

All test procedures and durations are subject to change.

Test Number	2
Test Type	Software
Test Facility	LTU, Kiruna
Tested Item	Arduino, sensors, valves and pump
Test Level/ Procedure and Duration	Test procedure: Run software for full flight duration and ensure data collection proceeds as expected. Particularly watch for error handling and stack overflow. Test duration: 5 hours. Based on previous BEXUS flight durations.
Test Campaign Duration	2 days (1 day build-up, 1 day testing)
Test Campaign Date	August
Test Completed	YES

Table 23: Test 2: Data Collection Test Description.

Test Number	3
Test Type	Weight Verification
Test Facility	LTU, Kiruna
Tested Item	The entire experiment
Test Level/ Procedure and Duration	Test procedure: Use scales to measure the weight of the entire experiment. Test duration: 1 minute
Test Campaign Duration	1 day
Test Campaign Date	October
Test Completed	YES

Table 24: Test 3: Weight Verification Description.

Test Number	4
Test Type	Vacuum
Test Facility	IRF, Kiruna
Tested Item	Sampling System
Test Level/ Procedure and Duration	Test procedure: Take sampling system down to 5 hPa and verify all systems work. If the size of the vacuum chamber is restrictive testing just the pump with the airflow and pressure sensors, one valve and one bag will suffice. Ensure valves and pump still perform as expected by checking the flow rate with the airflow sensor and visually observing the bag inflating. In addition the insulating foam will be checked to ensure it does not deform when exposed to low pressures. Test duration: 5 hours
Test Campaign Duration	1 week
Test Campaign Date	18th July, 20th July and August ¹¹
Test Completed	YES

Table 25: Test 4: Low Pressure Test Description.

Test Number	5
Test Type	Thermal
Test Facility	FMI, Finland
Tested Item	The entire experiment
Test Level/ Procedure and Duration	Test procedure: Place experiment in thermal chamber and take the temperature down to at least -40°C but preferably -80°C and verify all systems still work. Make sure that the Brain stays between -10°C and 25°C . Test duration: 5 hours
Test Campaign Duration	1 week
Test Campaign Date	3rd-7th September, 29th September, 5th October
Test Completed	ONGOING

Table 26: Test 5: Thermal Test Description.

¹¹Testing date dependent on valve arrival. A problem arose with the order which we are in contact with the company about.

Test Number	7
Test Type	Verification
Test Facility	LTU, Kiruna
Tested Item	The entire experiment
Test Level/ Procedure and Duration	Test procedure: Assemble entire experiment and ensure all testing points and/or monitors are in place. Run through simulated countdown. Run through simulated launch and flight, include simulated e-link drop outs. Potentially run experiment for longer to simulate wait time before recovery. Test duration: 10 hours
Test Campaign Duration	2 days (1 day build-up, 1 day testing)
Test Campaign Date	September
Test Completed	YES

Table 27: Test 7: Bench Test Description.

Test Number	8
Test Type	Verification
Test Facility	Espace Space Centre TBC
Tested Item	The entire experiment
Test Level/ Procedure and Duration	Test procedure: Assemble experiment and set up any desired monitoring sensors. Run through simulated countdown. Run through simulated launch and flight, include simulated E-link drop outs. Potentially run experiment for longer to simulate wait time before recovery. Test duration: 5 hours
Test Campaign Duration	2 days
Test Campaign Date	October (during launch campaign)
Test Completed	NO

Table 28: Test 8: E-link Test Description.

Test Number	9
Test Type	Vibration
Test Facility	IRF/LTU, Kiruna
Tested Item	Entire experiment
Test Level/ Procedure and Duration	Test procedure: Mount the experiment on the back of a car/trailer in the same way it will be mounted on the gondola and drive over a bumpy or rough terrain. Afterwards, check the experiment for functionality and structural integrity. Test duration: 2 hours
Test Campaign Duration	1 week
Test Campaign Date	3rd - 7th September
Test Completed	YES

Table 29: Test 9: Vibration Test Description.

Test Number	10
Test Type	Software and Electronics
Test Facility	LTU, Kiruna
Tested Item	Electronics and sampling systems
Test Level/ Procedure and Duration	Test procedure: First ensure communication between ground station and OBC work. Ensure software and electronics responds well to all possible commands for all phases of the flight. Check the electronic currents, voltages at the different stages. Ensure experiment can be shut down manually. Perform simulated flight using previous BEXUS flight data. Test duration: 10 hours
Test Campaign Duration	2 days (1 day build up, 1 day test)
Test Campaign Date	August
Test Completed	YES

Table 30: Test 10: Software and Electronics Operation Test Description.

Test Number	12
Test Type	Verification
Test Facility	LTU, Kiruna
Tested Item	Entire experiment
Test Level/ Procedure and Duration	Test procedure: Mount the experiment as it would be mounted in the gondola. Using only the instructions that will be given to the recovery team a volunteer from outside of the team will remove the CAC box. A timer will be run to check how long it takes, this time should not exceed three minutes. The procedure should be simple and fast and the instructions clear. Test duration: 5 minutes
Test Campaign Duration	1 hour
Test Campaign Date	September
Test Completed	YES

Table 31: Test 12: Experiment Removal Test Description.

Test Number	14
Test Type	Software
Test Facility	LTU, Kiruna
Tested Item	Ardunio, ground station
Test Level/ Procedure and Duration	Test procedure: Ensure ground station can reprogram some parameters on OBC. Perform parameter changes. Test duration: 15 minutes
Test Campaign Duration	1 day
Test Campaign Date	25th August
Test Completed	YES

Table 32: Test 14: Ground Station-OBC Parameters Reprogram Test Description.

Test Number	16
Test Type	Verification
Test Facility	LTU, Kiruna
Tested Item	Sampling System
Test Level/ Procedure and Duration	Test procedure: Once the sampling system has been connected, including the bags, lay or hang the system out on the bench. The valves will be opened and closed in series and the pump switched on and off using the Arduino to control them. The Arduino should be supplied simulated pressure sensor readings so that the system will run the sampling points as it would during flight. The bags will be monitored to check that they are inflating as expected. Airflow and static pressure readings that give the pressure from inside the bags will be used to verify that sampling is occurring properly. Test duration: 3 hours.
Test Campaign Duration	2 days (1 day build-up, 1 day testing)
Test Campaign Date	August ¹¹
Test Completed	YES

Table 33: Test 16: Sampling System Verification.

Test Number	17
Test Type	Verification
Test Facility	FMI
Tested Item	Sampling bags
Test Level/ Procedure and Duration	Test procedure: All valves, bags and tubes had to be connected. Then the entire system was flushed the same way it will be for the flight. After flushing, the sampling bags were filled with a gas of known concentration. The bags were then left outside for 6, 14, 24 and 48 hours. In total 8 sampling bags were used with two bags for each time duration. After each time duration two bags were removed and analyzed using the Picarro analyzer. The second time the test was repeated 6 sampling bags were tested and left outside for 15, 24, and 48 hours. The concentration of gases found inside the bags were compared to the initial concentration of the air placed in the bags. If the concentration changes then the sampling bags must be retrieved and analyzed before that amount of time has elapsed for the samples to be preserved. Test duration: 3 days.
Test Campaign Duration	5 days
Test Campaign Date	7th-9th May AND 3rd-7th September
Test Completed	YES

Table 34: Test 17: Sampling Bags' Holding Times.

Test Number	18
Test Type	Vacuum
Test Facility	IRF, Kiruna
Tested Item	Pump
Test Level/ Procedure and Duration	Test procedure: Pump shall be placed in a low pressure testing chamber and a bag with a known volume attached to its output. The pump shall then be run at several different pressures that will be encountered during flight. The time taken to fill the bag will be recorded and the flow rate extrapolated. Test duration: 1 day
Test Campaign Duration	2 days (1 day build-up, 1 day testing)
Test Campaign Date	1st - 2nd May
Test Completed	YES

Table 35: Test 18: Pump Low Pressure Test.

Test Number	19
Test Type	Electronics
Test Facility	LTU, Kiruna
Tested Item	Electronics PCB
Test Level/ Procedure and Duration	Test procedure: As PCB board is soldered check using a multi-meter for shorts. Check that the circuit operates as intended by checking the voltages and currents at test points using a multi-meter. Test duration: 1 hour
Test Campaign Duration	recurrent
Test Campaign Date	July
Test Completed	YES

Table 36: Test 19: PCB Board Operations Check.

Test Number	20
Test Type	Electronics
Test Facility	LTU, Kiruna
Tested Item	Valves, Arduino, Switching Circuit
Test Level/ Procedure and Duration	Test procedure: Beginning on a bread board the switching circuit will be set up connecting one end to a 3.3 V supply and another to a 24 V supply. It will be checked that turning the 3.3 V supply on and off also turns the valve/heater/pump on and off. The current draws during switching will also be monitored to check that they are in line with what the DC-DC/gondola power that can be provided. Once the circuit is working in this configuration the 3.3V supply will be switched for the Arduino and the 24 V supply to the DC-DC and the test repeated. When the circuit is working on bread board it can then be soldered onto the PCB. As it is soldered onto the PCB each switch should be checked. Finally once all switches are soldered onto the PCB a check should be made on the whole switching system that it turns on and off all components on command. Test duration: Recurrent
Test Campaign Duration	2 months
Test Campaign Date	July and August
Test Completed	YES

Table 37: Test 20: Switching Circuit Testing and Verification.

Test Number	24
Test Type	Verification and integration
Test Facility	LTU, Kiruna
Tested Item	All electronics, ground station and Arduino
Test Level/ Procedure and Duration	Test procedure: Once the electronics is at minimum in a bread-board state it will be tested with the software. This will begin with sensor checks. The Arduino will be connected to the sensors and performance checked. Once the switching circuits have been completed for the valves, pump, and heaters the software which controls how these components turn on and off will be tested. If any of the responses from the electronics are not what was expected from the input from the software then the electronic connections will be checked and the software refined and the test will repeat. These tests will begin on bread board electronics and continue as the electronics are fixed into their final positions. In addition as the software will continue to be developed until 15th September these tests will repeat to ensure that performance continues to be as expected. Test duration: Recurrent
Test Campaign Duration	Until 15th September
Test Campaign Date	Recurrent
Test Completed	YES

Table 38: Test 24: Software and Electronics Integration Testing.

Test Number	25
Test Type	Verification
Test Facility	LTU, Kiruna
Tested Item	Mechanical box structure
Test Level/ Procedure and Duration	Test procedure: The mechanical structure will be tested under different loads to ensure it can withstand the expected stresses and strains during flight regarding different g-loads. This test will consist in a non-destructive static stress test with progressive loads located at the top of the CAC and AAC boxes. Test duration: 2 days
Test Campaign Duration	1 weeks
Test Campaign Date	August
Test Completed	YES

Table 39: Test 25: Structural Test.

Test Number	27
Test Type	Mechanical
Test Facility	LTU, Kiruna
Tested Item	Mechanical interfaces
Test Level/ Procedure and Duration	Test procedure: The mechanical interfaces will be tested under different loads to ensure they can withstand the expected stresses and strains during flight. This is done by dropping the whole box from a certain height with a mattress or soft surface underneath it. Maximum height 1 m. Test duration: 2 hours
Test Campaign Duration	1 day
Test Campaign Date	20th September
Test Completed	YES

Table 40: Test 27: Shock Test.

Test Number	28
Test Type	Electrical
Test Facility	LTU, Kiruna
Tested Item	Pump
Test Level/ Procedure and Duration	Test procedure: The pump will be tested to check its current draw under normal, turn on, entrance covered and exit covered conditions. Test duration: 1 hour
Test Campaign Duration	1 day
Test Campaign Date	24th April
Test Completed	YES

Table 41: Test 28: Pump Operation Test.

Test Number	29
Test Type	Electrical
Test Facility	IRF, Kiruna
Tested Item	Pump
Test Level/ Procedure and Duration	Test procedure: The pump will be tested to check its current draw as the outside air pressure is changed. Test duration: 2 hours
Test Campaign Duration	1 day
Test Campaign Date	4th May
Test Completed	YES

Table 42: Test 29: Pump Current in Low Pressure Test.

Test Number	30
Test Type	Verification
Test Facility	IRF, Kiruna
Tested Item	Sampling Bags
Test Level/ Procedure and Duration	Continuously pump air into the sampling bags until the sampling bags burst. If the tested sampling bag does not burst after 3 minutes of continuous pumping, remove the sampling bag from the pressure chamber and leave at rest to check if it will burst within 48 hours. If bursting occurs in the chamber while the sampling bag is being pump then observe and characterize its impact to assess whether a similar bursting risks damaging the sampling bag's surrounding in the experimental setup. If the bursting occurs during the 48 hours rest period then observe and characterize the damage/rupture on the sampling bag to assess whether a similar bursting risks damaging the sampling bag's surrounding in the experimental setup. Test duration: 3 minutes to 48 hours.
Test Campaign Duration	3 days
Test Campaign Date	1st, 2nd and 4th May
Test Completed	YES

Table 43: Test 30: Sampling Bag Bursting Test Description.

Test Number	31
Test Type	Verification
Test Facility	LTU, Kiruna
Tested Item	On-board software
Test Level/ Procedure and Duration	Test procedure: Unit test cases are build to test the functionality of the software. Test duration: Not Applicable.
Test Campaign Duration	Until software freeze date.
Test Campaign Date	May-September
Test Completed	YES

Table 44: Test 31: On-board Software Unit Test Description.

Test Number	32
Test Type	Software
Test Facility	LTU, Kiruna
Tested Item	On-board software and Arduino
Test Level/ Procedure and Duration	Test procedure: Test failure possibilities in the software. Micro-controller re-sets during auto-mode. Communication loss at inconvenient moments such as when changing mode, when sending a command, when receiving data whilst sampling. Simulate loss of SD card during flight. Test duration: 1 hour
Test Campaign Duration	Recurrent
Test Campaign Date	July and August
Test Completed	YES

Table 45: Test 32: Software Failure Test

Test Number	33
Test Type	Electrical
Test Facility	LTU, Kiruna
Tested Item	Electrical Components
Test Level/ Procedure and Duration	Test procedure: Connect components on breadboard as part of the schematic and test them partwise. Check the resistances required Test duration: 3 hour
Test Campaign Duration	2 weeks
Test Campaign Date	21st-22nd July and 4th-5th August
Test Completed	YES

Table 46: Test 33: Electrical Component Testing.

5.3 Test Results

The results shown here provide the key information obtained from testing. A full report for each test can be found in Appendix O.

5.3.1 Test 28: Pump Operations

It was found that when the power supply was switched on the current went up to 600 mA for less than one second. It then settled to 250 mA. By covering the air intake, simulating air intake from a lower pressure, the current drops to 200 mA. By covering the air output, simulating pushing air into a higher pressure, the current rises to 400 mA.

Therefore the power for each of these conditions is 14.4 W at turn on, 6 W in normal use, 4.8 W when sucking from low pressure, 9.6 W when pushing to high pressure.

5.3.2 Test 18: Pump Low Pressure

The pump was tested at low pressure using a small vacuum chamber down to 10 hPa. Flow rates were recorded from 75 hPa, the expected highest sampling altitude.

The results can also be seen in Table 47 and Figure 47.

	Sampling Altitudes	Ambient Pressure	Actual Flow rate
Ascent Phase	18 km	75.0 hPa	~3.78 L/min
	21 km	46.8 hPa	~3.36 L/min
Descent Phase	17.5 km	81.2 hPa	~3.77 L/min
	16 km	102.9 hPa	~3.99 L/min
	14 km	141.0 hPa	~4.18 L/min
	12 km	193.3 hPa	~4.71 L/min

Table 47: Sampling Altitudes as well as the Corresponding Ambient Pressures According to the 1976 US Standard Atmosphere and the Normal Flow Rates at Each Altitude.

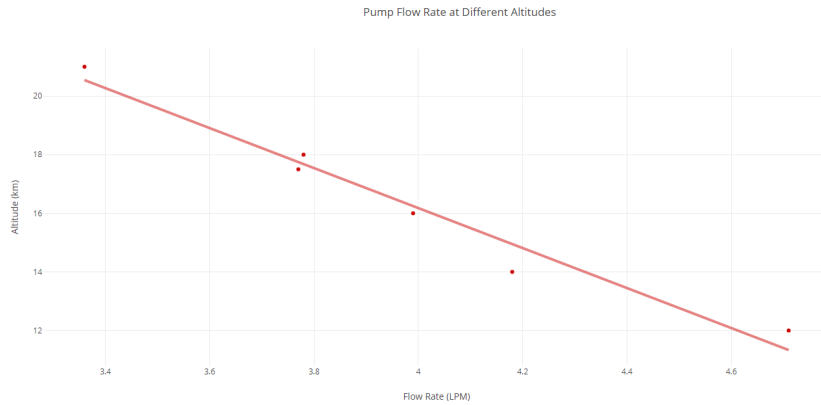


Figure 47: Obtained Pump Performance at Low Pressure.

5.3.3 Test 30: Sampling Bag Bursting

A sampling bag was placed in a small vacuum chamber connected to the pump and the pump was run for 3 minutes with a full bag to see how the bag reacted.

It was found that there are two potential failure modes. The first is a slow leakage caused by damage to the bag seal and the second is a rapid failure of the bag seal leading to total loss of the sample.

It can be concluded that, as long as the bags are well secured to the valves at the bottom and through the metal ring at the top, bag bursting during flight would not cause damage to any other components on board. Even during the more energetic burst that occurs from continuous pumping the bag remained fixed to the valve connection and experienced no fragmentation. The consequences of a single bag burst would be limited to loss of data and a disturbance to audio frequencies.

5.3.4 Test 29: Pump Current under Low Pressure

In general it was found that decreasing the pressure, or increasing the altitude, lead to a decrease in pump current draw. The full results can be seen in Table 77.

Altitude (km)	Pressure (hPa)	Into Bag Current (mA)	Into Seal Current (mA)
20	57	140	138
18	68	150	141
16	100	161	146
12	190	185	175
9	300	-	200
6	500	-	242
0	1013	-	218

Table 48: Table Showing How the Current Draw of the Pump Changed With Outside Air Pressure for Two Different Conditions. The First Pumping Into a Sampling Bag and the Second Pumping Into a Sealed Tube.

From the table it can be seen that the current draw is higher during the bag filling than during the sealed case. As the experiment will sample between 11 km and 24 km it can be concluded that the highest current draw will occur during the 11 km altitude sample and can be expected to be around 200 mA.

5.3.5 Test 17: Sampling bags' holding times and samples'

The main objective of this test was to flush eight 1 L sampling bags with nitrogen, the same way it will be done for the flight. After the flushing was done, filled them with a dry gas and placed them outside for 6, 14, 24 and 48 hours. Then analyzed two sampling bags after each time duration and saw if the concentration of gases inside has changed.

The test was done twice as the first test did not give conclusive results.

The general outcome of this test the first time was that the team realized that the flushing of the sampling bags is a very delicate process. This test was also useful to decide that the flushing of the sampling bags should be done with dry gas instead of nitrogen in order to minimize the effects of the nitrogen diluting in the samples.

This test had to and was repeated, using the set-up described in Section 4, with some differences. This time 3L bags were flushed with dry gas and left outside for 15, 24, 48 hours. After the flushing was done, two bags for each time were filled with 0.5 L and 1L of dry gas and left outside. Then they were analyzed and checked if the sample concentrations were the same or close enough with the reference values of the filled dry gas.

The obtained results are shown in Figure 154. The blue points represent the sampling bags with the 0.5L sample, while the red points show the sampling bags with the 1L sample. Sampling Bag No1 with the sampling bag No4 were analyzed after 15 hours. The pair of sampling bags No2 and No5 were analyzed after 24 hours and the last pair of sampling bags, No4 and No6 after 48 hours.

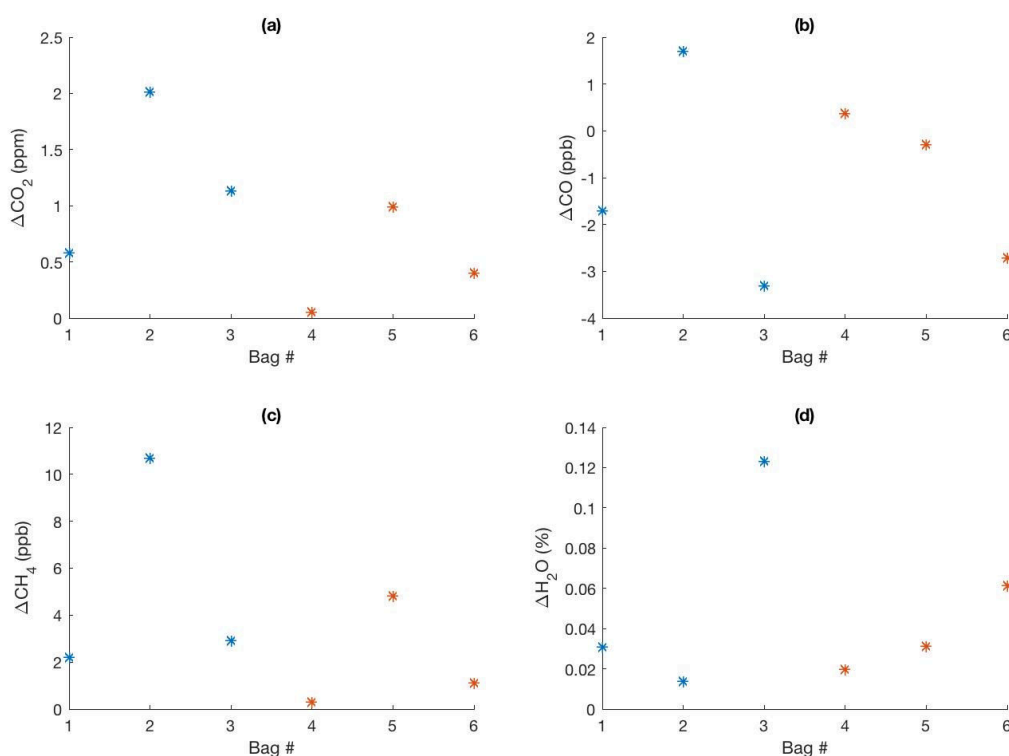


Figure 48: Obtained Variation in Concentration for (a) CO_2 in ppm, (b) CO in ppb, (c) CH_4 in ppb and (d) H_2O in %.

The results were very good in general with the CO_2 concentration differences not higher than 2 ppm. The bags with the 0.5L sample gave bigger CO_2 concentration differences and higher humidity for all the tested times. For the bags that analyzed after 48 hours, the humidity was two times higher for the 0.5L sample compared to the 1L sample. If water goes through the walls of the bags at the same rate for both bags then it is normal that sampling bags with larger amounts of sampled air have lower humidity concentrations. Therefore, for better results, the air left in the sampling bags at sea level pressure must be the maximum possible.

Efficiency of the flushing procedure.

While testing the holding times of the sampling bags, some other relevant tests were performed. A sampling bag was flushed the way it will be flushed before flight, and then analyzed immediately. The Picarro readings were very close with the reference values, which means that the flushing procedure is sufficient. From the results obtained when flushing in May, it was also decided to use dry gas for flushing and not nitrogen which has now been confirmed to work better.

The humidity levels inside the AAC system were also tested and found to be acceptable.

Flushing over night.

In addition to the tests performed for the holding times, it was also tested if flushing a sampling bag the night before and sampling it the next day was affecting the samples. A sampling bag was flushed following the same procedure as before and left sealed over night. The next day it was sampled and left outside for almost four hours. Then it was analyzed and the results were compared with a sampling bag that was being flushed and then immediately sampled. The results were good enough with CO_2 concentrations being higher in the sampling bag which was flushed the night before. A reasonable result since the CO_2 concentration inside a room is higher than outside. Therefore, the team has decided that the flushing of the bags shall be done as late as possible moment before the flight.

5.3.6 Test 4: Low Pressure

Styrofoam

The same vacuum chamber was used as in Tests 18 and 29. The Styrofoam was measured on each side before it was placed in the chamber. It was then taken down to 5 hPa and held there for 75 minutes. It was then removed and the sides were measured again. It was found that there was no significant change in dimensions. The results can be seen in Table 49.

Side	Before (cm)	After (cm)
A	9.610	9.580
B	9.555	9.550
C	9.560	9.565
D	9.615	9.610
E	9.615	9.615
F	9.555	9.550
G	9.605	9.605
H	5.020	5.020
I	5.025	5.025
J	5.015	5.015
K	5.020	5.025

Table 49: Styrofoam Size Before and After Vacuum.

Airflow

After the first airflow in vacuum test failed due to datalogging errors the airflow test was repeated. In this repeated test all of the Brain was placed into the vacuum chamber and one bag attached. It was not possible to attach more than one bag due to space restrictions.

The flow rate seemed to be too low for the rate the bag was inflating in the chamber. It was concluded that the airflow rate displayed is the equivalent airflow at sea level.

Software

With the same set-up as the airflow low pressure testing the software was tested to verify if it was operating as intended and that the conditions for stopping sampling were working.

The software was found to be operating as intended and the stoppers were working.

Temperatures

As it is not possible to complete a thermal vacuum test in addition to the thermal testing temperatures were also monitored inside the vacuum chamber.

The temperature of the CAC flushing valve, pressure sensor, PCB, Pump and Manifold was also monitored with continuous use. After one hour and 48 minutes during the same test as the valve temperature the CAC flushing valve was found to reach 68°C and the pressure sensor was found to reach 39°C . After one hour and 24 minutes during the flow rate monitoring test where the sensors, pump, and one manifold valve were on continuously the PCB temperature sensor was at 43°C , the pump at 42°C and the manifold at 33°C . As the pump will never be on for more than a few minutes at a time there is not any concern that this temperature will ever be reached during flight.

5.3.7 Test 20: Switching Circuit Testing and Verification

The switching circuit has been continuously tested from breadboard to PCB and verified to work at each different step. All valves, heaters and pump can be controlled both manually and automatically by the Arduino. For further details on this test see Appendix O.5.

5.3.8 Test 32: Software Failure

it was found that losing the SD card does not interrupt ground station data, it just means no data will be written to the SD card. However, if you reconnect the SD after removing it will not connect back to the SD card and it as if the SD card has been permanently lost.

The second failure test is how the software handles unexpected reset. The most concerning problem is which bag that will be sampled after the reset. It has been tested that the software could read the current sampling status from SD card and continue where it left off.

5.3.9 Test 31: Unit Test

Unit test was used to test several software non-hardware dependent functionality e.g. translating telecommand, storing measurements data to buffer. The functions were tested for several expected cases and a few bugs were discovered and fixed.

5.3.10 Test 10: Software and Electronics Operation

OBS transmits data to ground station continuously. If connection is lost and later re-established the ground station will continue to receive data from the onboard computer. To send a telecommand after a drop in connection requires a restart to the TCP connection.

5.3.11 Test 14: Ground Station-OBC Parameters Reprogram Test

After the scheduler, a command to change the sampling parameters, is implemented, the scheduler was tested and can change the sampling schedule from ascent to descent. The previous parameters were 56.8 and 36.8. They were successfully changed to 30 and 70. However, the user needs to be careful and has to do the correct calculation for the new parameters.

5.3.12 Test 24: Software and Electronics Integration

The different type of sensors were integrated one at time with the Arduino. The result was all the sensors working without interfering with each other.

5.3.13 Test 5: Thermal Test

From the thermal test completed at FMI it can be concluded that the regulation for keeping the critical components above lower operating temperature is working. As seen in Figure 49 both the pump (purple) and the manifold (blue) have their heaters turning on when the temperature gets to the lower threshold. The dotted vertical line is where the temperature sensors got error in communication.

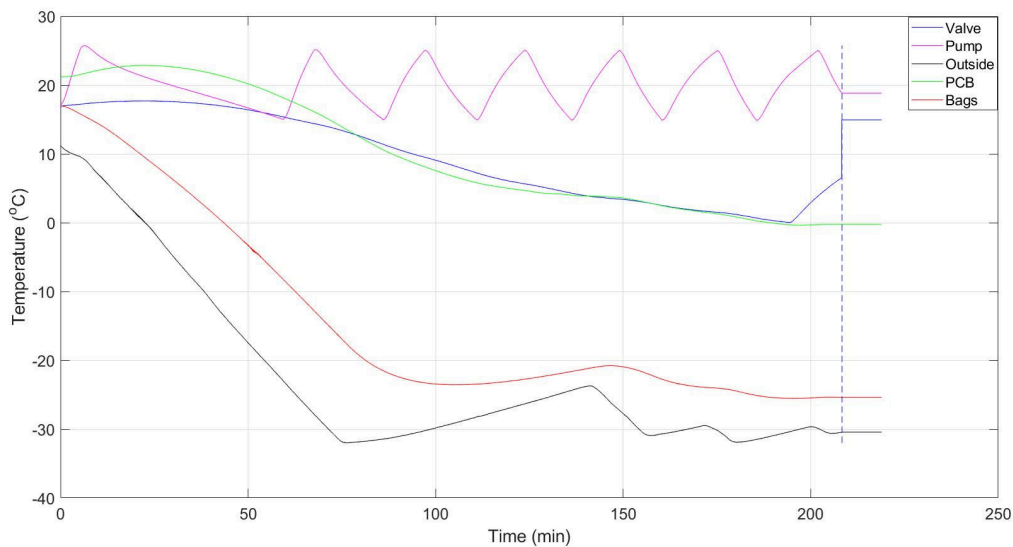


Figure 49: Thermal Chamber Test.

Further testing in the university freezer down to -20°C was also undertaken for 6 and 8 hours with no problems seen. Final testing will take place at Esrange on the 5th October as a final verification.

5.3.14 Test 27: Shock test

The entire pneumatic system and electrical system was mounted in the AAC box along with the walls and Styrofoam attached. It was then dropped from a height of approximately one meter three times. Nothing came loose or was damaged after this drop test. All electronics were verified to still work.

5.3.15 Test 9: Vibration test

The entire experiment was placed in the tailgate of a car, while the test was carried out on a 18 km long rough terrain. An emergency brake was also implemented during the test. The experiment's functionality and structural integrity were capable of handling the vibrations and the stopping force. No damages or issues were detected after this test.

5.3.16 Test 25: Structure test

A team member was placed on top of each box's structure. Both the CAC and AAC box was able to fully support the member's weight without showing any instability or deflections. No damages or issues were detected after this test.

5.3.17 Test 33: Electrical Component Testing

The components were tested separately, one by one to double check and determine their power consumption and their functionality. Some tests were also run to determine specific resistances on voltage bridges and pull down resistors for LEDs running at different voltages. These tests gave further insight to the PCB design and the power design. The test results were according to expectations and the design and assembly could continue as planned. There were also some test run for the PCB, which showed that some connections were not done in the way that was planned due to design issues. These were solved by adding wires to the PCB instead of redesigning the PCB and order a new one due to time and budget limitations. For further details on these tests see Section O.5.

5.3.18 Test 12: Removal test

For a non team member to perform the removal of the CAC box based on the given instructions, it took that person 6 min and 25 sec. This time is expected to be lower for the recovery team as the items to be unscrewed were not yet clearly marked. One problem that occurred during this test was that the person had problems to distinguishing the CAC from the AAC box. To resolve this the boxes now have clear labels on them.

5.3.19 Test 2: Data collection test

The full software was run in auto mode to check everything operated as expected over a full test flight. At the end of the simulated flight the experiment was to shutdown automatically.

This was tested both on the bench and in the vacuum chamber. In the vacuum chamber tests, see Section 5.3.6, the bench test, see Appendix O.5.8 and the thermal test, see Appendix O.4.3 data collection was also monitored. It was found that the physical samples were being collected properly and all the sensors were returning expected data.

5.3.20 Test 7: Bench test

The experiment was run for 5 hours simulating 1 hour on ground, 1.5 hours in ascent, 2 hours in float and 0.5 hours in descent. The experiment was found to be operating as intended at all points. Additionally the temperature sensors have been tested at ambient conditions for over 6 hours and the pressure sensors for over 8 hours. No problems were found with the temperature sensors or pressure sensors on the bench.

5.3.21 Test 16: Sampling test

The system was tested while already mounted as this test was pushed back due to the late arrival of the static pressure sensor.

The Arduino successfully controlled all valves and the pump and through the static pressure and airflow sensor readings alone it could be confirmed if a bag was sampling.

6 Launch Campaign Preparations

6.1 Input for the Campaign / Flight Requirements Plans

The TUBULAR experiment consists of two boxes with one air sampling system inside each of them. It shall be positioned with at least one side exposed to the outside.

6.1.1 Dimensions and Mass

The data shown in Table 50 below is based on the design presented in Section 4.4.

	CAC	AAC	TOTAL
Experiment mass [kg]	11.95	12.21	24.16
Experiment dimensions [m]	0.23 x 0.5 x 0.5	0.5 x 0.5 x 0.4	0.73 x 0.5 x 0.5
Experiment footprint area [m^2]	0.115	0.25	0.365
Experiment volume [m^3]	0.0575	0.1	0.1575
Experiment expected COG position	$X = 23.51 \text{ cm}$	$X = 29.04 \text{ cm}$	$X = 26.31 \text{ cm}$
	$Y = 10 \text{ cm}$	$Y = 16.63 \text{ cm}$	$Y = 24.99 \text{ cm}$
	$Z = 22.57 \text{ cm}$	$Z = 16.2 \text{ cm}$	$Z = 19.35 \text{ cm}$

Table 50: Experiment Summary Table.

6.1.2 Safety Risks

Table 51 contains the risks of all stages of the whole campaign and project.

Risk	Key Characteristics	Mitigation
Flammable substances	Styrofoam Brand Foam is oil based and is highly flammable¹²	Extensive testing will be performed to make sure there is no heat/fire source
Sharp or cutting edges	Edges along the experiment	File down edges and cover them with tape
Chemical substances	Chemicals could be exposed after a hard landing	Magnesium Perchlorate filter mechanism is sealed and has been used before without any problem. In case of exposure after a hard impact, use protective goggles and gloves to avoid contact with the eyes and skin. The small quantities used for the experiment will not be a threat for the environment. Magnesium Perchlorate alone is not flammable but may cause or intensify fire in case of contact with combustible material. Therefore, the filter is made of stainless steel, which has high durability.

¹²Styrofoam has been found to only pose a flammable hazard when heated to at least 346°C.[2]

Pressure Vessels	Compressed fluid containers can pose a risk of exploding if damaged	Pressurised gas will be used to flush the system before flight and to calibrate the sensors before analysing our samples after landing. NO pressurised vessels will fly. Three gas cylinders will be brought to Esrange by FMI. The cylinders will contain compressed dry air: Flush gas for the bag sampler: 20L at 140 bar Calibration gas for Picarro: 14L at 130 bar Flush/fill gas for AirCore: 26.8L at 110 bar (there will be 13 ppm CO in the cylinder)
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Table 51: Experiment Safety Risks.

6.1.3 Electrical Interfaces

Please refer to Table 52 for details on the electrical interfaces with the gondola.

BEXUS Electrical Interfaces		
E-link Interface: Yes		
	Number of E-link interfaces	1
	Data rate - Downlink	1.58 kbps
	Data rate - Uplink	1.08 kbps
	Interface type (RS232, Ethernet)	Ethernet
Power system: Gondola power required? Yes		
	Peak power (or current) consumption:	38 W
	Average power (or current consumption)	24 W
Power system: Experiment includes batteries? No		

Table 52: Electrical Interface Table.

6.1.4 Launch Site Requirements

The experiment needs some preparations before the flight. For that reason, the team will need a room with a big table to place the Picarro analyzer, with some extra space for all the interfaces between the analyzer and the CAC system, as well as the AAC system. A laptop PC will be used to monitor the experiment. Therefore, a desk and a chair are needed for this station. A total of 16 chairs need to be rented: 13 chairs for all members of the TUBULAR Team and an additional three for visiting collaborators from FMI. One power outlet and one Ethernet cable for E-link connection are also essential for the laptop PC.

6.1.5 Flight Requirements

Floating altitude is desired to be as high as possible in order to sample air from the stratosphere both in ascent and Decent Phase. The duration of the Float Phase is not relevant for the experiment performance.

No conditions for visibility are required for this experiment.

With respect to a swift recovery and transport for fast data analysis, a launch time in the early morning hours would be favorable.

6.1.6 Accommodation Requirements

The experiment involves two rectangular boxes inside the gondola environment. The only requirement is to allocate the box with at least one face exposed to the outside. The latter will also facilitate the fast experiment recovery for the later analysis of the collected samples. The design allows full adaptability regarding the interface with the gondola's rails, for more details see Section 4.4. The current location of the experiment in Figure 50 is the one arranged with REXUS/BEXUS Coordinators during the Training Week in Esrange.

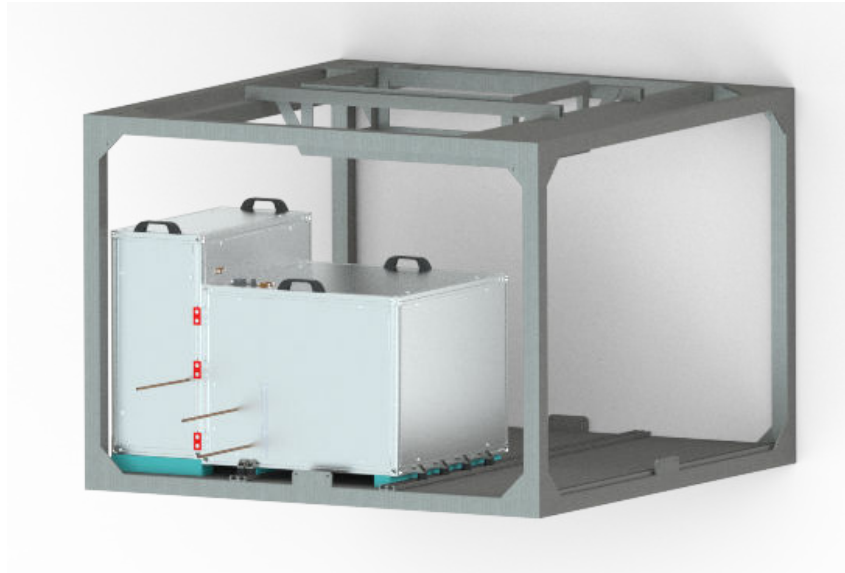


Figure 50: Example of Experiment Box Accommodation Inside the Gondola.

6.2 Preparation and Test Activities at Esrange

The ground station laptop PC will need to be put in place and set up so it is operational. The communication through E-link with the experiment shall be tested. The air sampling schedule on the SD card has to be checked before flight.

In the preparation phase magnesium filters will be prepared. These are short (7 cm) lengths of stainless steel tubing that will be filled with 2 mg of fresh magnesium perchlorate powder [5]. One will be attached to the inlet of the CAC tubing, to ensure that no moisture enters the tubing during testing or sampling. The magnesium perchlorate powder will be loosely packed to make sure that the air flow is not blocked. Stone wool will be placed at both ends of the tube to prevent the powder escaping from the filter.

The same set-up will be used for the AAC. As stratospheric air is dry the risk of moisture entering the system during sampling is very low, however, the team decided to use one to reduce the risk of condensation in the samples after landing.

One or two days before the flight the CAC will go through some preparations. The coiled tube will be flushed and filled with a fill gas. A fill gas is air with a spike of a known gas, for example CO. During the flushing process the coiled tube, solenoid valve, the exit tube as well as the magnesium perchlorate filter will be flushed separately. In the flushing process the quick connectors at outlet and inlet will be connected to the fill gas bottle and Picarro analyzer respectively. A fill gas will then flow through the coiled tube all the way to the Picarro. It will be flushed over night at a flow rate of 40 ml/min to ensure unknown gases inside the tube will be removed. Meanwhile on other hand the solenoid valve and the exit tube will be flushed manually. The outlet and inlet will be sealed while the gas is still running through the CAC and therefore the CAC will be filled. Thereafter it will be attached to the remaining components such as the magnesium perchlorate filter, solenoid valve and exit tube. At this stage the CAC is ready for the flight.

A pre-launch checklist in Appendix D.1, was made to assure that the flight preparations will be done thoroughly. This includes a step by step flushing procedure.

For the AAC system, the tubing, and the manifold will be cleaned by flushing them with a dry gas as soon as all the pre-flight testing is done. The dry gas is extracted from the fill gas and has slightly different concentrations from the fill gas. The dry gas bottle, the vacuum pump and the AAC system, will all be connected as a system to the central valve. When the central valve is open to dry gas, dry gas will start flowing into the AAC manifold while the flushing valve is open with the rest of the valves closed. The pump and the valves of the AAC system will be cleaned by this procedure.

In a second phase, using the AAC valves this time, the tubes between the bags and the manifold will be flushed, again after the pre-flight testing is done. Only one tube will be flushed at a time, using the central valve, the T-union, and the solenoid valve that matches the tube to control which tube is being flushed. The tubes have to be flushed until ten times their volume has passed through, this will be monitored with the air flow sensor. A quick connector with stem will be connected at the T-Union, so that air can exit the system. When flushing is complete the quick connector with stem will be removed from the T-union and the T-union will be automatically closed (quick connector interface). The corresponding solenoid valve shall be closed at the same time the quick connector with stem is disconnected. The stem

quick connector is then connected to the next tube's T-union and the same procedure follows.

Finally, once the AAC manifold and the tubes have been cleaned, the bags have to be flushed with the dry gas as well. This will happen the night before the flight. One bag will be flushed at a time by connecting the dry gas bottle, and the vacuum pump system with the T-union of the corresponding bag. It is important to make sure that the bags manual valve is open. The central valve's position will determine whether the dry gas or the vacuum is open. When the valve is open to dry gas the sampling bags are being filled and when it is open to vacuum they are being emptied. The flushing has to be done three times for each bag to ensure the bags are properly cleaned. A flow sensor will be placed close to the central valve, making sure that all bags will be filled with 3 L of dry gas. After the end of this procedure, when the bags are empty again, the dry gas bottle and the vacuum pump will be disconnected from the corresponding bag's T-union while the vacuum pump is open. At this point, the AAC will be ready for flight. It is anticipated this process will take around 3 hours to complete.

The pre-launch checklist in Appendix D.1 will again make sure that all the steps will be done correctly and in the right order.

In a laboratory phase, tests under monitored conditions will be done to evaluate the overall consistency of the CAC and the AAC. In particular, the CAC and the AAC shall be tested for leaks at the junctions and at the valves.

Furthermore, the team has decided to clean the rest of the experiment's components, such as the Brain, as well as the structure. Doing so, any unwanted particles released during the experiment's construction, will be removed avoiding these particles to enter the pneumatic system and thus contaminating the collected samples.

For that reason, an appropriate device for small and sensitive components, such as a vacuum cleaner or a machine that blows air, will be used. If this is not possible, then the experiment will be cleaned manually with a dust cloth given that this cleaning procedure is not of high need as the cleaning of the coil or the bags. Considering that the building of the experiment will take place in a lab, which is a clean environment, this action will be done once before the flight, and the procedure may change if another, more effective way of cleaning is found. This procedure will be done just after EAR.

6.3 Timeline for Countdown and Flight

Table 53 is the estimated timeline during countdown and flight.

The desired altitudes in which air samples are to be collected with the sampling bags are associated with specific air pressure values. Thus, the valve operations to sample air during the balloon Ascent and Descent Phases are to be triggered by readings from the ambient pressure sensor. The time values presented in Table 53 merely serve as an indicative estimate of when the sampling will take place as sampling will not be programmed based on flight time.

Time	Altitude	Events
T-1/2DAYS	0	Start flushing the CAC system overnight for 8H
T-7H	0	Start flushing the AAC system for 3H
T-3H	0	Experiment is switched on external power
T-3H	0	Experiment goes to Standby mode
T-1H	0	Experiment switches to internal power
T=0	0	Lift-off
T+1s	~5 meter	Experiment goes to Normal - Ascent mode
T+15 min	1 km	Experiment starts to empty the CAC's tube
T+~1H	~18 km	Take air samples with AAC until ~24 km
T+~1.5H	~25 km	Float Phase
T+~2.5H	~25 km	Cut-off
T+~2.6H	~25 km	Experiment goes to Normal - Descent mode
T+~2.75H	~20 km	Parachute is deployed
T+~2.8H	~19 km	Take air samples with AAC and CAC until 10 km above ground
T+3.5H	~10 km	Experiment goes to SAFE mode (all valves are closed)

Table 53: Countdown and Flight Estimated Timeline.

6.4 Post Flight Activities

6.4.1 CAC Recovery

It is important that the CAC is recovered as quickly as possible. The experiment has been designed so that the recovery team can easily remove the AirCore in the CAC box from the gondola without having to remove the entire experiment. This is to facilitate possible transportation back to Esrange via helicopter.

This quick recovery is important to minimize the length of time in which mixing of the gas occurs in the collected CAC sample. The sample should be analyzed within five to six hours after the experiment lands. At PDR it was discussed that the CAC box could be brought back to Esrange on the helicopter instead of the truck. This situation would be preferable for TUBULAR Team.

The FMI team will arrive at Esrange on the 12th of October with all the necessary equipment for pre-flight flushing and post-flight analysis. Having the FMI team at Esrange will give additional time for them to install and calibrate their lab equipment and also allow them to proceed faster with the analysis process as soon as the CAC is returned to Esrange.

Detailed instructions are provided on how to remove the CAC box. In addition, instructions are provided to ensure that the system is completely shut down and the valves secured. Shut-down will be automated, however, a manual shutdown mechanism will be included should the automation fail.

6.4.2 Recovery Checklist

FAST RECOVERY OF CAC

- Check no damage exists to outer structure and no white paste seen in inlet tubes, this confirms no leak and chemicals are SAFE.
- Screw on the three metal plugs provided to the inlet and outlet tubes.
- Unplug the gondola power cord from the AAC box. Circled with RED paint.
- Unplug the E-Link connection from the AAC box. Circled with RED paint.
- Unplug the D-Sub connector from the CAC Box. Circled with RED paint.
- Unscrew 6 screws in the outside face of the experiment. Painted in RED.
- Unscrew 6 screws in the inside face of the experiment. Painted in RED.
- Unscrew 2 gondola attachment points from the CAC
- Remove the CAC Box from the gondola. Handles located at the top of the box.

The regular recovery of the AAC and the non nominal recovery of the experiment is listed in Section D.3 of Appendix D.

6.4.3 Analysis Preparation

In order to efficiently remove ambient air moisture from the analyzer, a calibration gas has to run through the Picarro analyzer, after the gondola cut-off phase until the CAC analysis. The reason this is done is because it is necessary that the readings of the calibrating gas stabilize before starting the analysis and the presence of moisture makes this stabilization slower. Having the analyzer running for a few hours before the CAC recovery, saves precious time as it makes possible to start the analysis as soon as the CAC is recovered.

7 Data Analysis and Results

7.1 Data Analysis Plan

7.1.1 Picarro G2401

The analyzer that will be used is the model Picarro G2401. It uses near-infrared Cavity Ring Down Spectroscopy (CRDS) technology and is capable of measuring four atmospheric trace gases simultaneously and continuously (CO , CO_2 , CH_4 , H_2O).

The CRDS technique's basic principle is shown in Figure 51. Light from a semiconductor diode laser is used. There is an optical cavity filled with the gas that has to be analyzed and the aim is to determine the decay time of the diode laser light. As it can be seen in Figure 51, the sample gas is introduced in a cavity with three high-reflectivity mirrors. When the laser is shut off, the light that was circulating in the cavity decays with a characteristic time which is measured. If the wavelength of the injected light does not match any absorption feature of any gas in the cavity, the decay time is dominated by mirror loss and it is very long. On the other side, when the wavelength of the injected light is resonant with an absorption feature of a species in the cavity, the decay time is short and decreases as the reciprocal of the species concentration.

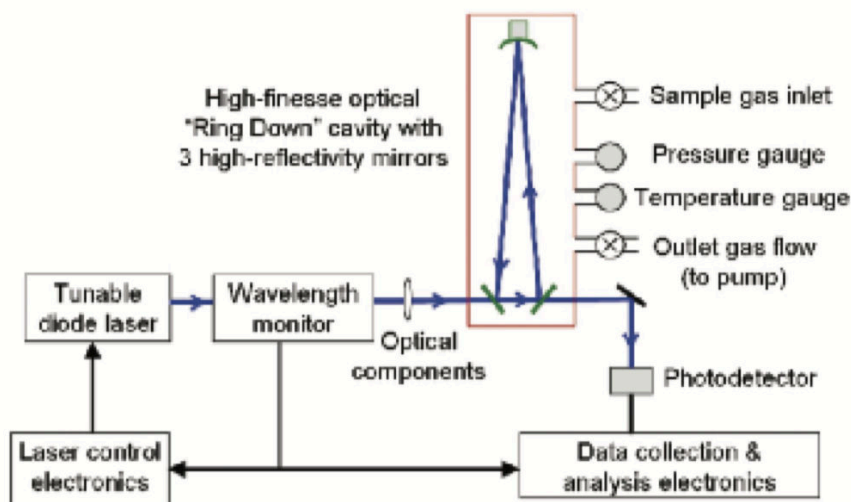


Figure 51: Schematics of CRDS Analyzer Showing Optical Cavity and Sample Gas Flow [17].

Figure 52 shows the back of the analyzer with gas supply, electrical and computer connections. The analyzer can be configured to deliver data in different formats: digital or analogue. When the main power is turned on the analyzer will automatically start, including the Graphical User Interface (GUI).

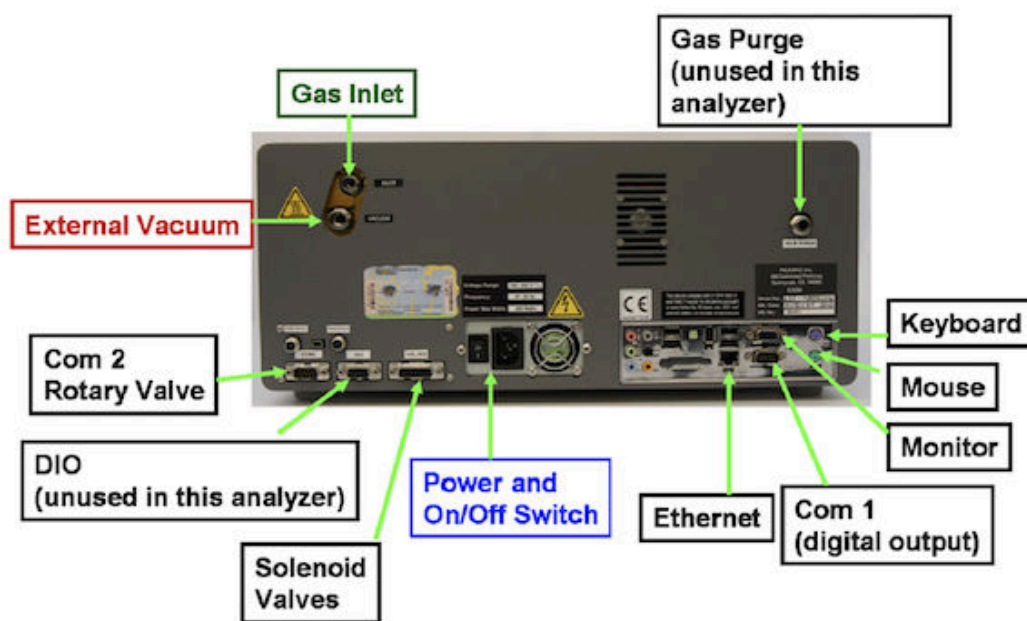


Figure 52: Back of Picarro G2401 Analyzer Showing Gas Supply, Electrical and Computer Connections [11].

Before the Picarro analyzer is ready for analysis, it is necessary to run a calibrating gas through it in order to remove moisture inside and to have stable measurements to compare with. Figure 53 shows the Picarro set up at FMI in Sodankylä. A three way valve controls which is the gas flowing into the analyzer. The tube labelled as "AIRCORE" is the one to be connected to the sample, either sampling bags or CAC. The tube labelled as "PICARRO" is the one that goes to the Picarro's inlet and the third tube, without a label, is connected to the calibrating gas bottle. This set up allows easy changing between the samples, dry gas and fill gas with the calibrating gas without getting moisture inside.

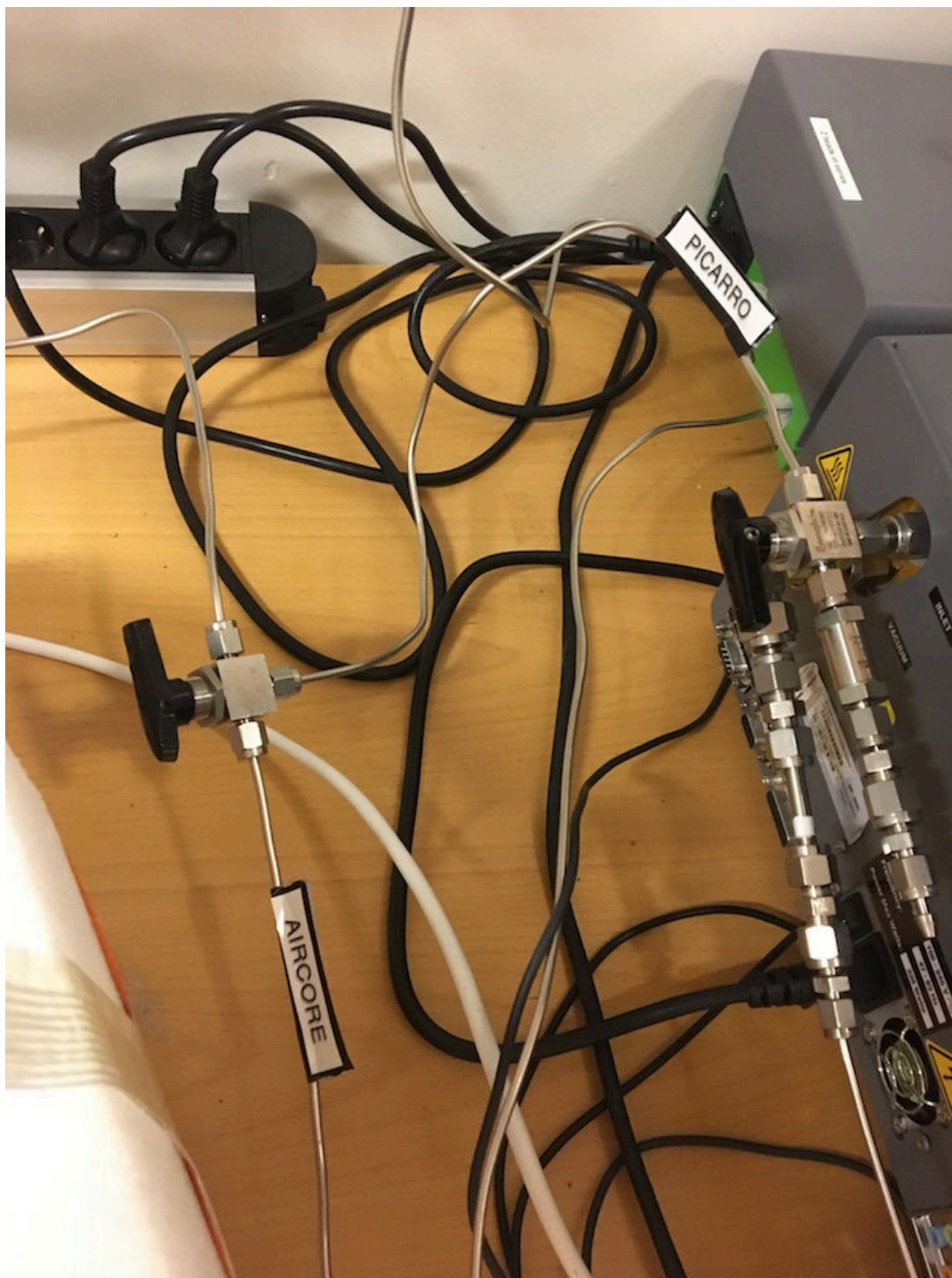


Figure 53: Picarro Set-up Connections at FMI in Sodankylä.

Figure 54 shows the Picarro GUI during analysis. From top to bottom: CO_2 ppm, CO ppm, CH_4 ppm and cavity pressure. These options can be changed during analysis as it only means that those are the ones being displayed. Figure 54 was taken minutes after a change between dry gas-sample had been done so a change in the concentrations of CO_2 and CH_4 can be

easily appreciated. The Picarro analyzer does not only give information about the displayed parameters, all the data is saved in a .dat file to be analyzed afterwards. The most relevant logged parameters are time, date, ambient pressure, cavity pressure, cavity temperature, CO concentration, CO_2 , CH_4 and H_2O normal and dry concentration. The dry concentration is a correction done automatically by the Picarro analyzer taking into account the moisture inside the analyzer.

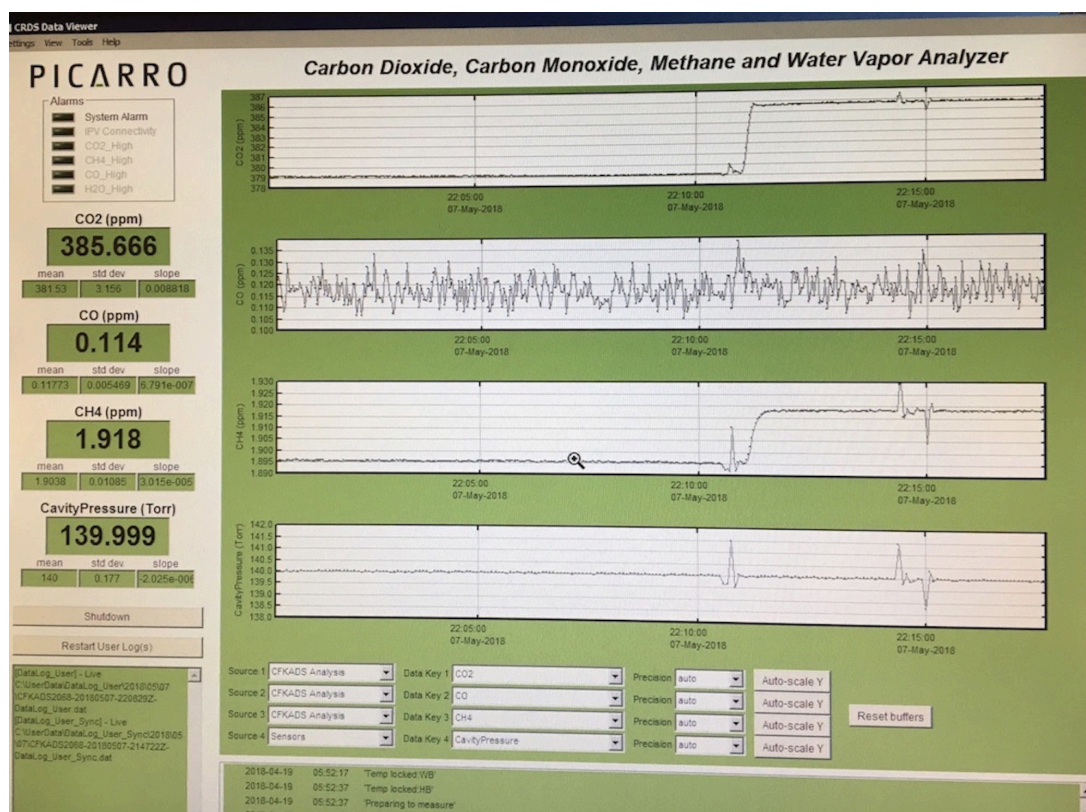


Figure 54: Picarro Graphical User Interface. From Top to Bottom: CO_2 ppm, CO ppm, CH_4 ppm and Cavity Pressure.

7.1.2 Analysis Strategy

As it has been mentioned in the previous section, during the flight, calibrating gas will be flowing through the Picarro G2401. After the flight, the collected samples from the CAC and the AAC will be analyzed. As it is shown in Figure 55, the end of the CAC tube that remains closed during sampling will be connected to the Picarro inlet. The other end of the CAC will be connected to the fill gas that will act as a push gas. As soon as this connection is done, the valve shown in Figure 53 will be switched from calibrating gas to "AIRCORE" position. Then the Picarro GUI will show a sudden drop/increase in concentrations similar to the one shown in Figure 54 due to the difference between the calibrating gas and the sample concentrations. Note that the magnesium perchlorate dryer shown in Figure 55 is removed during analysis.

AirCore analysis system

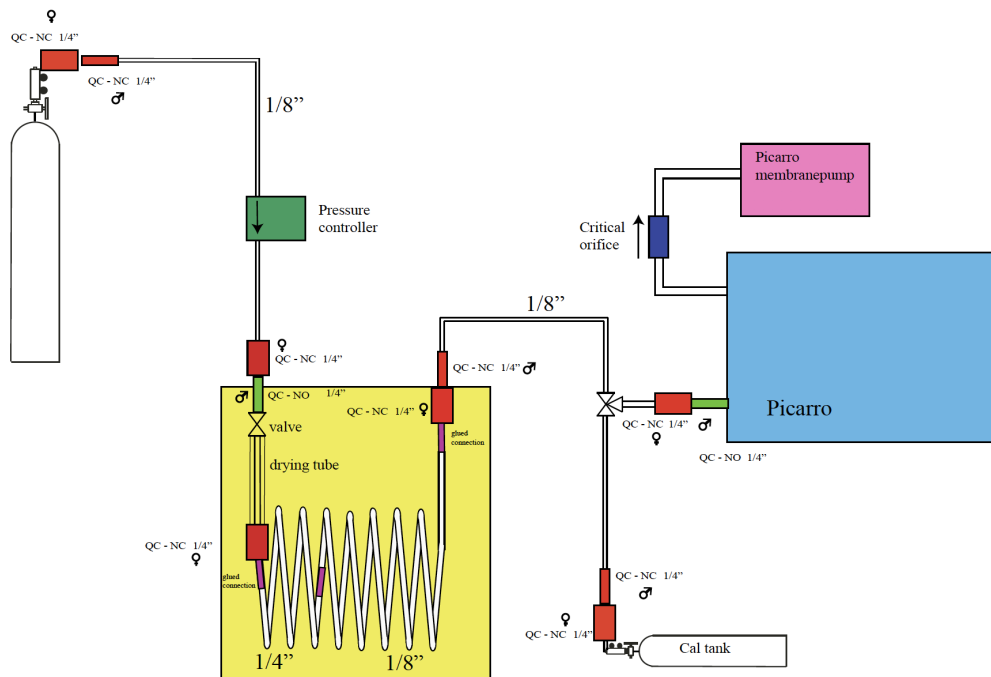


Figure 55: Schematics of CAC Analysis System [10].

The analyzer pump and the push gas help the sample to go through the analyzer. The analysis will be started from the side which contains the samples taken at higher altitudes to avoid losing resolution. The beginning and end of the sample analysis is detected due to changes in concentrations, at the beginning between calibrating gas/sample, and at the end, between sample/fill gas. Once the analysis is done, the sample taken with the CAC is stored in a sampler as seen in Figure 56. This CAC sampler is at FMI and contains fifteen separate sections. All the valves are open when the sample is introduced. Once the analysis is finished and the whole sample is in the sampler, all the valves are closed at the same time, separating the samples for different altitudes and preventing further molecular diffusion.



Figure 56: CAC Sampler with 15 Different Stages.

After the sample has been analyzed, the time trace of analysis will be converted into a mole fraction profile as a function of atmospheric pressure, using the ideal gas law,

$$PV = nRT \Leftrightarrow n = \frac{PV}{RT} \quad (1)$$

where P is the ambient pressure, V is the inner volume of the CAC/AAC, n the fraction of moles, R is the universal gas constant in $JK^{-1}mol^{-1}$ and T the ambient temperature in Kelvin, [7]. A constant unit of pressure in the atmosphere is represented by a unit of length in the CAC tube, due to the method that the CAC will sample the ambient air.

During the analysis the number of moles that will go through the analyzer will increase linearly with time. So, the number of moles at any time during the analysis will be

$$n_i = n^{max} \frac{t_i}{\Delta t} \quad (2)$$

where n^{max} is the maximum number of moles i.e when the CAC reaches the Earth's surface, and Δt is the total time duration of the analysis between the top and bottom of the CAC sample.

Finally, the vertical profiles will be obtained by using equations 1 and 2, and relate a specific pressure point with every Picarro measurement of the sample.

The AAC sampling system will be analyzed, in the same manner as the CAC, using the same Picarro gas analyzer. In the same way as for the CAC, the calibrating gas needs to be flowing through the analyzer until the moisture is minimum and the readings in concentrations are stable. Then a sampling bags system will be connected to the analyzer and a dry gas bottle, in a similar way as it was done in Test 17. The tubes connecting the sampling bags will be flushed with dry gas and when the concentrations given by the Picarro analyzer are stable, the air inside the sampling bags will go through the analyzer followed again by dry gas.

Watching at the Picarro GUI, it is easily recognizable when a sampling bag is being analyzed due to the difference in concentrations between its air and the dry gas.

Again, as for the CAC, equations 1 and 2 are going to be used to relate a specific pressure point with every Picarro measurement of the sample.

The basic working principle used by the chromatographer to obtain the concentrations is as follows:

- Have calibrating gas - sample - calibrating gas flowing through the analyzer. (It could also be the case: calibrating gas - dry gas - sample - dry gas - calibrating gas but the principle is the same).
- Identify in the GUI readings the different gases easily seen by sudden variations in the concentrations.
- Compare the calibrating gas reading with the known real value. Do this before and after the sample. This difference corresponds to the drift given by the Picarro.
- Interpolate the values of drift from before and after the sample to obtain the drift during the sample.
- Correct the readings given by the Picarro analyzer due to drift and that is the real concentration value.

NOTE: A calibrating gas is a gas that has been flowing through the Picarro analyzer multiple times and its concentration is known with accuracy. A calibrating gas has to flow before and after the samples in order to compare the readings given by the analyzer with the real value and obtain a corrected value for the samples.

7.2 Launch Campaign

7.2.1 Flight preparation activities during launch campaign

The flight preparations can be found in Section 6.2.

7.2.2 Flight performance

It is expected to receive a downlink from the gondola. All data received will be stored in the ground station computer. The estimated data across the E-link will be 7.128 MB, while the stored data onboard SD card is estimated to be 6.552 MB.

7.2.3 Recovery

If our request for quick helicopter recovery of the CAC is granted, the retrieval team will be provided a checklist, in Section 6.4.2, so they can pull out the CAC from the gondola while the AAC will be brought back with the rest of the gondola.

7.2.4 Post flight activities

Once the gondola has been brought back, the samples collected by the CAC and AAC will be analyzed.

7.3 Results

No results for now. More will come after the launch campaign in an updated version of the SED.

7.3.1 Expected Results

After the analysis of the samples, the expected results are the vertical profiles of CO, CO₂, and CH₄. The profiles will present a similar pattern to that of Figure 57. The continuous profile (dashed line) belongs to the CAC while the discrete values (black dots) belongs to the AAC ([5]). Both profiles are showing a decrease in concentration of CH₂ and CH₄ with increasing altitude.

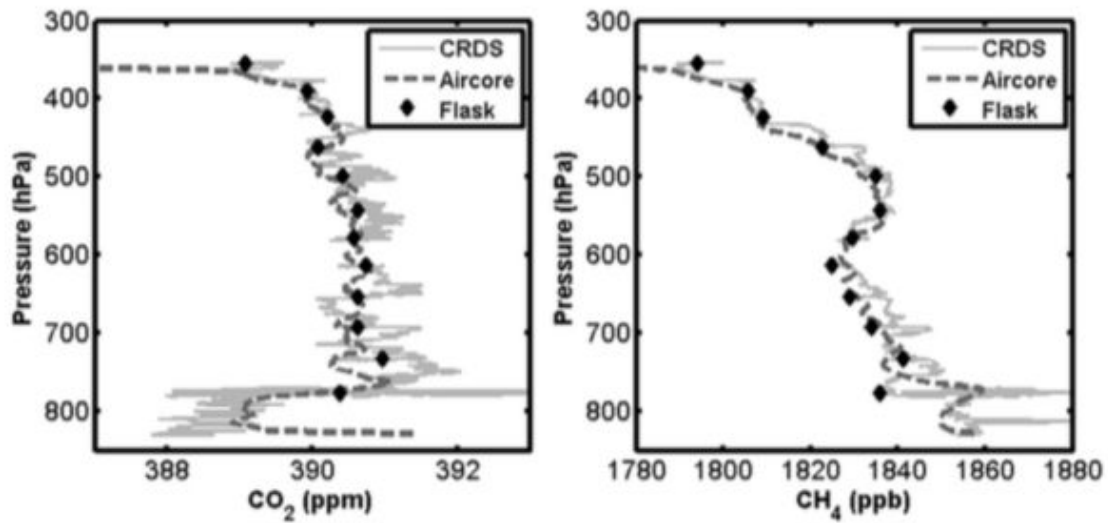


Figure 57: Pressure Profiles for (Left) CO₂ and (Right) CH₄ by Three Different Methods [5].

The experiment's goal is to achieve the highest vertical resolution possible. Since the vertical resolution is determined by the length and the diameter of the tube [7], a 300 m long tube will be used, consisting of 2 smaller tubes. One of 200 m length with 3×10^{-3} m outside diameter and 1.3×10^{-4} m wall thickness, and another one of 100 m length with 6×10^{-3} m outside diameter and 1.3×10^{-4} m wall thickness. For achieving higher stratospheric resolution, the tube with the smaller diameter will be used to sample the higher altitudes and the one with the bigger diameter for the lower ones. Figure 58 by Olivier Membrive [7] compares the vertical resolution that can be expected with three different AirCores.

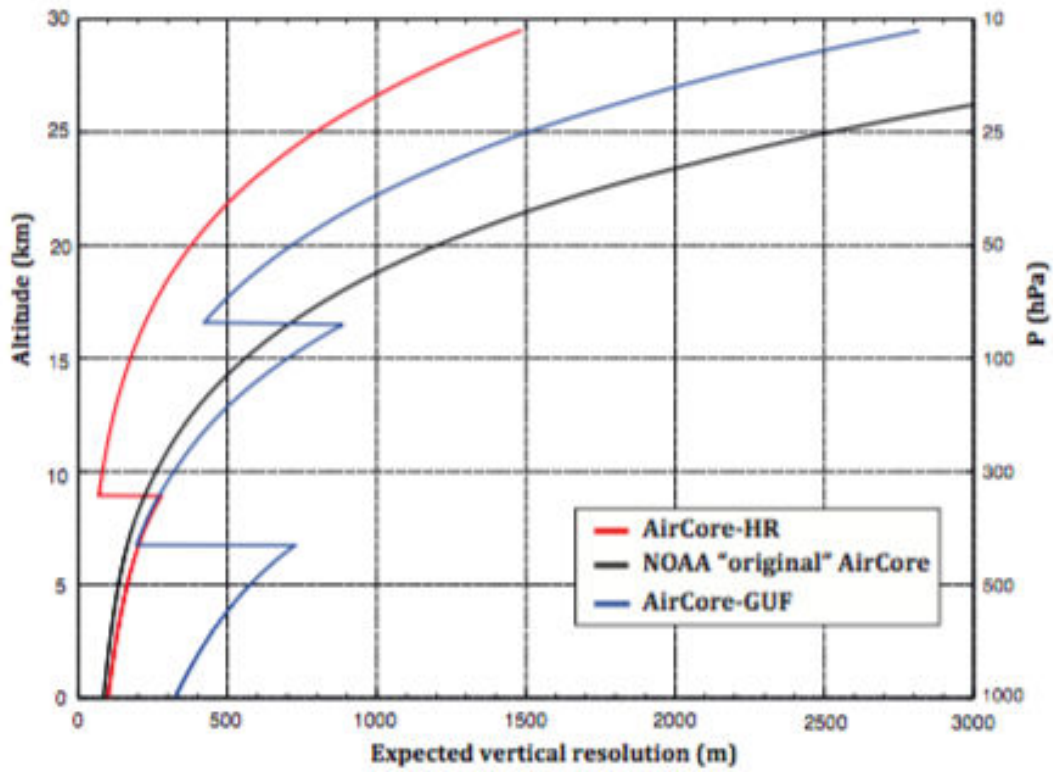


Figure 58: Comparison of the Vertical Resolutions That can be Expected with Different Air-Cores, After 3h Storage Time Before Analysis [7].

The High-Resolution AirCore-HR (red line),[7], is a combination of two tubes. One of 200 m and one of 100 m.

The NOAA 'original' CAC, [5], (black line) is a 152 m long tube and the AirCore-GUF (designed and developed at Goethe University Frankfurt), (blue line) is a combination of three tubes, 100 m long in total.

The longer AirCore, AirCore-HR, achieved a higher resolution throughout the whole sampled air.

In addition, the vertical resolution depends on the the mixing inside the tube.

The experiment takes into account two types of mixing. Molecular diffusion and the shear flow diffusion, known as Taylor dispersion. The effect of molecular diffusion is described by the root-mean-square of the distance of molecular travel,

$$X_{rms} = \sqrt{2Dt} \quad (3)$$

where, D is the molecular diffusivity of the molecule in the surrounding gas, and t is the time over which travel occurs, [5]. For the tubing dimension that will be used in this experiment, the flow of air through the CAC, will be laminar. In such a flow, a parabolic velocity profile exists inside the tube, causing longitudinal mixing (Taylor dispersion).

Before the experiment is recovered, only molecular diffusion will affect the sample, but during analysis both molecular diffusion and Taylor dispersion will affect the sample. Combining both of them, an effective diffusion coefficient can be calculated as,

$$Def f = D + \frac{a^2 \bar{V}^2}{48D} \quad (4)$$

where D is the molecular diffusivity, a is the tube's inner radius, and $\bar{V}$ is the average velocity [7]. The first term translates into the longitudinal direction, while the second one is the Taylor dispersion.

After completing Test 4 and Test 18 as seen in Tables 25, and 35 respectively, the team managed to get the standard flow rate readings for the different altitudes. Standard flow rate is the volumetric flow rate of a gas corrected to standardized conditions of temperature and pressure. In this case the logged flow rates correspond to sea level conditions. Table 54 shows the standard flow rates at the sampling altitudes.

	Sampling Altitudes	Ambient Pressure	Standard Flow rate
Ascent Phase	18 km	75.0 hPa	~0.38 L/min
	21 km	46.8 hPa	~0.21 L/min
Descent Phase	17.5 km	81.2 hPa	~0.41 L/min
	16 km	102.9 hPa	~0.55 L/min
	14 km	141.0 hPa	~0.79 L/min
	12 km	193.3 hPa	~1.22 L/min

Table 54: Sampling Altitudes as well as the Corresponding Ambient Pressures According to the 1976 US Standard Atmosphere and the Standard Flow Rates at Each Altitude.

It is necessary to also calculate the actual flow rates at the different altitudes. The conversion was done using the equation [1]: $Volumetricflow = (Standardflowrate) \cdot \left(\frac{T_{alt}}{T_{std}}\right) \cdot \left(\frac{P_{std}}{P_{alt}}\right)$ where,

$P_{std} = 1013hPa$ is the standard pressure.

$T_{std} = 294.25K$ is the standard temperature.

T_{alt} is the temperature at the different altitudes.

P_{alt} is the pressure at the different altitudes.

Table 55, shows the actual flow rates at the sampling altitudes.

	Sampling Altitudes	Ambient Pressure	Actual Flow rate
Ascent Phase	18 km	75.0 hPa	~3.78 L/min
	21 km	46.8 hPa	~3.36 L/min
Descent Phase	17.5 km	81.2 hPa	~3.77 L/min
	16 km	102.9 hPa	~3.99 L/min
	14 km	141.0 hPa	~4.18 L/min
	12 km	193.3 hPa	~4.71 L/min

Table 55: Sampling Altitudes as well as the Corresponding Ambient Pressures According to the 1976 US Standard Atmosphere and the Normal Flow Rates at Each Altitude.

Finally, storage time, that is the time from the moment the tube is sealed until the end of the analysis, is a key factor that affects the experiment's results in terms of resolution.

Figure 59 shows the effect of time delay between landing and analysis, on the expected vertical resolution.

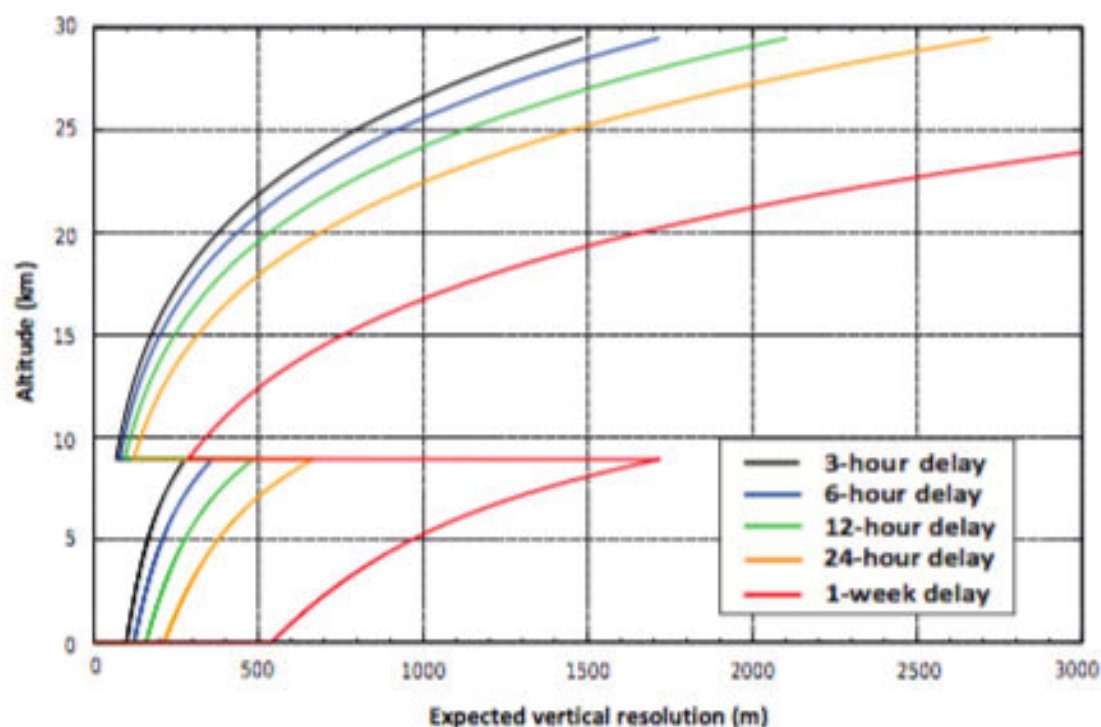


Figure 59: Expected Vertical Resolution of AirCore-HR, for a Storage Time of 3h (Black), 6h (Blue), 12h (Green), 24h (Orange) and 1 Week (Red) [7].

It is clear that the sooner the samples are going to be analyzed, the better the results for the vertical resolution of the CAC sample. At an altitude of 20 km the resolution decreases significantly from 300 m to 500 m for 6h and 12h of delay, respectively, [7]. But even after a week of storage, a vertical profile can still be achieved with lower resolution.

Based on past BEXUS projects, the time to experiment recovery is estimated at 12 to 24 hours, if not multiple days. As such, it is expected that the desired vertical resolution of gas analysis will favour AAC configuration over that of CAC due to mixing of gases in the latter configuration, resulting in poorer vertical resolution.

The vertical resolution for the AAC is approximately 500 m. This will be achieved assuring the airflow intake rate. For Ascent Phase, a nominal speed of 5 m/s is considered, which means that it will take 28.57 seconds to fill a sampling bag with 1.8L of air while ascending 142.85 m, and an actual airflow intake rate of approximately 3.78 L/min at 18 km of altitude. For Descent Phase, the nominal speed is assumed to be 8 m/s. While descending 156.4 m a sampling bag will be filled in 19.55 seconds, with 1.3 L of air and an actual airflow intake

rate of 3.99 L/min at 16 km of altitude. However, taking into account that the volume of the samples, at sea level, will be lower, the sampling time will be longer and the vertical resolution closer to 500m.

For a 500 m of vertical displacement, the horizontal resolution of the AAC has been approximated based on past BEXUS flights data obtained from the BEXUS manual [8]. The average horizontal resolution obtained for Ascent Phase is 588m and for Descent Phase is 186.5 m. This means that the square area covered by the sample will be 500 m x 588 m and 500 m x 186.5 m for ascent and Descent Phases respectively.

It is expected that the AAC will serve as model enabling a cost-effective large scale deployment scheme for regular high altitude greenhouse gas measurement. Unlike CAC, the design of AAC will not impose experimental restrictions based on the proximity of infrastructure for shipping and analysis. As such, a successful proof of concept of AAC sampling system will serve as a basis to enable reliable cost-effective measurements in remote areas.

7.4 Lessons Learned

At the end of the build and test phase of the experiment and having already passed the integration progress review, the TUBULAR Team has learned important lessons regarding document creation as well as learning how to build an idea into a project.

The TUBULAR Team expects that the REXUS/BEXUS programme will be rewarding in terms of experience regarding balloon craft design and development, with real deadlines, published documents, and team work. This part of the document will be updated in later SEDs to reflect what the team members have learned.

7.4.1 Management Division

- Coordination between multiple project stakeholders.
- Task definition, estimation, and management.
- Task integration.
- Conflict management and resolution.
- Communication flows.
- Funding research and outreach.
- Identifying team member strengths as well as weaknesses and assigning responsibilities accordingly without neglecting the opportunities to improve on weaknesses.
- Do not assume cross-division communication will take place without organizing/planning it.
- Reviewing progress of assigned task should be continuous rather than waiting for their due dates.
- Agree on and clearly communicate to the team definition of “Done” when referring to tasks being completed.
- Agree on and clearly communicate to the team the definition of “Final Version” when referring to schematics, diagrams, and component lists.
- The lessons learned section of previous BEXUS SEDs is an invaluable resource that answers many BEXUS related recurring questions.
- If changes in management are required it is important that there is a sufficiently long change over period to allow a transfer of knowledge.
- Tasks that are not completed on time or were simply not worked on during the assigned time will impact projected deadlines and these situations must be planned for and mitigated against. An early red flag for this is if the reported team working hours tend to be lower than expected at which point one can expect to have to make up those hours up before a deadline. These concerns must continuously be communicated to the team.
- The REXUS/BEXUS programme is a significant investment in time and resources from all programme partners and as such the unique opportunity is not limited to participating

students but to component manufacturers and suppliers as well. With this in mind, the team should not shy away from aggressively seeking funds or sponsorships from component manufacturers and suppliers as they stand to benefit from such a partnership to show case the robustness of their products.

- Testing will always take longer than expected and so time must be planned to account for this.
- When working with many remote team members extra time must be allowed for tasks to be completed as the communication is slower. Internal earlier deadlines help a lot.
- During manufacture and test having many smaller deadlines has proven useful in ensuring things stick to the time plan.

7.4.2 Scientific Division

After an extended research in trace gases and climate change, as well as in atmospheric sampling methods, the science team has gained so far:

- General knowledge in climate change.
- General knowledge in the different sampling methods of the atmosphere; its characteristics and applications.
- Study scientific papers in detail.
- Outreach to scientific community.
- Translating scientific concepts to technical teams.
- Knowledge of how to design the scientific requirements in such a way that are in the permitted limits of the budget while the technical requirements are fulfilled.
- How to sufficiently distribute the tasks within the science team and keep good communication with the other departments.
- Experience, that writing down the tasks that need to be done, and keep tracking on them is better rather than having them as goals.
- Knowledge in data analysis procedure and how to extract the desired results from raw data.
- Experience in producing a presentation only with the key points of a project and presenting it in front of other people.
- Work as a group from different locations.
- The importance of testing, and how to sufficiently deal with problems that come up unexpectedly.

7.4.3 Electrical Division

The electrical team has enhanced its understanding of the electronics design as well as gained confidence in selecting appropriate components as per requirements. Some of the points team improved as their general understanding are listed below:

- Gained confidence in designing electronics circuitry.
- Familiarized with the selection of the electrical components.
- By reading through large number of data sheets, team is now able to easily extract and understand technical details.
- Learned and developed power calculation skills.
- Got experience of using the Eagle software and how to find and make the libraries, footprints, and schematics for the required components.
- How to test the components in the vacuum chamber.
- Learned about the different connectors, wires and how to place the components on the PCB so the actual design can fit into the experiment box.
- Discovered the cascading consequences of changing one component.
- Finding how having big sheets with a lot of information can be preferable to several sheets with less specification.
- While designing PCB's with Eagle it's a good idea to draw the traces manually rather than using autotracer. Since it allows you double check your schematics while pulling the traces.
- When using netnaming to design schematics for later PCB designs in Eagle it's very important to triple check the net names since they sometimes change in unexpected ways.
- Got practical experience of soldering the different types of sensors, wires and connectors.
- Learned how to sold SMD miniature pressure sensors onto the PCB.
- Familiarized with using work shop tools and machinery.

7.4.4 Software Division

- Learned more about version control in the form of Git.
- Learned how to implement an RTOS on Arduino.
- Learned how to translate experiment requirements to a software design.
- Learned how to split functionality into several testable functions.
- Gained experience on software unit testing.
- Learned how to design and create GUI using MATLAB GUIDE.

- Learned how to use Git, a version control system for tracking changes in computer files and coordinating work on those files among multiple people.
- Learned how to implement TCP/IP and UDP on ethernet connection.
- Learned how to make telecommand and telemetry.
- Learned how the I2C and SPI protocols work and operate.
- Learned how to efficiently debug software.

7.4.5 Mechanical Division

- Come up with real design solutions starting from conceptual problems.
- Make a proper use of both space and mass.
- Learn mechanical *tricks* when designing.
- Adapt the design to components availability and characteristics.
- Select and contact with vendors.
- Implement a real pneumatic system.
- Compute structural analysis.
- Team collaboration with other departments, i.e. Electrical, Science, and Thermal.
- Design is trickier when it comes to implementation.
- Always document specific department knowledge. If who designed a certain part of the experiment is not available for the manufacture phase, whoever works on it should be able to figure out most of the solutions by themselves.
- Manufacturing and integration of the different subsystems of the experiment takes longer than expected during design phase.
- The design is never frozen until everything is built and working properly.

7.4.6 Thermal Division

- Learned how to do Steady-State and Transient thermal analysis in ANSYS.
- Coordinate between other division to find a solution that works for everyone.
- Do a thermal plan and structure up what needs to be done for a long period of time.
- How to improve and be more efficient when adjusting to sudden changes in design.
- How to balance details in simulations.
- How to do thermal test, analyze the result and make improvement of the results.
- How to work with Styrofoam.

- How temperatures inside component operating ranges can impact component performances.

8 Abbreviations and References

8.1 Abbreviations

AAC	Alternative to the Air Coil
ASC	Air Sampling Control
ANSYS	ANalysis SYStem
BEXUS	Balloon Experiment for University Students
CAC	Conventional Air Coil
CAD	Computer Aided Design
CDR	Critical Design Review
CFD	Computational Fluid Dynamics
CH ₄	Methane
CLK	Serial Clock
CO	Carbon Monoxide
CO ₂	Carbon Dioxide
COG	Center of Gravity
CRDS	Cavity Ring Down Spectrometer
DC	Direct Current
DFM	Design for Manufacturability
DLR	Deutsches Zentrum für Luft- und Raumfahrt
EB	Electronic Box
EBASS	Espace BALloon Service System
ECTS	European Credit Transfer System
EPDM	Ethylene Propylene Diene Monomer
ESA	European Space Agency
FCS	Frame Check Sequence
FEA	Finite Element Analysis
FMI	Finnish Meteorological Institute
GC	Ground Control Station
GPIO	General Pins Input Output
GPS	Global Positioning System
GUI	Graphical User Interface
H ₂ O	Water
HOOD	Hierarchic Object-Oriented Design
I ² C	Inter-Integrated Circuit
IDE	Integrated Software Environment
I/O	Input/Output
IR	Infra-Red
IRF	Institutet för rymdfysik (Swedish Institute for Space Physics)
LED	Light Emitting Diode
LTU	Luleå University of Technology
MATLAB	MATrix LABoratory
MB	Mega Byte
MISO	Master Input Slave Output
MORABA	Mobile Rocket Base

MOSFET	Metal Oxide Semiconductor Field Effect Transistor
MOSI	Master Output Slave Input
MSc	Master of Science
NOAA	National Oceanographic and Atmospheric Administration
OBC	Onboard Computer
ppb	parts per billion
ppm	parts per million
PCB	Printed Circuit Board
PDR	Preliminary Design Review
REXUS	Rocket Experiment for University Students
RJ45	Registered Jack 45
RTOS	Real-time operating system
SAFT	Société des Accumulateurs Fixes et de Traction
SCP	Serial Clock Pin
SD	Secure Digital (Storage)
SDP	Serial Data Pin
SED	Student Experiment Documentation
SNSB	Swedish National Space Board
SPI	Serial Peripheral Interface
SSC	Swedish Space Corporation
STP	Standard Temperature Pressure
TBC	To Be Confirmed
TBD	To Be Determined
TCP	Transmission Control Protocol
TT&C	Telemetry, Tracking, and Command
UDP	User Datagram Protocol
VC	Valve Center
ZARM	Zentrum für angewandte Raumfahrttechnologie und Mikrogravitation

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Appendix A Experiment Reviews

A.1 Preliminary Design Review (PDR)



REXUS / BEXUS Experiment Preliminary Design Review

Flight: BEXUS 26
Payload Manager: TBC
Experiment: TUBULAR
Location: SSC, Esrange Space Center, Sweden **Date:** 6th Feb. 2018

1. Review Board members

Stefan Kramer, SSC (chair)	Katharina Schuettauf, DLR MORABA
Veronica Botti (minutes)	Maria Holmström, SSC
Giorgio Parzianello, ESA	Klas Nehrman, SSC
Koen Debeule, ESA	Jörgen Blomberg, SSC
Simon Mawn, ZARM	Juha Keinström, SSC
Dieter Bischoff, ZARM	Jianning, Li SSC

2. Experiment Team members

Gustav Dyrssen
Jordi Coll Ortega
Natalie Lawton
Nuria Agües Paszkowsky
Hamad Siddiqi
Muhammad Ansyar Rafi Putra
Pau Molas Roca

3. General Comments

- Presentation
 - The presentation was clear and well done.
- SED
 - In general, the SED was well done and appreciated by the panel.
 - The team should clarify better the objectives.
 - In general, the team should include more labelled diagrams instead of long pages of text.

4. Panel Comments and Recommendations

- Requirements and constraints (SED chapter 2)
 - There are too many functional requirements. The team should reduce them.
 - The requirements F16 to F27 do not need to be listed.
 - The team shall add a performance requirement about the volume of air to analyse.
 - The requirements P16 to P22 are all design requirements.
 - For the requirement P16 the team should specify the altitude.
 - The design requirement D8 is fine, but the team should remember that that 374Wh is the capacity of the battery at nominal temperature and with a current draw of 0.1A. A more typical capacity of 7Ah (196 Wh).
 - Regarding the design requirement D13 the team might expect the experiment environment to be below -30C.
 - The constraints listed in the SED are not real constraints.

- **Mechanics**
 - The team should consider also the locations and accessibility of the external electronic interface.
 - The team should think about a solution to access the experiment without taking it off from the gondola.
 - The set-up of the box needs to be re-discussed.
 - The team should consider a thermal insulation for the experiment since the experiment is drawing cold air from the environment.
 - The team should check the capability of the pump is enough to suck the required amount of air.
- **Electronics and data management** (SED chapter 4.2.2, 4.2.3, 4.5, 4.7, 4.9)
 - A consumption of 1 mA is underestimated.
 - The team should check how to connect the device to the microcontroller and choose a possible interface.
 - To reduce the voltage to that required the team shall use a DC/DC converter.
- **Thermal** (SED chapter 4.2.4 & 4.6)
 - The team should perform a thermal analysis of the experiment, especially considering that the experiment will suck very cold air from the external environment.
 - The team should finish to list the temperature ranges of the components.
 - The team should clarify which temperature they need inside the box.
 - The team should find an alternative solution to access the experiment in order to prevent unwanted openings of the box.
- **Software** (SED chapter 4.8)
 - The software design was well done.
 - The team should consider to perform some manual actions on the experiment. The experiment does not need to be all automatized.
 - If the team wants to keep the triggered watchdog, all the events should be activated from the beginning of the countdown. Maybe it's better to remove the watchdog.
- **Verification and testing** (SED chapter 5)
 - The verification matrix must be reviewed.
 - In general, not everything can be verified by test. Test is often proceeded by an analysis or review.
 - The team should make sure that the test really covers the requirement. Many requirements point to the same test so a detailed test plan will be needed to ensure the test specifically addresses that requirement.
 - In some cases, it might be better to split out separate tests.
 - The team should add a test to verify the functioning of the pumping system.
 - The team should verify that the pump is able to produce the required velocity with such a small delta-p.
 - It's very important for the team to test the opening and closing of the valves.
- **Safety and risk analysis** (SED chapter 3.5)
 - The team, in general, should review the risk register.
 - In general, the risks are underestimated.
 - The team should foresee some managerial risks, such as the risk of someone leaving the team.
 - The team should consider as a major risk the partnership with the Finnish.
 - The team should consider as a major risk also the use of the single pump. This should be ordered early and tested and maybe it would be better to order at least two pumps.
- **Launch and operations** (SED chapter 6)
 - The chapter was well done, however the team should add more information about the recovery, since it is a critical part of the experiment.
 - The team should clarify where did they get the data about balloon descent rate.
 - The team should specify why they cannot flush on the ground.
 - The team should clarify whether the valve operation is linked to time or altitude.

- Organisation, project planning & outreach (SED chapters 3.1, 3.2, 3.3 & 3.4)
 - The team should clarify the work packages and specific tasks of each team member in the WBS.
 - The Gantt chart is too basic and should be refined.
 - There is no mapping of team availability over the project period to the work required.
 - The team should clarify whether the project is part of a course.
 - The budget description is too basic. The team should describe all the costs and clarify better what is already covered and what needs to be covered.
 - The outreach plan is good but not implemented yet. The team should create soon a webpage and a page in different social media.

5. Internal Panel Discussion

- Summary of main actions for the experiment team
 - The team should verify that the bags and the pump work properly before the CDR.
 - The team should review the Requirements and Constraints section.
 - The team should further develop and document their electronics design.
 - The team should provide a more defined thermal analysis.
 - The team should improve the management section.
- PDR Result: conditional pass
- Next SED version due: v1-2, 12th March 2018

A.2 Critical Design Review (CDR)



BEXUS Experiment Critical Design Review

Flight:	BEXUS 26		
Payload Manager:	TBC		
Experiment:	TUBULAR		
Location:	ESA, ESTEC, Noordwijk, The Netherlands	Date:	31 May 2018

1. Review Board members

- Michael Becker (DLR)	- Koen DeBeule (ESA)
- Kristine Dannenberg (SNSB)	- Piotr Skrzypek (ESA)
- Alexander Kinnaird (ESA)	- Grzegorz Izvorski (ESA)
- Veronica Botti (ESA) –Minutes	- Katharina Schütttauf (DLR MORABA)
- Stefan Krämer (SSC) – Chair	- Dieter Bischoff (ZARM)
- Maria Snäll (SSC)	- Simon Mawn (ZARM)

2. Experiment Team members

- Natalie Lawton
- Erik Fagerström
- Pau Molas Roca
- Gustav Dryssen

3. General Comments

Presentation

- The presentation was very clear and complete and the panel appreciated the approach of the team in analysing and finding a solution to possible issues.

SED

- The team may read the SEDs of BX_COSPA or BX_A5UNIBO for more information about similar pumps and experiment principles.
- The team should be consistent with thousand markers (,) and decimal markers (.) (e.g. in the budget).
- The team should keep the appendices as indicated in the SED Guidelines (in particular A for the review reports and B for outreach) but, in general, there are some excellent additional information.
- The document is going to end up very long. This is not a problem, but the team must try to be succinct using diagrams and summary tables where possible and not including unnecessary 'discussion'.
- The team should keep images compressed without reducing the readability.
- The team should describe what the "Brain" is the first time they mention it in the document.

4. Panel Comments and Recommendations

Requirements and constraints (SED chapter 2)

- Since the team deleted a lot of requirements and the document is getting very big, maybe it would be better to rewrite the updated requirements and put the old ones in the appendix.
- The team should add a note in the introduction and in the objectives to explain the reasons for changing, the type of gas that will be detected during the flight (i.e. from N₂O to CO).
- Req. F6-F7: they are software requirements. The team should be aware that it's difficult to justify them in system level functional requirements. If they really want to keep them for verification it's ok,

- but in that case it would be better to put them in the design requirements or re-word them and put them in operational requirements..
- Req. F10 to F12: instead of saying "shall collect data", the team should say "shall measure".
 - There are still some performance requirements missing, such as: amount of air, range accuracy and frequency of the flow rate, pressure measurements, temperature measurements and humidity. These requirements should be separate in different performance requirements.
 - Req. D3: The requirement "shall not disturb the launch vehicle" should not be deleted but rather reworded such that is unambiguous and verifiable.
 - Req. D4: the team should be more specific and define the type of connector, protocol, etc.
 - Req. D5: the team should be more specific and define the type of connector, voltage, ripple, grounding, etc.
 - Req. D7: the requirement only makes sense with the reference voltage. The team should add it.
 - Deleting the duplicated temperature requirements does make sense, but the team shouldn't delete those ranges. The team is advised to put them in the verification plan now.
 - When stating "profiles of flight" the team should either state the specifics and/or reference the section manual.

Mechanics (SED chapter 4.2.1 & 4.4)

- The rack built out of strut profiles is a good choice because of flexibility in fixating the components inside and stiffness properties. The team should consider the attachment to the gondola which does not allow tolerances of the rails and which functions as lot of heat bridges.
- The team should consider how to absorb vibrations/shocks of the pumps? ("Bismat" clamps could be a solution).
- The team should specify how they plan to activate the valves. The team should be aware that they will heat up after a while and that there are valves with a high activation power but a lower holding power.
- The team should specify what kind of tubes and connectors are used and consider how to perform a leakage test, how to access any connection and how to seal any connection (it could be easy just raising the torque a little more, but could be difficult as well in case that an O-ring or sealing has to be changed).
- The team should avoid sharp corners, especially at racks with lower space and fulfilled with equipment (such as the "brain").
- Inline pressure sensor from "FESTO" could be good.
- Mechanical pressure sensors based on pitot tubes may also be an option.
- The team should clarify what is the expected maximum pressure inside the bags and tubes. The team is advised to check the datasheet of the valves regarding leakage rate or perform tests with different pressure on both sides to ensure proper function.
- The team should make sure to define and use the right procedure to clean pumps and valves.

Electronics and data management (SED chapter 4.2.2, 4.2.3, 4.5, 4.7, 4.9)

- The team should consider the connector location carefully. It is very good to have easy access but it's not good to have the cables/connector pointing out of the gondola, because the turn may protrude outside and increase the risk of damage during launch/landing. This issue can be discussed with payload manager during accommodation session.
- In general, the accessibility of the connector panel is pretty good but without any protection. The team should move this panel upwards to the top cover (access from above).

Thermal (SED chapter 4.2.4 & 4.6)

- Regarding the EPS extruded Styrofoam, the team should ensure that this material is suitable for low pressure environment. Many foams expand when the pressure decreases but do not restore completely when back in normal pressure which would cause open gaps of the insulation cover.
- From a thermal point of view the team is suggested to install big heat bridges with this attachment. It would be better to use a flat material or another strut profile fixated with thermal spacers and attached to the gondola with the help of rubber bumpers.
- The team should investigate any hot spots of the setup and try to spread the heat with heat sinks to serve better conditions for the surrounding components.
- In general, there are too many heat bridges in the experiment setup.
- To raise the conditions at the beginning the team could insert chemical heater(s) like hand warmers during late access.
- The team could colour the strut profiles with black paint to count on the effect by heating up by the sun while the setup faces into it.

- The team should be aware that the expected lowest temperature on a BEXUS launch in October (day flight) is around -55°C.
- The team should specify how will the implementation of the insulation material looks.
- An internal temperature around +5°C is low. The team should consider that the performance decreases at lower temperatures.

Software (SED chapter 4.8)

- The team is suggested to implement hysteresis for automatic mode change and to filter the sensors.
- Regarding the process diagram in figure 44, there is no way out from the manual mode. The team should specify what are they planning to do if the connection to the ground station is lost.
- The team should clarify if/how they are planning to keep track of the time.
- A list of telecommands and supported telemetries is missing. The team should not forget to insert a command to query the storage status, general system status, update automatic timeline, update time and perhaps reinitialise/clean up the storage.
- The team should specify which is the file system used on the SD card. FAT is not recommended.
- The team should clarify the concept of mode switching based on the pressure sensors.
- It's a good choice to use three tasks for Arduino but in the Software design section the identification of these three tasks is missing. The team should add it.

Verification and testing (SED chapter 5)

- Only positive software testing is currently foreseen. The team should explore failure scenarios: resets of the microcontroller (during auto mode), loss of communication at inconvenient times, multiple loss of communication, loss of SD card (unplug, broken filesystem, etc.).
- Req. P12 to P14: the requirement should be verified by Review of Design and not by Inspection (you review a data sheet you inspect a model/build).
- The team should be careful that where items are already verified by analysis, the analysis remains valid if/when the design changes/evolves.
- The team should state within the test plan whether the testing item is flight, prototype or another kind of model; they should also state within the test plan which requirements will be verified and then write the plan to make sure it will clearly verify those requirements.
- The team should insert all these tests in the Gantt Chart and have a global test plan which would lays them out logically.
- The team should consider what happens if a test fails and a change is needed and understand how far to come back in the test plan.
- Doing a vibration test on a shaker is good learning experience for the team, but the team should pay attention to which spectrum(s) are applied to the experiment, as there are none specified for BEXUS.
- There is no need to remove the walls during the test. The team should engage a good test engineer to understand the process.
- The team should include a summary of one or two paragraphs (maybe with figure where relevant) for each test, and then make a separate complete report in the appendix.
- The team should specify for which reasons there are no concerns about bag burst.

Safety and risk analysis (SED chapter 3.5)

- Risk TC40: the severity is too low.
- The team, in general, should avoid the word "proper" when defining an action to mitigate any risks.
- EN10: the team should better clarify which is the risk and which is the foreseen action. "Vibration" does not mean anything.
- The team should consider some management risks, in particular regarding time availability.
- The team should also consider some operational risks.
- The team should check again the severity of some risks. In general, it is too high.
- In general there are many risk with the same code (same probability and severity) that are considered sometimes acceptable and sometimes unacceptable and an action is always foreseen. This is confusing. The team should clarify what is an acceptable risk for them and what is unacceptable and, based on that, they should think of an action or accept the risk.

Launch and operations (SED chapter 6)

- The team should add any safety risks associated with pressurised vessels during recovery.
- It is very good that there is already a checklist. The team should check it with SSC to confirm it is all possible before flight after the final ECTs.
- The team should use this checklist during the systems tests and update them, including photos, and making sure that the person doing the final version is the person who did it before.

- The team should add any launch site requirements, such as a room, a laboratory for preparations or testing on ground.
- The team should add risk connected to the use of chemicals.
- The team should think of what could happen in case of hard landing and exposed gas or liquid.
- The team should insert in the launch and operation chapter (or link to the appendix) the cleaning procedure of the pump and valves.
- The team should use the checklist during the tests.
- The team should be aware that from T-3h to T-1h the experiment will work on external power.

Organisation, project planning & outreach (SED chapters 3.1, 3.2, 3.3 & 3.4)

- In the Resources section, under Table 6, it is written that all the team members are currently enrolled in LTU master programmes. However, according to the team details, most of the students are bachelor students. The team should clarify.
- The team should be aware that, during the last months they will need to allocate more resources to the experiment.
- In the outreach section is written "a website WILL be launched...". If it has already been done the verb should be at the past, not at the future.
- The team should clarify who is responsible once the subsystems are assembled (i.e. system level AIT and launch/operations).
- The team should try to trace the critical path to know where to focus their efforts.
- The team should better clarify if the exam period is really blocked out.
- It is very good to have some internal deadlines.
- It seems that there is a very little margin at the moment (testing completed at the start of October); the team should not forget to plan some buffer time and, in case of late testing, the team should think about the associated risks and how to mitigate them (e.g. good analysis).
- The team should relate their resource availability to the Gantt chart and clarify how the impact of any delays on the project planning.
- Regarding the budget, the team should specify if they have considered any contingency for unexpected events.
- It would be great to have a dedicated outreach timeline/media plan to see when these events are happening; they could be used to punctuate the project (a nice break or celebration for you) and/or to build excitement around certain events.
- The team should add a picture of the experiment on the website.
- In the "Project" Section, in the website, the first word is "Problem". The team should change it with something like "objective", or something similar.
- The team should add a headline in the website to capture the attention of the reader. Something like "we launch an experiment to the edge of space..." could be a good starting point.
- The team should look again at the relative logo sizing (SNSA is too small) in the website.
- The website loads very slowly, especially large header photos. The team should consider optimising this and check its compatibility for mobile devices.
- In the Facebook page the team should expand the "about" section to include mention of the REXUS/BEXUS programme.

5. Internal Panel Discussion

- **Summary of main actions for the experiment team**
 - Update the mechanical design as per the recommendations.
 - Make the design decision regarding inlet pressure and humidity measurement (contact their mentor for further advice).
- CDR Result: **Pass**
- Next SED version due: **SED_v3-0**, due **3 weeks before IPR. Date TBD**

A.3 Integration Progress Review (IPR)



BEXUS Experiment Integration Progress Review



Page 1

1. REVIEW

Flight: BEXUS 26

Experiment: TUBULAR

Review location: IRF Kiruna / Sweden

Date: 23 / 24 July 2018

Review Board Members

1. Stefan Krämer (SSC)
2. Grzegorz Izworski (ESA)

Experiment Team Members

Natalie Lawton	Emily Chen
Hamad Siddiqi	Emil Nordqvist
Gustav Dyrssen	Erik Fagerström

2. GENERAL COMMENTS

2.1. Presentation

- Good Presentation. Good status update.

2.2. SED

- No comments

2.3. Hardware

- Mechanics
 - Almost components are in house.
 - The Outer Structure made of BOSCH Profiles is mounted
 - Some parts of the insulation are cut and assembled
 - Pneumatic system not yet assembled since parts just arrived at the day of IPR.
- Electronics
 - PCB order has been send out to Manufacturer.
 - Breadboard finalised and working
 - Running Pump via Ground Station
 - Switching valves ((LED as place holders for Valves)
 - Heaters



BEXUS

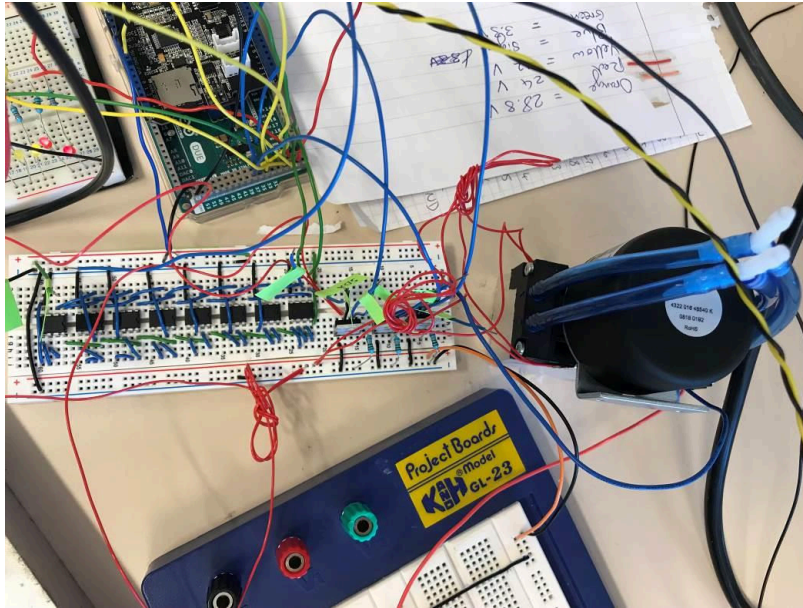
Experiment Integration Progress Review



Page 2

- Power supply

3. PHOTOGRAPHS



Picture 1: Pump and Temperature sensors on breadboard



BEXUS

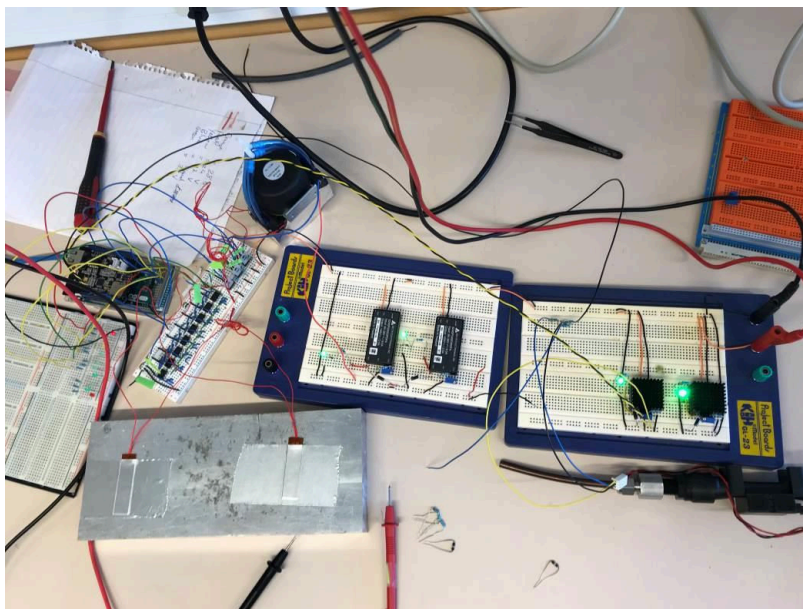
Experiment Integration Progress Review



Page 3



Picture 2: Frame for Air Coil including insulation material



Picture 3: Power Supply for two voltage levels on breadboard and heaters mounted to aluminum block heat sink.

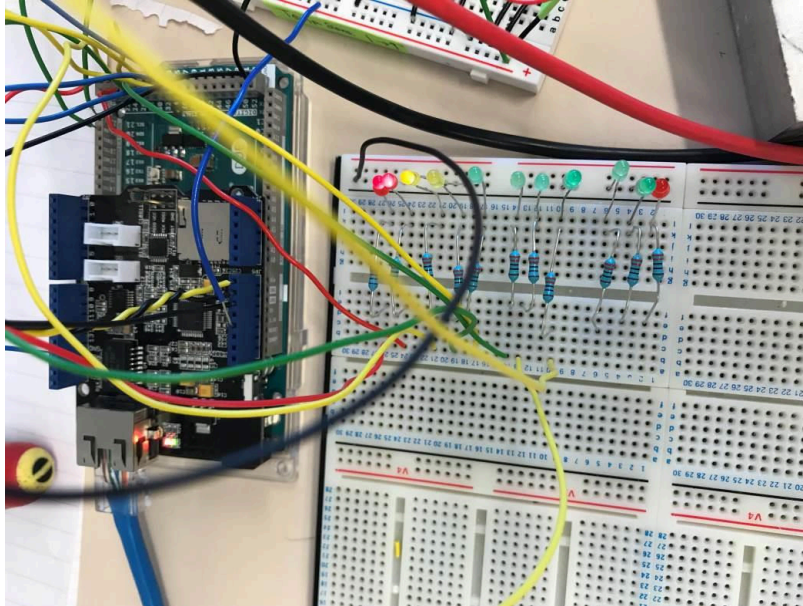


BEXUS

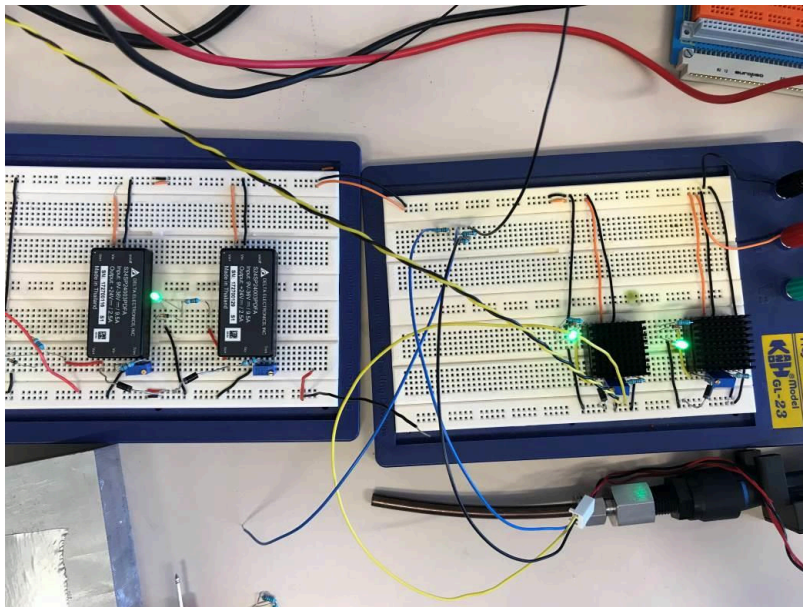
Experiment Integration Progress Review



Page 4



Picture 4: LED as placeholders for valves



Picture 5: DCDC converters on breadboard

4. REVIEW BOARD COMMENTS AND RECOMMENDATIONS



BEXUS

Experiment Integration Progress Review



Page 5

4.1. Science

- Check for suitable cleaning procedures. Cleanliness is highest priority when you manufacture and
 - Clean your tools with IPA before use
 - Clean your workspace (IPA, Aceton) thoroughly!
 - Use Gloves (powderfree !)
 - Check, if you can use the pressured air in your lab or if the system is oiled.
 - Un case of doubts, use Dried Air or Nitrogen from the bottles
 - Implement a filter on the low pressure side to avoid contamination of particles from the bottle.
 - Use standard cleanroom wipes
 - Keep the working area free from other people
 - Keep the tubes close with Kapton tape and away (boxed) from access of other people. As long the system is still open, use gloves and wipe off the ends and parts before assembly.
 - Consider flushing the system with IPA / Aceton after assembly. Leave the fluid inside the system for some hours to resolve the residual grease or oil.

4.2. Requirements and constraints (SED chapter 2)

- No comments

4.3. Mechanics (SED chapter 4.2.1 & 4.4)

- All components are in house except of:
 - Some fittings (Swagelok) for sample bags
 - Double sided tape
 - Sheet metal
 - Rail nuts
 - Pressure Sensor (ordered)
- All Tubing and fittings, valves have arrived
- Start assembling pneumatic system as soon as possible
 - Take your time for bending and fit checking. Avoid stress on tubing and fittings, it might introduce leaks!
 - Use contraction loops in straight tubes.

4.4. Electronics and data management (SED chapter 4.2.2, 4.2.3, 4.5 & 4.7)

- PCB order has been send out to Manufacturer.



BEXUS

Experiment Integration Progress Review



Page 6

- Have at least one or two spare boards ready
- Interface cable between AAC and CAC: Use self-made cable with PTFE insulation and D-Sub connector.
- Check if you have the opportunity to crimp the D-Sub connectors
- Solder according to the course you got at ESTEC.
- Test the full setup on your breadboard including all valves while you wait for the PCBs
 - Check each component on its own in the circuit and document it
 - Measure the current for the different modes

4.5. Thermal (SED chapter 4.2.4 & 4.6)

- Thermal setup with passive insulation looks ok. Will be verified by test and eventually improved

4.6. Software (SED chapter 4.8)

- Ground Station is running and the breadboard is fully operated via Ethernet
- The I2C and SPI I/F have to be verified
- All functions of Ground Station Operational mode and Manual mode work and have been verified
- The reconnection after communication loss is verified
- Status of valves and components are reflected on GS GUI
- Revise your S/W before uploading and mark your OBC with S/W version
- Team decided to continue with FAT 32 File system. Test this in a dedicated test and try to generate errors by e.g. power loss. Repeat the test many times!
- Calibrate your sensors, Temp and pressure. Calibrate all hardware spares and have the baseline measurements saved.
- Label your components

4.7. Verification and testing (SED chapter 5)

- Calibrate your sensors, Temp and pressure. Calibrate all hardware spares and have the baseline measurements saved.
- Testing Schedule and progress is reasonable. Document the results well.

4.8. Safety and risk analysis (SED chapter 3.4)

- Consider the risk of contamination during the different stages of the project
 - Manufacturing
 - Testing
 - Transport



BEXUS

Experiment Integration Progress Review



Page 7

- campaign

4.9. Launch and operations (SED chapter 6)

- Have Swagelok caps as RBF on your tubes for CD and later provided to Recovery crew.

4.10. Organisation, project planning & outreach (SED chapters 3.1, 3.2 & 3.3)

- Plan for implementation and testing is reasonable and achievable. Nevertheless, stay ahead of your planning.
- Deadline for finished and tested experiment is the first week in September for the testing campaign at FMI in Finland.
- Distribute small work packages to get stuff done

4.11. End-to-end Test

- Breadboard test with all functions and Ground Station was successfully performed
 - Placeholder LEDs instead of valves verifying the function of electronics and software
 - Pump function verified
 - Communication to ground station verified
 - Read out of I2C and SPI communication based temperature sensors not yet possible
 - Pressure sensor is to be delivered and verification of function pending
 - Heater function verified

5. FINAL REMARKS

5.1. Summary of main actions for the experiment team

- Look into the I2C and SPI libraries for sensor communication and make them work

5.2. Summary of main actions for the organisers

- Have frequent tele conference between Mentor and team.

5.3. IPR Result: pass / conditional pass / fail

- **Pass**

5.4. Next SED version due

SED_v4-0: 4th October 2018



BEXUS

Experiment Integration Progress Review



Page 8

6. INTEGRATION PROGRESS REVIEW – IPR

Experiment documentation must be submitted at least five working days (the exact date will be announced) before the review (SED version 3). The input for the Campaign / Flight Requirement Plans should be updated if applicable. The IPR will generally take place at the location of the students' university, normally with the visit of one expert.

The experiment should have reached a certain status before performing the IPR:

- The experiment design should be completely frozen
- The majority of the hardware should have been fabricated
- Flight models of any PCB should have been produced or should be in production
- The majority of the software should be functional
- The majority of the verification and testing phase should have been completed

The experiment should be ready for service system simulator testing (requiring experiment hardware, electronics, software and ground segment to be at development level as minimum)

Content of IPR:

- General assessment of experiment status
- Photographic documentation of experiment integration status, with comments were necessary
- Discussion of any open design decisions if applicable
- Discussion of review items still to be closed
- Discussion of potential or newly identified review item discrepancies
- Discussion of components or material still to be ordered or received by the team
- Clarification of any technical queries directed towards the visiting expert
- Communication and functional testing (Service system simulator testing and E-link testing for REXUS and BEXUS respectively)

Appendix B Outreach

B.1 Outreach on Project Website

To increase the projects out reach the TUBULAR Team created a project website. On the website there are descriptions of the project, a link to download the latest SED, information on the TUBULAR Team members and sponsors and a contact link. In addition the microblogging carried out by the TUBULAR Team is also displayed on the website.

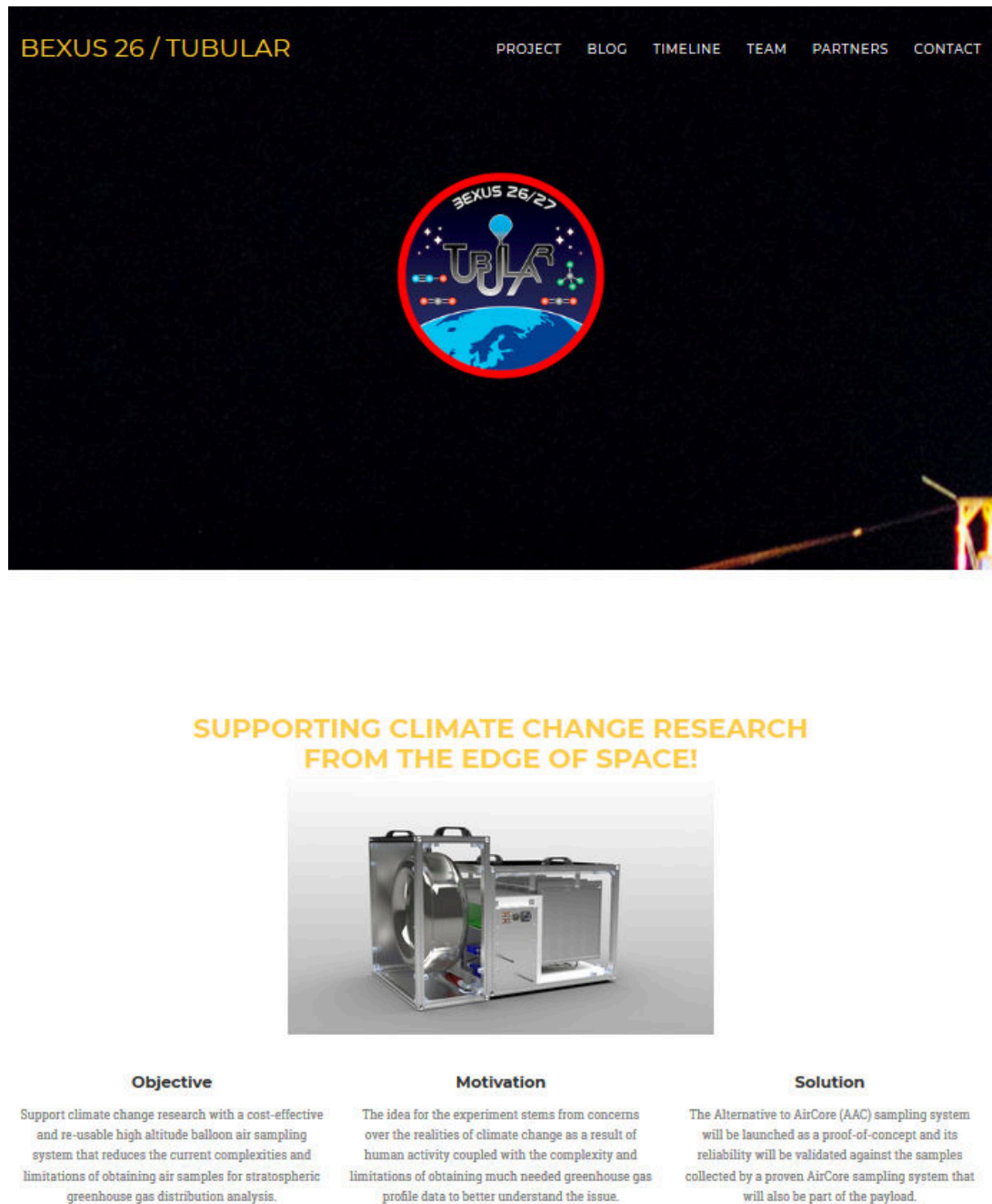


Figure 60: The Home Page of TUBULAR's Website.

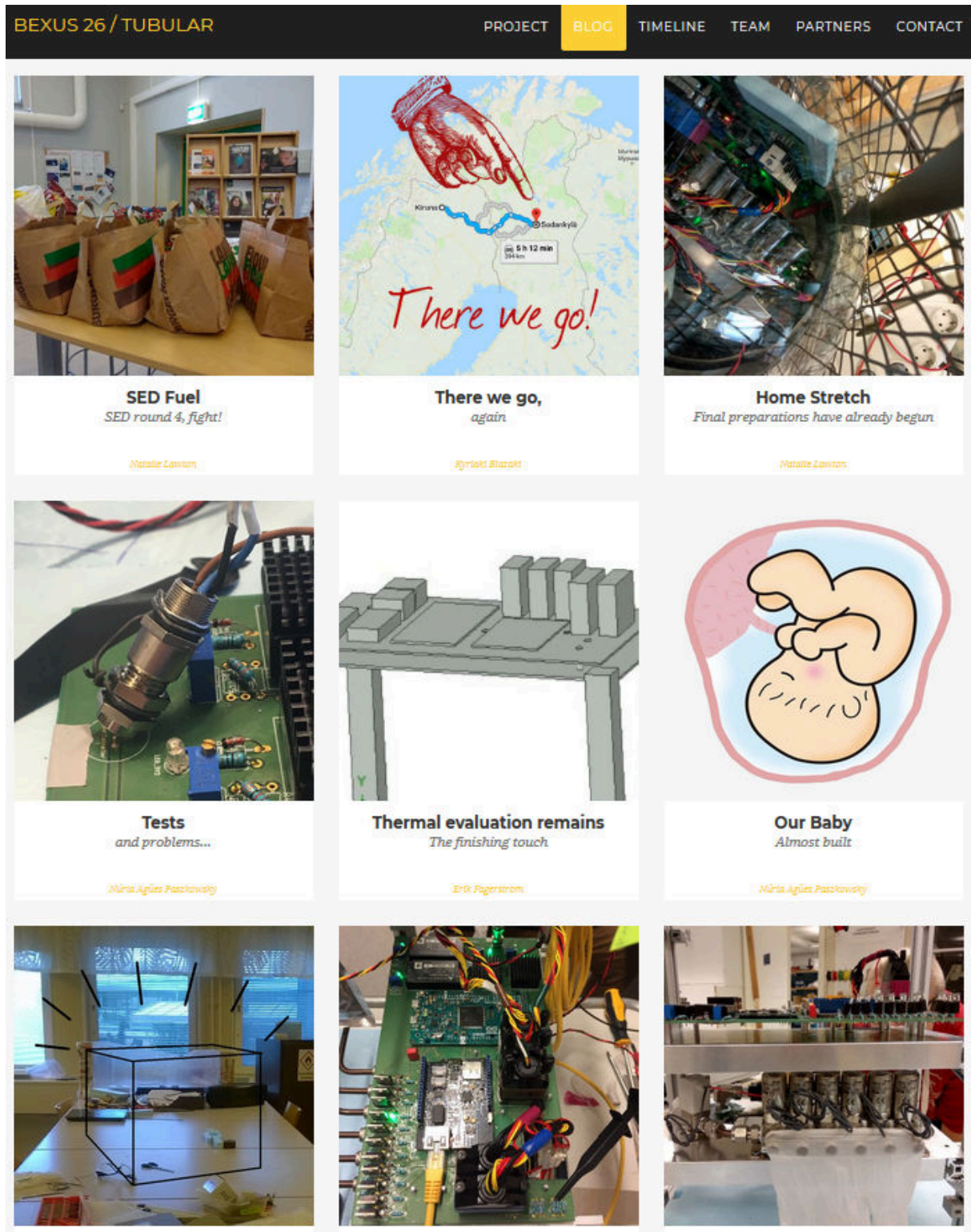


Figure 61: The Daily Microblogging Displayed on the Website.

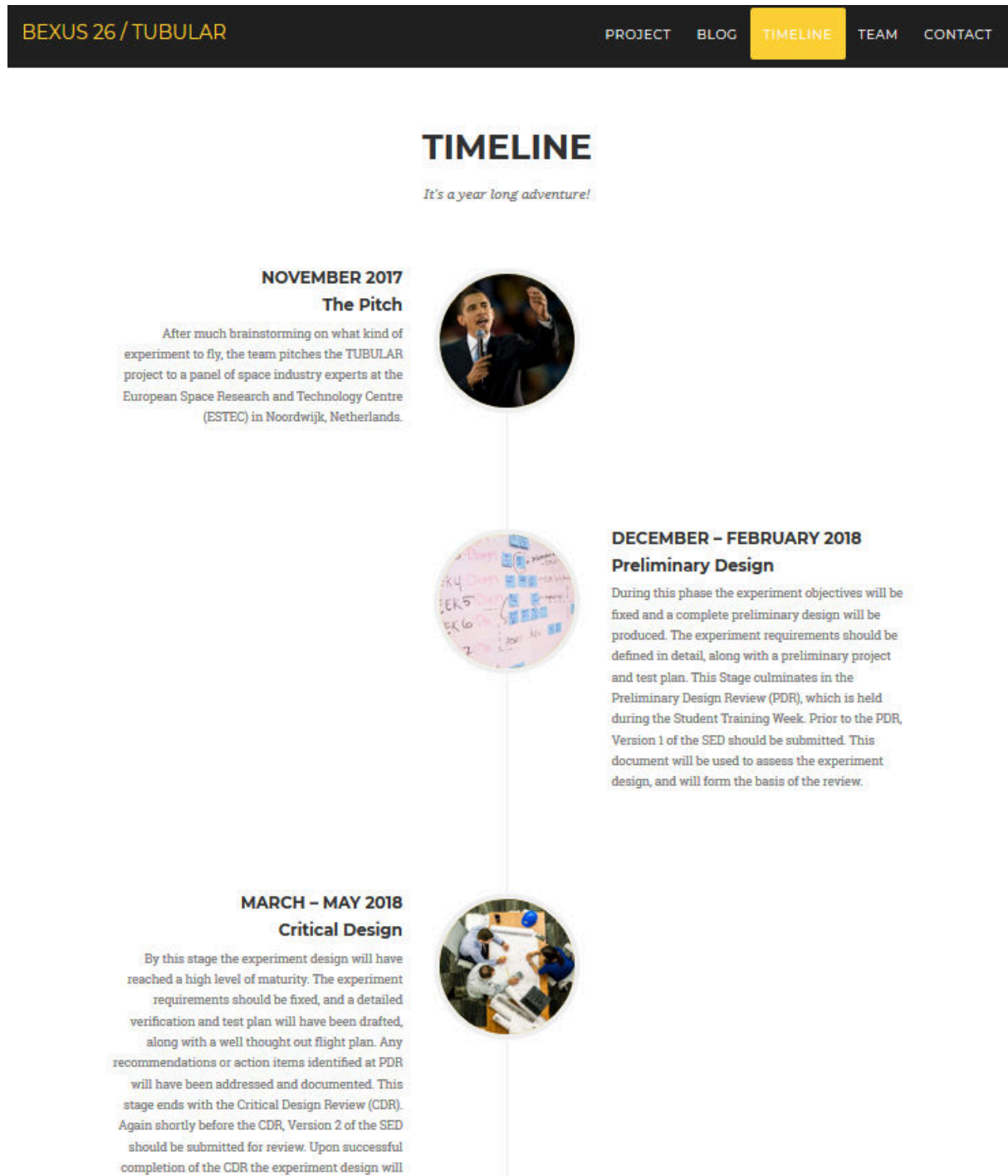


Figure 62: The Timeline for This Project Available on the Website.

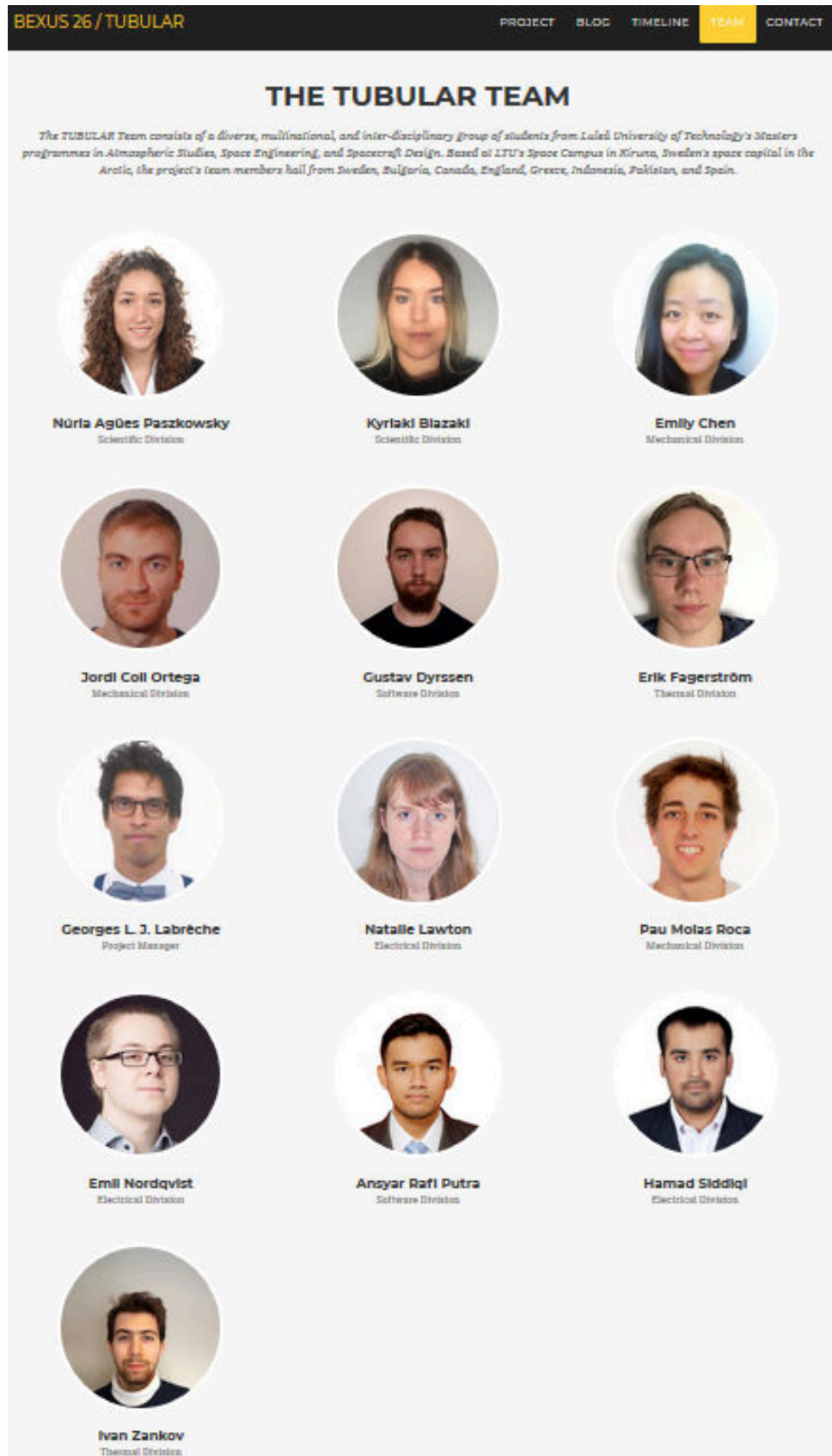


Figure 63: The Information of the Tubular's Team Members Available on the Website.



Figure 64: The Sponsors In This Project Available on the Website.

B.2 Outreach Timeline

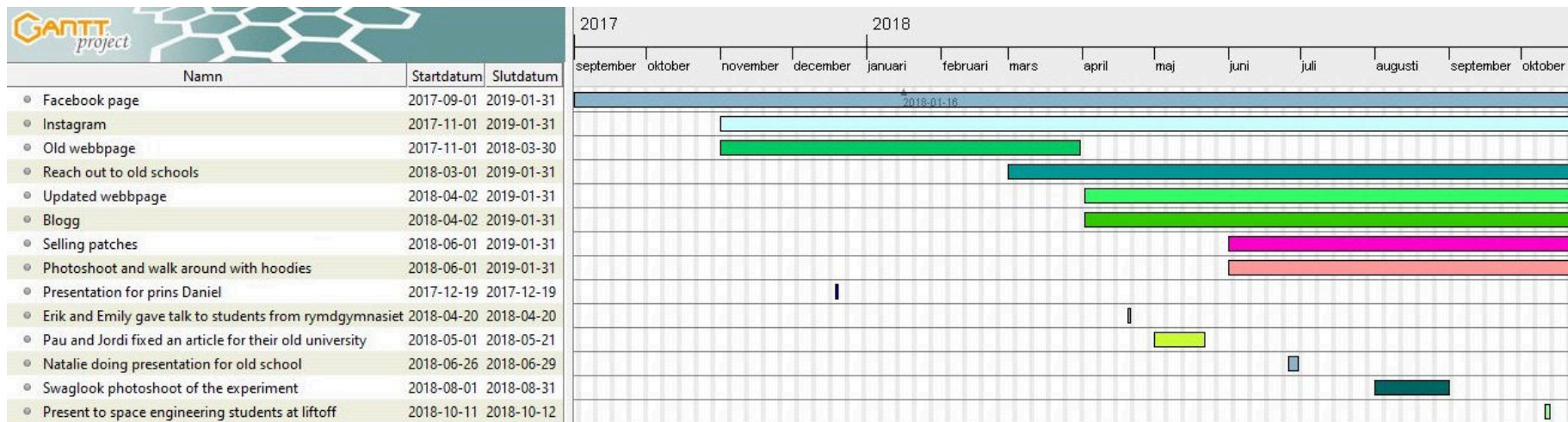


Figure 65: Outreach Timeline for the Whole BEXUS Project.

B.3 Social Media Outreach on Facebook

Another outreach avenue is Facebook. On Facebook the TUBULAR Team posts photos, short text updates and links to our blog posts.

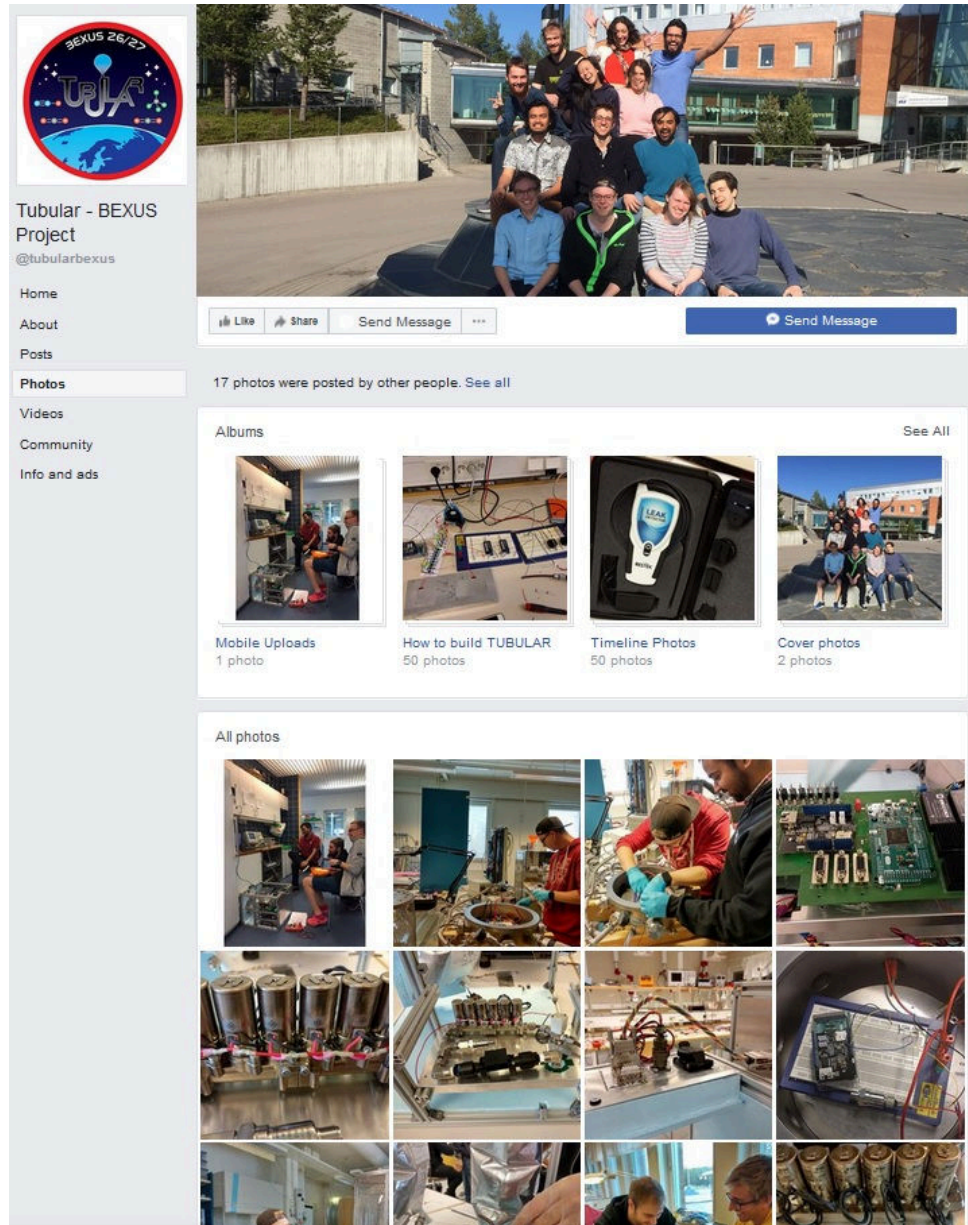


Figure 66: Photos from Social Media Outreach on Facebook.

B.4 Social Media Outreach on Instagram

On Instagram the TUBULAR Team posts regularly with updates on the project progress and what the TUBULAR Team has been up to.

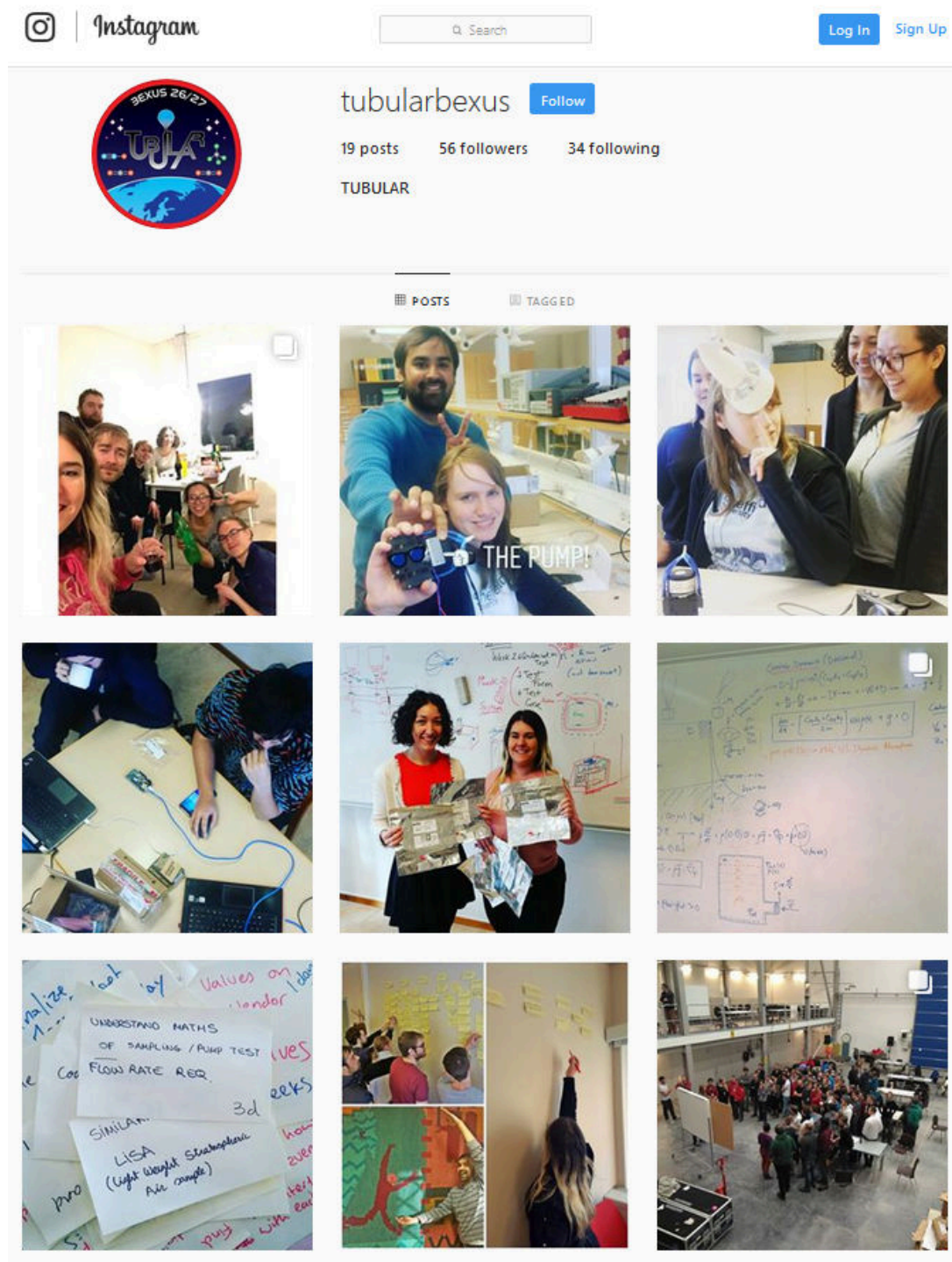


Figure 67: Some of the Social Media Outreach on Instagram.

B.5 Outreach with Open Source Code Hosted on a REXUS/BEXUS GitHub Repository

The TUBULAR Team has opened a GitHub Repository to share all the code used in the TUBULAR project. It was created with an open invite to all other REXUS/BEXUS teams to view, use and contribute to.

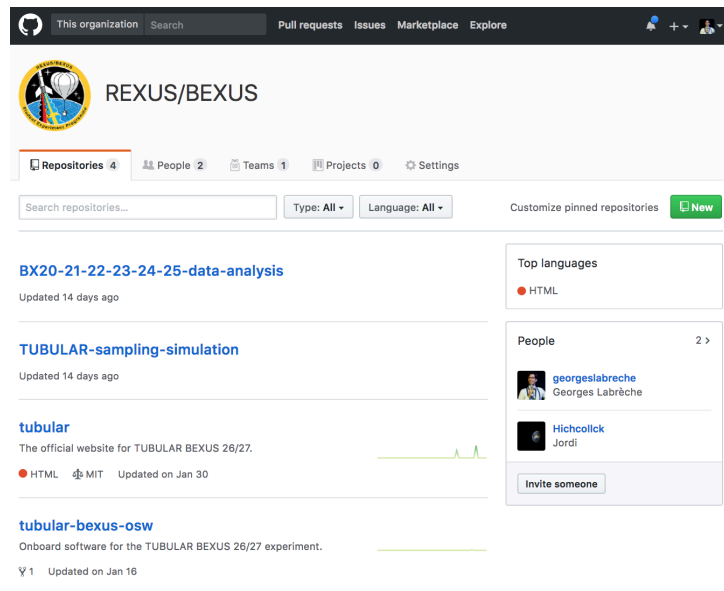


Figure 68: The Open Source Code Hosted on a REXUS/BEXUS GitHub Repository.

B.6 Outreach with Team Patch

The team also had patches made of the TUBULAR logo and 150 patches have been ordered. Around 70 of these have already been bought by the team for themselves and to give to friends and family. It is intended that the remaining 80 will be sold for a small profit at university.



Figure 69: A Photo of the Patch in Production Sent by the Company Making it.

B.7 Visit by the Canadian Ambassador

During Canadian Ambassador Heather Grant's visit at the Swedish Institute of Space Physics, the team got the honor to do a brief presentation of the TUBULAR project. It also included a short explanation regarding one of the electrical tests in the vacuum chamber. This is now displayed on the universities website with a link to the TUBULAR website.



Figure 70: Picture taken by Ella Carlsson which is shown on the LTU Website.

Ambassadörbesök på Rymdcampus

Publicerad: 21 september 2018



Rymdcampus i Kiruna har haft besök av Kanadas ambassadör Heather Grant. Värdar för besöket var Luleå tekniska universitet, Avdelningen för rymdteknik, IRF och EISCAT.

Under besöket fick organisationerna möjlighet att berätta om sina respektive verksamheter och visa upp sina lokaler.

Vid Avdelningen för rymdteknik fick Heather Grant ta del av avdelningens rymd- och atmosfärsverksamhet samt de relaterade Arktiska frågorna. Ambassadören fick också lära sig mer om vad forskningsgruppen i rymdtekniska system jobbar med i sitt nya NanoSatLab, och träffa masterstudenter som deltar i de internationella ballong- och raketprojektet Rexus/Bexus.

► [Läs mer om TUBULAR](#)

Figure 71: The Text Accompanying the Image on the LTU Webpage.

B.8 Attendance at Lift Off 2018

The team will attend Lift Off 2018 event and present the TUBULAR project for students, companies and organizations. The guests will have a chance to have a peek at the whole experiment and find out more about the REXUS/BEXUS programme.

Appendix C Additional Technical Information

C.1 Materials Properties

Material	Density	Tensile strength	0.2% Proof stress	Ductile yield A_5	Modulus of elasticity	Brinell hardness
EN AW - AlMgSi 6060	2.7 g/cm^3	245 MPa	195 MPa	10%	70 GPa	75 HB

Table 57: Mechanical Properties of the Bosch Rexroth Strut Profiles.

Material	Density	Tensile strength	Yield Strength	Modulus of elasticity	Brinell hardness
Aluminum 5754	2.67 g/cm^3	190 MPa	80 MPa	70 GPa	77 HB

Table 58: Mechanical Properties of the Aluminum Panels.

Material	Density	Tensile strength	Maximum Temperature
Styrofoam 250 SL-AN	28 kg/m^3	90 kPa	$75 \text{ }^\circ\text{C}$

Table 59: Mechanical Properties of the Styrofoam Insulation/Protection.

C.2 Coiled Tube and Sampling Bag Example

C.2.1 CAC Coiled Tube



Figure 72: CAC Coiled Tube.

C.2.2 Air Sampling Bag



Figure 73: Air Sampling Bag.

C.3 Dimensions of the sampling bag

Table 60 shows how the dimensions of the bags change according to the sampled volume. This data has been obtained by testing and has been taken into account in order to determine the maximum number of bags that can be filled inside the box.

Volume	Length (horizontal)	Height (vertical)	Width
Empty	26.4 cm	28 cm	0.5 cm
0.5 L	26.4 cm	27.5 cm	1.5 cm
1 L	26 cm	27.5 cm	2 cm
1.5 L	25.5 cm	26.5 cm	4.5 cm
2 L	25 cm	25 cm	5.5 cm
2.5 L	24.5 cm	23 cm	7.5 cm
3 L	24 cm	22 cm	10.5 cm

Table 60: Dimensions of the Bags When Filled with Different Air Sample Volumes.

C.4 List of components in The Brain

Level 1 - Pump

List of components of Level 1:

- A. 1 Magnesium filter
- B. 1 Pump
- C. 1 Temperature sensor
- D. 2 Heaters
- E. 3 Tubes
- F. 8 interfaces

Level 2 - Valve Center

List of components of Level 2:

- A. 1 Airflow sensor
- B. 1 Static pressure sensor
- C. 1 Temperature sensor
- D. 2 Heater
- E. 1 Manifold
- F. 6 Sampling valves
- G. 1 Flushing valve
- H. 11 Tubes
- I. 14 interfaces

Level 3 - Electronics

List of components of Level 3:

- A. 1 PCB
- B. 5 D-Sub female connectors
- C. 1 E-link socket
- D. 1 Power socket

All the electrical components connected to the PCB in Level 3 are summarized in Tables 61 and 62.

CAC		
Area	Electrical component	#
CAC	Solenoid valve	1
	Temperature sensor	3

Table 61: Connections to CAC Box.

AAC		
Area	Electrical component	#
Level 1	Pump	1
	Heater	2
	Temperature sensor	1
Level 2	Static Pressure sensor	1
	Airflow sensor	1
	Solenoid valves	7
	Heater	2
	Temperature sensor	1
Sampling bags center	Temperature sensor	3
Outside	Pressure sensor	3

Table 62: Connections to AAC System.

C.5 Pneumatic System Interfaces

All the fittings in the AAC and CAC subsystem were sponsored and manufactured by Swagelok.

C.5.1 Straight Fittings



(a) SS-200-6

(b) SS-400-1-2

Figure 74: Straight Tube and Male Fittings.

C.5.2 90 Degree Fittings



(a) SS-400-9

(b) SS-400-2-2

(c) SS-400-8-4

Figure 75: Various Kinds of 90 Degree Fittings

C.5.3 Tee Fittings



(a) SS-400-3

(b) SS-400-3-4TTM

(c) SS-400-3-8TMT

Figure 76: Various Kinds of Tee Fittings

C.5.4 Quick Connectors



(a) SS-QC4-B-4PF (b) SS-QC4-B-200 (c) SS-QC4-D-400

Figure 77: Quick Connect Body and Quick Connect Stem With Valve

C.5.5 Reducer and Adapters Fittings



(a) SS-400-6-2 (b) SS-4-TA-7-4RG (c) SS-300-R-4

Figure 78: Various Kinds of Reducer and Adapters Fittings

C.5.6 Port Connections and Ferrule Set

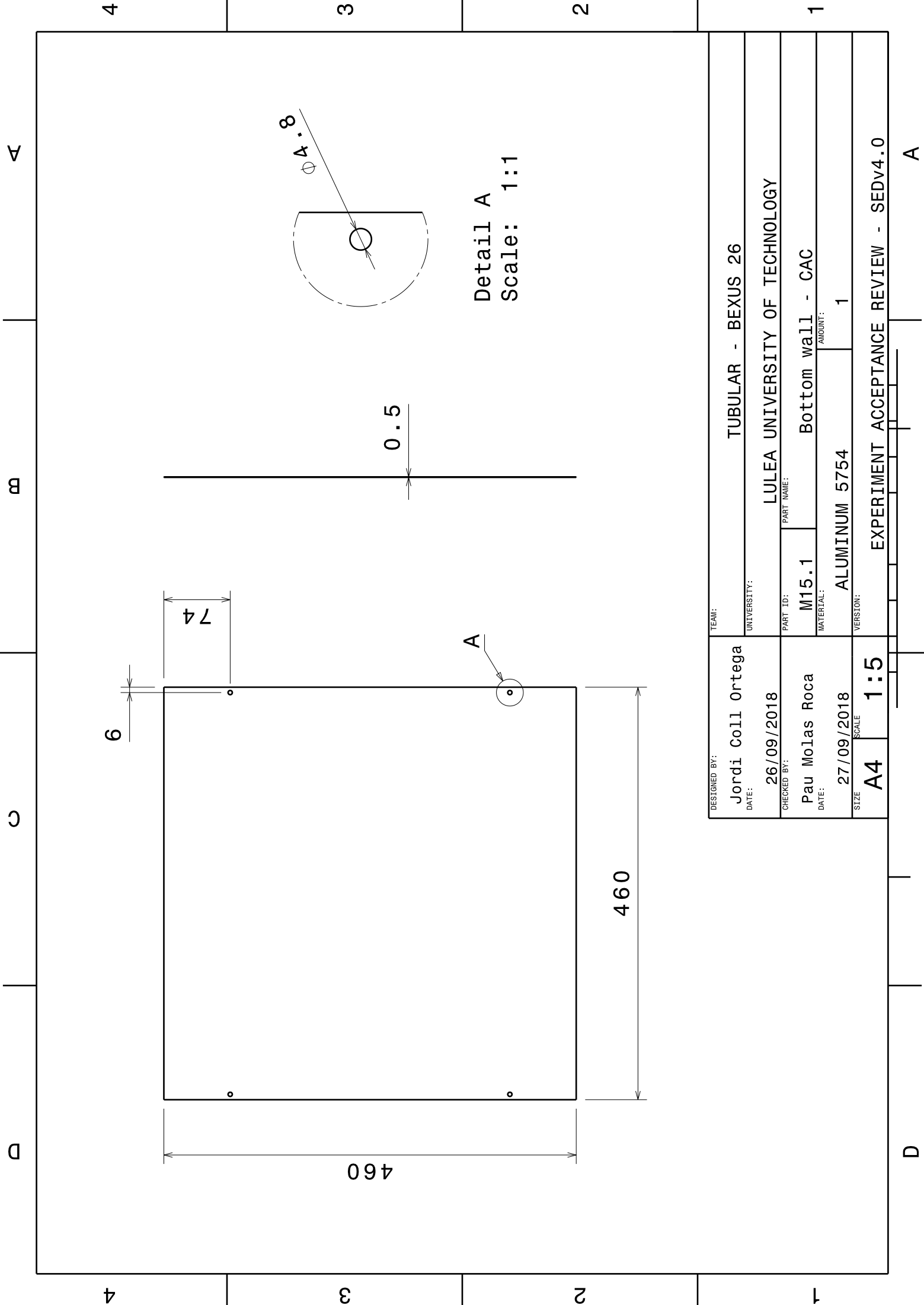


(a) SS-401-PC (b) SS-400-C (c) SS-400-SET (d) SS-6M5-4M

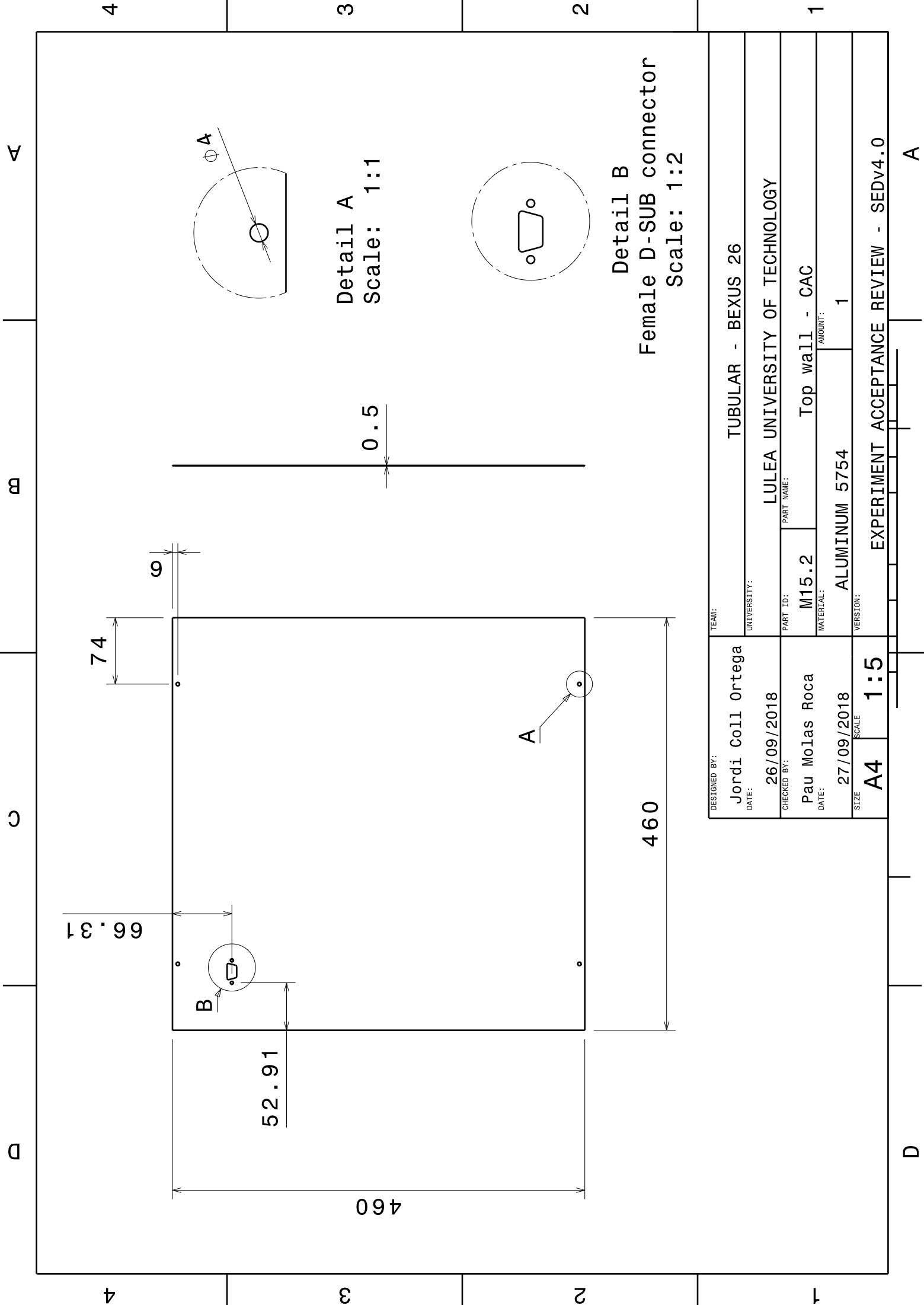
Figure 79: Various Kinds of Port Connections and Ferrule Set

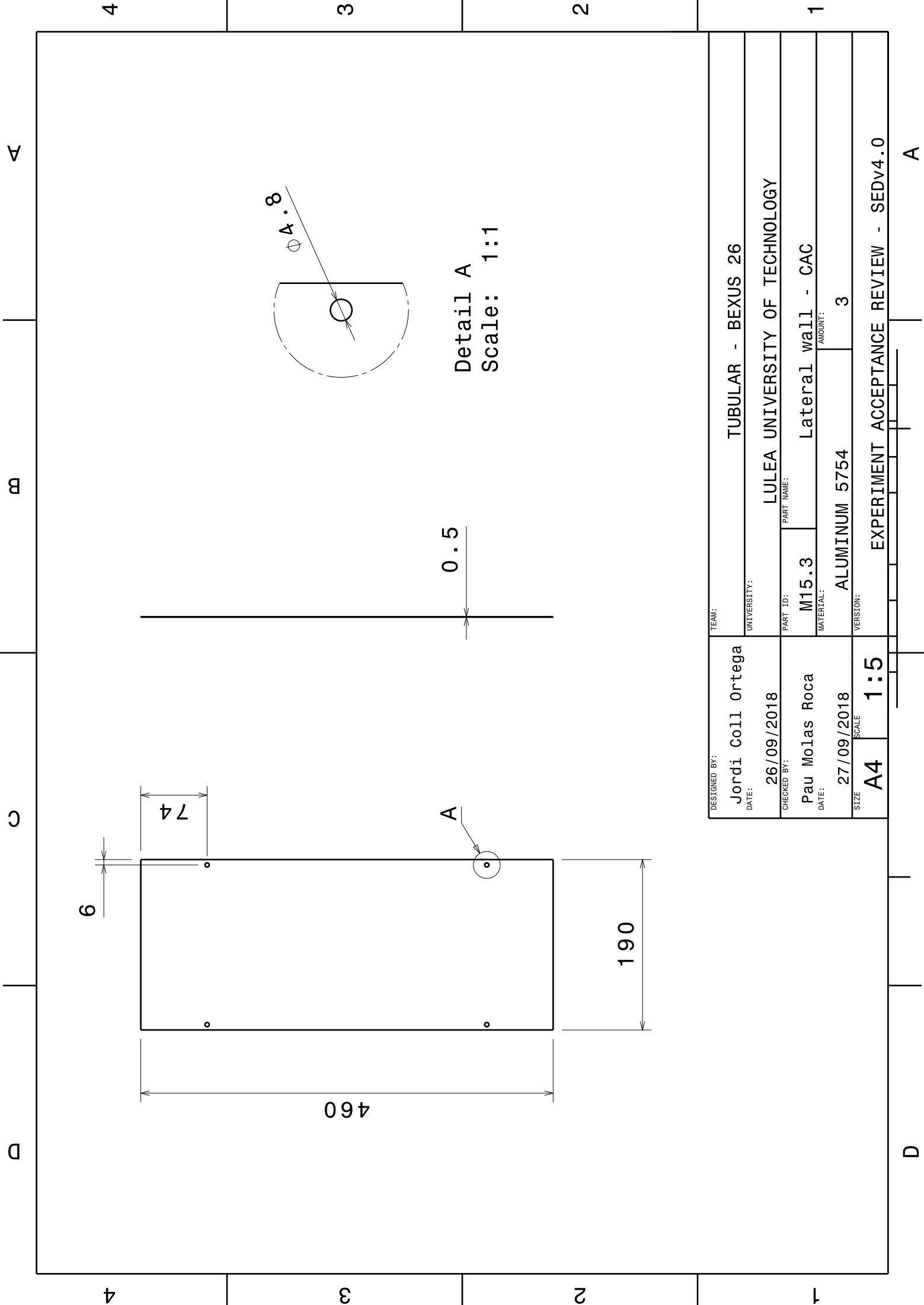
C.6 Manufacturing Drawings

The following drafts are to be used to manufacture the mechanical components of the experiment.



DESIGNED BY: Jordi Coll Ortega DATE: 26/09/2018	TEAM: TUBULAR - BEXUS 26		
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
CHECKED BY: Pau Molas Roca DATE: 27/09/2018	PART ID: M15.1	PART NAME: Bottom wall - CAC	
	MATERIAL: ALUMINUM 5754	AMOUNT: 1	
SIZE A4	SCALE 1:5	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

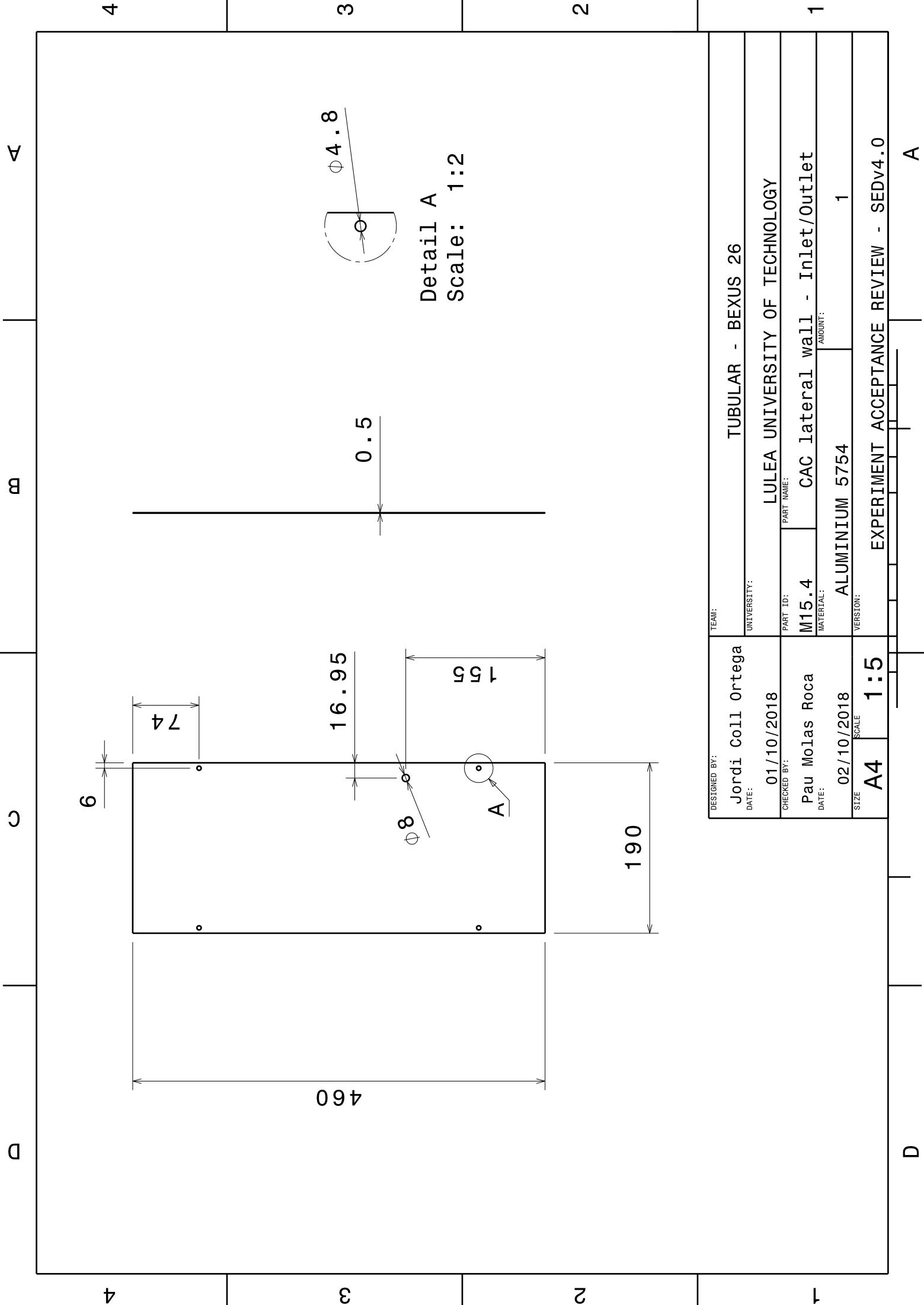




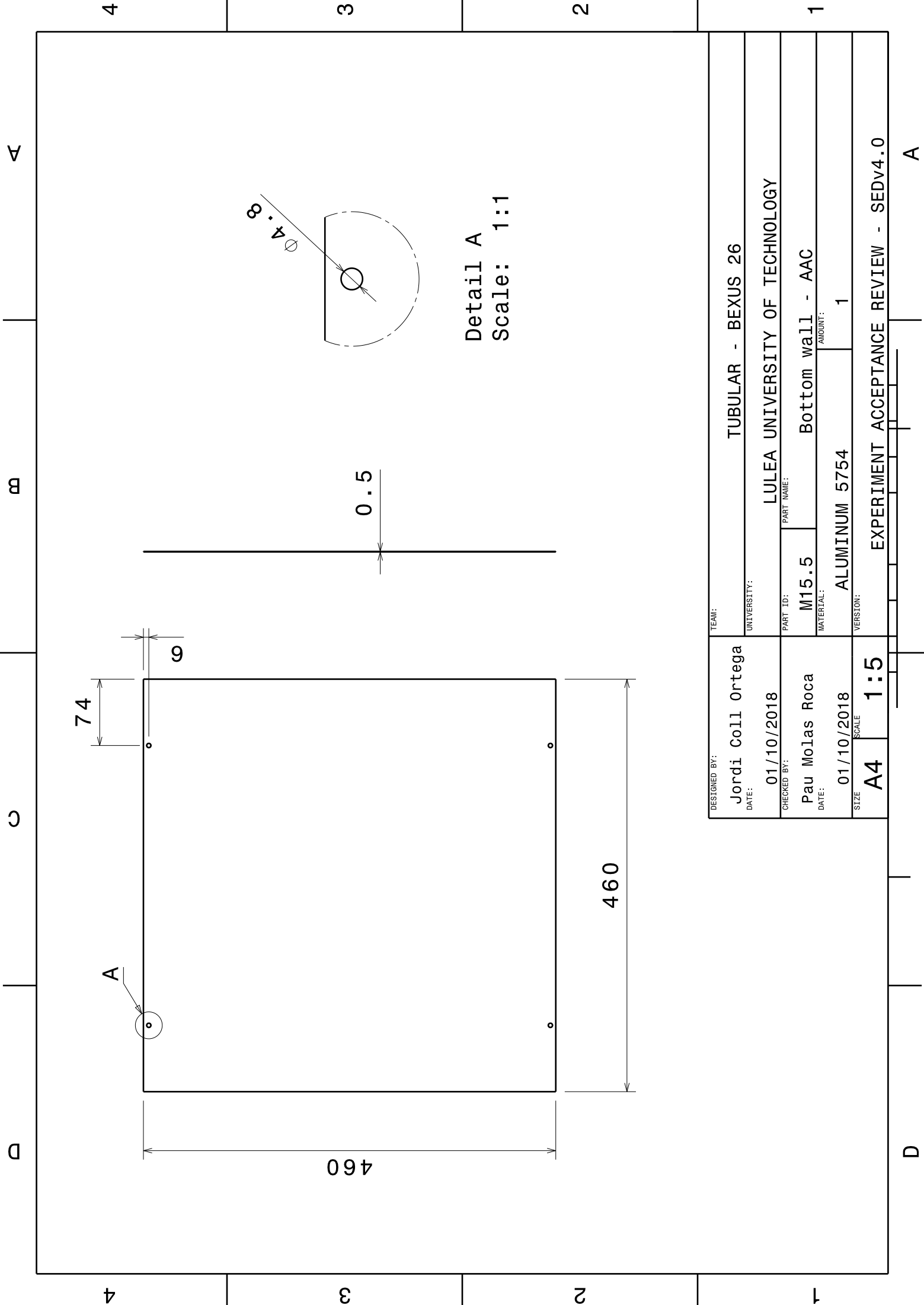
DESIGNED BY: Jordi Coll Ortega		TEAM: TUBULAR - BEXUS 26	
DATE: 26/09/2018		UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Pau Molas Roca		PART ID: M15.3	PART NAME: Lateral wall - CAC
DATE: 27/09/2018		MATERIAL: ALUMINUM 5754	AMOUNT: 3
SIZE: A4	SCALE: 1:5	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

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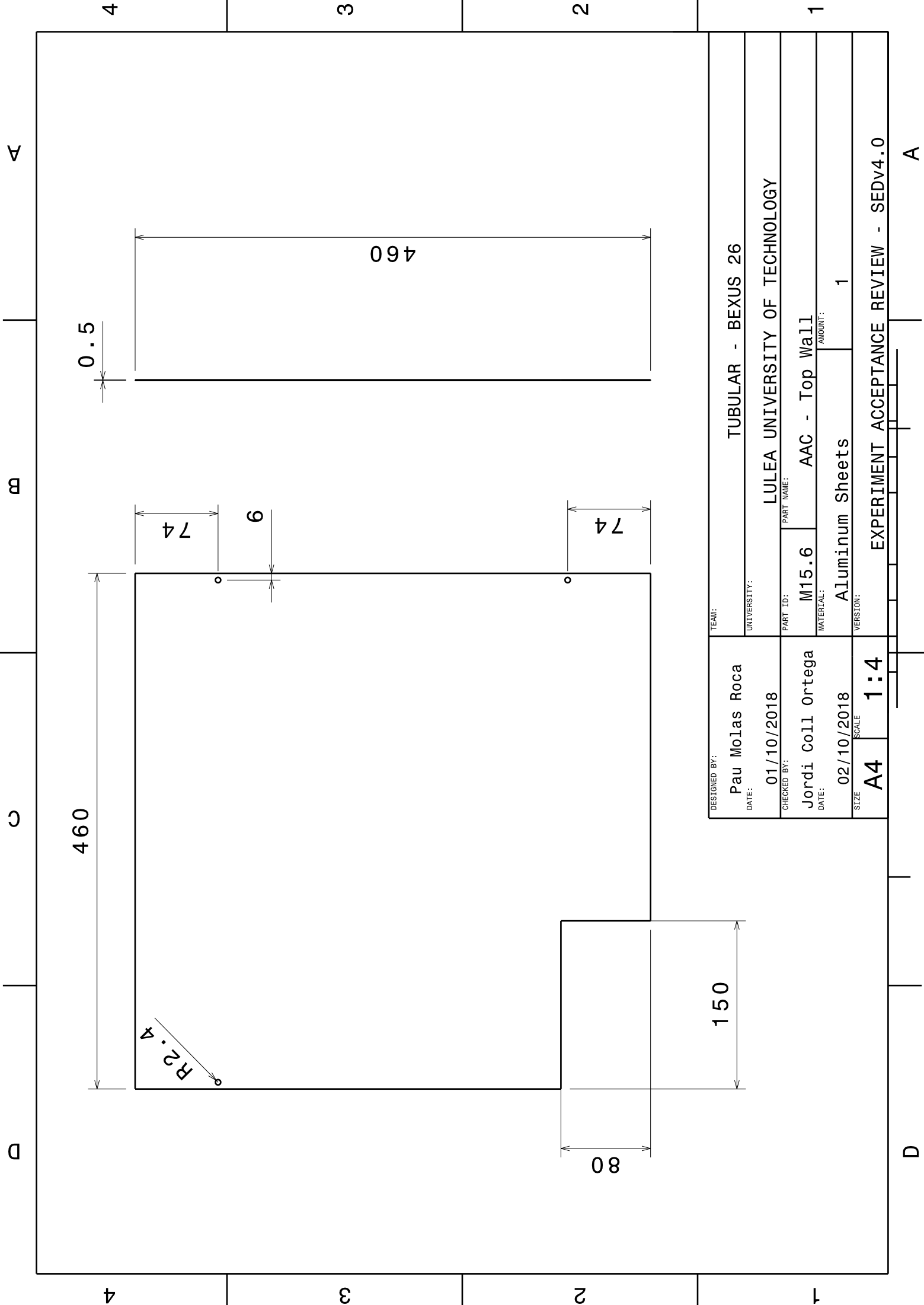
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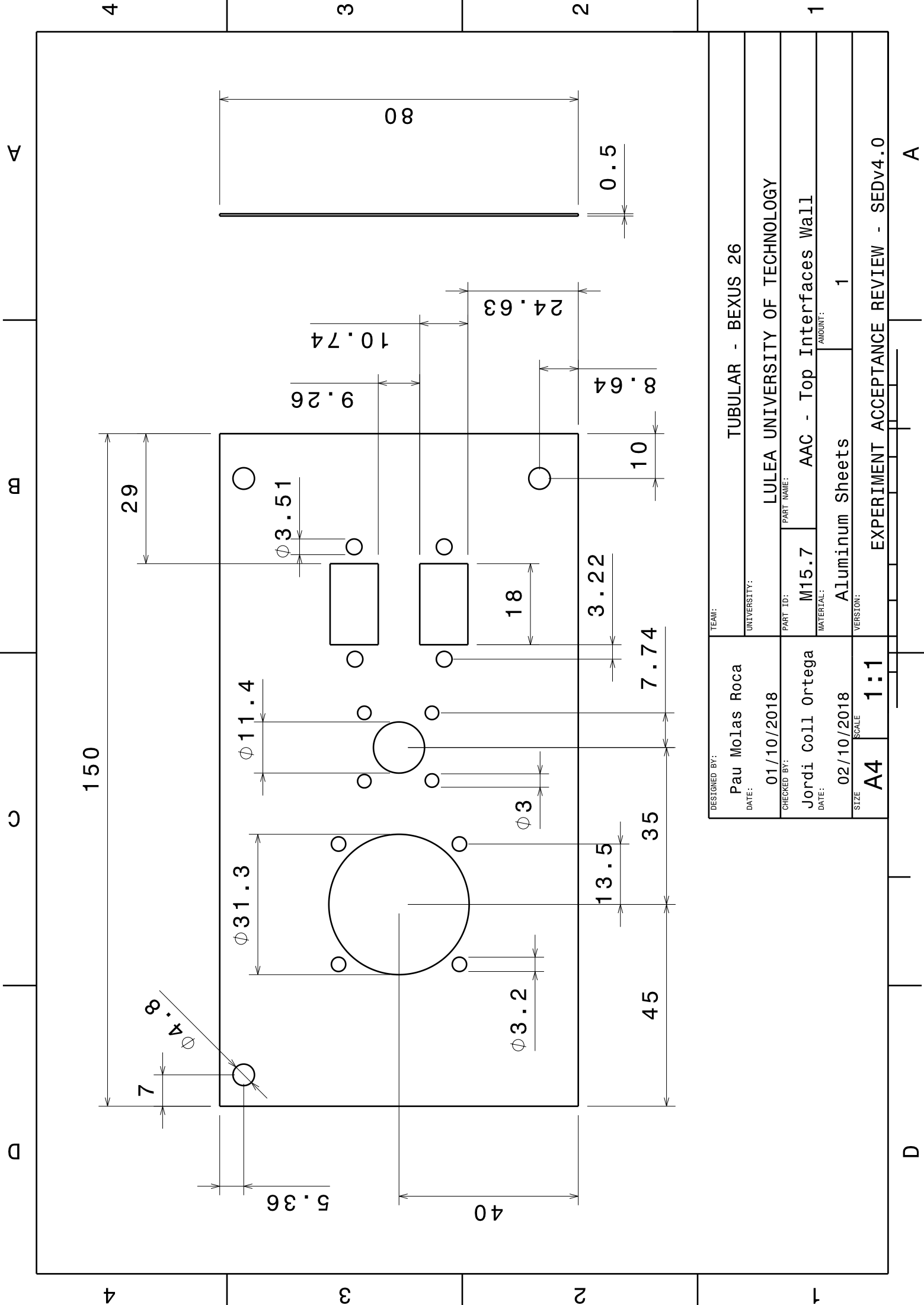


DESIGNED BY: Jordi Coll Ortega		TEAM: TUBULAR - BEXUS 26	
DATE: 01/10/2018		UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Pau Molas Roca		PART ID: M15.4	PART NAME: CAC lateral wall - Inlet/Outlet
DATE: 02/10/2018		MATERIAL: ALUMINIUM 5754	AMOUNT: 1
SIZE: A4	SCALE: 1:5	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	



DESIGNED BY: Jordi Coll Ortega DATE: 01/10/2018	TEAM: TUBULAR - BEXUS 26		
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
CHECKED BY: Pau Molas Roca DATE: 01/10/2018	PART ID: M15.5	PART NAME: Bottom wall - AAC	
	MATERIAL: ALUMINUM 5754	AMOUNT: 1	
SIZE A4	SCALE 1:5	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	



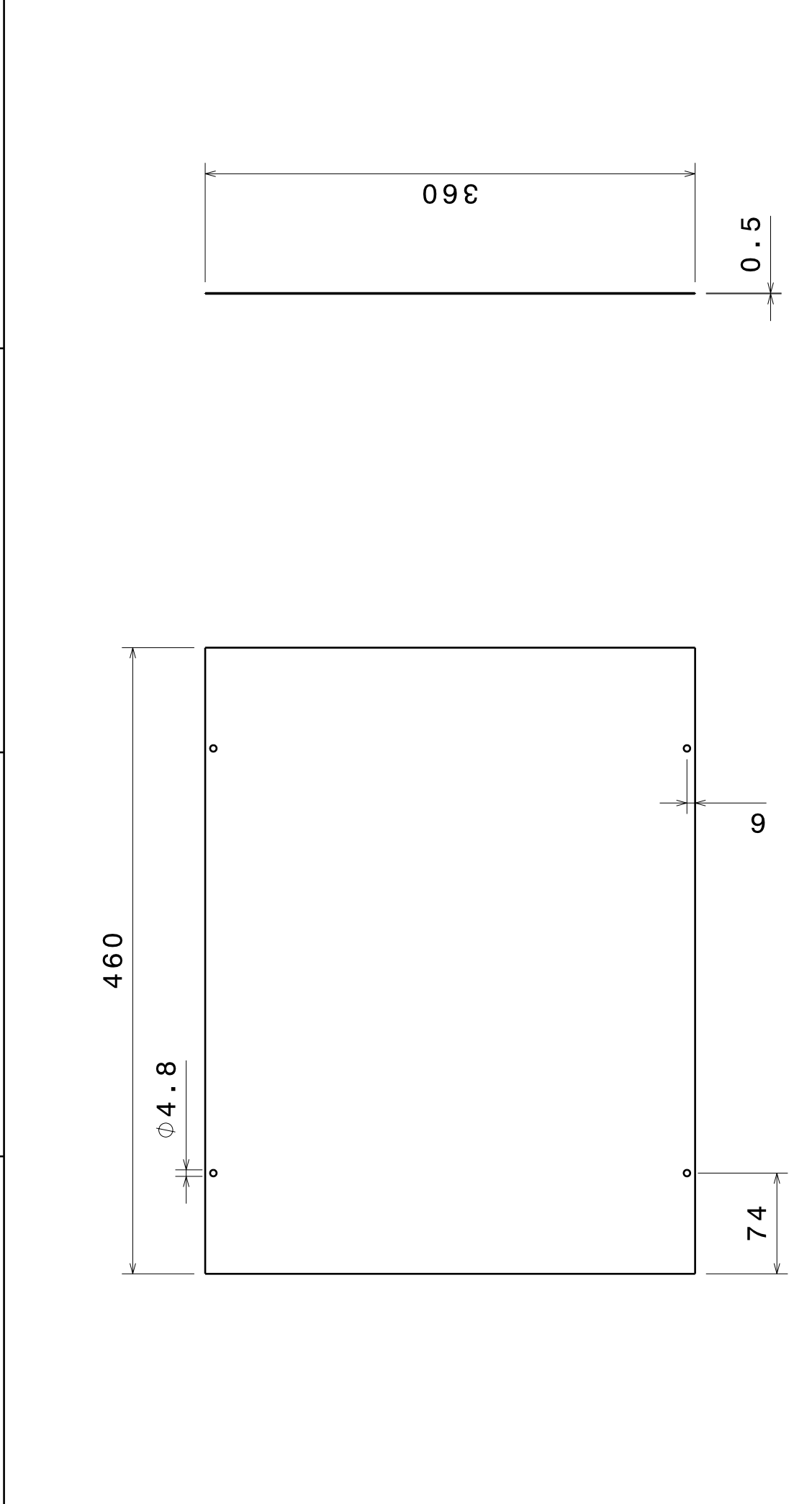


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DESIGNED BY: Pau Molas Roca DATE: 01/10/2018	TEAM: TUBULAR - BEXUS 26		
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
CHECKED BY: Jordi Coll Ortega DATE: 02/10/2018	PART ID: M15.8	PART NAME: AAC - Lateral Wall	
	MATERIAL: Aluminum Sheets	AMOUNT: 3	
SIZE A4	SCALE 1:4	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

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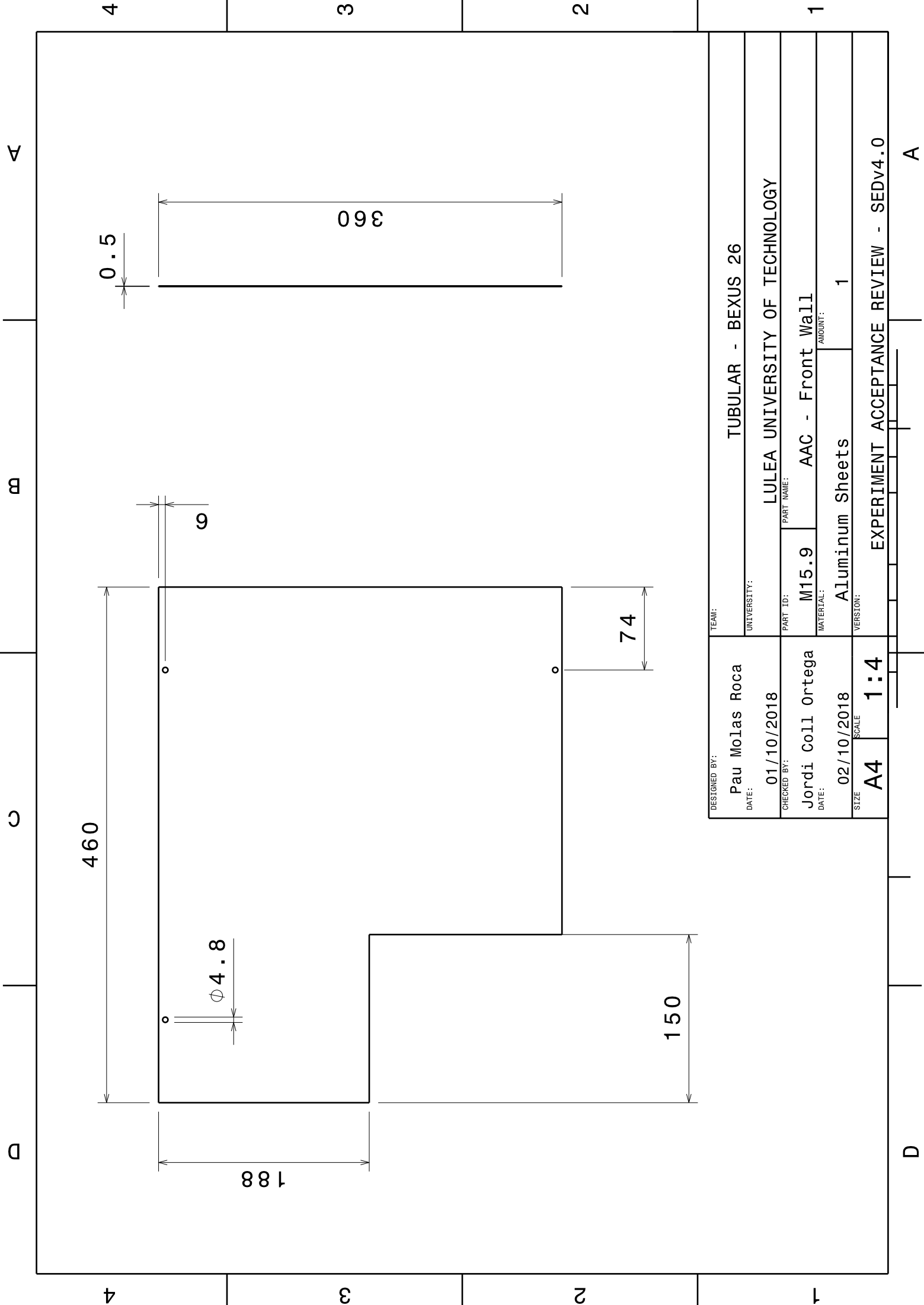
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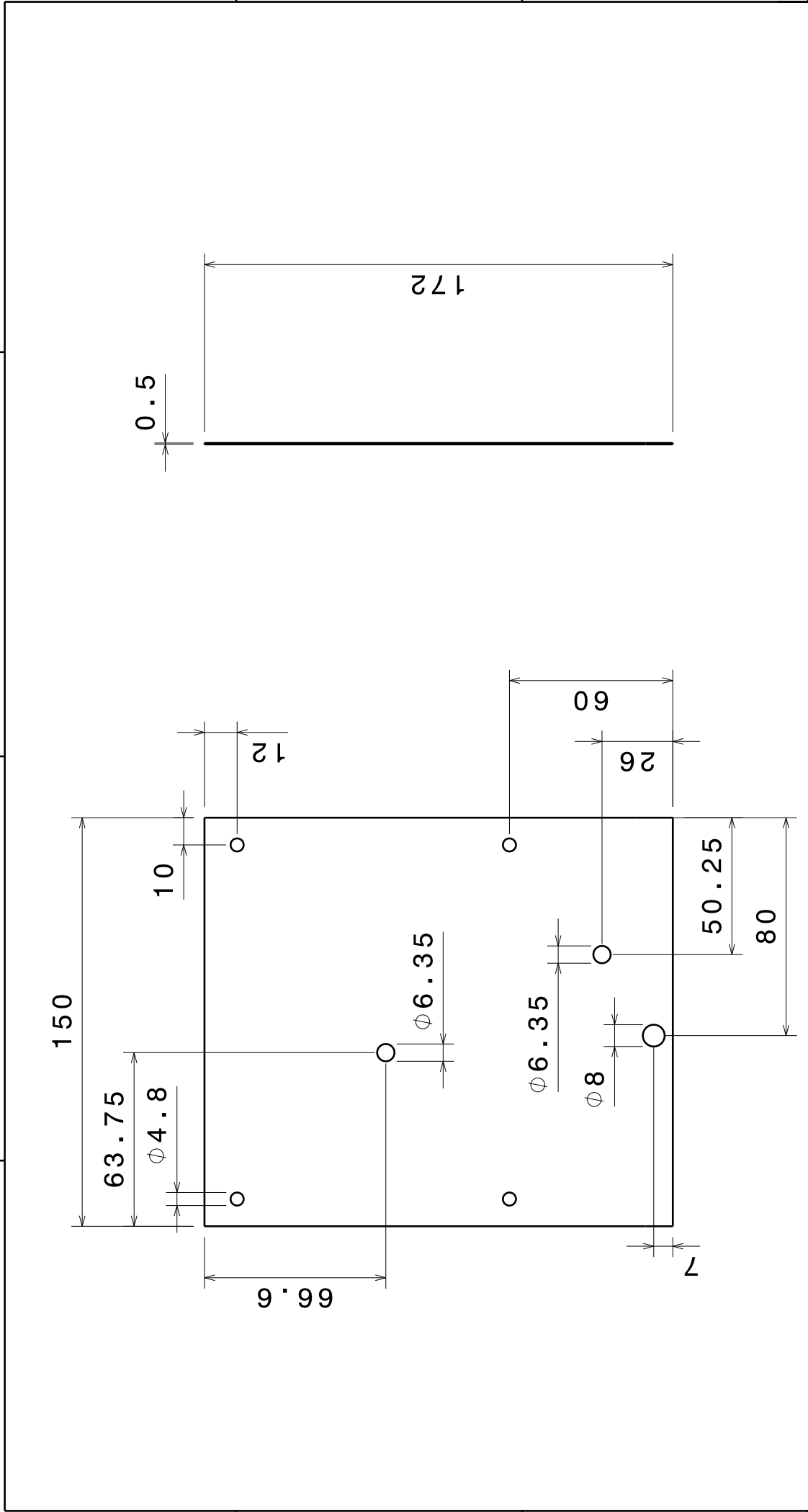


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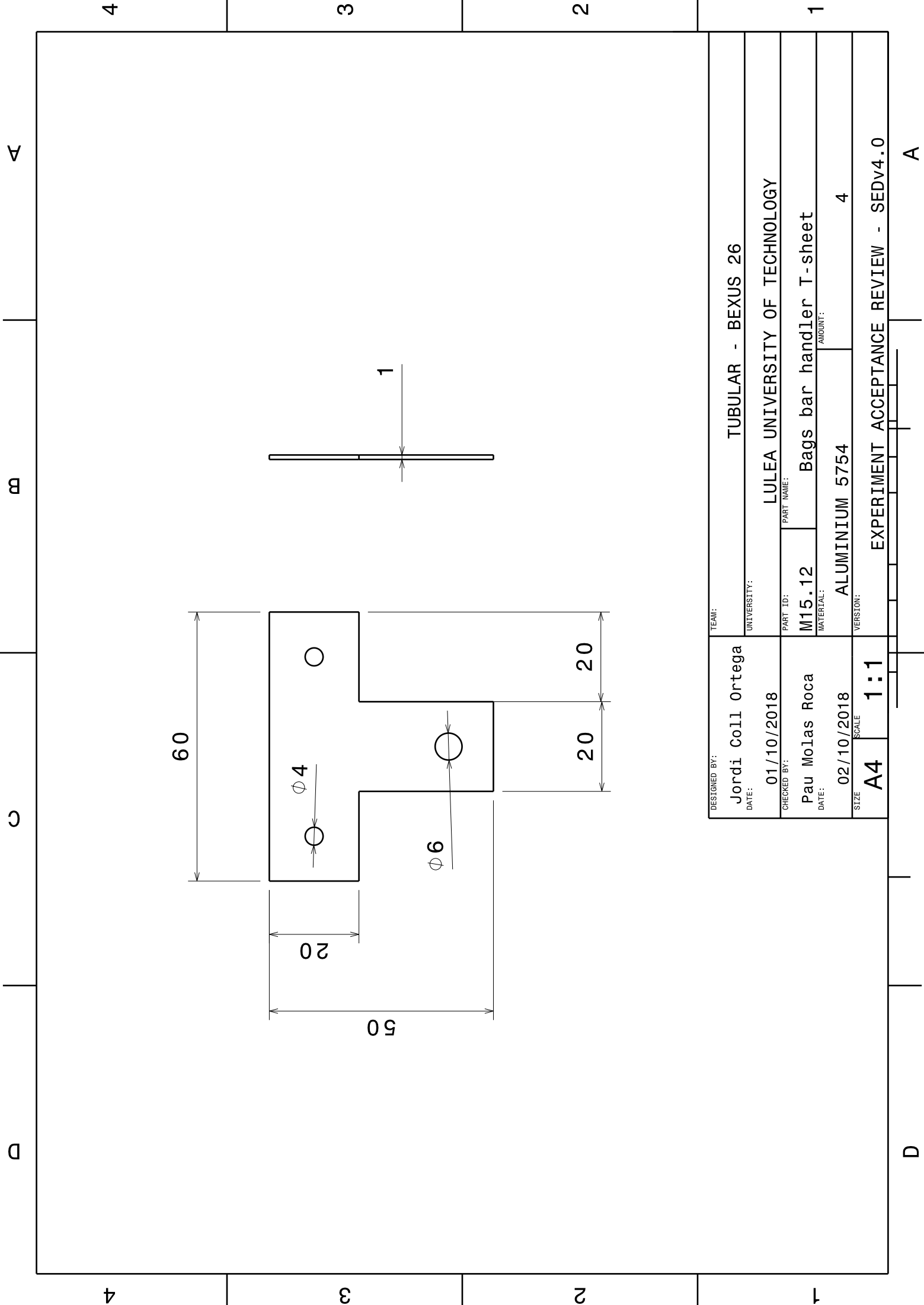
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DATE: 01/10/2018		UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Jordi Coll Ortega		PART ID: M15.10	PART NAME: AAC - Tubes Front Wall
DATE: 02/10/2018		MATERIAL: Aluminum Sheets	AMOUNT: 1
SIZE: A4	SCALE: 1:2	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

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DESIGNED BY: Jordi Coll Ortega DATE:	TEAM: TUBULAR - BEXUS 26		
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
CHECKED BY: Pau Molas Roca DATE:	PART ID: M15.12	PART NAME: Bags bar handler T-sheet	
	MATERIAL: ALUMINIUM 5754	AMOUNT: 4	
02/10/2018		VERSION:	
SIZE A4	SCALE 1:1	EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

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DESIGNED BY:

Jordi Coll Ortega

DATE:

01/10/2018

CHECKED BY:

Pau Molas Roca

DATE:

02/10/2018

SIZE

A4

SCALE

1:5

TEAM:

TUBULAR - BEXUS 26

UNIVERSITY:

LULEA UNIVERSITY OF TECHNOLOGY

PART ID:

M16.1

PART NAME:

CAC Top wall Styrofoam

MATERIAL:

Styrofoam 250 SL-A-N

VERSION:

4

AMOUNT:

EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0

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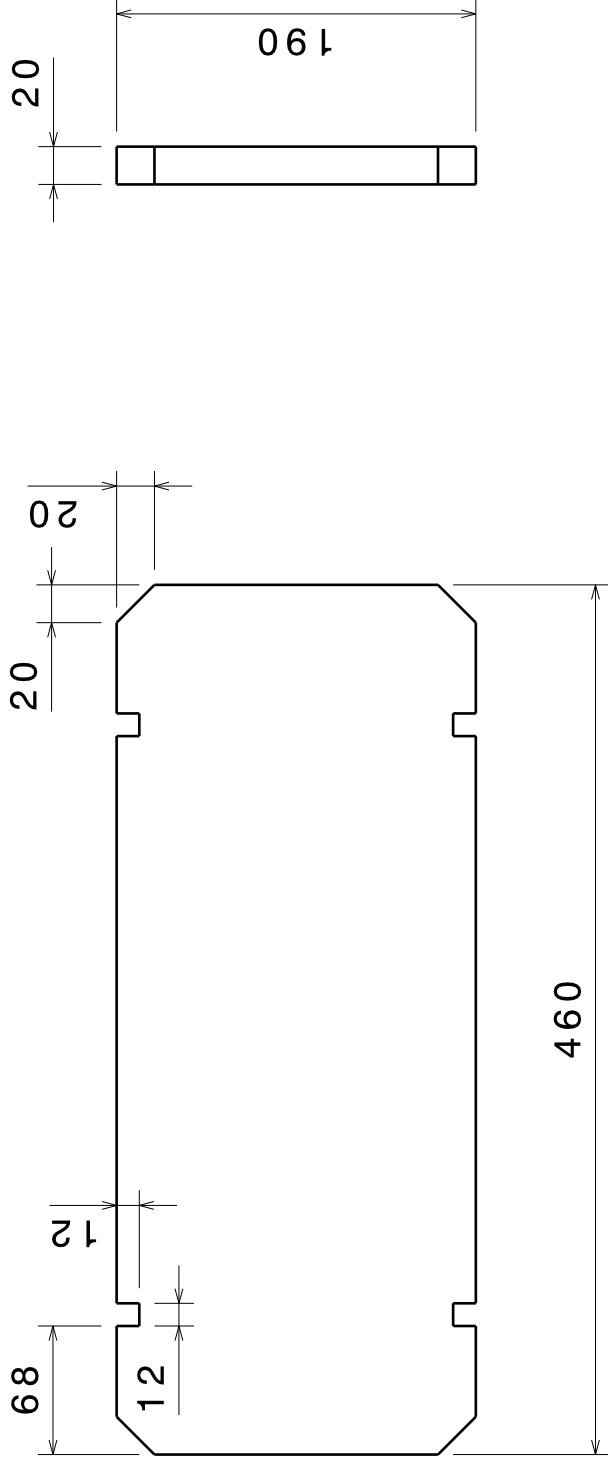
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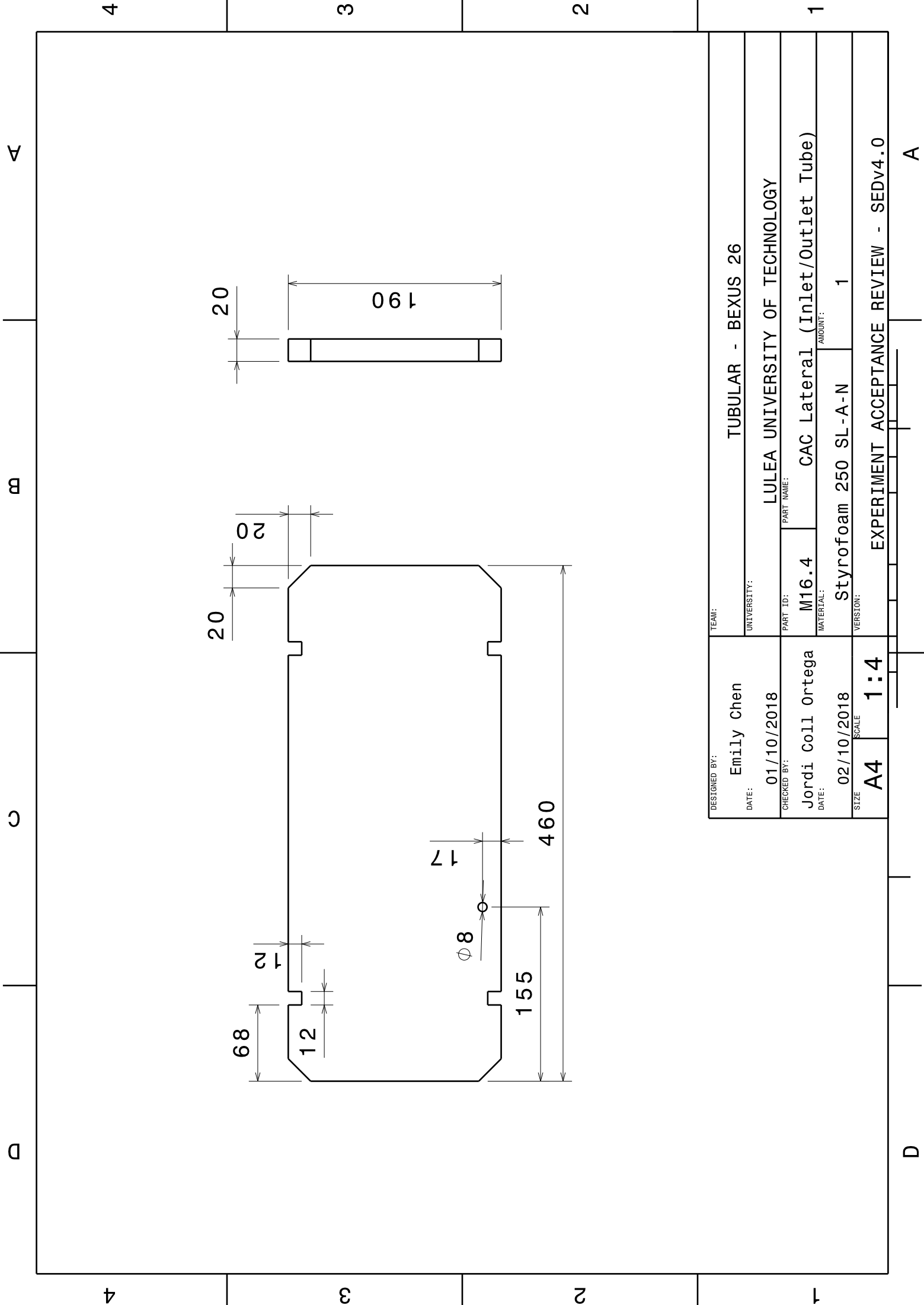
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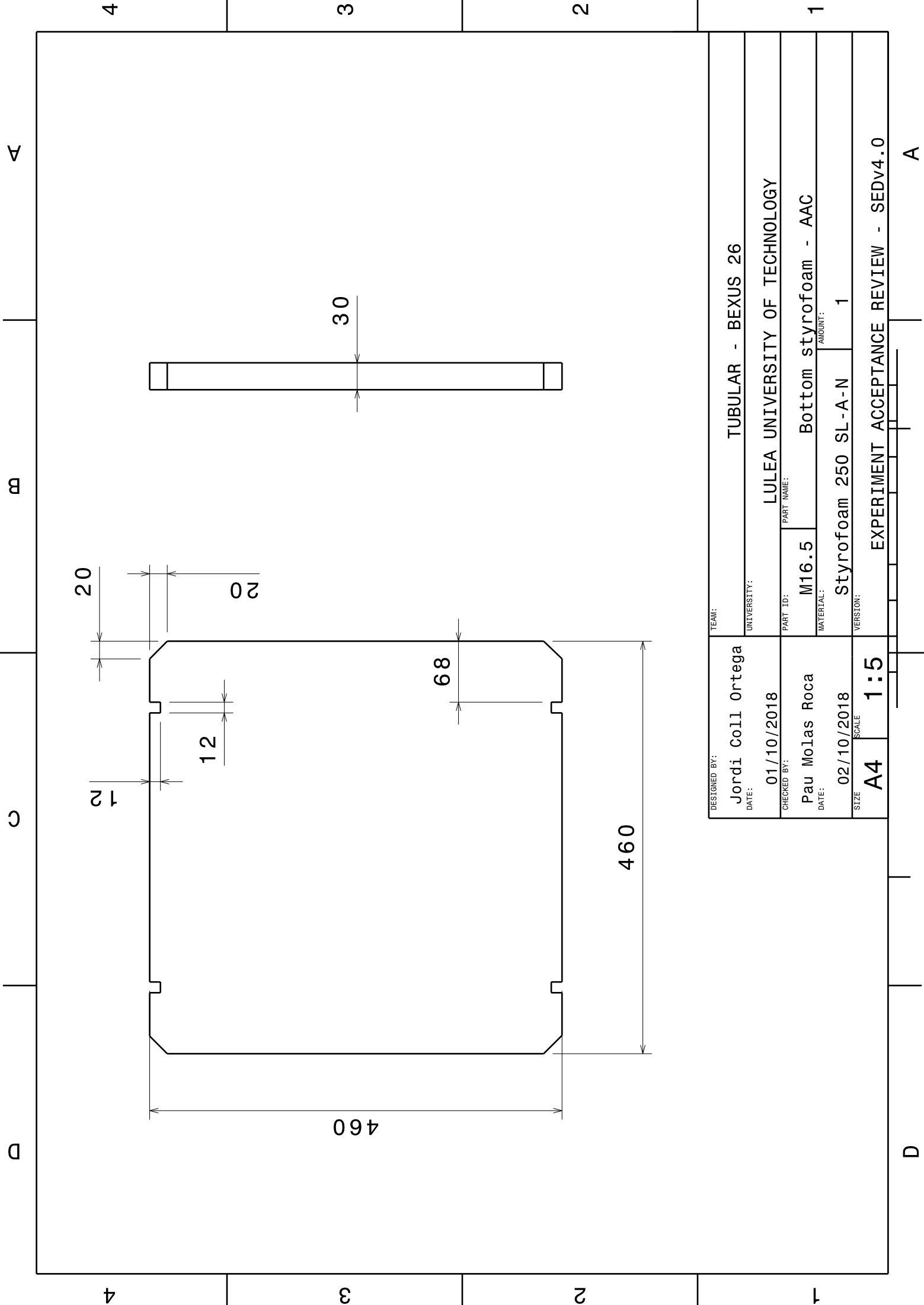


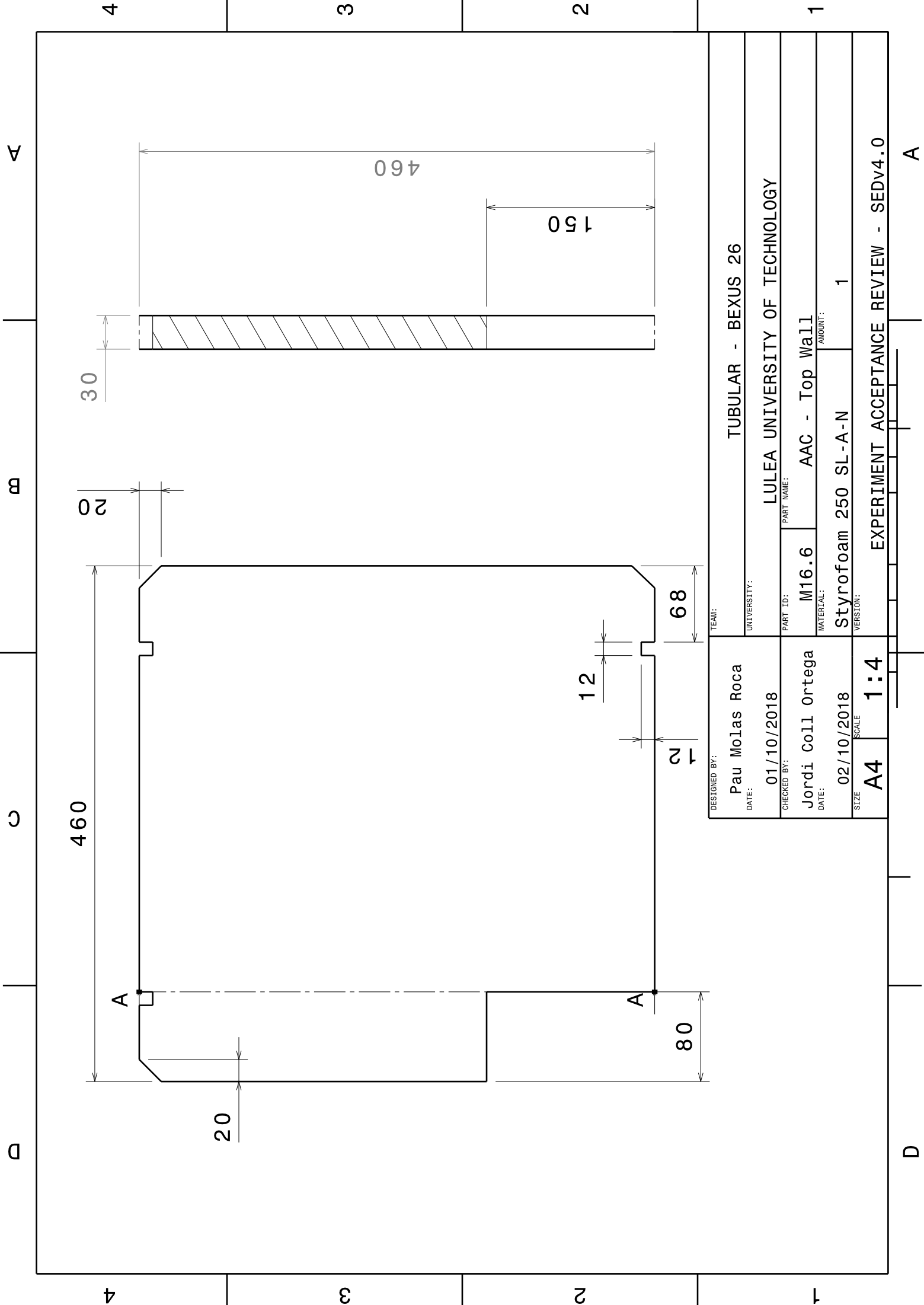
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DATE: 01/10/2018	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
CHECKED BY: Jordi Coll Ortega	PART ID: M16.3	PART NAME: CAC Lateral	
DATE: 02/10/2018	MATERIAL: Styrofoam 250 SL-A-N		AMOUNT: 3
SIZE A4	SCALE 1:4	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

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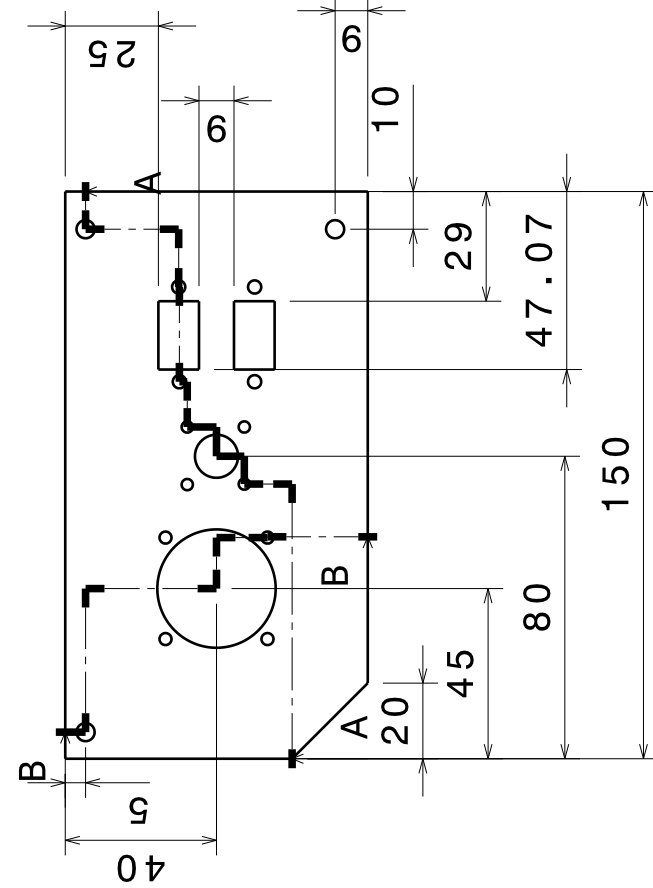
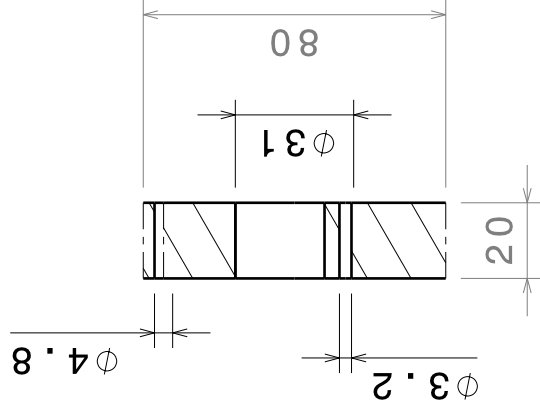
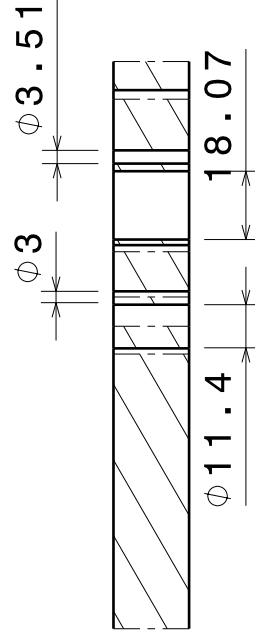
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CHECKED BY: Jordi Coll Ortega DATE: 02/10/2018	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY
SIZE A4	PART ID: M16.7
SCALE 1:2	PART NAME: AAC - Interfaces Top Wall
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	AMOUNT: 1
	VERSION: 1
	EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0

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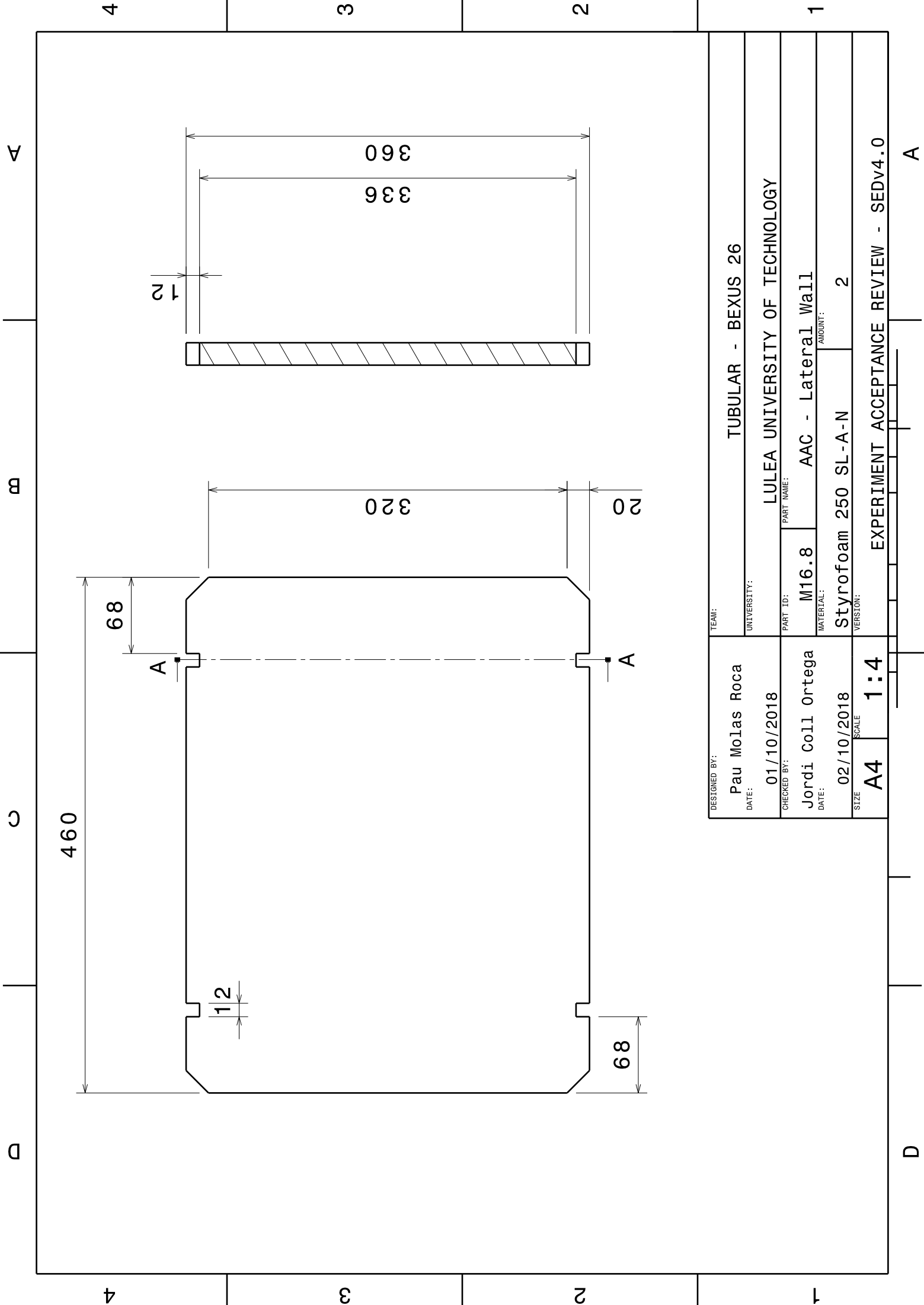
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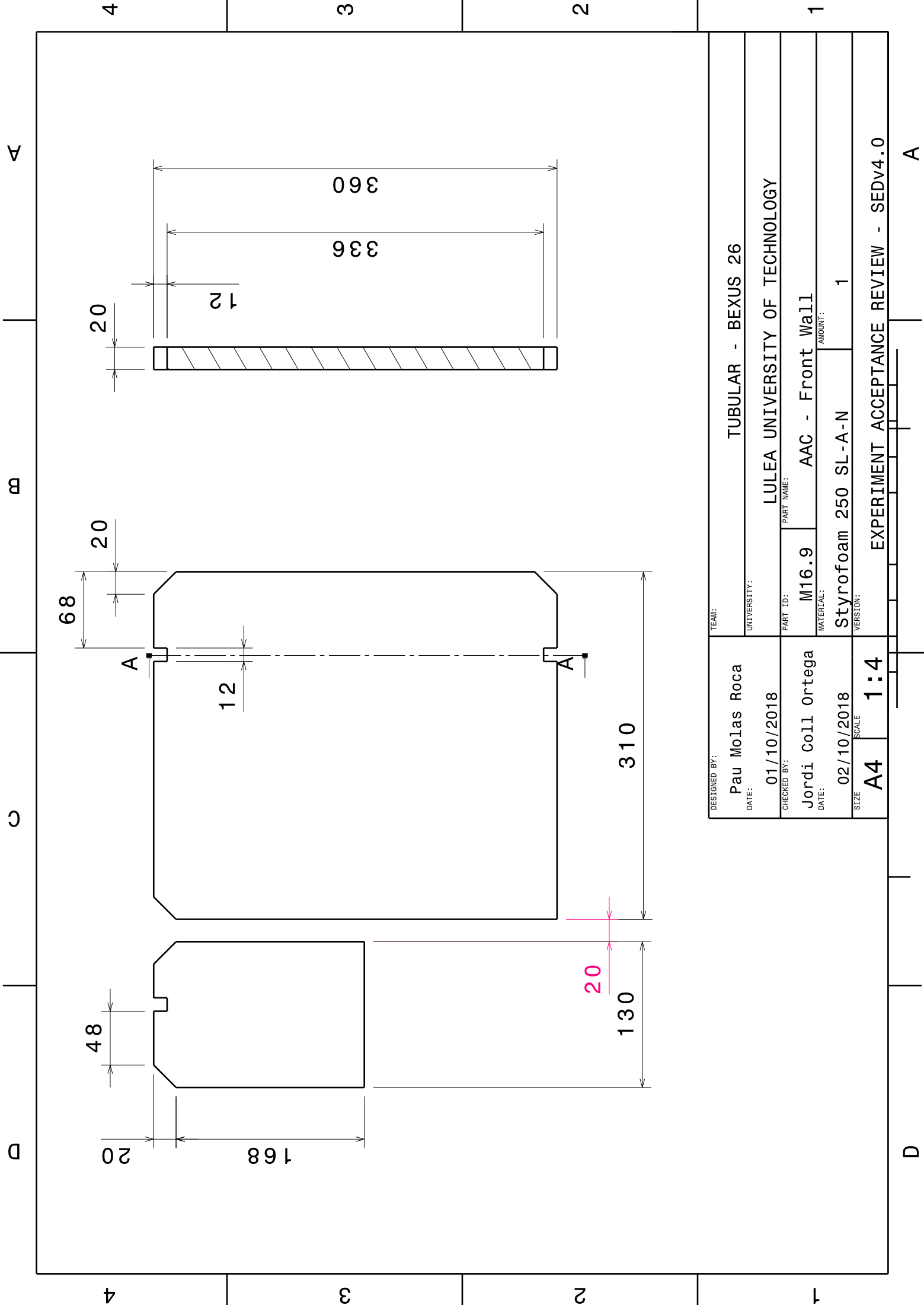
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DESIGNED BY: Pau Molas Roca DATE: 01/10/2018	TEAM: TUBULAR - BEXUS 26	
CHECKED BY: Jordi Coll Ortega DATE: 02/10/2018	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
SIZE A4	PART ID: M16.9	PART NAME: AAC - Front Wall
	MATERIAL: Styrofoam 250 SL-A-N	AMOUNT: 1
VERSION: 1:4		
EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0		

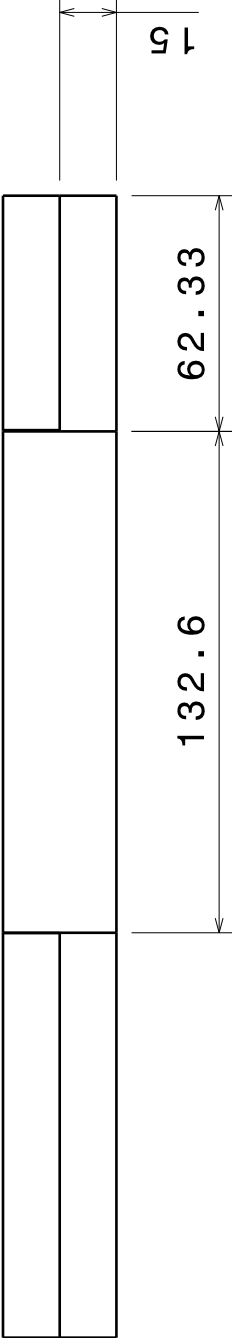
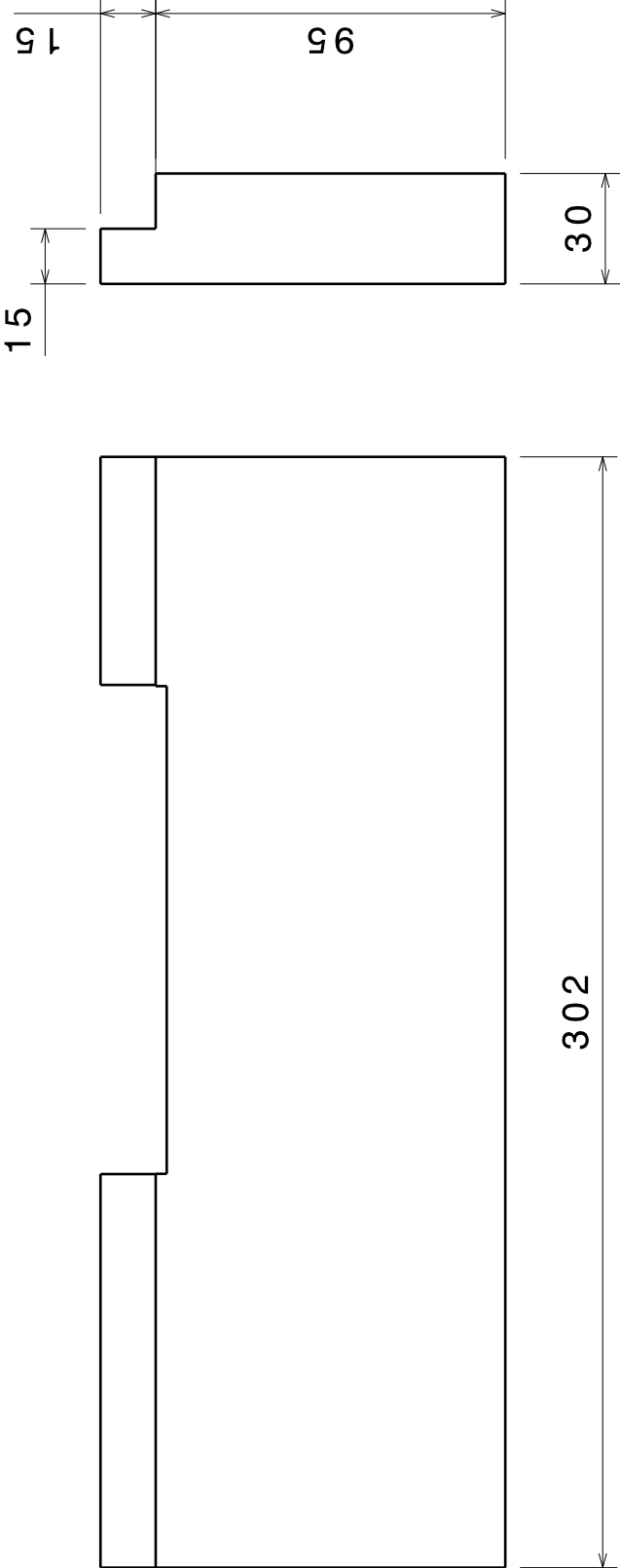
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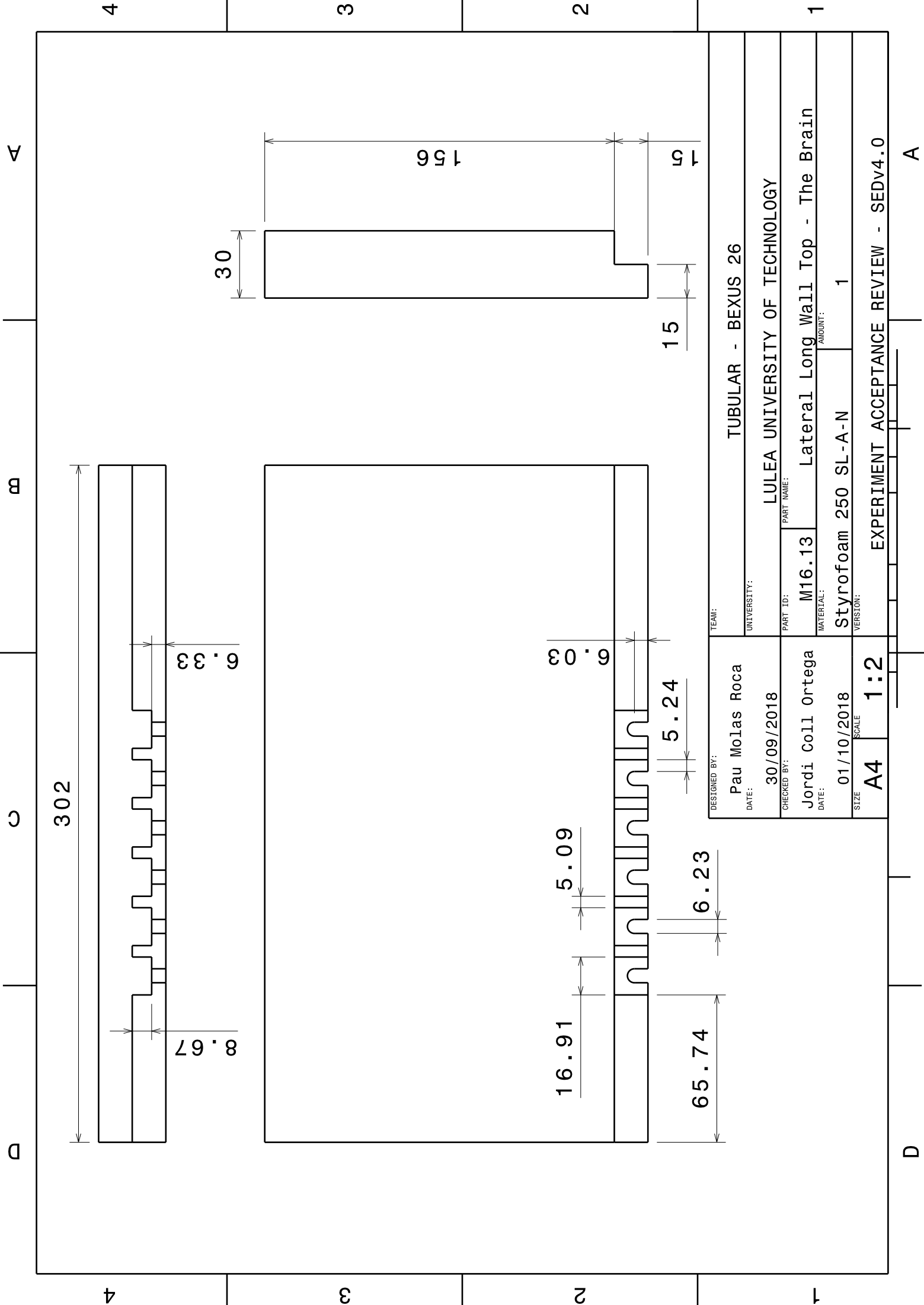
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DESIGNED BY: Pau Molas Roca DATE: 30/09/2018	TEAM: TUBULAR - BEXUS 26	
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Jordi Coll Ortega DATE: 01/10/2018	PART ID: M16.12	PART NAME: Lateral Long Wall Bottom - The Brain
	MATERIAL: Styrofoam 250 SL-A-N	AMOUNT: 1
SIZE A4	SCALE 1:2	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0

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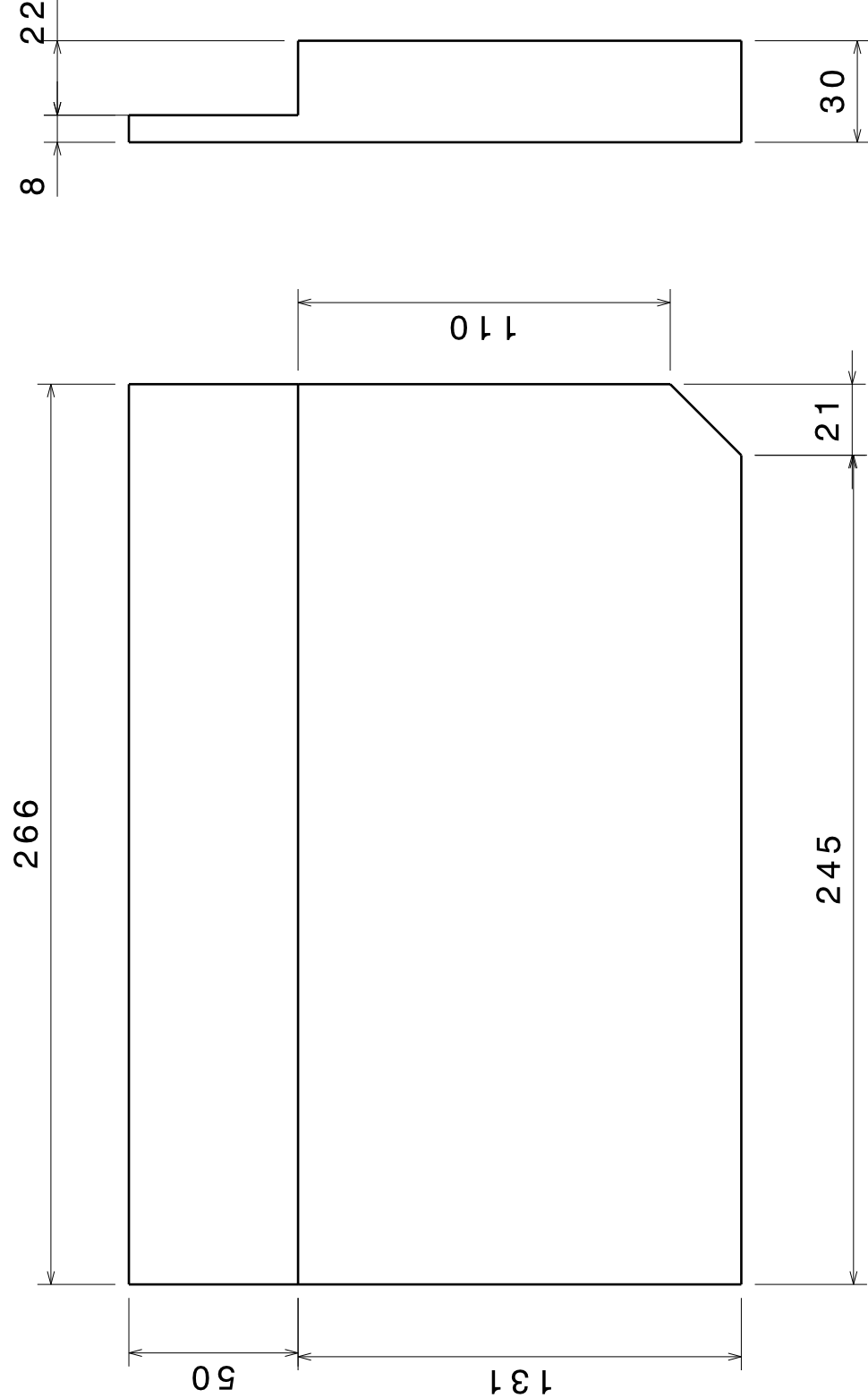


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DESIGNED BY: Pau Molas Roca DATE: 30/09/2018	TEAM: TUBULAR - BEXUS 26		
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
CHECKED BY: Jordi Coll Ortega DATE: 01/10/2018	PART ID: M16.14	PART NAME: Lateral Short Wall - The Brain	
	MATERIAL: Styrofoam 250 SL-A-N	AMOUNT: 1	
SIZE A4	SCALE 1:2	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

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39.6

19.5

DESIGNED BY: Pau Molas Roca		TEAM: TUBULAR - BEXUS 26	
DATE: 30/09/2018		UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Jordi Coll Ortega		PART ID: M16.15	PART NAME: Top Wall - The Brain
DATE: 01/10/2018		MATERIAL: Styrofoam 250 SL-A-N	AMOUNT: 1
SIZE A4	SCALE 1:2	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

A

D

A

B

C

D

4

4

3

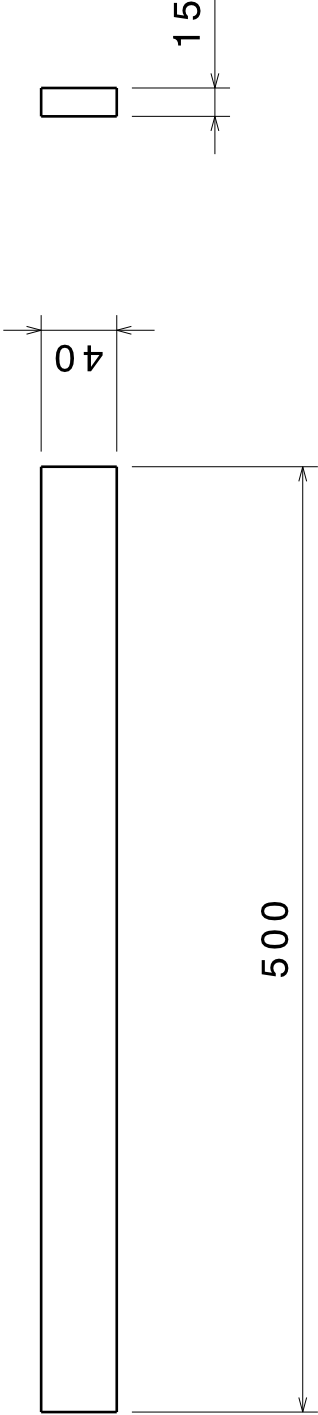
3

2

2

1

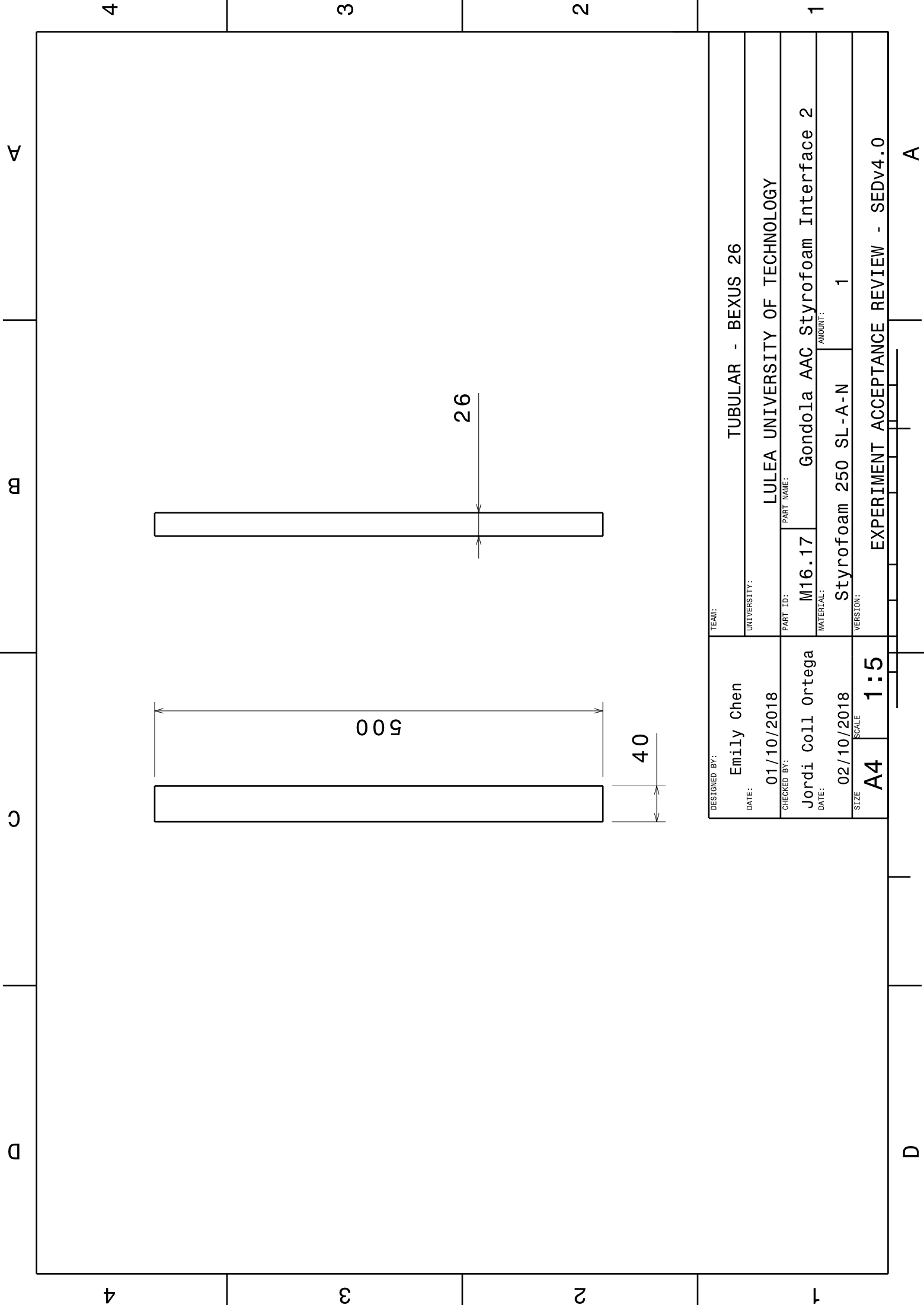
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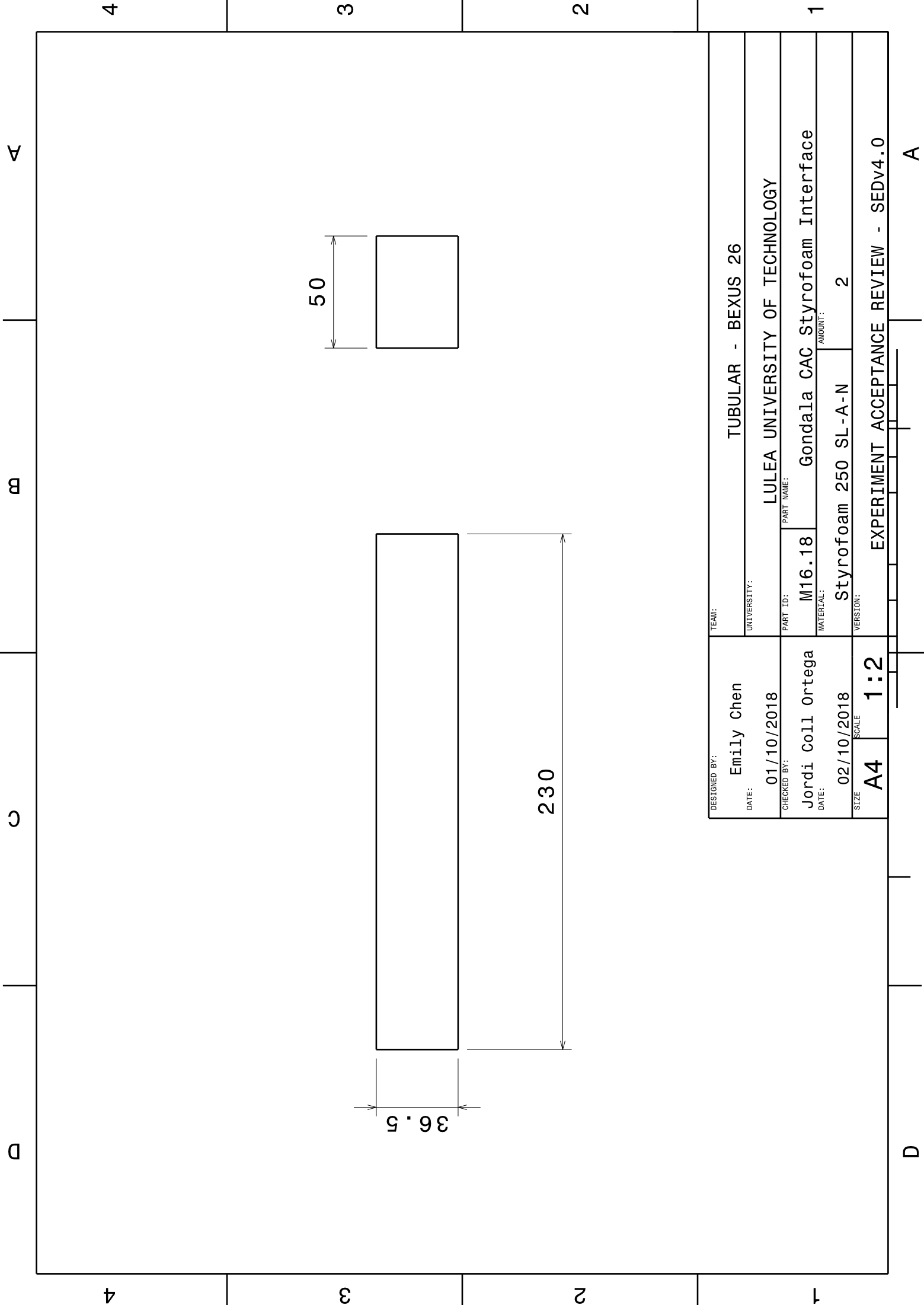


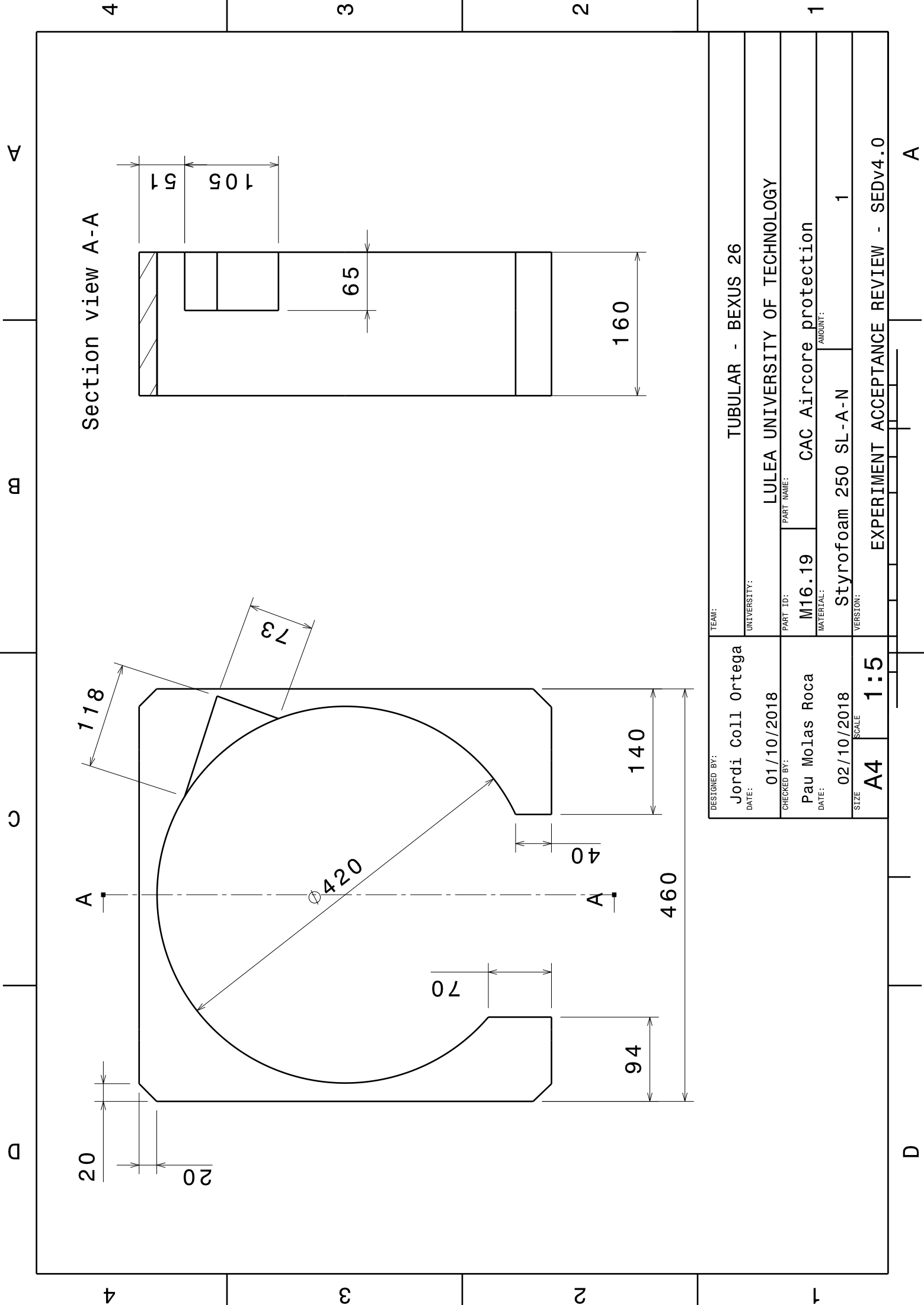
DESIGNED BY: Emily Chen		TEAM: TUBULAR - BEXUS 26	
DATE: 01/10/2018		UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Jordi Coll Ortega		PART ID: M16.16	PART NAME: Gondola AAC Styrofoam Interface 1
DATE: 02/10/2018		MATERIAL: Styrofoam 250 SL-A-N	AMOUNT: 1
SIZE A4	SCALE 1:4	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0	

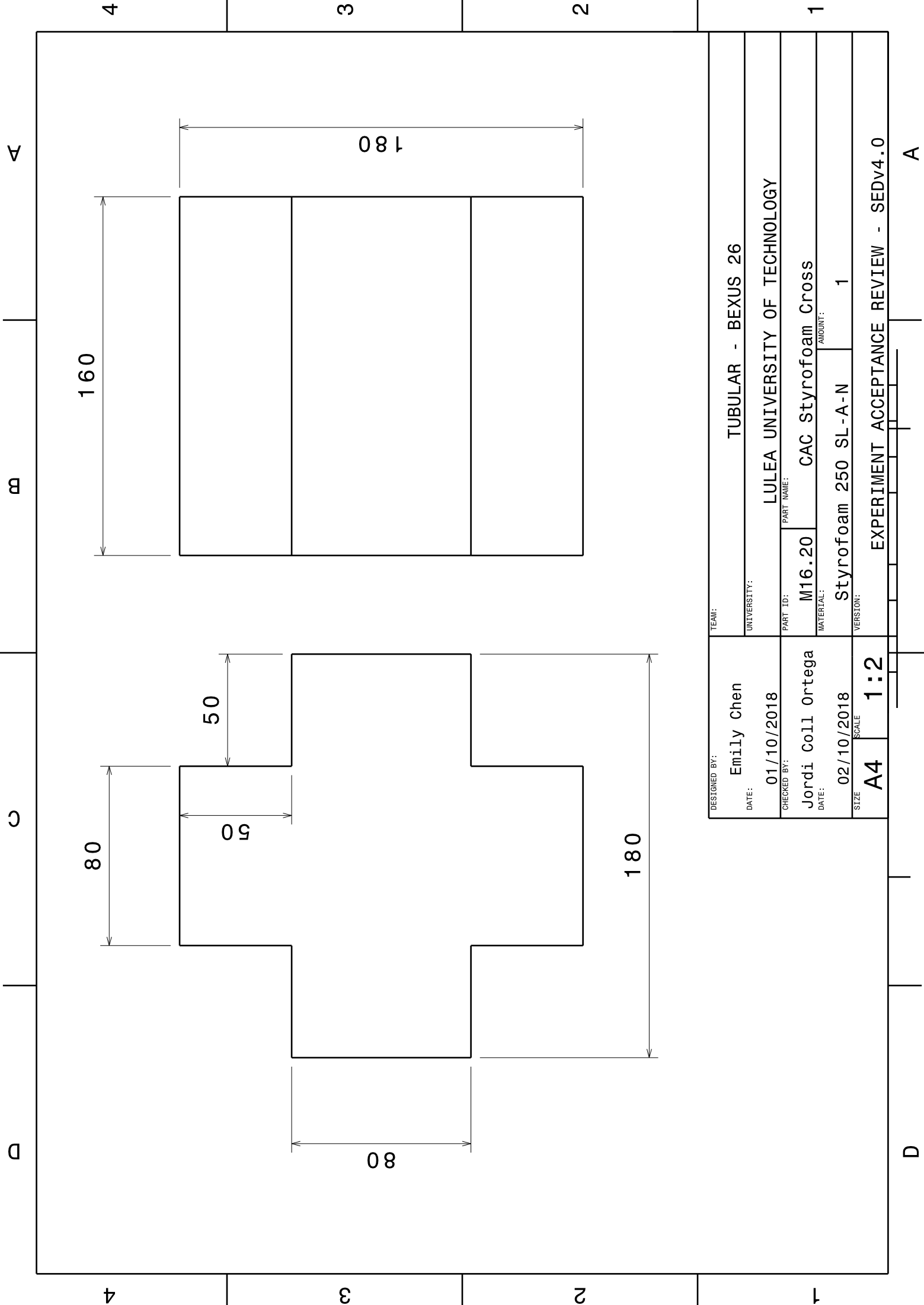
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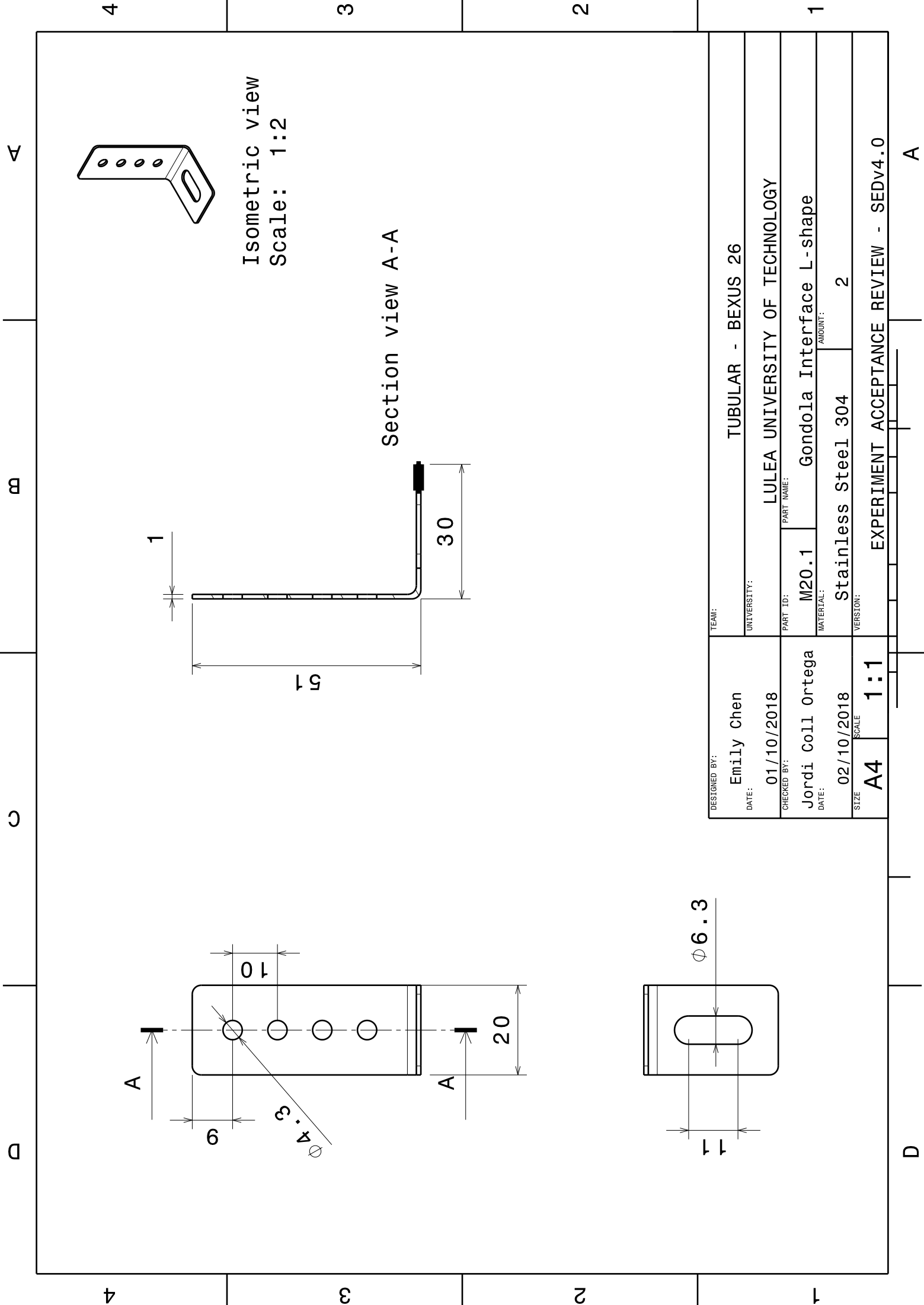
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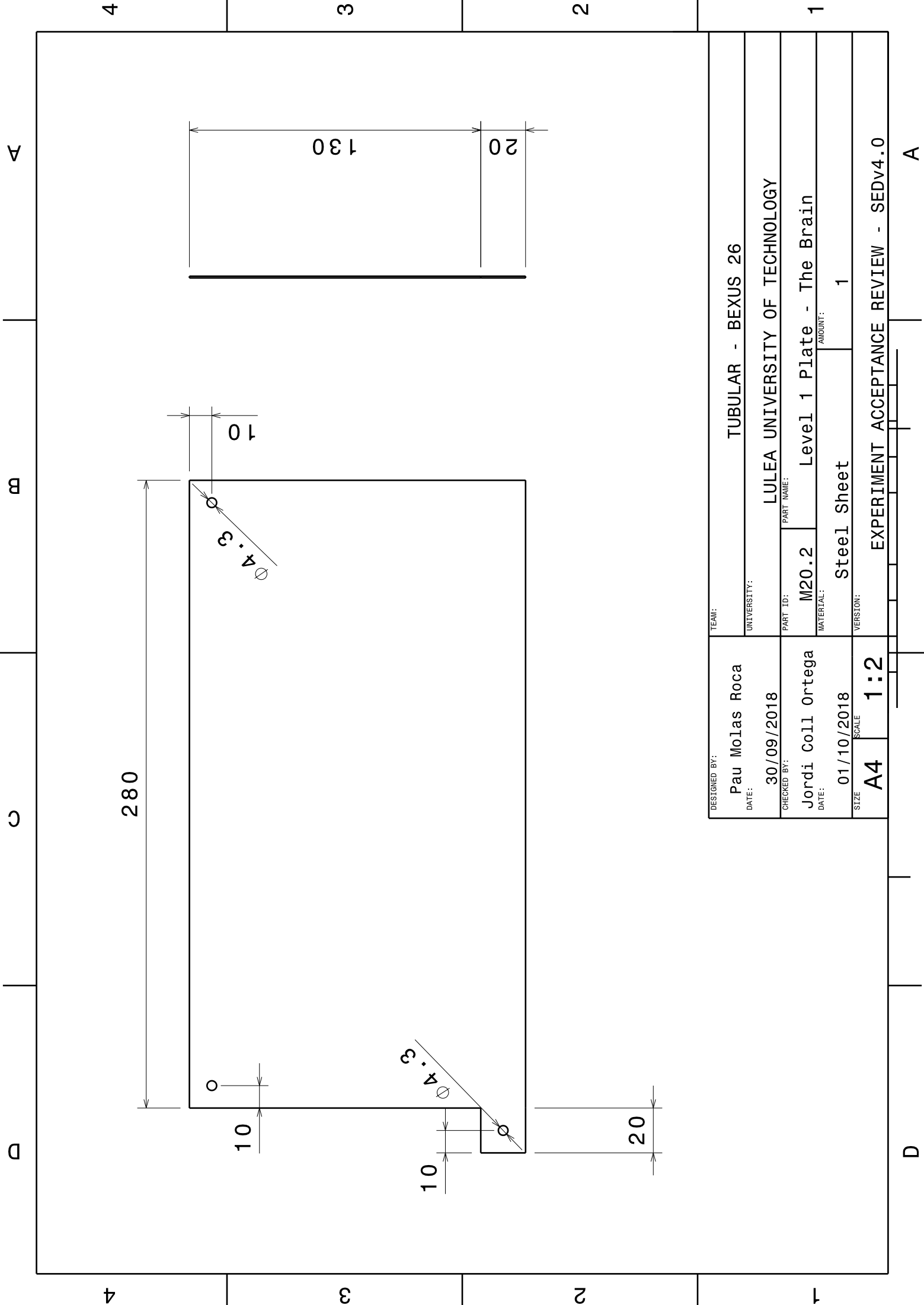




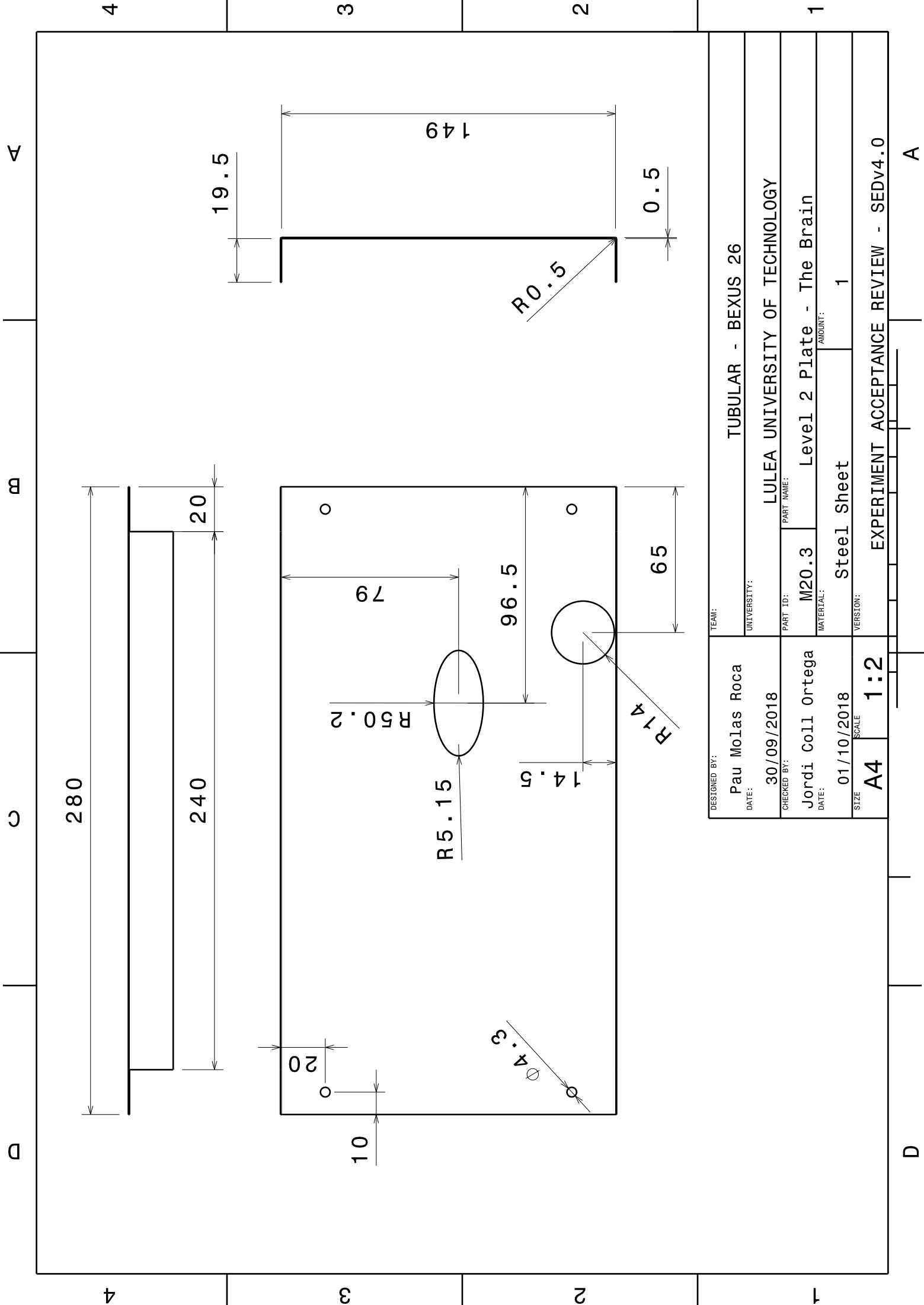








DESIGNED BY: Pau Molas Roca		TEAM: TUBULAR - BEXUS 26	
DATE: 30/09/2018		UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY	
CHECKED BY: Jordi Coll Ortega		PART ID: M20.2	PART NAME: Level 1 Plate - The Brain
DATE: 01/10/2018		MATERIAL: Steel Sheet	
SIZE A4		SCALE 1:2	AMOUNT: 1
VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0			

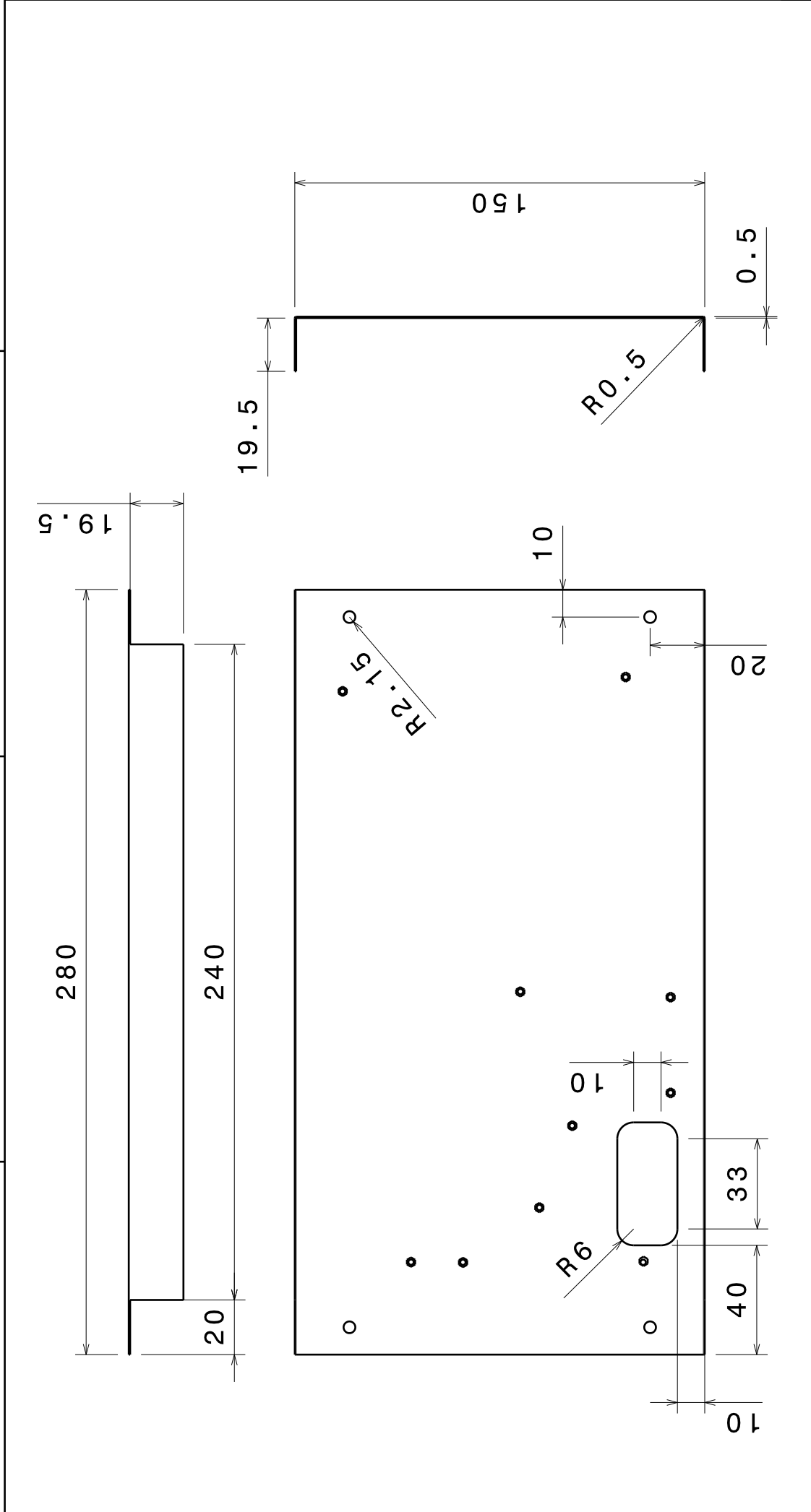


A

B

C

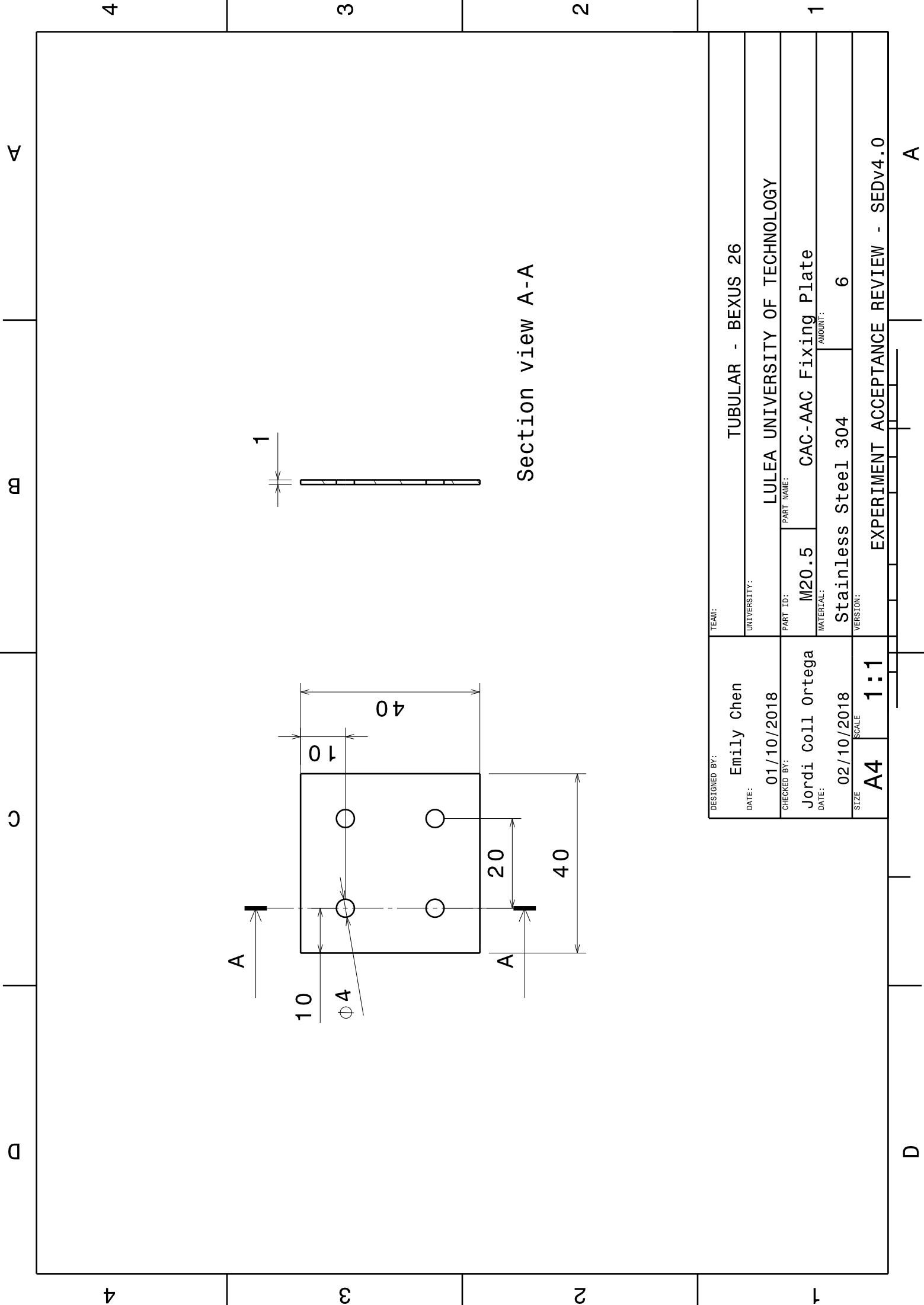
D



DESIGNED BY: Pau Molas Roca DATE: 30/09/2018	TEAM: TUBULAR - BEXUS 26
CHECKED BY: Jordi Coll Ortega DATE: 01/10/2018	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY
SIZE: A4	PART ID: M20.4
SCALE: 1:2	PART NAME: Level 3 Plate - The Brain
	MATERIAL: Steel Sheet
	AMOUNT: 1
	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0

A

D



DESIGNED BY: Emily Chen	TEAM: TUBULAR - BEXUS 26		
	UNIVERSITY: LULEA UNIVERSITY OF TECHNOLOGY		
DATE: 01/10/2018	PART ID: M20.5	PART NAME: CAC-AAC Fixing Plate	
CHECKED BY: Jordi Coll Ortega	MATERIAL: Stainless Steel 304		AMOUNT: 6
DATE: 02/10/2018	VERSION: EXPERIMENT ACCEPTANCE REVIEW - SEDv4.0		
SIZE A4	SCALE 1:1		

C.7 Software Sequence Diagram

C.7.1 Air Sampling Control Object Sequence diagrams

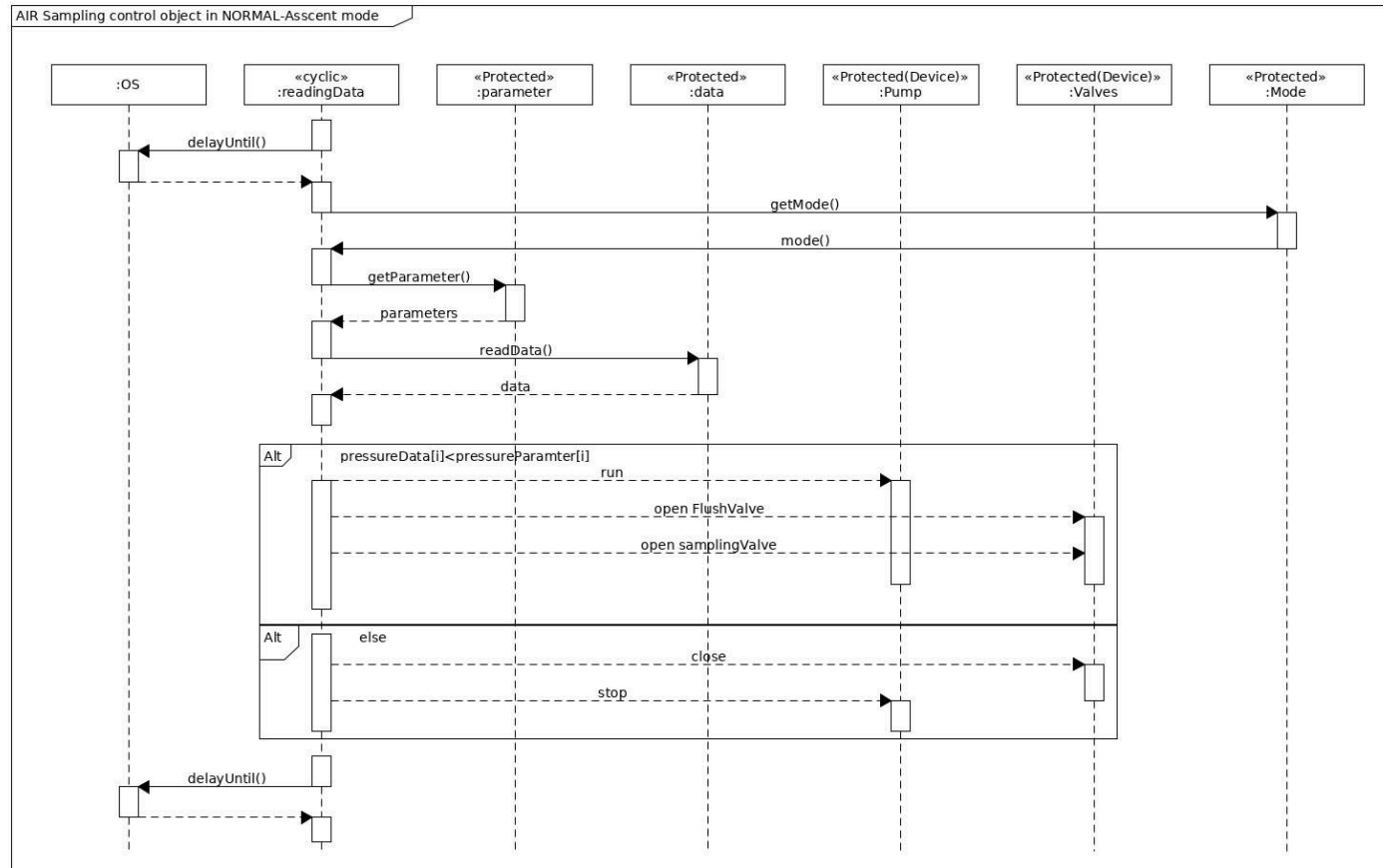


Figure 80: ASC Object in Normal Mode - Ascent.

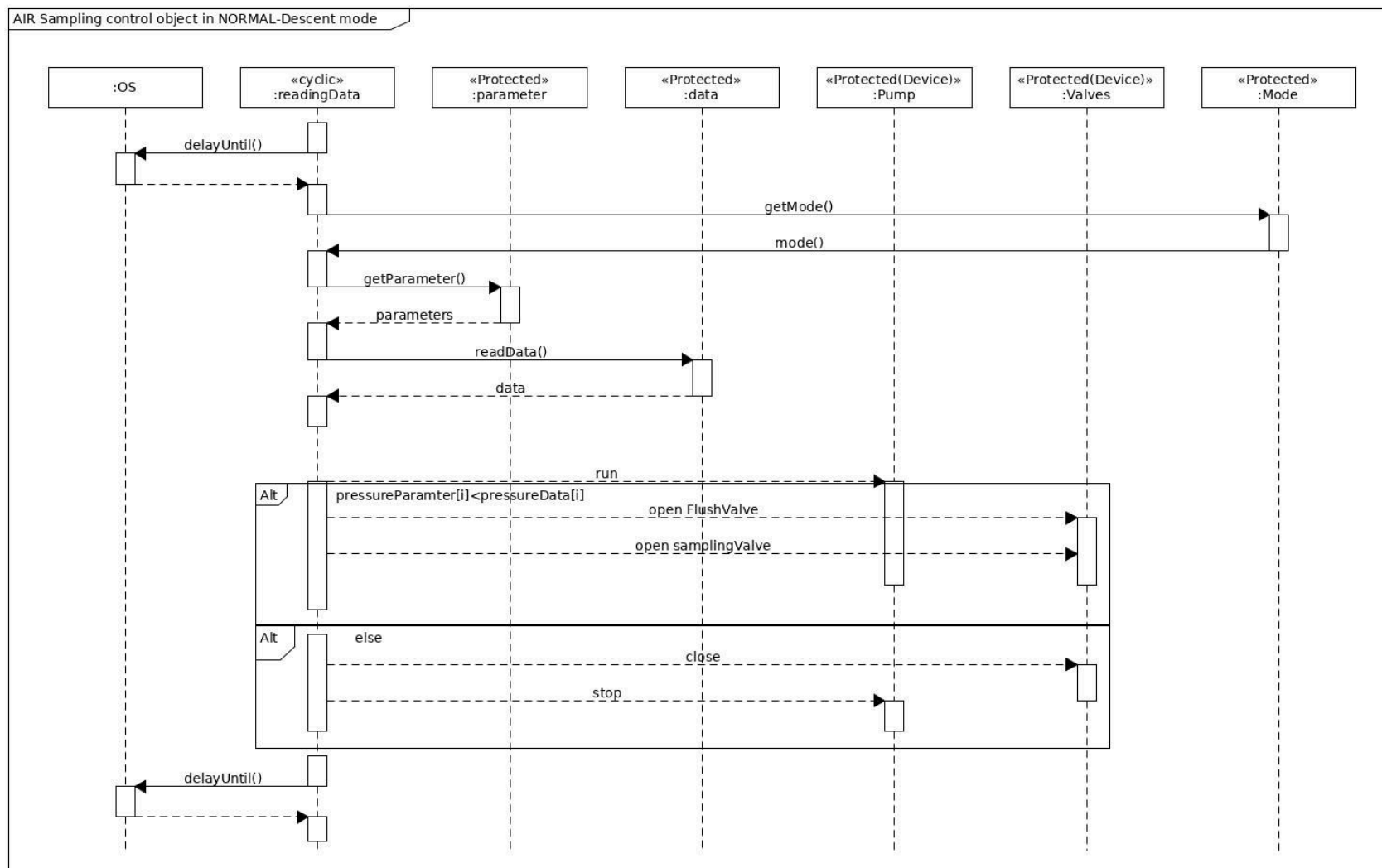


Figure 81: ASC Object in Normal Mode - Descent.

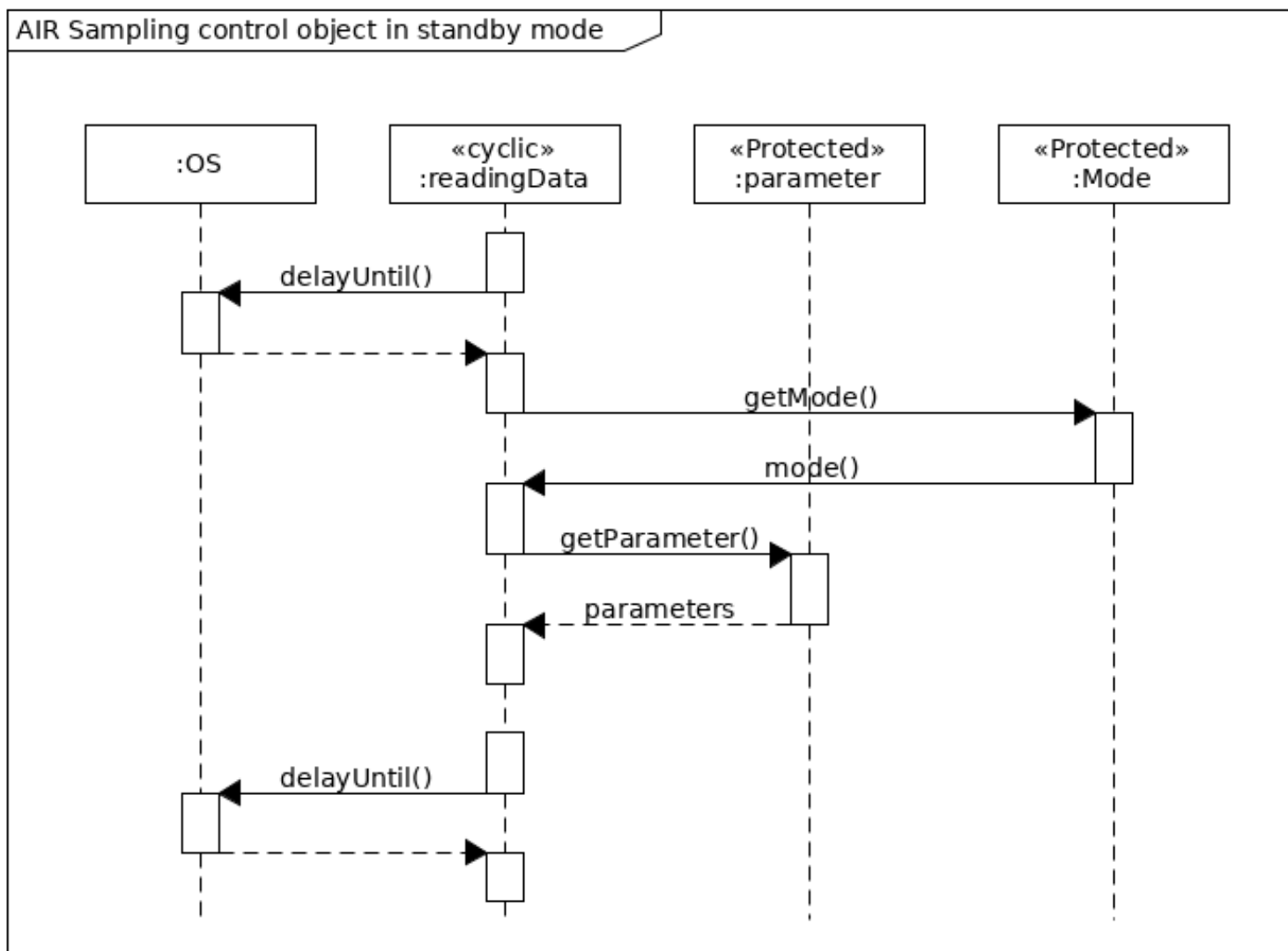


Figure 82: ASC Object in Standby Mode.

C.8 Heating Object Sequence Diagrams

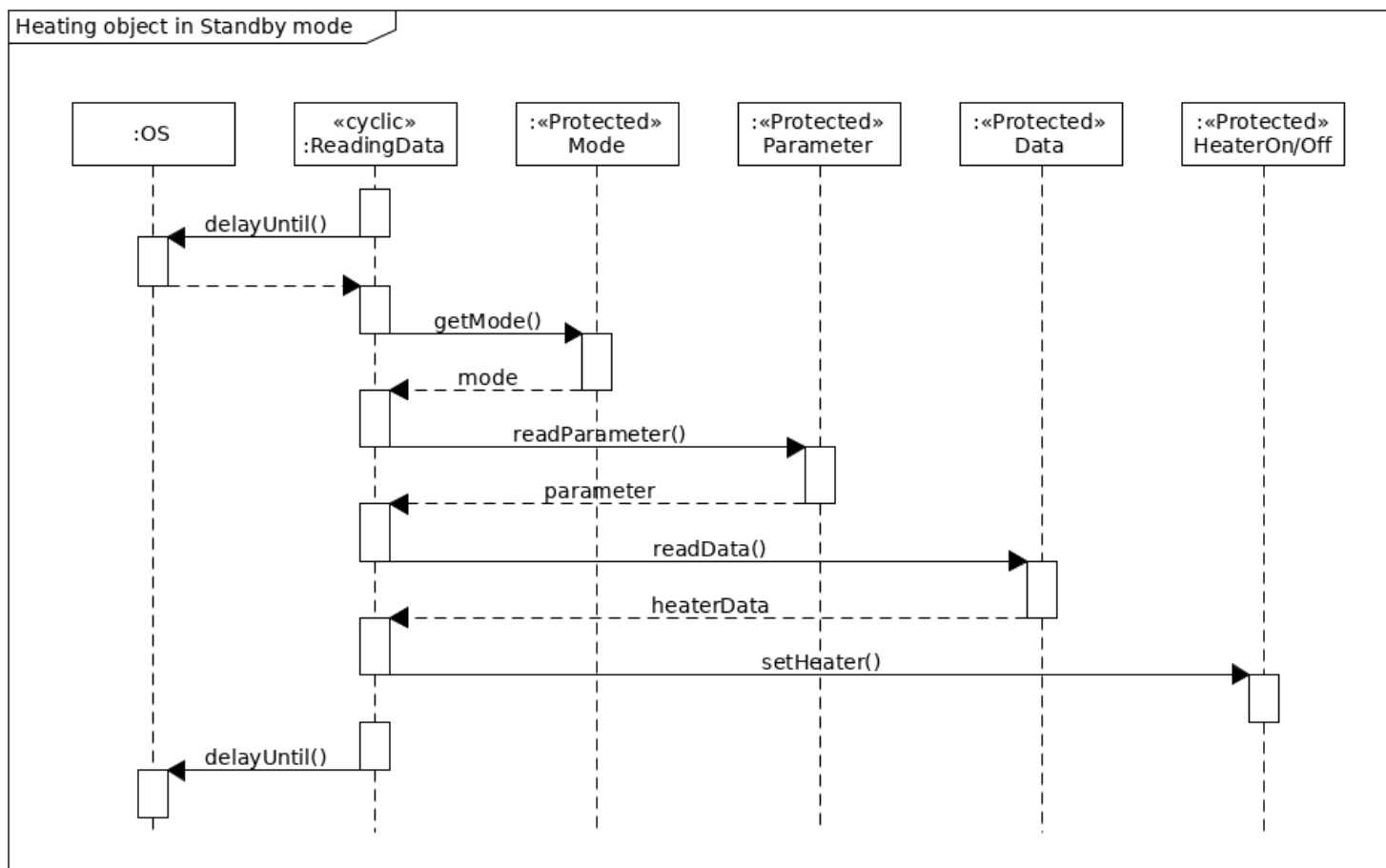


Figure 83: Heating Object in Standby Mode.

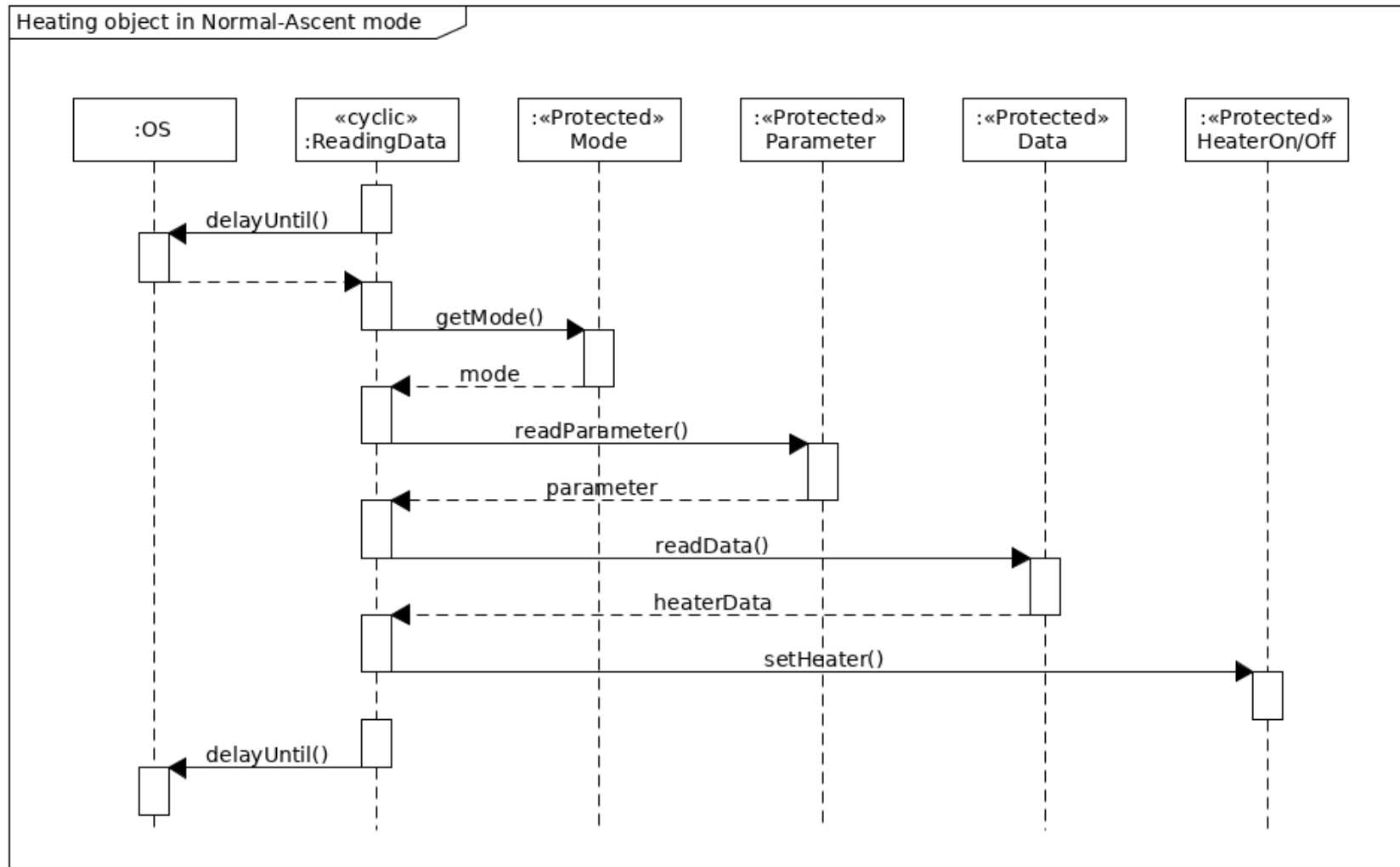


Figure 84: Heating Object in Normal Mode - Ascent.

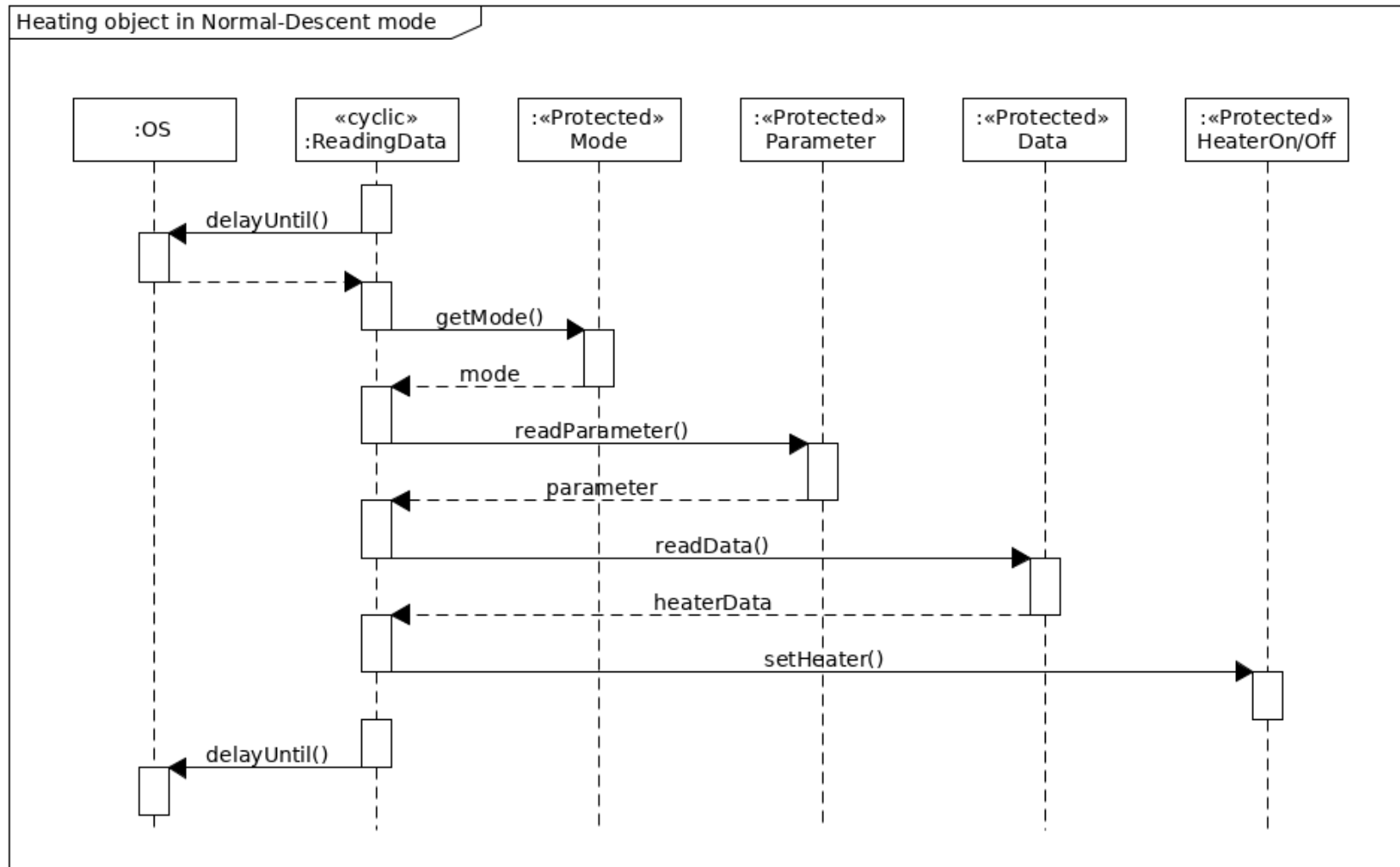


Figure 85: Heating Object in Normal Mode - Descent.

C.9 Sensor Object Sequence Diagrams

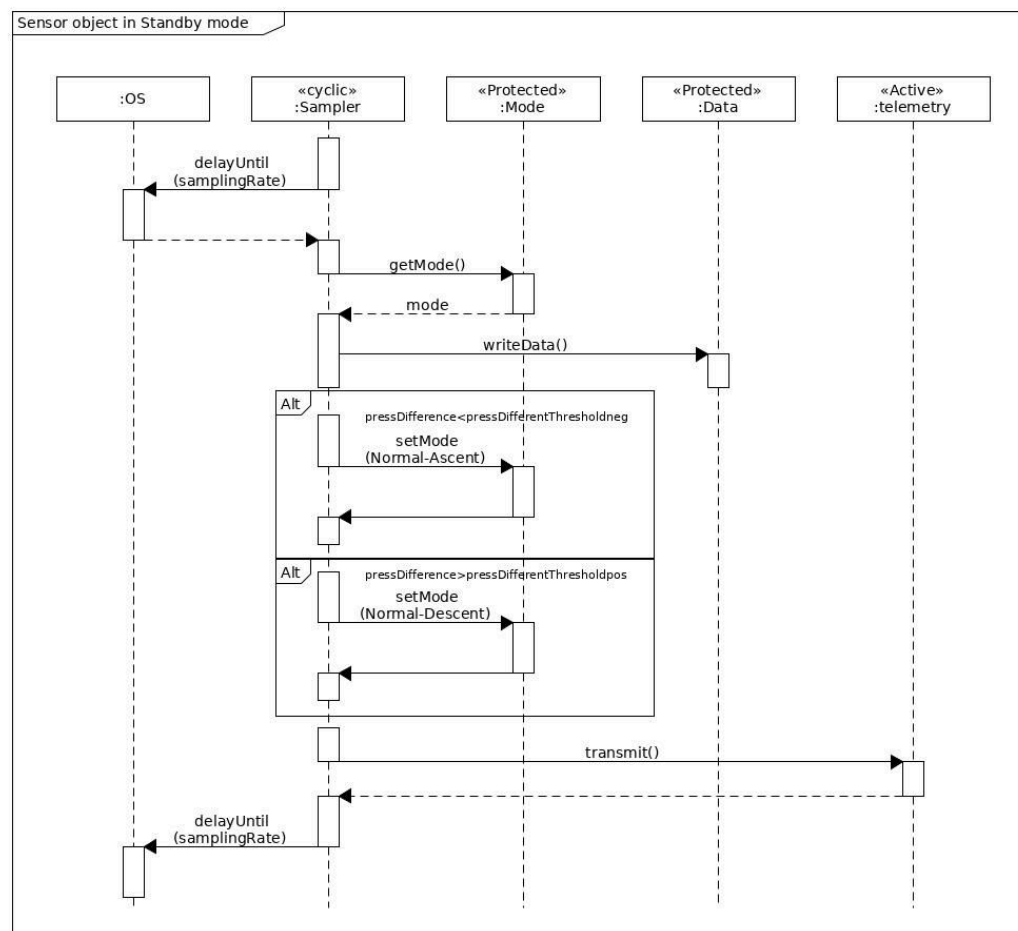


Figure 86: Sensor Object in Standby Mode.

ascent-Mode.jpg

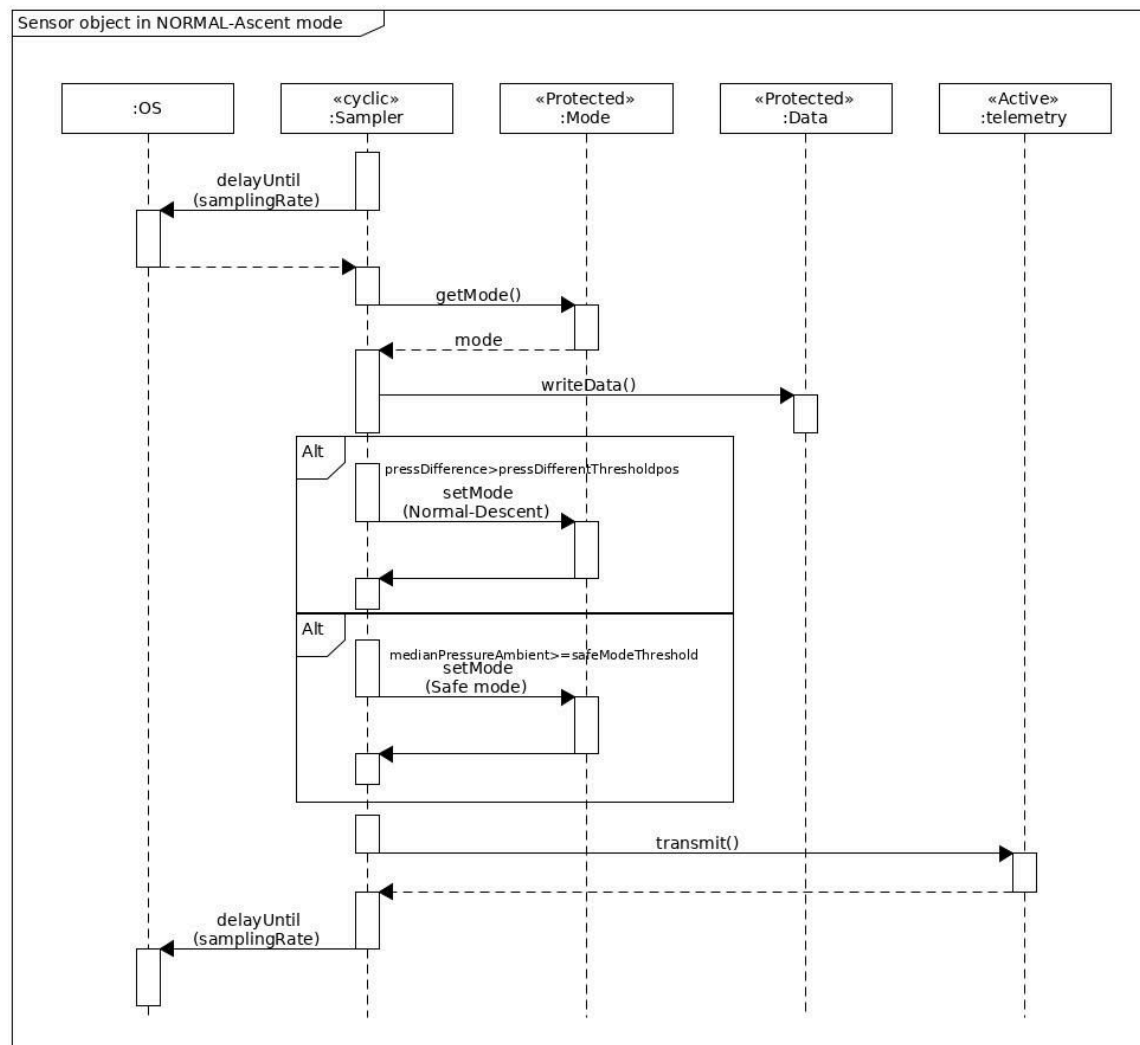


Figure 87: Sensor Object in Normal - Ascent Mode.

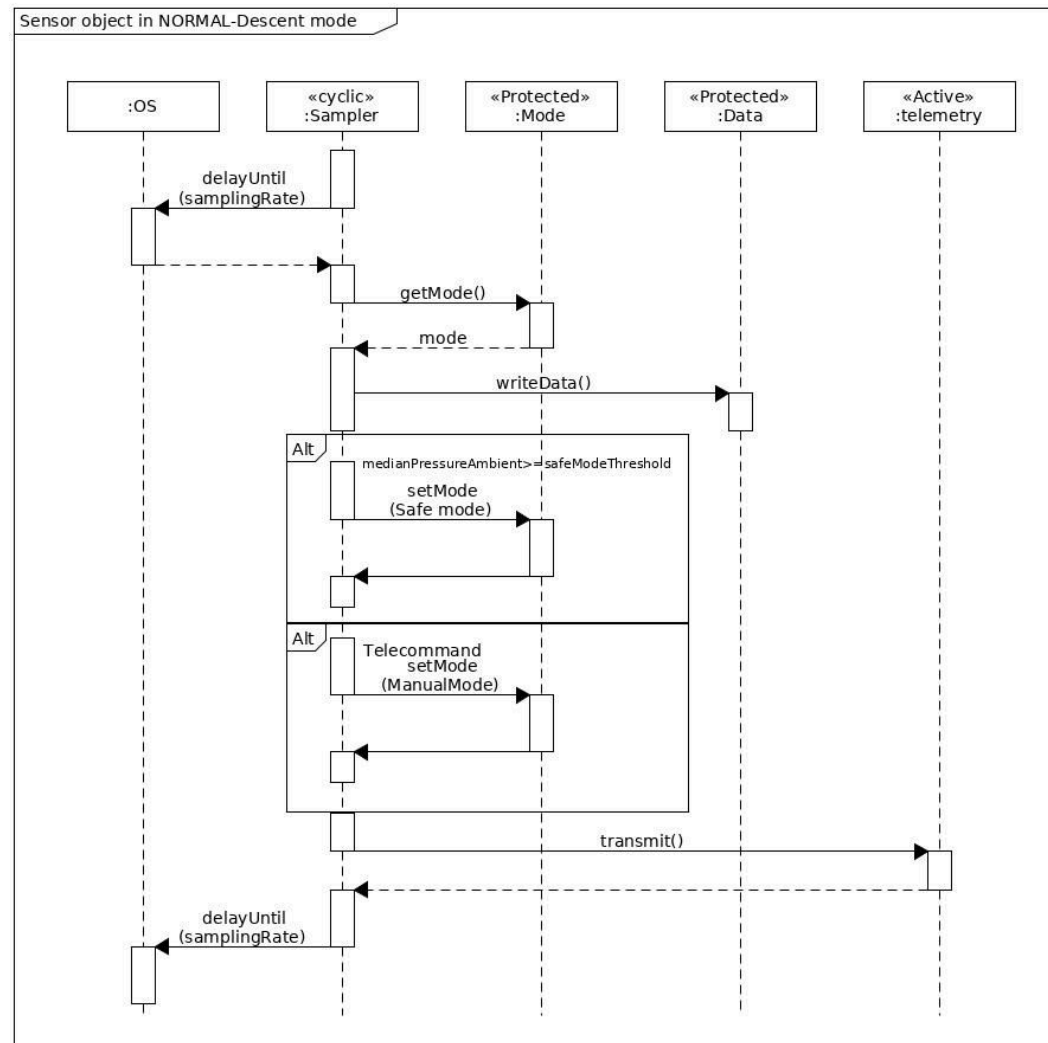


Figure 88: Sensor Object in Normal - Descent Mode.

C.10 Software Interface Diagram

C.10.1 Sensor Object Interface Diagram

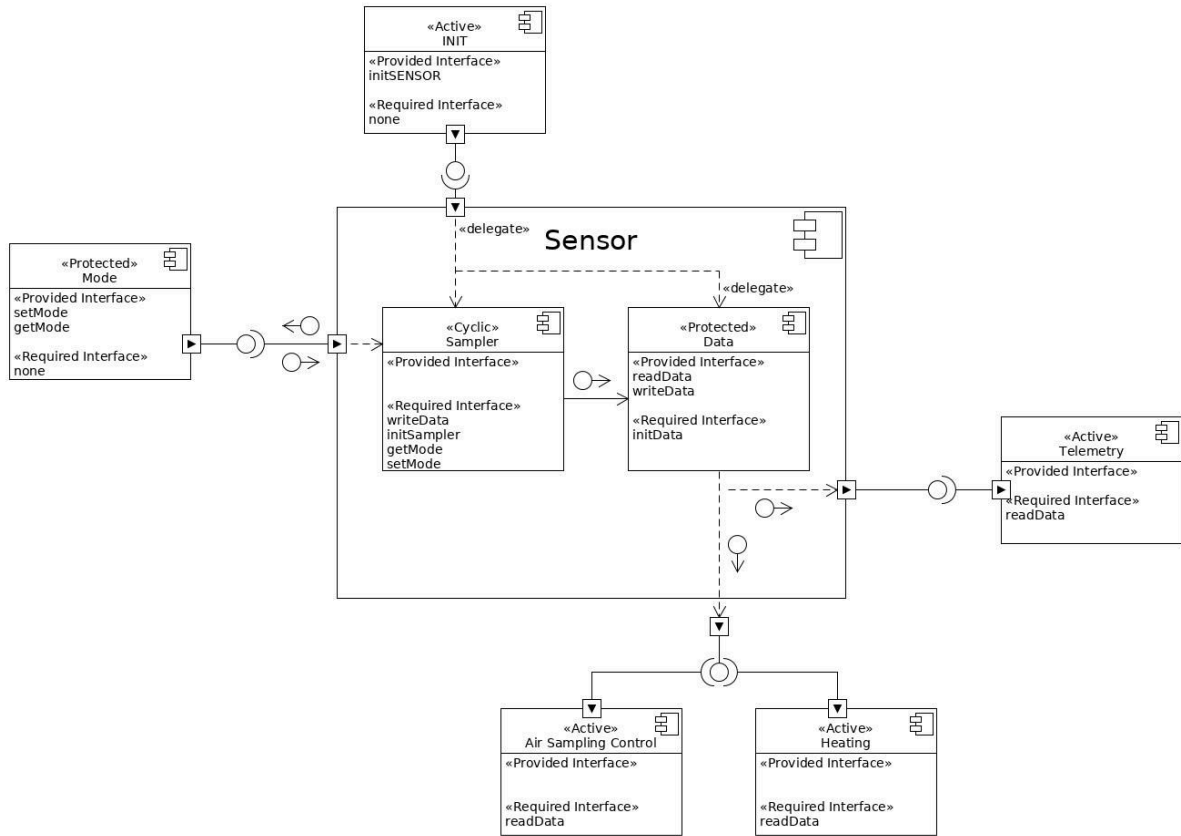


Figure 89: Sensor Object Interface Diagram.

C.10.2 Air Sampling Control Object Interface Diagram

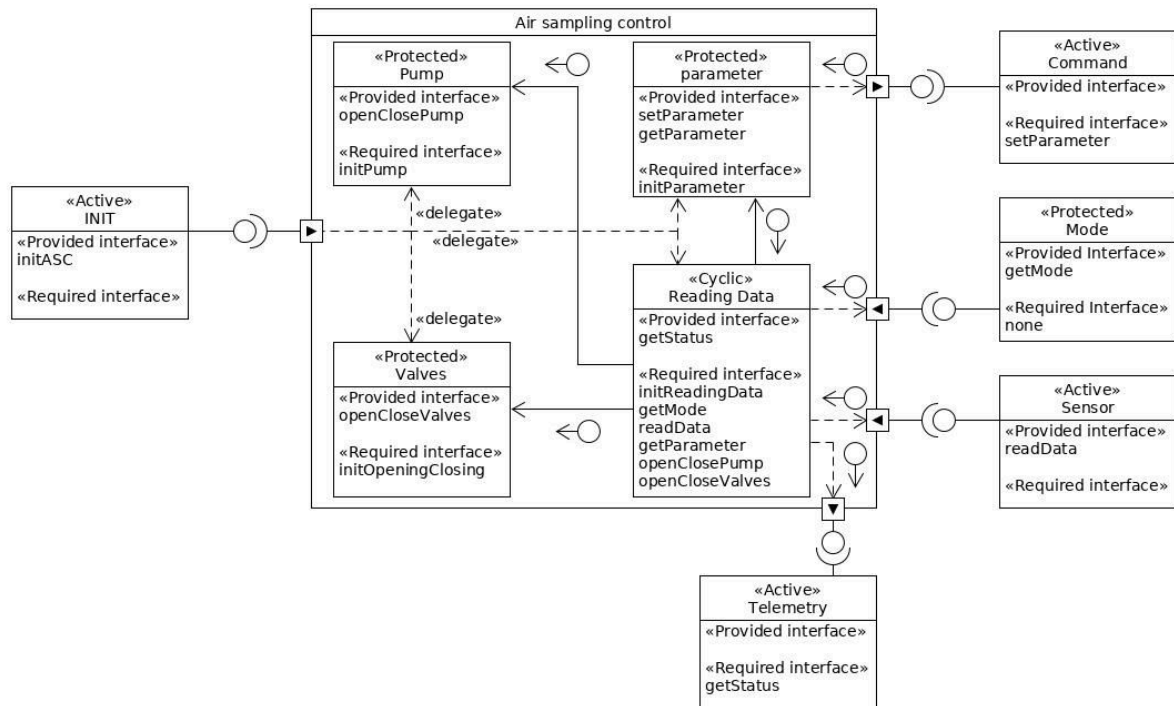


Figure 90: Air Sampling Control Object Interface Diagram.

C.10.3 Heating Object Interface Diagram

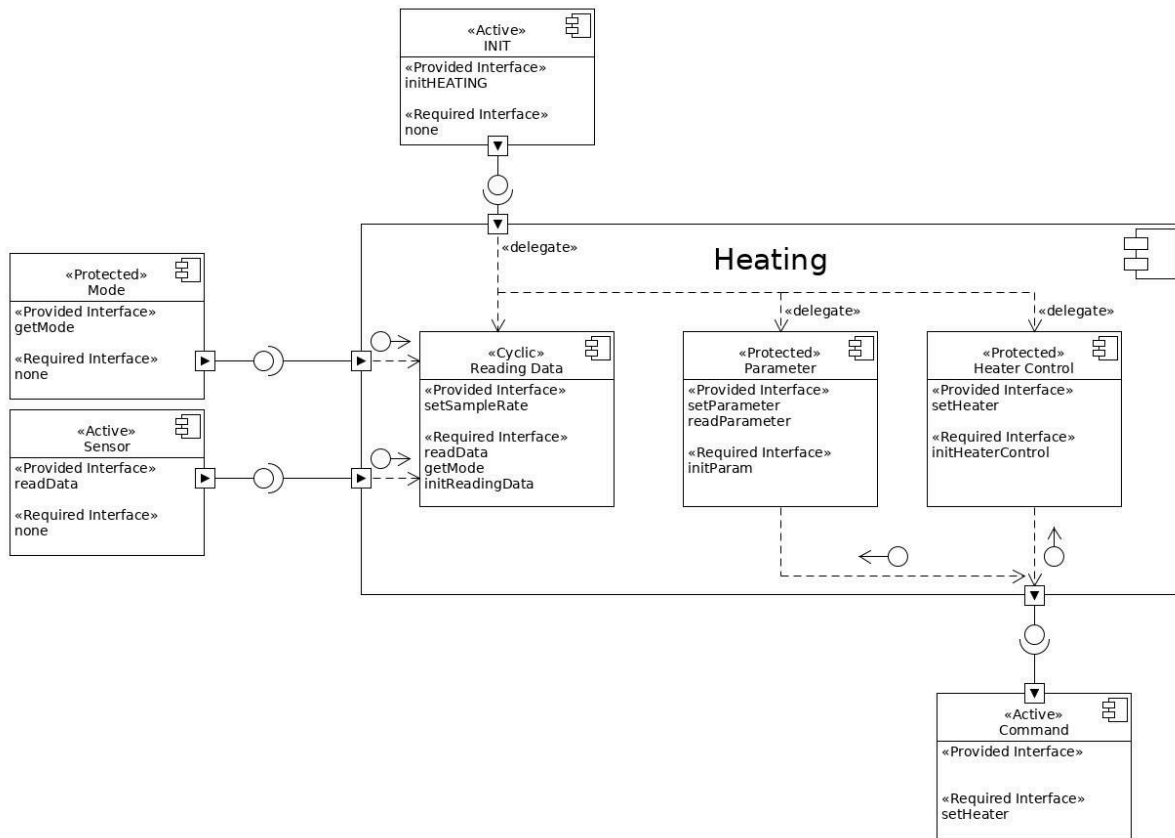


Figure 91: Heating Object Interface Diagram.

C.11 PCB Schematics

Red is traces pulled on the top layer and blue are the traces on the bottom layer.

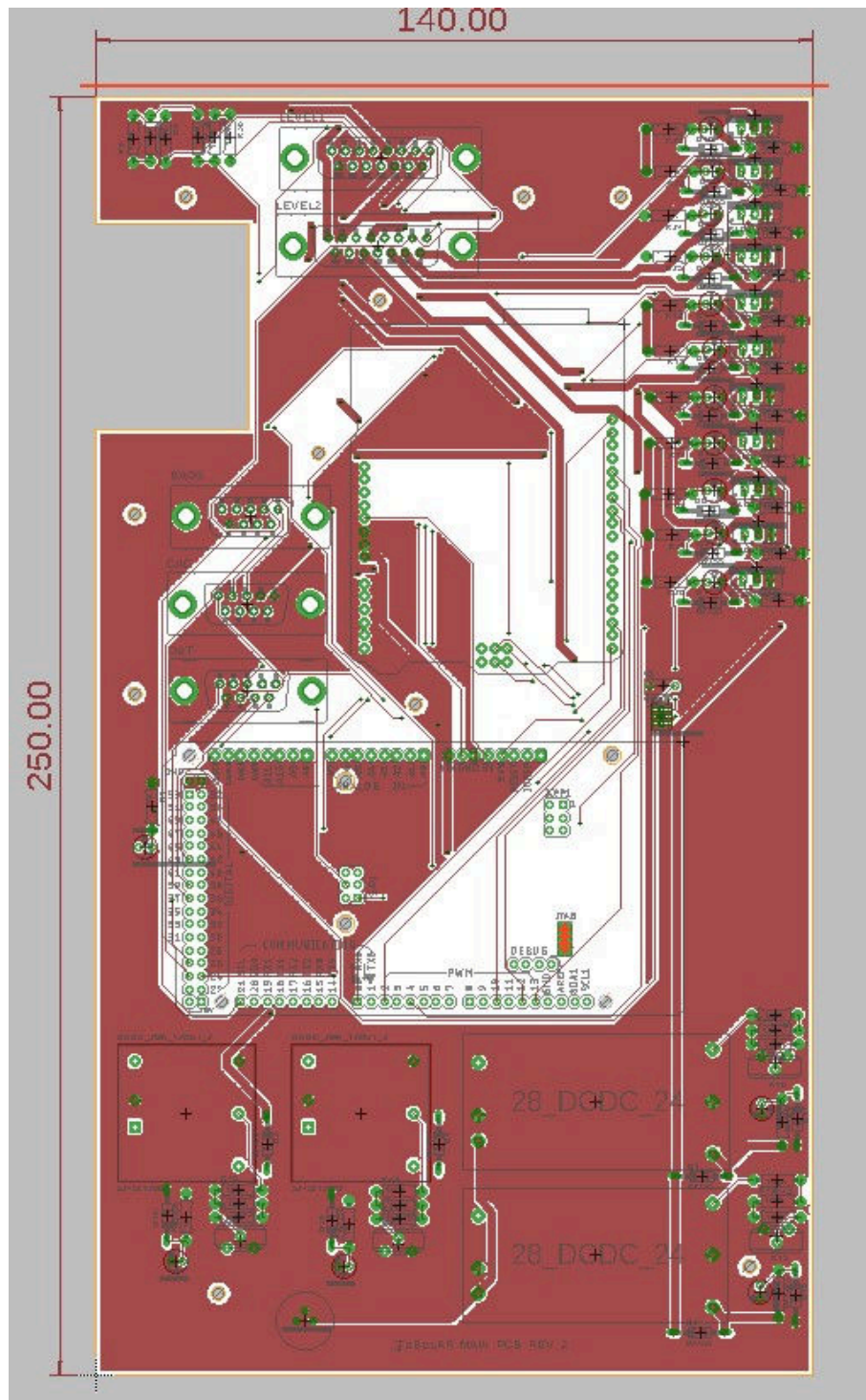


Figure 92: Main PCB Top layer Layout in Eagle.

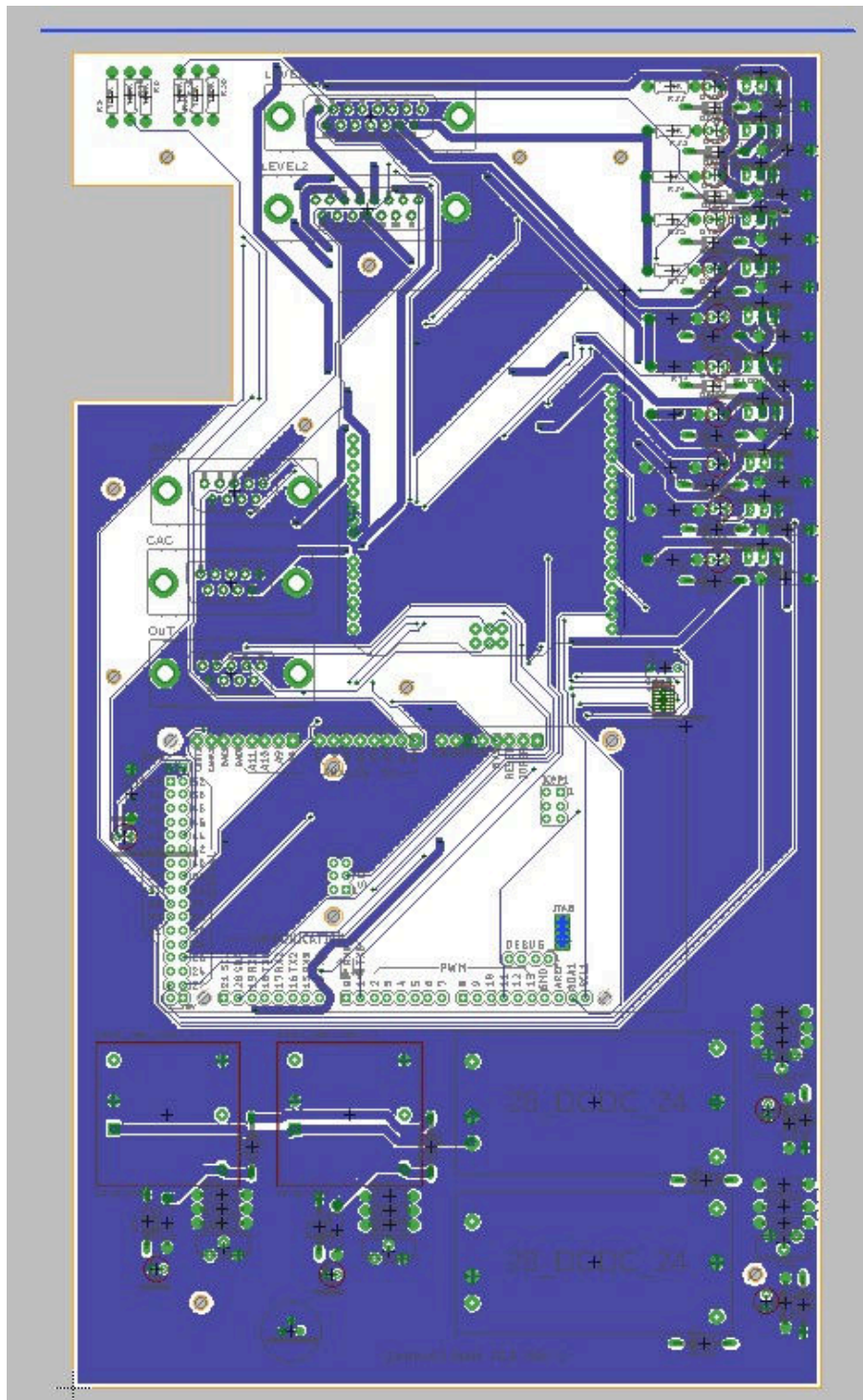


Figure 93: Main PCB bottom layer Layout in Eagle.

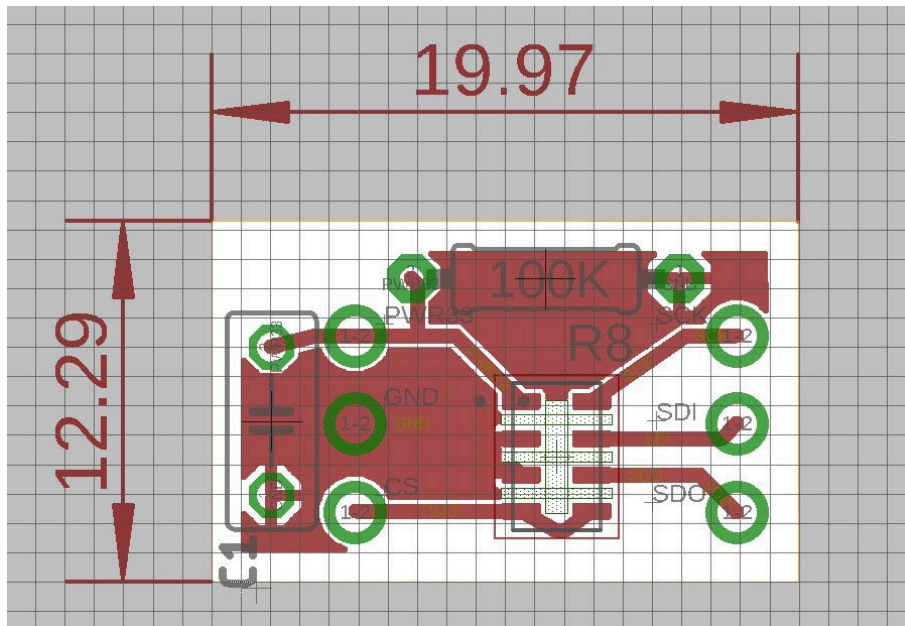


Figure 94: Barometric pressure sensor PCB top layer Layout in Eagle.

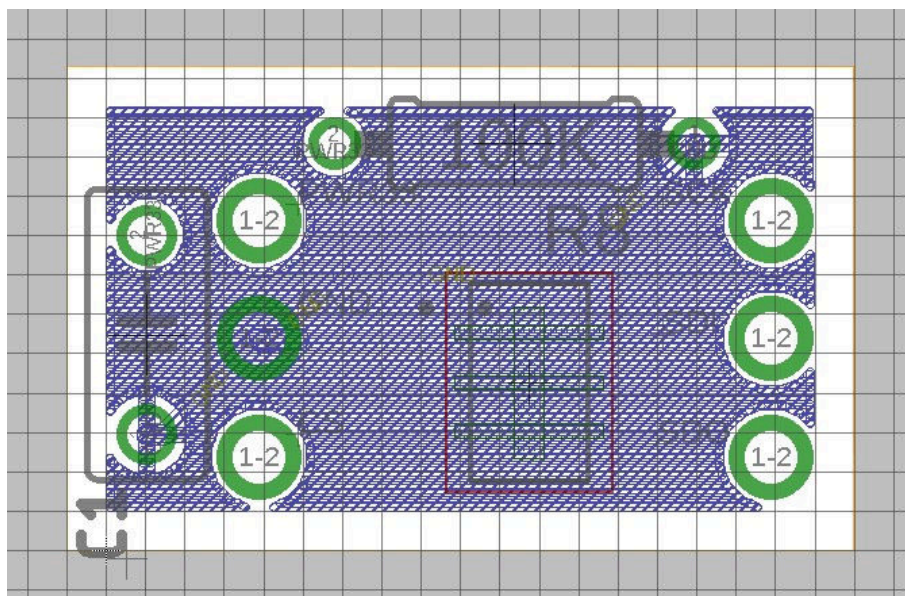


Figure 95: Barometric pressure sensor PCB bottom layer Layout in Eagle.

C.12 Tube

GC ACCESSORIES | GAS MANAGEMENT Tubing

An extra charge is applied for cutting Sulfinert® or Silcosteel®-CR tubing. The charge is calculated from the total number of pieces produced for each line item

Treated Welded/Drawn 304 Grade Stainless Steel Tubing

Our most popular grade of tubing. Recommended for:

- Chromatography applications.
- Gas delivery systems.
- Lower pressures.
- Inert applications.

Maximum temperature of 450 °C in an inert atmosphere.

ID	OD	Wall Thickness	Length							
			6 Feet cat.#	10 Feet cat.#	15 Feet cat.#	20 Feet cat.#	25 Feet cat.#	50 Feet cat.#	100 Feet cat.#	>100 Feet cat.#*
Sulfinert® Treated (Coiled)										
0.011" (0.28 mm)	0.022" (0.56 mm)		29194	29195	29196	29197	29198	29199	29200	29201
0.021" (0.53 mm)	0.029" (0.74 mm)		29202	29203	29204	29205	29206	29207	29208	29209
0.010" (0.25 mm)	1/16" (1.59 mm)		29210	29211	29212	29213	29214	29215	29216	29217
0.020" (0.51 mm)	1/16" (1.59 mm)		29218	29219	29220	29221	29222	29223	29224	29225
0.030" (0.76 mm)	1/16" (1.59 mm)		29226	29227	29228	29229	29230	29231	29232	29233
0.040" (1.02 mm)	1/16" (1.59 mm)		29234	29235	29236	29237	29238	29239	29240	29241
0.085" (2.16 mm)	1/8" (3.18 mm)	0.020"	29242	29243	29244	29245	29246	29247	29248	29249
0.210" (5.33 mm)	1/4" (6.35 mm)	0.020"	29250	29251	29252	29253	29254	29255	29256	29257

*The availability of long lengths is subject to inventory constraints. Lead times may vary depending on the continuous length needed. Please inquire before ordering. Maximum continuous lengths are: 200** ft (cat.# 29201, 29209), 2,000 ft (cat.# 29217, 29225, 29233, 29241), 1,150 ft (cat.# 29249), and 750 ft (cat.# 29257). Pricing for lengths of 101 ft or more is on a per foot basis.

**Contact us if longer length is needed for cat.# 29201 or 29209.

Treated Seamless 316L Grade Stainless Steel Tubing

High durability tubing. Recommended for:

- Inert applications.
- High temperatures.
- High pressures.
- Corrosive environments.
- Zero bleed.

Zero bleed.										
ID	OD	Wall Thickness	Length							
			6 Feet cat.#	10 Feet cat.#	15 Feet cat.#	20 Feet cat.#	25 Feet cat.#	50 Feet cat.#	100 Feet cat.#	>100 Feet cat.#*
Silcosteel®-CR Treated (Coiled)										
0.055" (1.40 mm)	1/8" (3.18 mm)	0.035"	29091	29092	29093	29094	29095	29096	29097	29098
0.180" (4.57 mm)	1/4" (6.35 mm)	0.035"	29099	29100	29101	29102	29103	29104	29105	29106
0.277" (7.04 mm)	3/8" (9.52 mm)	0.049"	29107	29108	29109	29110	29111	29112	29113	29114
Sulfinert® Treated (Coiled)										
0.055" (1.40 mm)	1/8" (3.18 mm)	0.035"	29067	29068	29069	29070	29071	29072	29073	29074
0.180" (4.57 mm)	1/4" (6.35 mm)	0.035"	29075	29076	29077	29078	29079	29080	29081	29082
0.277" (7.04 mm)	3/8" (9.52 mm)	0.049"	29083	29084	29085	29086	29087	29088	29089	29090

*The availability of long lengths is subject to inventory constraints. Lead times may vary depending on the continuous length needed. Please inquire before ordering. 1/8" OD: 1,500 ft in one continuous coil; 1/4" OD: 750 ft in one continuous coil; 3/8" OD: 250 ft in one continuous coil. Longer lengths will be more than one coil. Pricing for lengths of 101 ft or more is on a per foot basis.

314 W

RESTEK **CHROMALYTIC** in AUSTRALIA : Contact +81 3 9762 2034
Distributor **SHOPPE**
www.chromalytic.net.au
e-mail : sales @ chromtech.net.au

C.13 AAC Manifold Valve

Series VDW

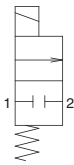


For Air Single Unit

Model/Valve Specifications

N.C.

Configuration symbol



Note) The configuration symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.



**Normally Closed (N.C.)
Aluminium Body Type**

Size	Port size	Orifice diameter [mm]	Model	Flow-rate characteristics			Maximum operating pressure differential [MPa] Pressurized port 1	Weight [g]
				C [dm ³ /(s·bar)]	b	Cv		
2	M5, 1/8	1.6	VDW20	0.30	0.45	0.07	0.7	80
		2.3		0.58	0.45	0.18	0.4	
		3.2		1.10	0.38	0.30	0.2	

Resin Body Type (Built-in One-touch Fittings)

Size	Port size	Orifice diameter [mm]	Model	Flow-rate characteristics			Maximum operating pressure differential [MPa] Pressurized port 1	Weight [g]
				C [dm ³ /(s·bar)]	b	Cv		
1	M5	1.0	VDW10	0.14	0.40	0.04	0.9	45
	ø3.2 One-touch fitting ø4 One-touch fitting	1.6		0.30	0.25	0.07	0.4	
2	M5	1.6	VDW20	0.30	0.45	0.07	0.7	80
	ø4 One-touch fitting	2.3		0.58	0.45	0.18	0.4	
	ø6 One-touch fitting	3.2		1.10	0.38	0.30	0.2	

Refer to "Glossary of Terms" on page 11 for details on the maximum operating pressure differential.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 ^{Note} to 50	-10 to 50

Note) Dew point temperature: -10°C or less

Valve Leakage

Internal Leakage

Seal material	Leakage rate (Air) ^{Note}
NBR	1 cm ³ /min or less (Aluminium body type)
	15 cm ³ /min or less (Resin body type)

External Leakage

Seal material	Leakage rate (Air) ^{Note}
NBR	1 cm ³ /min or less (Aluminium body type)
	15 cm ³ /min or less (Resin body type)

Note) Leakage is the value at ambient temperature 20°C.

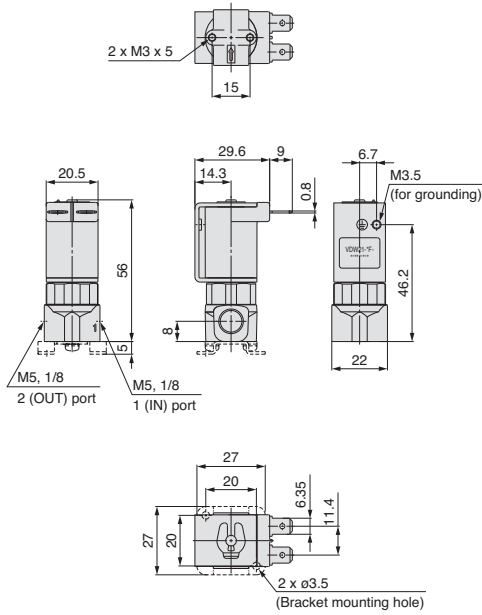
C.14 AAC Flushing Valve and CAC Valve

Compact Direct Operated 2 Port Solenoid Valve For Water and Air **Series VDW10/20/30**

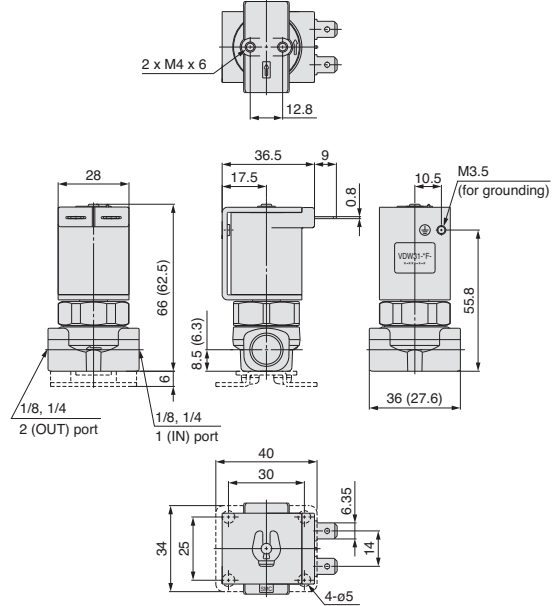
Series VDW10/20/30 2-port type has been remodeled to new compact and lightweight series.
For details about new series, refer to New VDW for VDW10/20 and to Series VX21 for VDW30, respectively.

Dimensions

VDW21-□F



VDW31-□F



Bracket assembly part no.

- Series 20

VDW20-15A-1

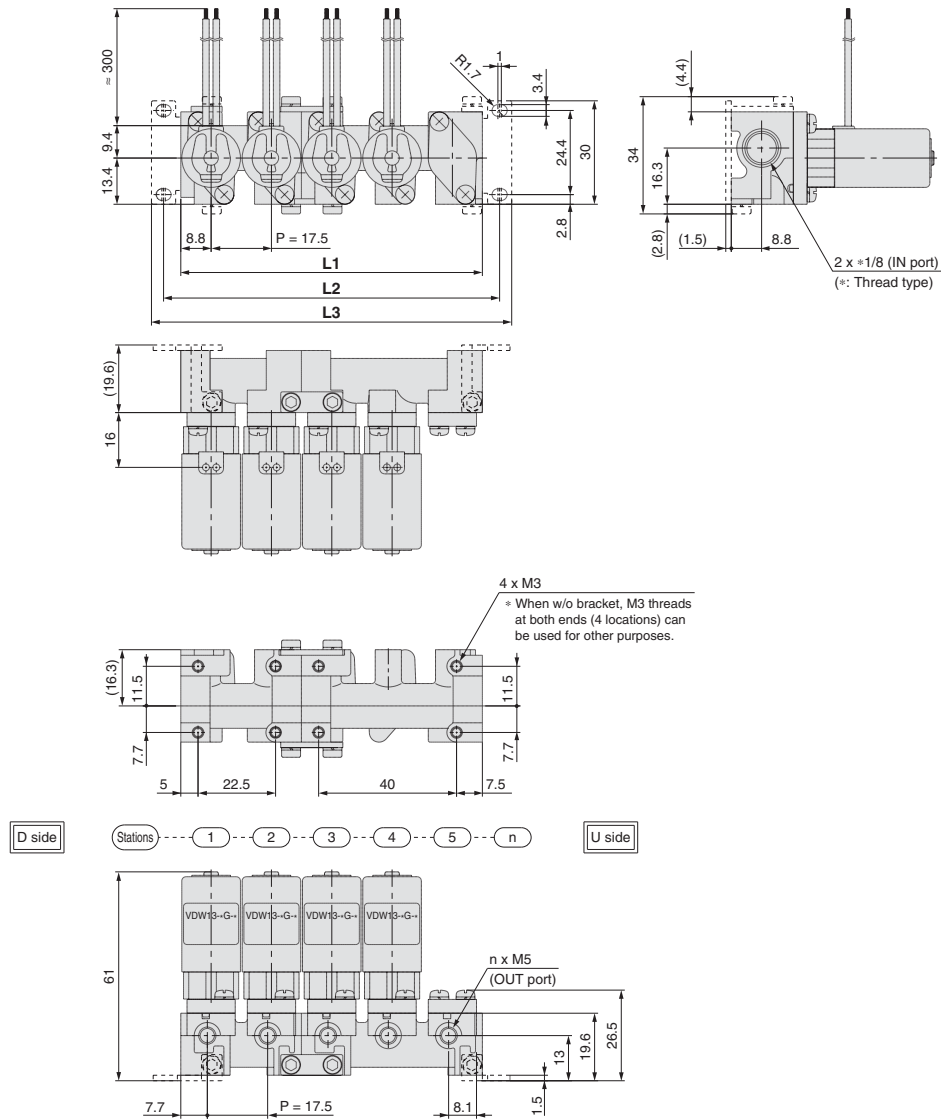
- Series 30

VCW20-12-01A

**Compact Direct Operated
2 Port Solenoid Valve For Water and Air** *Series VDW10/20/30*

Dimensions

VV2DW1



L Dimension

Dimension	n (stations)								
	2	3	4	5	6	7	8	9	10
L1	35	52.5	70	87.5	105	122.5	140	157.5	175
L2	45	62.5	80	97.5	115	132.5	150	167.5	185
L3	52	69.5	87	104.5	122	139.5	157	174.5	192
Manifold composition	2 stns. x 1	3 stns. x 1	2 stns. x 2	2 stns. + 3 stns.	3 stns. x 2	2 stns. x 2 + 3 stns.	2 stns. + 3 stns. x 2	3 stns. x 3	2 stns. x 2 + 3 stns. x 2

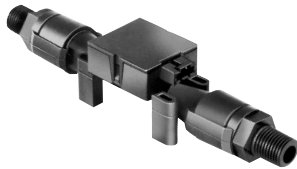
Note) The manifold base consists of a junction of 2 and 3 station bases.
Refer to page 10 and 11 regarding manifold additions.

C.16 Airflow Sensor

Airflow Sensors

High Flow Mass Airflow/Amplified

AWM5000 Series



In-Line Flow Measurement

AWM5000 Series Microbridge Mass Airflow Sensors feature a venturi type flow housing. They measure flow as high as 20 standard liters per minute (SLPM) while inducing a maximum pressure drop of 2.25" H₂O. The microbridge chip is in direct contact with the flow stream, greatly reducing error possibilities due to orifice or bypass channel clogging.

Rugged, Versatile Package

The rugged plastic package has been designed to withstand common mode pressures up to 50 psi, and the small sensing element allows 100 gs of shock without compromising performance. The included "AMP" compatible connector provides reliable connection in demanding applications.

On-board Signal Conditioning

Each AWM5000 sensor contains circuitry which performs amplification, linearization, temperature compensation, and gas calibration. Figure 1 (Heater Control Circuit) and Figure 2 (Sensor Bridge Circuit and Amplification Linearization Circuit) illustrate the on-board electrical circuitry for the AWM5000 Series. A 1 to 5 VDC linear output is possible for all listings regardless of flow range (5, 10, 15, or 20 SLPM) or calibration gas (nitrogen, carbon dioxide, nitrous oxide, or argon). All calibration is performed by active laser trimming.

FEATURES

- Linear voltage output
- Venturi design
- Remote mounting capability
- Active laser trimming improves inter-change ability
- Separate gas calibration types:
 - Ar (argon)
 - N₂ (nitrogen) or
 - CO₂ (carbon dioxide)

Figure 1

Heater Control Circuit

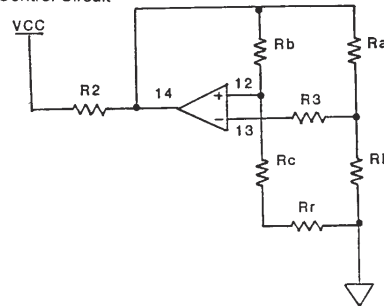
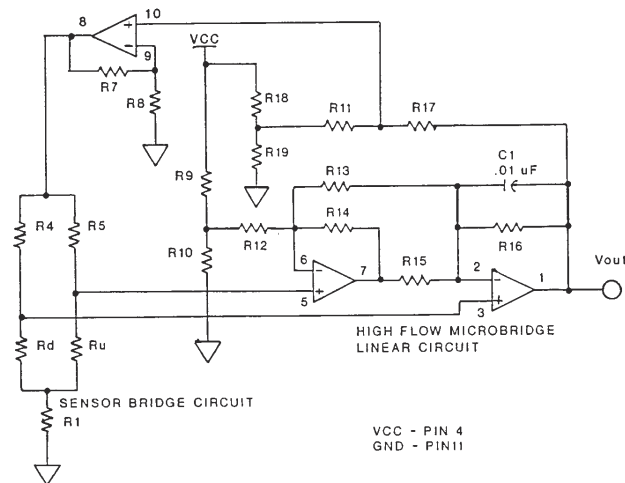


Figure 2

Sensor Bridge Circuit and Amplification Linearization Circuit



Airflow

Airflow Sensors

Highflow Mass Airflow/Amplified

AWM5000 Series

SPECIFICATIONS (Performance Characteristics @ 10.0 ±0.01 VDC, 25°C)

	AWM5101	AWM5102	AWM5103	AWM5104
Flow Range (Note 3)	0-5 SLPM	0-10 SLPM	0-15 SLPM	0-20 SLPM
Suffix - Calibration gas	VA - Argon (Ar)		VC - Carbon dioxide (CO ₂)	VN - Nitrogen (N ₂)
	Min.	Typ.	Max.	
Excitation VDC	8	10±0.01	15	
Power consumption (mW)	—	—	100	
Response time (msec)	—	—	60	
Null output VDC	0.95	1	1.05	
Null output shift –20° to 70°C	—	±0.050 VDC	±.200 VDC	
Common Mode Pressure (psi)	—	—	50	
Temperature range	–20° to +70°C, (–4° to 158°F)			
Weight	60 grams (2.12 oz.)			
Shock ratings	100 g peak, 6 msec half-sine (3 drops, each direction of 3 axes)			
Output @ laser trim point	5 VDC @ Full Scale Flow			
Output voltage shift +20° to –25°C, +20° to 70°C	Suffix VA or VN ±7.0% Reading, Suffix VC ±10.0% Reading			
Linearity error (2)	±3.0% Reading (max.)			
Repeatability & Hysteresis	±0.5% Reading (max.)			
Connector (Included) —Four pin receptacle	MICRO SWITCH (SS12143)/AMP (103956-3)			
Leak rate, max	0.1 psi/min. at static condition, (Note 2)			

Notes:

- Linearity specification applies from 2 to 100% full scale of gas flow range, and does not apply to null output at 0 SLPM.
- The AWM5000 series product has a leakage spec of less than 0.1 psi per minute at 50 psi common mode pressure. If during installation, the end adapters are twisted with respect to the flowtube, this may compromise the seal between the o-ring and the flowtube and may cause a temporary leak. This leak might be as high as 1 psi or might remain in specification. It will self-reseal as the o-ring takes a new set. Approximately 85% of the leakage will dissipate in 24 hours. Within 48 hours, complete recovery will take place.
- SLPM denotes standard liters per minute, which is a flow measurement referenced to standard conditions of 0°C/1 bar (sea level), 50% RH.

NOTICE

AWM5000—Chimney Effect

AWM microbridge mass airflow sensors detect mass airflow caused by heat transfer. The thermally isolated microbridge structure consists of a heater resistor positioned between two temperature sensing resistors.

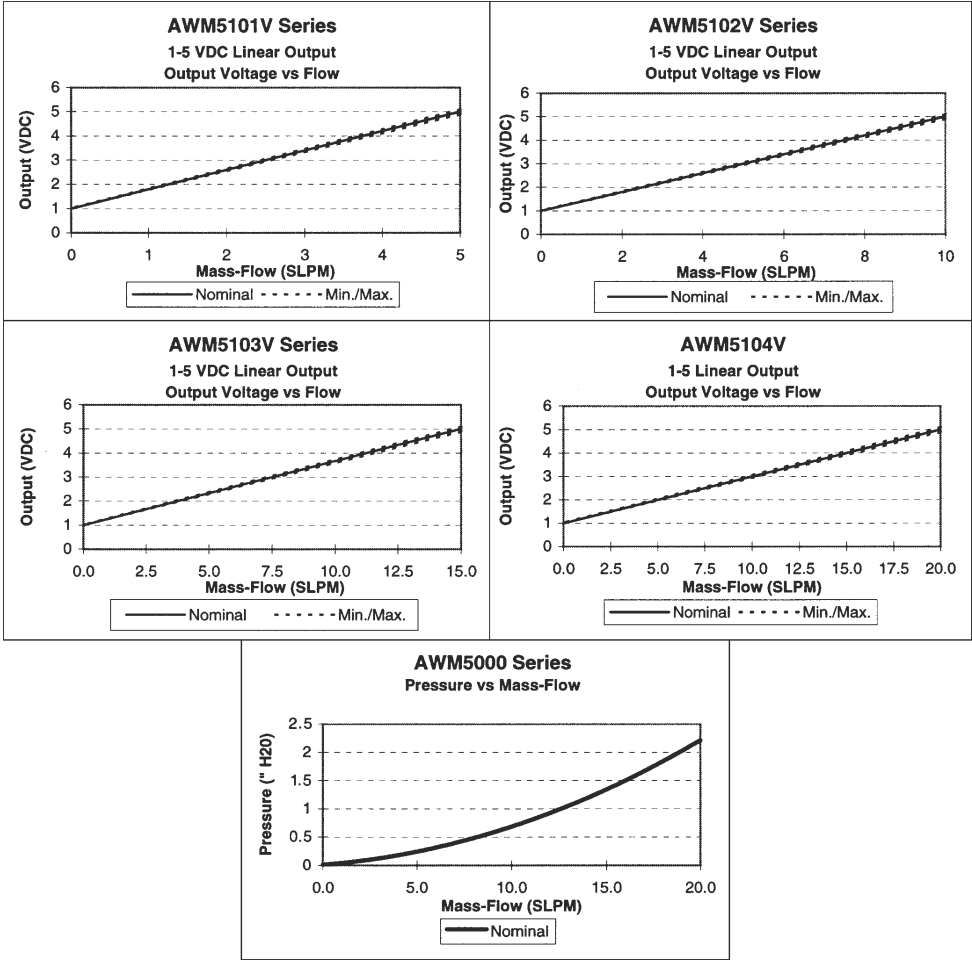
The heater resistor maintains a constant temperature, 160°C above ambient, during sensor operation. Airflow moving past the chip transfers heat from the heater resistor. This airflow warms the downstream resistor and cools the upstream resistor. The temperature change and the resulting change in resistance of the temperature resistors is proportional to the mass airflow across the sensing element.

When the sensor is mounted in a vertical position, under zero flow conditions, the sensor may produce an output that is the result of thermally induced convection current. This occurrence is measurable in the AWM5000 Series, particularly in the 5 SLPM versions. When designing the sensor into applications where null stability is critical, avoid mounting the sensor in a vertical position.

Airflow Sensors
High Flow Mass Airflow/Amplified

AWM5000 Series

OUTPUT CURVES (Performance Characteristics @ 10.0 ±0.01 VDC, 25°C)



Airflow

Airflow Sensors

Highflow Mass Airflow/Amplified

AWM5000 Series

AWM5000 ORDER GUIDE

Catalog Listing	Flow Range
AWM5101VA	5 SLPM, Argon calibration
AWM5101VC	5 SLPM, CO ₂ calibration (2)
AWM5101VN	5 SLPM, N ₂ calibration (1)
AWM5102VA	10 SLPM, Argon calibration
AWM5102VC	10 SLPM, CO ₂ calibration (2)
AWM5102VN	10 SLPM, N ₂ calibration (1)
AWM5103VA	15 SLPM, Argon calibration
AWM5103VC	15 SLPM, CO ₂ calibration (2)
AWM5103VN	15 SLPM, N ₂ calibration (1)
AWM5104VA	20 SLPM, Argon calibration
AWM5104VC	20 SLPM, CO ₂ calibration (2)
AWM5104VN	20 SLPM, N ₂ calibration (1)

CONNECTOR ORDER GUIDE

Catalog Listing	Description
SS12143	Four pin Electrical connector Connectors use Amp 103956-3

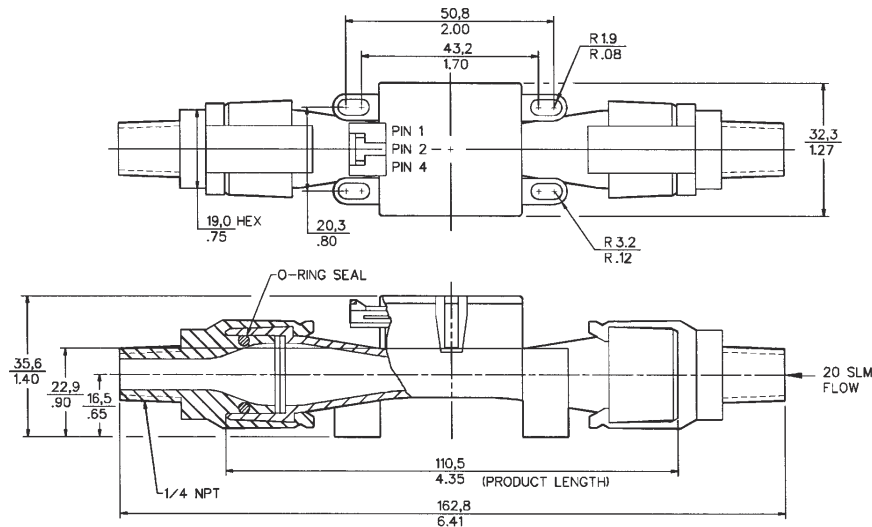
Note: All listings have 1 - 5 VDC linear output with 10 VDC supply over given flow range for a specific calibration gas.

- N₂ calibration is identical to O₂ and air calibration.
- CO₂ calibration is identical to N₂O calibration.
- For additional gas correction factors, see Application Note 3.

OUTPUT CONNECTIONS

- Pin 1 + Supply voltage
 - Pin 2 Ground
 - Pin 3 No connection
 - Pin 4 Output voltage
- Arrow on bottom of housing indicates direction of flow.

MOUNTING DIMENSIONS (for reference only)



C.17 Static Pressure Sensor



3500 Series

Compact Low Pressure OEM Pressure Transmitters

- ▶ 5 to 600 psi pressure ranges (0.35 to 40 bar)
- ▶ Choice of outputs, electrical connections and pressure ports
- ▶ Operating temperature up to 257°F (125°C)

For OEMs that need consistent high levels of performance, reliability and stability the 3500 Series units offer a small package size with all stainless steel wetted parts at an unbeatable price performance ratio. A wide choice of electrical outputs as well as both electrical and pressure connections means the unit is suitable for most applications without modification. The compact construction of the 3500 Series makes it ideal for installation where space is at a premium.

Specifications

Input	
Pressure Range	5-600 psi (0.35-40 bar)
Proof Pressure	2x
Burst Pressure	3X
Performance	
Long Term Drift	<0.2% FS/YR
Accuracy	0.25% FS
Thermal Error, Max.	±1% / 176°F (80°C)
Compensated Temperatures	-4°F to +212°F (-20°C to +100°C)
Operating Temperatures	-40°F to +257°F (-40°C to +125°C)
Zero Tolerance, Max.	±0.5% of span
Span Tolerance, Max.	±0.5% of span
Fatigue Life	Designed for more than 100 M cycles
Mechanical Configuration	
Pressure Port	See under "How to Order," last page
Wetted Parts	316L Stainless Steel
Electrical Connection	See under "How to Order," last page
Enclosure	IP67
Vibration	BSEN 60068-2-6 (FC) BSEN 60068-2-64 (FH)
Shock	BSEN 60068-2-27 (Ea)
Approvals	CE, RoHS
Weight	1.23 to 1.9 ounces (35-53 grams). Configuration dependant

Individual Specifications

Voltage	
Output	0V min. to 10V max. See under "How to Order," last page
Supply Voltage (Vs)	2 Volts above full scale to 30 Vdc (24 Vdc, max. above 230°F (110°C) applications)
Source and Sinks	8 mA
Current	
Output	4-20 mA
Supply Voltage (Vs)	10-30 Vdc (24 Vdc, max. above 230°F (110°C) applications)
Maximum Load Resistance	(Supply Voltage -10) x 50ohms
Ratiometric	
Output	0.5 to 4.5V
Supply Voltage (Vs)	5 Vdc ±10%



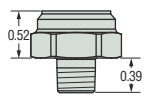
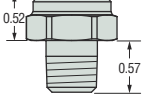
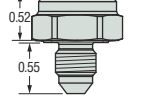
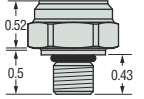
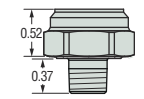
EMC Specifications

Emissions Tests: EN61326-1:2006 and EN61326-2-3:2006
EN55011:2009 + A1 Radiated Emissions

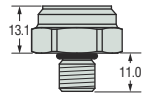
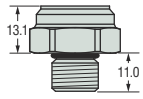
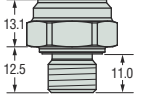
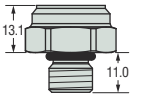
Immunity Tests: EN61326-1:2006 and EN61326-2-3:2006
EN61000-4-2:2009 Electrostatic Discharge
EN61000-4-3:2006 + A2 Radiated Immunity
EN61000-4-4:2012 Fast Burst Transients
EN61000-4-6:2009 Conducted RF Immunity

Pressure Ports

SAE

	1/8"-27 NPT	1/4"-18 NPT	7/16"-20 UNF with 37° Flare	7/16"-20 UNF	1/8"-27 NPTF
Dimensions in Inches					
Fitting Code	08	02	04	1J	4D
Torque	2-3 TFFT*	2-3 TFFT*	15-16 NM	18-20 NM	2-3 TFFT*

BSP & Metric

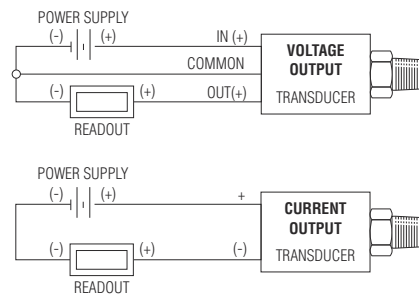
	G1/8" External	G1/4"-19 External w/O-Ring	G1/4"-19 A Integral Face Seal	M12 x 1.5 w/O-Ring
Dimensions in MM				
Fitting Code	0S	01	05	0L
Torque	22-25 NM	30-35 NM	30-35 NM	28-30 NM

* NPT Threads 2-3 turns from finger tight. Wrench tighten 2-3 turns.

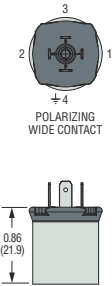
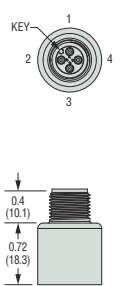
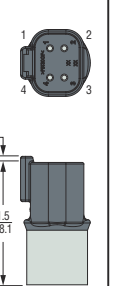
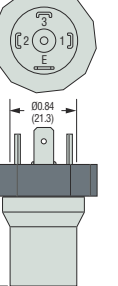
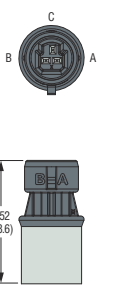
General Notes:

1. The diameter of all cans is 19 mm (0.748")
2. Hex is 22 mm (0.886") Across Flats (A/F) for deep socket mounting

Wiring Diagram



Electrical Connector

DIN 9.4 mm					M12 x 1P		Deutsch DT04-4P		DIN 43650A		Packard MetriPack		
													
Code B		Code K			Code E		Code 8		Code G		Code 9		
Pin #	Voltage Mode	Current Mode	Voltage Mode	Current Mode	Voltage Mode	Current Mode	Voltage Mode	Current Mode	Voltage Mode	Current Mode	Pin ID	Voltage Mode	Note
1	V_{out} (pressure)	No Connect	V_{supply}	Supply	V_{supply}	Supply	Ground	Return	V_{supply}	Supply	C	V_{out} (pressure)	MetriPack connectors may be used with 0.5-4.5V Ratiometric and 4-20 mA only.
2	V_{supply}	Supply	Ground	Return	V_{out} (pressure)	No Connect	V_{supply}	Supply	Ground	Return	A	Ground	
3	No Connect	No Connect	V_{out}	No Connect	Ground	Return	No Connect	No Connect	V_{out}	No Connect	B	V_{supply}	
4	Ground	Return	No Connect	No Connect	No Connect	No Connect	V_{out} (pressure)	No Connect	No Connect	No Connect	—	—	

Mating Connectors

Part Number	Description	For Use on Elect. Code #
557230	MINI DIN Connector, Strain Relief (with drive screw & gasket)	B and K
557254	Large DIN 43650A	G
557703-01M0	M12 Cord Set – 1 Meter (Red 1, Green 2, Blue 3, Yellow 4)	E
557703-03M0	M12 Cord Set – 3 Meters (Red 1, Green 2, Blue 3, Yellow 4)	E
557703-04M0	M12 Cord Set – 4 Meters (Red 1, Green 2, Blue 3, Yellow 4)	E
557703-05M0	M12 Cord Set – 5 Meters (Red 1, Green 2, Blue 3, Yellow 4)	E
	Recommended Mating Parts (Deutsch p/n: Housing Plug DT064S-P012; Wedge W4S-P012; Sockets 4X 0462-201-1631)	8
224153	Deutsch Cord Set 3' Long (18 AWG PVC Cable – Black 1, Red 2, Green 3, White 4)	8
	Recommended Mating Parts (Delphi Packard MetriPack p/n: Body 12065286; Seal 12052893. Consult Delphi for Contacts)	9
218760	Packard Mate Kit	9
223974	Packard Cord Set 3' Long (24 AWG PVC Cable – White 1, Black 2, Red 3)	9
223975	Packard Cord Set 6' Long (24 AWG PVC Cable – White 1, Black 2, Red 3)	9
227987	Packard Cord Set 14.75' Long (22 AWG PVC Cable – White 1, Black 2, Red 3)	9
220492	Packard Mate - 12" Flying Leads – 3 Conductor PVC 18 AWG	9
222976	Packard Mate - 18" Flying Leads – 3 Conductor PVC 18 AWG	9
220797	Packard Mate - 24" Flying Leads – 3 Conductor PVC 18 AWG	9

Appendix D Checklists

The Pre-Launch Checklist will be taken care of by two team members. One of them will be responsible of reading out loud each item and marking them when they are done. The other one will be responsible for performing the stated actions. At the same time, the one reading will check that the actions are properly conducted.

For three key actions (M5, M9 and M13), a third team member will be responsible of asking and, when possible, checking, that they have been properly conducted.

D.1 Pre-Launch Checklist

ID	ITEM	CHECK
SCIENCE		
	CAC	
S1	Connect picarro to quick connector stem at No 6.	
S2	Attach quick connector stem to quick connector body No 1.	
S3	Start flushing the AirCore with a fill gas at a flow rate of 40ml/min, the night before the flight.	
S4	Leave it flushing over night.	
S5	Detach the quick connector stem at No 1.	
S6	Detach the quick connector stem at No 6.	
S7	Disconnect the picarro analyzer.	
S8	Flush manually parts 7 to 13 and 15 to 21.	
S9	Connect the dryer tube (No 7.) to No 6.	
S10	Connect parts 7 to 13.	
S11	Close solenoid valve no 10.	
S12	Connect quick connector stem No 6. to No 5.	
S13	Screw in the plug to the CAC inlet/outlet tube (21).	
S14	Place the AirCore in its box.	
	AAC/MANIFOLD	
S15	Unscrew the plug from the inlet (1) and outlet tube (29).	
S16	Screw in the quick connector with male thread to the inlet tube (1).	
S17	Connect the vacuum pump, the dry gas bottle with a central valve at the AAC's inlet tube (1).	
S18	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or dry gas).	
S19	Open flushing valve (27).	
S20	Turn central valve so that is open to dry gas.	
S21	Start flushing. Amount: 10 times the AAC's volume for as long as it's necessary (and a little bit longer).	
S22	Close flushing valve (27)	
S23	Turn central valve so that is close to dry gas.	
S24	Screw in the plug to the AAC outlet tube (29).	

S25	Leave the vacuum pump, dry gas bottle, and central valve system connected to the inlet tube (1).	
	AAC/TUBES	
S26	Connect quick connector with stem at the 1st tube T-union (33)	
S27	Open the respective solenoid valve in the manifold (23)	
S28	Turn central valve so that is open to dry gas.	
S29	Start flushing. Amount: 10 times the tube's volume for as long as its necessary (and a little bit longer).	
S30	Close solenoid valve in the manifold (23).	
S31	Turn central valve so that is close to dry gas.	
S32	Disconnect quick connector with stem from the T-union (33).	
S33	Connect quick connector with stem at the 2nd tube T-union (33).	
S34	Open the respective solenoid valve in the manifold (23).	
S35	Turn central valve so that is open to dry gas.	
S36	Start flushing. Amount: 10 times the tube's volume for as long as its necessary (and a little bit longer)	
S37	Close solenoid valve in the manifold (23)	
S38	Turn central valve so that is close to dry gas.	
S39	Disconnect quick connector with stem from the T-union (33)	
S40	Connect quick connector with stem at the 3rd tube T-union (33)	
S41	Open the respective solenoid valve in the manifold (23)	
S42	Turn central valve so that is open to dry gas.	
S43	Start flushing. Amount: 10 times the tube's volume for as long as its necessary (and a little bit longer)	
S44	Close solenoid valve in the manifold (23)	
S45	Turn central valve so that is close to dry gas.	
S46	Disconnect quick connector with stem from the T-union (33)	
S47	Connect quick connector with stem at the 4th tube T-union (33)	
S48	Open the respective solenoid valve in the manifold (23)	
S49	Turn central valve so that is open to dry gas.	
S50	Start flushing. Amount: 10 times the tube's volume for as long as its necessary (and a little bit longer)	
S51	Close solenoid valve in the manifold (23)	
S52	Turn central valve so that is close to dry gas.	
S53	Disconnect quick connector with stem from the T-union (33)	
S54	Connect quick connector with stem at the 5th tube T-union (33)	
S55	Open the respective solenoid valve in the manifold (23)	
S56	Turn central valve so that is open to dry gas.	
S57	Start flushing. Amount: 10 times the tube's volume for as long as its necessary (and a little bit longer)	
S58	Close solenoid valve in the manifold (23)	
S59	Turn central valve so that is close to dry gas.	
S60	Disconnect quick connector with stem from the T-union (33)	
S61	Connect quick connector with stem at the 6th tube T-union (33)	
S62	Open the respective solenoid valve in the manifold (23)	

S63	Turn central valve so that is open to dry gas.	
S64	Start flushing. Amount: 10 times the tube's volume for as long as its necessary (and a little bit longer)	
S65	Close solenoid valve in the manifold (23)	
S66	Turn central valve so that is close to dry gas.	
S67	Disconnect quick connector with stem from the T-union (33)	
S68	Disconnect the vacuum pump - dry gas system from the inlet tube (1)	
S69	Unscrew the quick connector with male thread from the inlet tube (1)	
S70	Screw the plug at the AAC Inlet tube (1)	
	AAC/BAGS	
S71	Connect the vacuum pump, the dry gas bottle with a central valve at the T-union (33) of the 1st bag.	
S72	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or filling bags).	
S73	Open 1st bag's manual valve.	
S74	Turn the central valve open to dry gas.	
S75	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S76	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S77	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S78	Turn the central valve open to dry gas.	
S79	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S80	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S81	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S82	Repeat one more time. Total 3 times.	
S83	Disconnect the vacuum pump, the dry gas bottle system from the T-union (33) of the 1st bag.	
S84	Connect the vacuum pump, the dry gas bottle with a central valve at the T-union (33) of the 2nd bag.	
S85	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or filling bags).	
S86	Open 2nd bag's manual valve.	
S87	Turn the central valve open to dry gas.	
S88	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S89	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S90	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S91	Turn the central valve open to dry gas.	
S92	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	

S93	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S94	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S95	Repeat one more time. Total 3 times.	
S96	Disconnect the vacuum pump, the dry gas bottle system from the T-union (33) of the 2nd bag.	
S97	Connect the vacuum pump, the dry gas bottle with a central valve at the T-union (33) of the 3rd bag.	
S98	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or filling bags).	
S99	Open 3rd bag's manual valve.	
S100	Turn the central valve open to dry gas.	
S101	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S102	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S103	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S104	Turn the central valve open to dry gas.	
S105	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S106	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S107	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S108	Repeat one more time. Total 3 times.	
S109	Disconnect the vacuum pump, the dry gas bottle system from the T-union (33) of the 3rd bag.	
S110	Connect the vacuum pump, the dry gas bottle with a central valve at the T-union (33) of the 4th bag.	
S111	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or filling bags).	
S112	Open 4th bag's manual valve.	
S113	Turn the central valve open to dry gas.	
S114	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S115	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S116	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S117	Turn the central valve open to dry gas.	
S118	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S119	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S120	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S121	Repeat one more time. Total 3 times.	

S122	Disconnect the vacuum pump, the dry gas bottle system from the T-union (33) of the 4th bag.	
S123	Connect the vacuum pump, the dry gas bottle with a central valve at the T-union (33) of the 5th bag.	
S124	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or filling bags).	
S125	Open 5th bag's manual valve.	
S126	Turn the central valve open to dry gas.	
S127	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S128	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S129	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S130	Turn the central valve open to dry gas.	
S131	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S132	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S133	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S134	Repeat one more time. Total 3 times.	
S135	Disconnect the vacuum pump, the dry gas bottle system from the T-union (33) of the 5th bag.	
S136	Connect the vacuum pump, the dry gas bottle with a central valve at the T-union (33) of the 6th bag.	
S137	Connect a flow rate sensor close to the central valve. (valve that controls vacuum or filling bags).	
S138	Open 6th bag's manual valve.	
S139	Turn the central valve open to dry gas.	
S140	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S141	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S142	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S143	Turn the central valve open to dry gas.	
S144	Start filling the bag with 3L of dry gas with a flow rate of 2L/min for 1.5 minutes.	
S145	After 1.5 mins, when the bag is full, turn the central valve open to the vacuum , allowing the bag to empty.	
S146	Empty the bag with controlled vacuum only 1-2 hPa below ambient pressure.	
S147	Repeat one more time. Total 3 times.	
S148	Disconnect the vacuum pump, the dry gas bottle system from the T-union (33) of the 6th bag.	
ELECTRICAL		

E1	Check that all (3 9-Pin, Bags, Out, CAC, and 2 15-pin, Level 1 and 2) D-sub's are connected and screwed in on the PCB (hand tight, DO NOT TIGHTEN TO HARD).	
E2	Check that plastic 28.8V power is connected to level 1 and 2 connectors (Red wire, plastic connector, Male on wires going to each level, female is underneath the PCB.).	
E3	Check that the plastic 28.8V power cable from the PCB is secured with zip tie to one of the standoffs.	
E4	Check that power is plugged in on the PCB.	
E5	Check that Ethernet is connected from PCB to wall. (should hear click)	
E6	Check that outside pressure sensors are connected to the outside upper (furthest from frame) 9-pin D-sub wall connector (hand tight, DO NOT TIGHTEN TO HARD).	
E7	Check that CAC is connected on the outside lower (closest to frame) 9-pin D-sub wall connector (hand tight, DO NOT TIGHTEN TOO HARD).	
E8	Check that power is connected on the outside wall.	
E9	Check that the Ethernet is connected on the outside wall (should hear click).	
E10	Check main PCB board is secure (Locking nuts where possible and no nut for the rest).	
E11	Check that pressure sensors are secure on the outside (Bolted down with locking nuts).	
E12	Check output voltage from DCDC's and make sure they are used equally (after diode).	
E13	Verify sensors give data to ground station.	
E14	Verify that all valves open and close as expected (listen and check PCB lights).	
E15	Verify that heaters get warm when they are turned on (Check temp data, feel, and check lights)	
SOFTWARE		
SW1	The ground station laptop PC will need to be put in place and operational.	
SW2	The correct version of the onboard software have been uploaded to the OBC.	
SW3	The communication through E-link with the experiment shall be tested.	
SW4	Verify that the data from sensors are realistic.	
SW5	The air sampling itinerary is checked.	
SW6	SD card contents are checked.	
MECHANICAL		
M1	Check that the frame structure is properly fixed.	
M2	Check that the handles of both boxes are properly fixed.	
AAC BOX		
M3	Check that The Brain is properly attached to the structure of the AAC Box.	
M4	Check that all the pneumatic connections are set (interfaces, valves, bags): use the manufactured tool for this matter.	
M5	Check that the bags valve are open.	
M6	Check that the bags are properly fixed with the circular bar.	

M7	Check that the electronic interfaces panel is properly fixed to the top wall.	
M8	Close all the open walls and check that they are all properly fixed and closed.	
M9	Unscrew the plugs from the inlet and the outlet tube.	
	CAC BOX	
M10	Check that the AirCore is properly placed.	
M11	Check that all the pneumatic connections are set (interfaces, valves)	
M12	Close all the open walls and check that they are all properly fixed and closed.	
M13	Unscrew the plug from the inlet/outlet tube.	
	GONDOLA	
M14	Attach both boxes one to the other.	
M15	Introduce both boxes inside the gondola.	
M16	Check that the experiment box is fixed to the gondola rails (10 anchor points).	
M17	Check that the electronic connectors are properly fixed to both electronic panels (D-sub, power, E-link)	

D.2 Cleaning Checklist

Why Cleaning is Important	
Grease on pipe and fittings will outgas and contaminate samples	
Dust increases the risk of condensation which destroys samples	
Organic material can outgas and contaminate samples	

DO NOT	
Blow into tubes or fittings	
Handle the pneumatic system without gloves	
Leave clean items unsealed on the bench	

Before you begin	
Workspace clear of debris	
Signage up that this area is clean so no touching	
Wearing gloves	
Workspace cleaned with IPA	
Tools cleaned with IPA	
Tupperware storage cleaned with IPA	

Working Procedure	
Cutting	
Use pipe cutter	
Ensure debris does not fall onto workspace	
Cut one piece at a time	
Reaming	

Use the reaming tool	
Reamer must be lower than pipe	
Ensure debris does not fall onto workspace	
Minimise debris falling further into pipe	
Use oil free compressed air to clear pipe of debris	
DO NOT BLOW INTO PIPE	
Bending	
Use the bending tool	
Clamp one end of bending tool to bench if possible	
Bend slowly	
Bend slightly further (1 or 2 degrees) more than the target	
Check bend with protractor BEFORE removing it	
If bend not correct rebend	
If bend correct remove pipe	
Cleaning after	
Place Kapton tape (or equivalent) over both pipe ends	
Place pipe into clean tupperware box	
Place tools into clean tupperware box	
Fittings	
Use IPA to clean vigorously before attachment	
AVOID touching with bare hands	
Always follow correct Swagelok procedure when attaching	

Table 67: Table Containing the Cleaning Checklist for use During Manufacture.

D.3 Recovery Team Checklist

FAST RECOVERY OF CAC

- Check no damage exists to outer structure and no white paste seen in inlet tubes, this confirms no leak and chemicals are SAFE.
- Screw on the three metal plugs provided to the inlet and outlet tubes.
- Unplug the gondola power cord from the AAC box. Circled with RED paint.
- Unplug the E-Link connection from the AAC box. Circled with RED paint.
- Unplug the D-Sub connector from the CAC Box. Circled with RED paint.
- Unscrew 6 screws vertically aligned in the CAC frame in the outside face of the experiment. Painted in RED.
- Unscrew 6 screws vertically aligned in the CAC frame in the inside face of the experiment. Painted in RED.
- Unscrew 2 gondola attachment points from the CAC, L-shape anchors.
- Remove the CAC Box from the gondola from the lateral side. Handles located at the top of the box. Take care with the outlet tube not to hit the gondola structure.

REGULAR RECOVERY OF AAC

- Unscrew 8 gondola attachment points from the AAC
- Remove the AAC Box from the gondola. Handles located at the top of the box.

If the recovery is not nominal the following instructions should be followed. It should be noted that the chemical on-board, magnesium perchlorate, has the appearance of white powdery stones when dry and a white paste when wet.

- If outer structure is damaged or white paste is seen in inlet tubes put on provided gloves before proceeding. Assume possibility chemicals are UNSAFE.
- If white paste is seen wipe with provided cloth and seal the end of tube with the provided plugs. Put any contaminated items into a bag which is then sealed.
- In event magnesium perchlorate comes into contact with skin wash immediately with water (following the MSDS procedure).
- In the event magnesium perchlorate comes into contact with clothes remove clothes as soon as possible and wash before wearing again.
- Even if no contact was made with the magnesium perchlorate it is recommended to wash hands after as a preventative measure.
- In the event that magnesium perchlorate is seen on the ground or inside the gondola, the appearance is a white paste or white stone, it should be recovered with gloves and wiped and placed into a sealed bag.

Provided material

- Gloves
- Piece of cloth
- Plastic bag
- Three plugs
- Flat screwdriver

Appendix E Team Availability

E.1 Team availability from February 2018 to July 2018

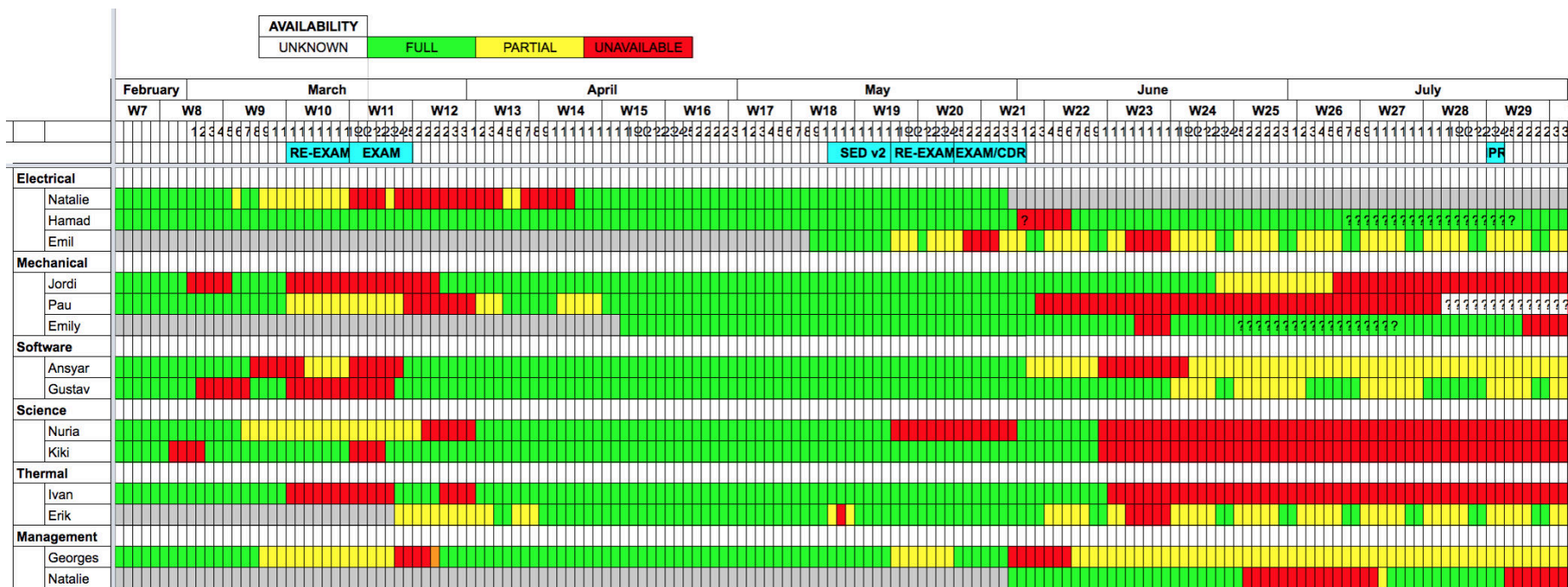


Figure 96: Team Availability From February 2018 to July 2018.

E.2 Team availability from August 2018 to January 2019

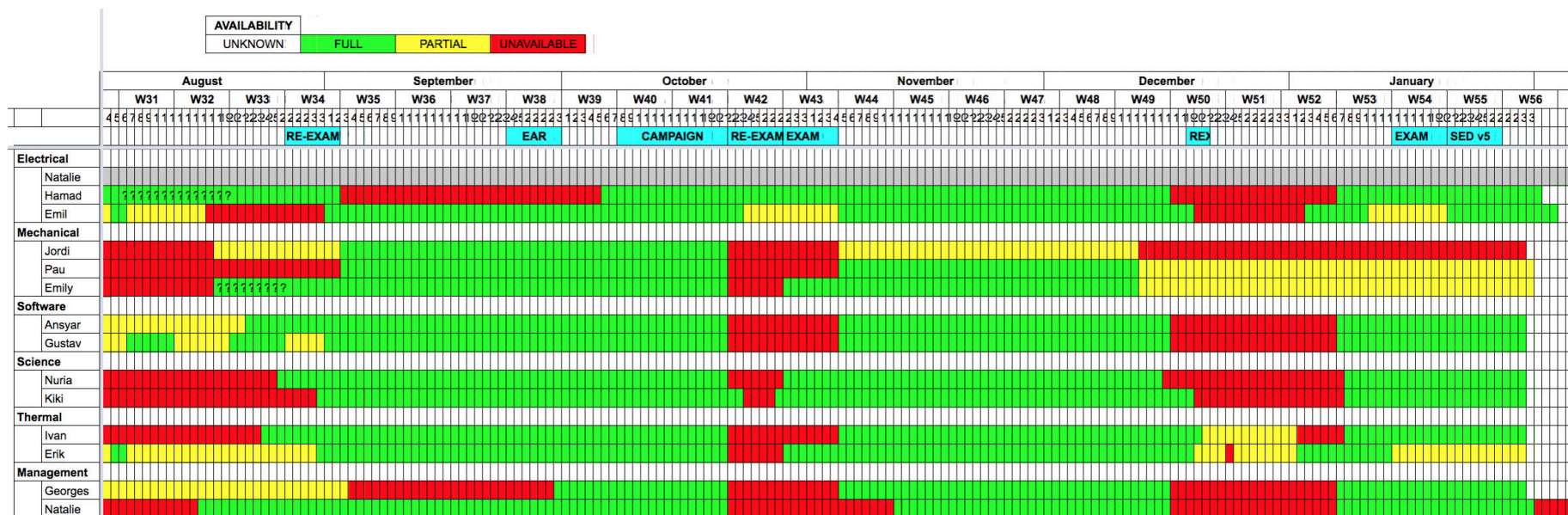


Figure 97: Team Availability From August 2018 to January 2019.

Green squares with question marks indicate uncertainty over whether someone will be available in Kiruna at that time.



Appendix F Gantt Chart

The current critical path starts with ordering and receiving parts, until this is done building cannot take place. The key components are the pump, valves, tubing, fittings and Arduino. Once orders have been received building can take place and then testing can begin. All remaining tests require some degree of building to be completed. Certain tests such as Test 17 in Table 34 require the entire pneumatic system to be completed and others such as Test 2 in Table 23 require just the electronics and software.

			2018	2019											
Name	Begin date	End date	January	February	March	April	May	June	July	August	September	October	November	December	January
Stages															
Preliminary Design	8/01/18	11/02/18													
Critical Design	12/02/18	3/06/18													
Experiment Building and Testing	6/06/18	18/09/18													
Integration Progress Reviews	23/07/18	24/07/18													
Final Experiment Preparations	17/09/18	11/10/18													
Launch Campaign	12/10/18	22/10/18													
Data Analysis and Reporting	23/10/18	30/12/18													
Student Experiment Documentation	15/01/18	16/01/19													
SEDv1-0	15/01/18	15/01/18													
SEDv1-2	12/03/18	12/03/18													
SEDv2-0	14/05/18	14/05/18													
SEDv3-0	16/07/18	16/07/18													
SEDv4-0	4/10/18	4/10/18													
SEDv5-0	12/11/18	16/01/19													
Reviews	5/02/18	10/10/18													
Preliminary Design Review (PDR)	5/02/18	9/02/18													
Critical Design Review (CDR)	28/05/18	1/06/18													
Integration Progress Review (IPR)	23/07/18	24/07/18													
Experiment Acceptance Review (EAR)	10/10/18	10/10/18													
Testing	24/04/18	15/10/18													
Pump Operation Test	24/04/18	24/04/18													
Pump Low Pressure Test	1/05/18	2/05/18													
Sampling Bag Bursting Test	1/05/18	4/05/18													
On-board Software Unit Test	1/05/18	15/09/18													
Pump Current in Low Pressure Test	4/05/18	4/05/18													
Software Failure Test	11/07/18	28/08/18													
Software and Electronics Integration Testing	15/07/18	29/09/18													
Switching Circuit Testing and Verification	15/07/18	29/08/18													
Low Pressure Test	12/09/18	18/09/18													
Electrical Component Testing	21/07/18	22/08/18													
PCB Board Operations Test	28/07/18	29/08/18													
Sampling System Verification	16/08/18	26/09/18													
Software and Electronics Operation Test	18/08/18	26/09/18													
Data Collection Test	20/08/18	26/09/18													
Thermal Test	21/08/18	5/10/18													
GS OBC Parameters Reprogram Test	25/08/18	26/08/18													
Structural Test	20/09/18	20/09/18													
Shock Test	20/09/18	20/09/18													
Vibration Test	3/09/18	3/09/18													
Sampling Bags Holding Times and Sampl...	3/09/18	7/09/18													
Experiment Removal Test	20/09/18	20/09/18													
Weight Verification	27/09/18	27/09/18													
Bench Test	20/09/18	29/09/18													
E-Link Test	15/10/18	15/10/18													

Figure 99: Gantt Chart (1/4).

F.2 Gantt Chart (2/4)



Figure 100: Gantt Chart (2/4).

F.3 Gantt Chart (3/4)

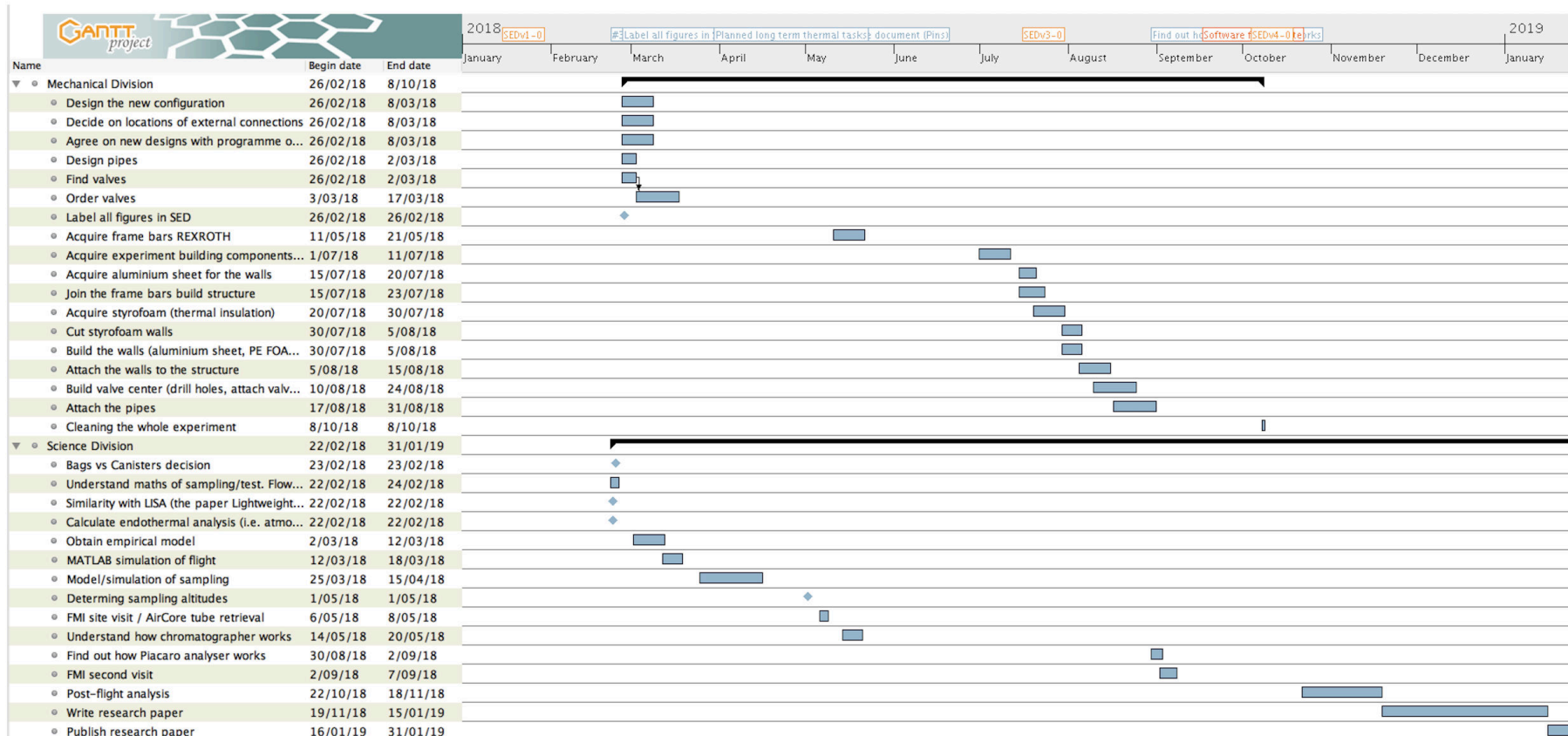


Figure 101: Gantt Chart (3/4).

F.4 Gantt Chart (4/4)

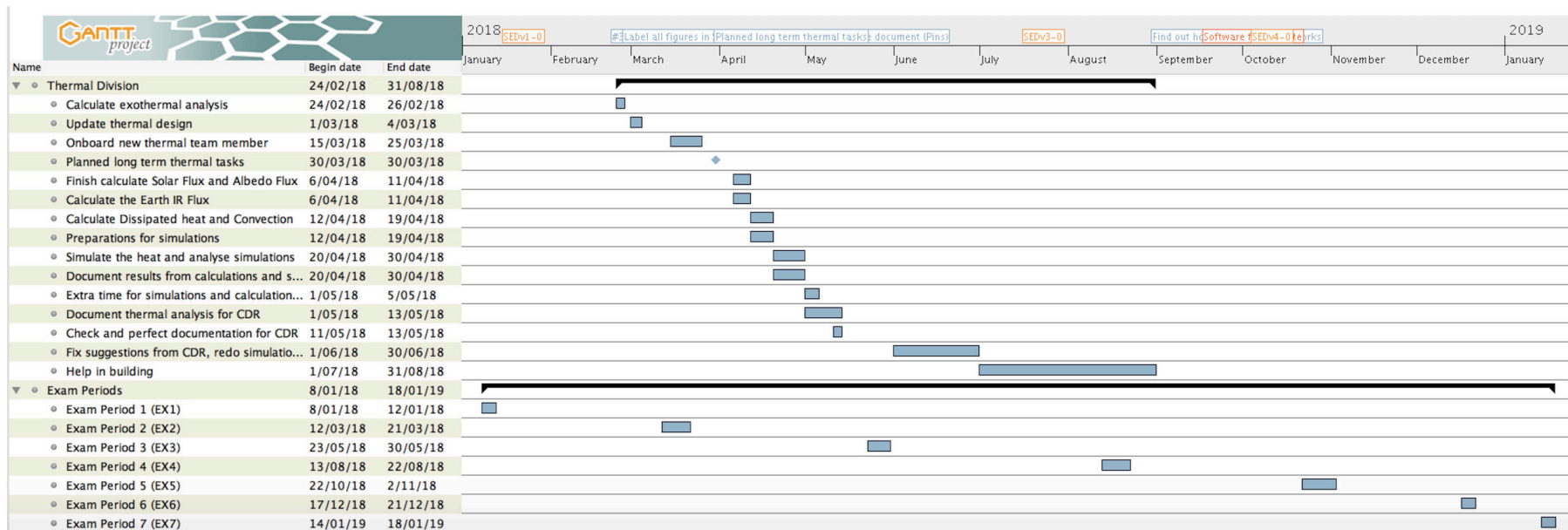


Figure 102: Gantt Chart (4/4).

By comparing the team availability in Appendix E to the Gantt chart it can be seen that across the summer there is lower team availability. In this time frame there are two periods with particularly low team availability; The early summer and early August. The work has been planned so that the critical work will be completed in the periods with higher availability. In the event that the work takes longer than expected the question marks can become green.

Appendix G Equipment Loan Agreement



Equipment Loan Agreement

I. Lender Information

Institution: Finnish Meteorological Institute (FMI)
Address: Tähteläntie 62, 99600 Sodankylä, Finland
Representative: Dr. Rigel Kivi
E-Mail: rigel.kivi@fmi.fi
Telephone Number: +358 405 424 543

Hereinafter referred to as “the Lender.”

II. Borrower Information

Group: Team TUBULAR (BEXUS 26/27)
Address: Luleå University of Technology, Rymdcampus, 981 28, Kiruna, Sweden.
Representative: Georges L. J. Labrèche
E-Mail: geolab-7@student.ltu.se
Telephone Number: +4670 577 23 87

Hereinafter referred to as “the Borrower.”

III. Equipment Information

The borrowed Equipment, hereinafter referred to as “the Equipment,” is a coiled 300 meters long stainless steel tube. The tube is coated and has wall thickness of 0.005 inches. The coil can be damaged if not packed properly, using some kind of shock absorbing material, for example soft styrofoam material. The Borrower is to use the Equipment as part of an AirCore experimental setup that will collect air samples during a high altitude balloon flight under the REXUS/BEXUS programme^[1] scheduled to launch in October, 2018. After the payload landing and gas analysis the Equipment will be returned to the Lender.

^[1] REXUS/BEXUS – Rocket and Balloon Experiments for University Students, <http://rexusbexus.net/>.

IV. Borrower Responsibilities

This Agreement and the responsibilities as outlined hereunder are not transferable without the written approval of the Lender. By executing this Agreement, the Borrower agrees to comply with the terms set forth below:

1. Use/Disclaimer

- 1.1. The Borrower is responsible for the proper use and deployment of the Equipment.
- 1.2. The Borrower is responsible for training anyone using the Equipment on the proper use of the Equipment in accordance with any Equipment use procedures.
- 1.3. The Borrower agrees to use the Equipment for academic or research use only and not for any commercial use of application.
- 1.4. If the Equipment is lost, stolen, or damaged, the Borrower agrees to promptly notify the Lender Representative designated above.

2. Proper Care and Protection

- 2.1. The Borrower is responsible for proper care, maintenance, and protection of the Equipment.
- 2.2. The Borrower is responsible for designing experiments using the Equipment with protection of the Equipment as the primary requirement.
- 2.3. The Borrower is responsible for testing the designed Equipment protection measures.
- 2.4. The Borrower is responsible for communicating the Equipment protection test results to the Lender Representative designated above.
- 2.5. The Borrower is not responsible for Equipment damage related to hard landings. Nominally, the landing is gentle with no damage to the experiments however, on rare occasions, landing shocks up to 35g have been recorded when landing in rocky terrain.
- 2.6. The Borrower is not responsible for Equipment damage related to the unlikely event of a water landing since the experiment gondola is not watertight.

3. Delivery and Return

- 3.1. Title to the Equipment is to remain with the Lender.
- 3.2. The Borrower is responsible for the safe packaging, proper import, export, and receiving of the Equipment.
- 3.3. The Equipment is to be returned within a reasonable amount of time after the Loan Period end date agreed between the Lender and the Borrower.
- 3.4. The Equipment shall be returned to the Lender in as good a condition as when received by the Borrower.

4. Indemnification

- 4.1. In consideration for the Equipment loan, the Borrower agrees to indemnify, defend, and hold Lender harmless from any and all damages, losses, claims, causes of actions, expenses, and liability of any nature whatsoever associated with its use of the Equipment while under care, custody, and control of the Borrower unless due to the negligence of Lender.

5. Amendment/Modification

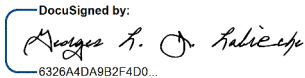
- 5.1. This Agreement cannot be amended or modified except by an instrument in writing signed by both parties. Any attempt to do so except in accordance with this paragraph shall be void.

6. Force Majeure

- 6.1. The Borrower is not responsible to Lender for any loss, damage, or failure to perform if occasioned by fire, flood, explosion, windstorm, riot, war, transportation difficulty, or any other cause beyond the reasonable control of the Borrower.

In witness whereof, the parties have executed this Agreement effective as of the date of the last party to sign this Agreement below.

Authorized Borrower Representative

Signature:  6326A4DA9B2F4D0...

Name: Georges L. J. Labrèche

Title: Project Manager (Team TUBULAR)

Date: 3/12/2018

Authorized Lender Representative

Signature: 

Name: Dr. Rigel Kivi

Title: Senior Scientist

Date: March 12, 2018

Appendix H Air Sampling Model for BEXUS Flight

H.1 Introduction

H.1.1 Objectives

The purpose of this is to theoretically simulate the experiment; its preparation, the sampling methodology, and the expected results.

H.1.2 Justification

This theoretical model will give an estimation of the time needed to fill the bags in order to achieve the best resolution, the required volume of the samples at the different altitudes, to make sure that there is enough sample left for analysis, the sampling altitudes and the number of the bags.

H.1.3 Methodology

For this purpose, a mathematical model was created using MATLAB. In order to make sure that this model is reliable, it is going to be tested for the atmospheric conditions in the Arctic, and then compared with the 1976 US Standard atmosphere model that is used for this region. What is more, the model will be compared with past BEXUS flight data. The goal of the model is to be as close as possible with these past data. After the tests, and making sure that the mathematical model is accurate, it will be adjusted with the TUBULAR's experiment requirements. In this way, the TUBULAR Team will get a general picture of the experiment's layout. Hence, the results of the experiment will be more or less expected, and in the case of complications, the mathematical model will be used as a reference of understanding what went wrong.

H.2 Scientific and Empirical Background

H.2.1 Study of Previous BEXUS Flights

This section has been elaborated based on the flight data files located in the previous BEXUS flights folders in the REXUS/BEXUS teamsite. This data was recorded by the Esrange Balloon Service System (EBASS).

This unit is responsible of the piloting of the balloon is done by Esrange. It provides the communication link between the gondola and the ground station. The EBASS airborne unit, receives the data from the on board sensors, and then it sends them to the EBASS ground unit. It is also responsible for the payload control, providing functions like the altitude control, by valve and ballast release or the flight termination. What is more, EBASS keeps track of the flight trajectory with an on-board GPS system.

Tables 68 and 69 below gather some general information before and after the BEXUS flights. The pre-flight and the post-flight data are more or less in agreement in estimating for example, the ascent/descent time, the cut-off altitude and the float time. Knowing those information and that the estimations are close enough to the real data, will help the TUBULAR Team to define the experiment's parameters with higher accuracy.

It is worth mentioning that the ascent speed in Table 69 is lower than the predicted $5 \sim 6 \text{ m/s}$ which is mentioned in the BEXUS manual. That is because it is the average velocity value of all the data points.

	BEXUS 20	BEXUS 21	BEXUS 22	BEXUS 23	BEXUS 24	BEXUS 25
Main Balloon	Zodiac 12SF	Zodiac 12SF	Zodiac 35SF	Zodiac 35SF	Zodiac 12SF	Zodiac 12SF
Balloon mass [kg]	101.4	101.4	-	-	101.4	101.4
Parachute [m^2]	80	80	80	80	80	80
Vehicle mass - Launch [kg]	256.8	287.8	-	-	300.6	321.15
Vehicle mass - Descent [kg]	155.4	186.4	189.58	181.5	199.2	219.75
Float altitude estimation [km]	28.2	27.5	-	-	27	26.6
Float pressure estimation [hPa]	15.38	17.11	-	-	18.5	19.6
Float temperature estimation [$^{\circ}\text{C}$]	- 48	- 48	-	-	- 49.5	- 49.9
Estimated ascent time	1h 33min	1h 31min	-	-	1h 29min	1h 27min

Table 68: Pre-flight Information Available in Previous BEXUS Campaigns.

	BEXUS 20	BEXUS 21	BEXUS 22	BEXUS 23	BEXUS 24	BEXUS 25
Ascent time	1h 37min	1h 37min	1h 51min	1h 51min	1h 55min	3h 45min
Average ascent speed [m/s]	4.78	4.59	4.52	4.79	3.79	1.86
Floating altitude [km]	28	27	32	32	26.5	25.8
Floating time	2h 10min	1h 46min	2h 34min	2h 42min	2h 9min	2h 36min
Cut-off altitude [km]	27.7	20.5	28	32	25.7	25.2
Ending altitude [m]	648	723	3380	1630	1050	-
Descent time	36 min	31 min	29 min	31 min	30 min	-

Table 69: Post-flight Information Regarding the Flight Profile for Previous BEXUS Campaigns.

In order to find out how many bags it is possible to sample during Ascent and Descent Phase it is important to know the time duration of each phase i.e Ascent, Floating and Descent. For that reason, Figure 103 provides some sights on how previous BEXUS flights perform and what we can expect from BEXUS 26.

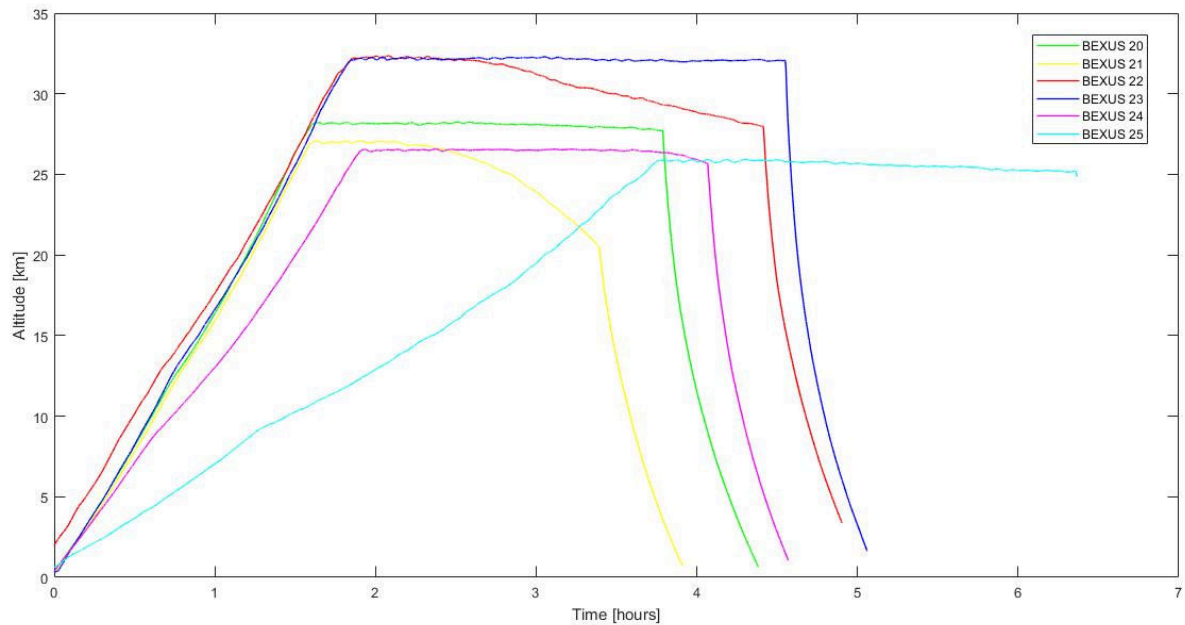


Figure 103: Altitude Over Flight Time for BEXUS Flights 20,21,22,23,24 and 25.

Gondola Dynamics

The velocity of the gondola at each phase can give us information about its dynamics. For example, the data from the BEXUS flight 22 was chosen for analysis in order to get an idea of the velocity values and fluctuations throughout the flight. The obtained diagrams, with some marked points showing the time it takes for the gondola to reach a certain altitude, or the velocity of the gondola at a specific altitude, are shown below.

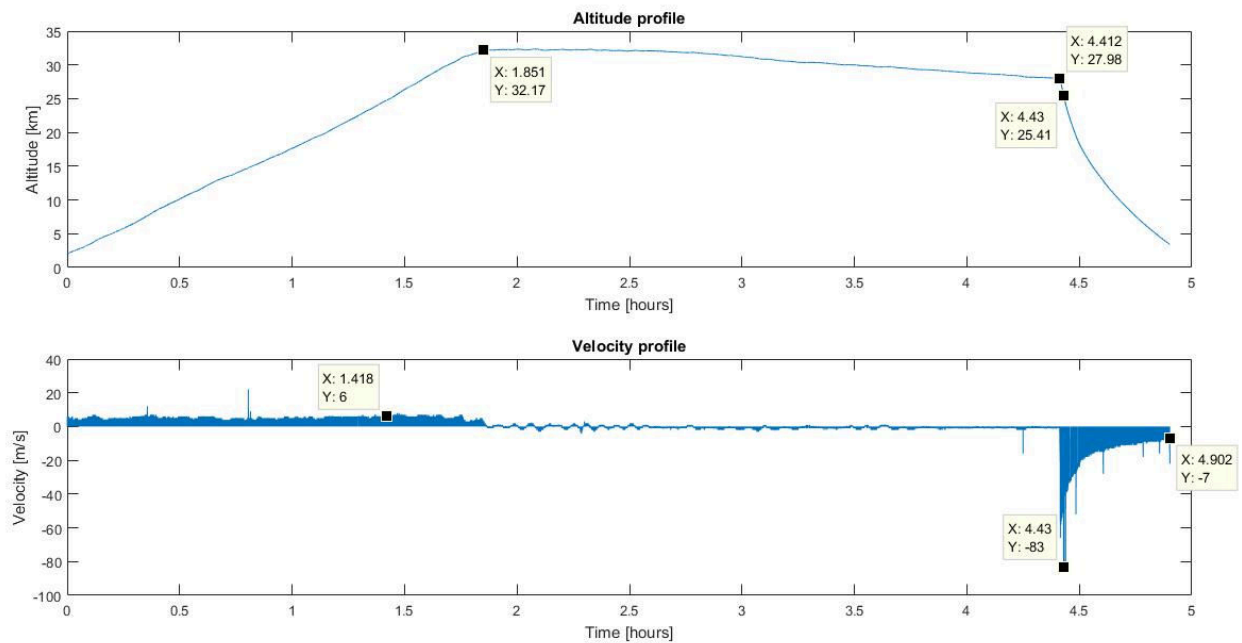


Figure 104: Altitude Profile [Up] and Vertical Velocity Profile [Down] Over the Flight Time During BEXUS 22 Flight.

Figure 105 below, illustrates the velocity changes throughout the different phases. It works like a combination of both graphics from previous Figure 104, however it provides a better representation of the velocity values at each phase. Especially during the Descent Phase, which is the most determinant for the air sampling process.

For each altitude, there are two velocity values, one for the Ascent and one for the Descent Phase. Constant and positive velocities indicate the Ascent Phase. During Ascent Phase the velocity is 6 m/s and almost constant, in agreement with the ascent speed value in the BEXUS manual. A zero velocity value indicates the Float Phase. Then the velocity becomes negative which indicates the Descent Phase. Once again, the velocity value close to the ground is 8 m/s as mentioned in the BEXUS manual[8].

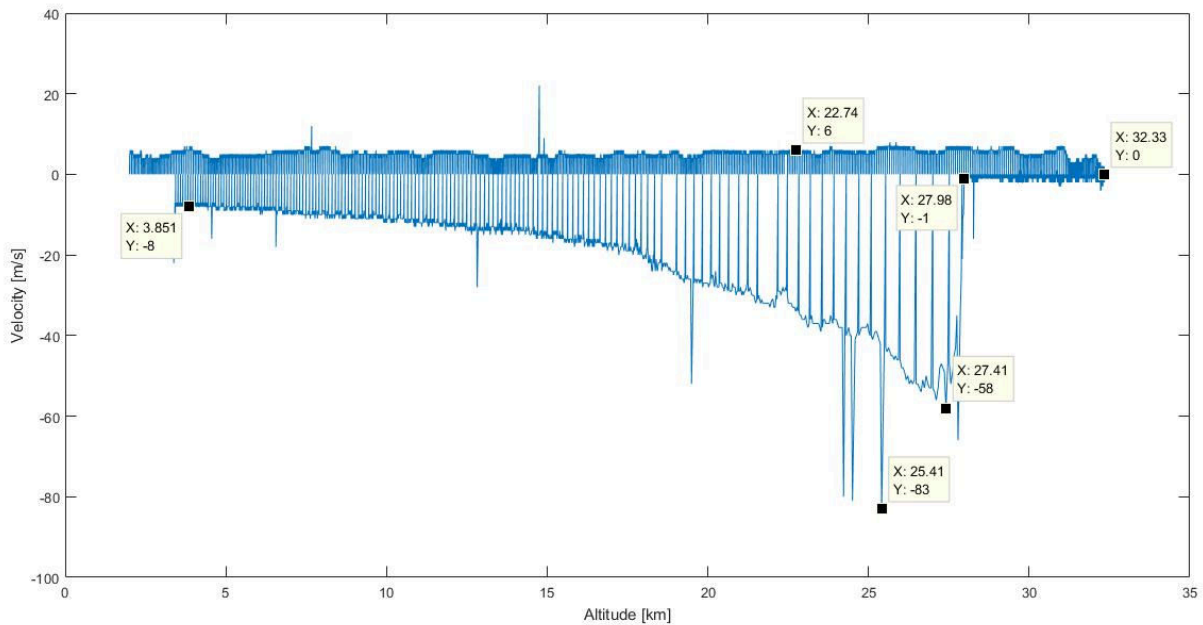


Figure 105: Vertical Velocity of the Gondola Over the Altitude During BEXUS 22 Flight.

Atmospheric Conditions

In order to see how the atmospheric conditions change during a BEXUS flight, the data from the BEXUS flight 22 was chosen for analysis. Figure 106 below shows which kind of information is available for different parameters such as the temperature, the pressure and the air density with altitude.

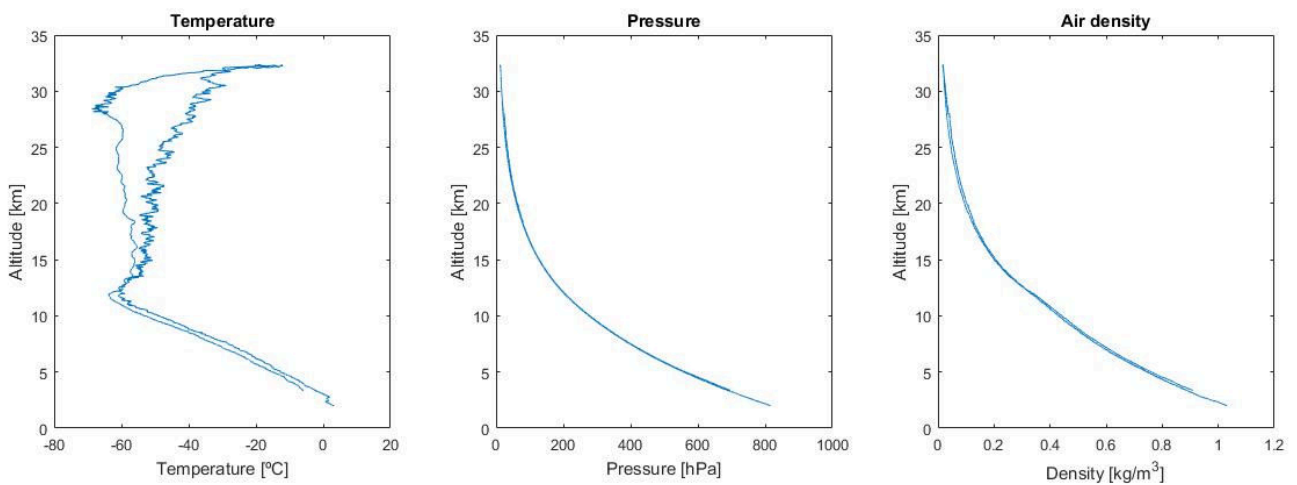


Figure 106: Variations in Temperature, Pressure and Air Density During the Ascent and Descent Phase for BEXUS Flight 22.

H.2.2 Trace Gases Distribution

Atmospheric greenhouse gases are mostly concentrated in the upper troposphere and lower stratosphere. The Arctic region is of significant importance since there is where the maximum concentration of greenhouse gases is found due to meridional circulation (temperature differences) that pushes the gases from the equatorial to higher latitudes. Figures 107 and 108 are showing the concentration over latitude of two of the main greenhouse gases, CO_2 and CH_4 respectively.

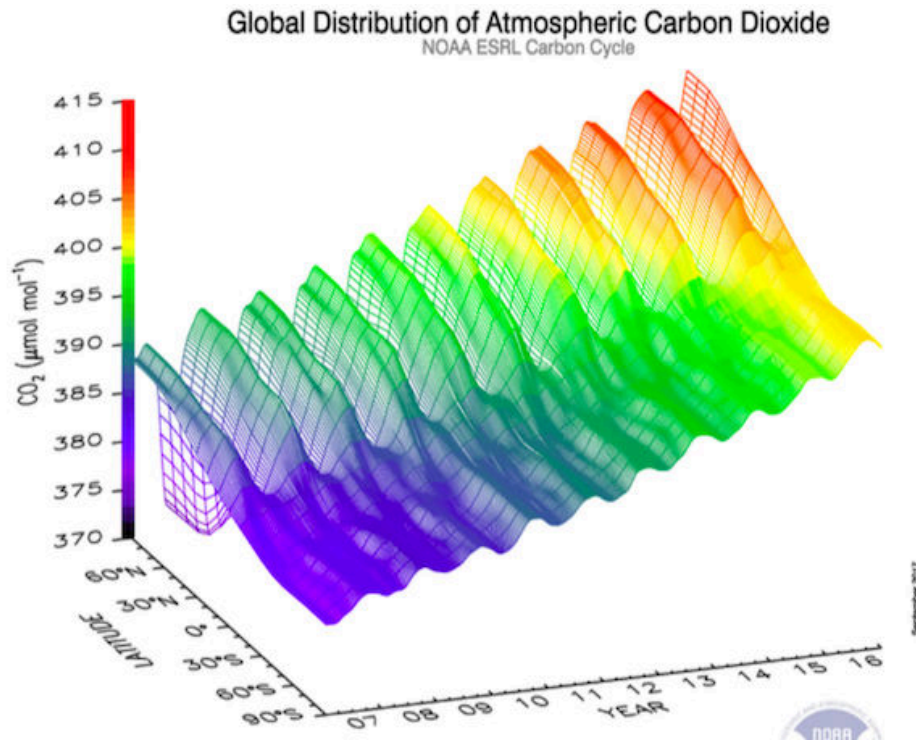


Figure 107: Global Distribution of Atmospheric Carbon Dioxide[16].

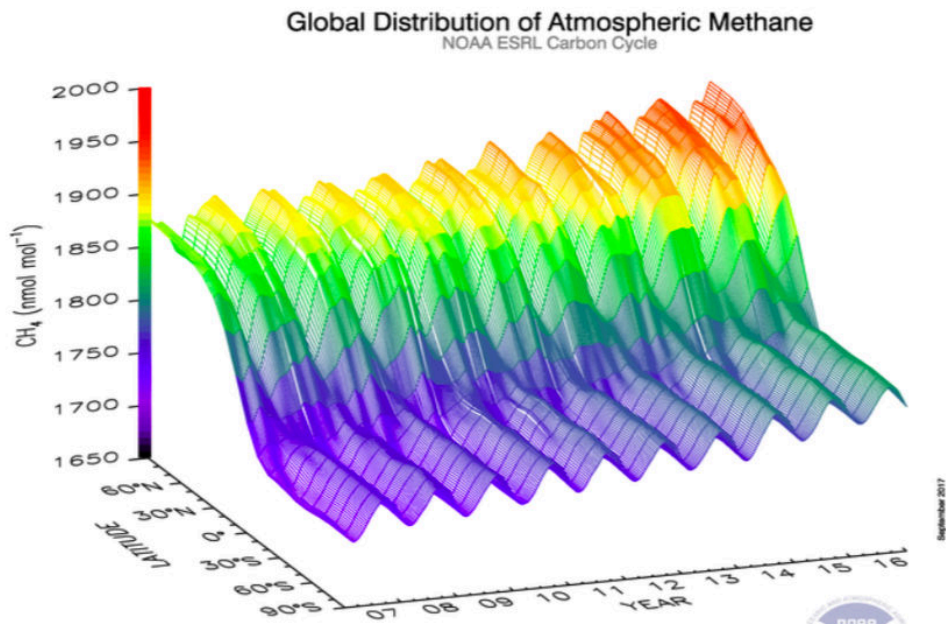


Figure 108: Global Distribution of Atmospheric Methane[16].

The same applies for the vertical distribution of atmospheric greenhouse gases. The favoured altitudes for higher concentrations are the upper troposphere and the lower stratosphere due to gravity waves and the vertical wind, which carry the trace gases at higher altitudes. What is more, CO_2 has longer lifetime in the troposphere and stratosphere, where it has essentially no sources or sinks since it is basically chemically inert in the free troposphere.

Figure 109 shows the global distribution of carbon dioxide in the upper troposphere-stratosphere, at 50-60°N for the time period 2000-2010.

Figure 110 shows the global distribution of the seasonal cycle of the monthly mean CO_2 (in ppmv) in the upper troposphere and the lower stratosphere for the even months of 2010 and the altitude range from 5-45 Km .

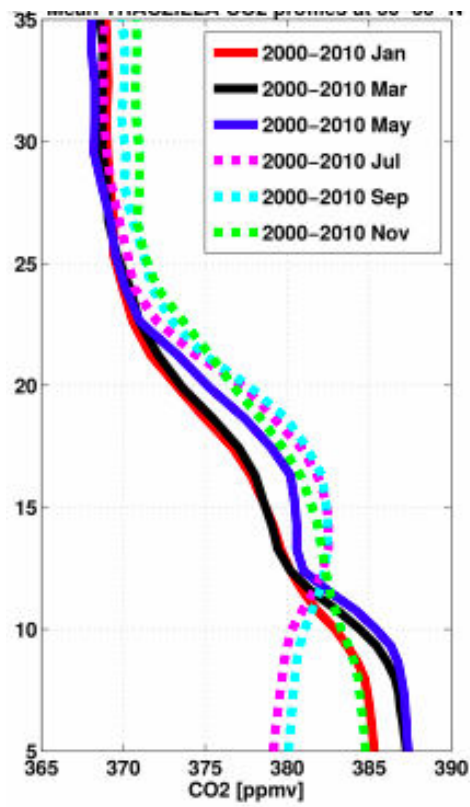


Figure 109: Global Distribution of CO_2 in the Upper Troposphere-Stratosphere[6].

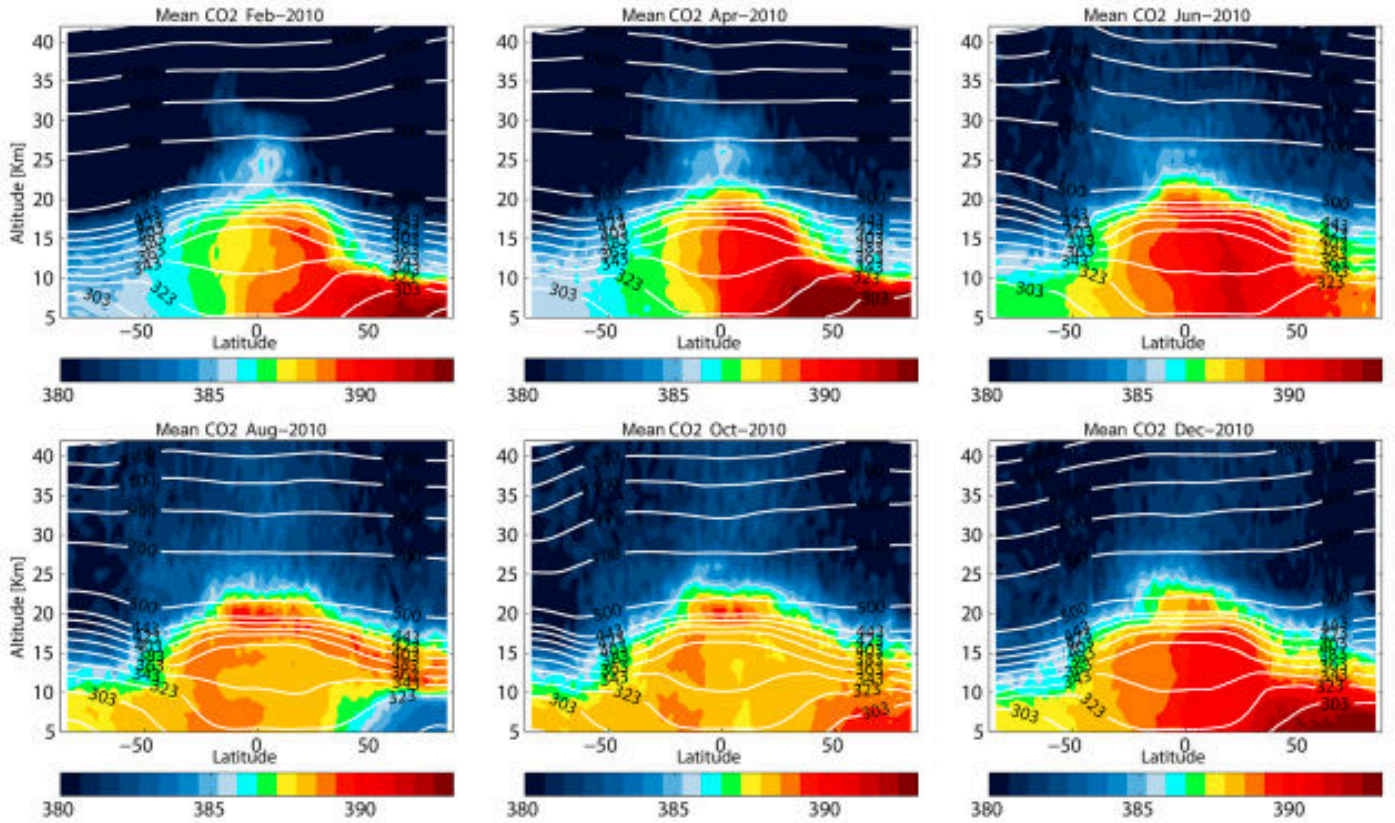


Figure 110: Global Distribution of the Seasonal Cycle of the Monthly Mean CO_2 (in ppm) in the Upper Troposphere and the Lower Stratosphere for the Even Months of 2010[6].

Figures 109, and 110, indicate that the higher CO_2 concentrations are found between 5 and 25 km with peaks around 10 to 15 km (figure 109) and 20 km for October (figure 110).

Figures 111 and 112 focus more on the region near the Arctic Circle. These figures represent vertical profiles distribution of CO , CO_2 and CH_4 extracted from past research papers [4] [7]. The range of altitudes that will be compared is the one between 10 and 25 km. Since Figure 111 vertical axis is in pressure, the equivalent pressures for these altitudes will be from approximately 200 hPa to 20 hPa.

- CH_4 distribution: There is a good agreement between both researches that the concentration around 10 km of altitude is about 1800 ppb and then it starts decreasing gradually with altitude. This decrease seems to be faster above 17 km (70 hPa) which would make this the region of major interest.
- CO_2 distribution: The concentration around 10 km is approximately 390-400 ppm in both researches. The biggest variation in concentration can be found between 10-17 km. The concentration of CO_2 seems to have an increase and then decrease again so this would be the most interesting range to sample.
- CO distribution: Only one research with CO profiles has been presented here so it cannot be compared with other researches. Analysing the only CO profile, it seems that the

largest variation lays on the range 10-15 km, which should be the area of interest.

Based on the vertical distribution profiles obtained from past researches, seems that our experiment should focus on sampling between 10-15 km for CO and CO_2 but above 17 km for CH_4 .

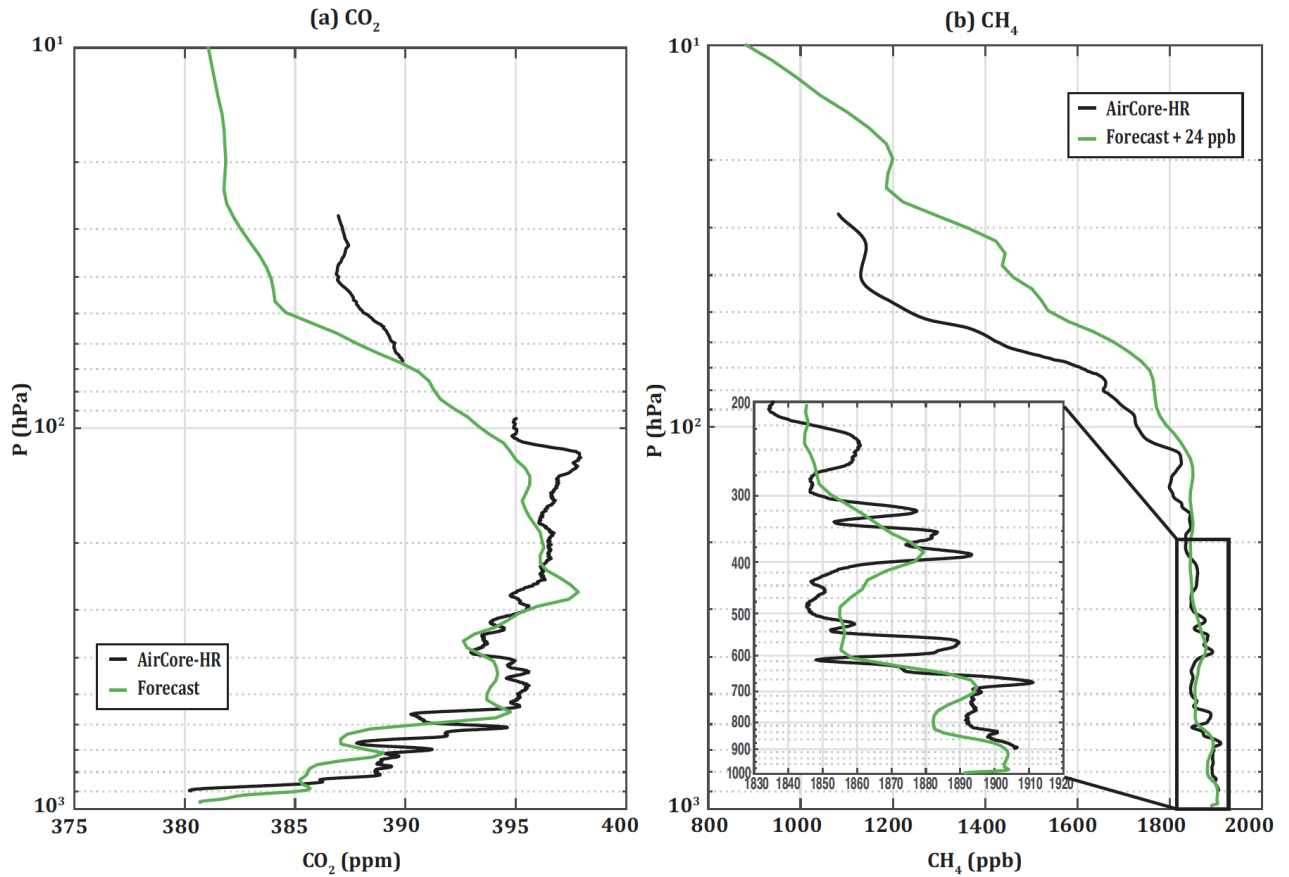


Figure 111: Vertical Profiles in Black for CO_2 and CH_4 . The Green Lines are High Resolution Forecasts [7].

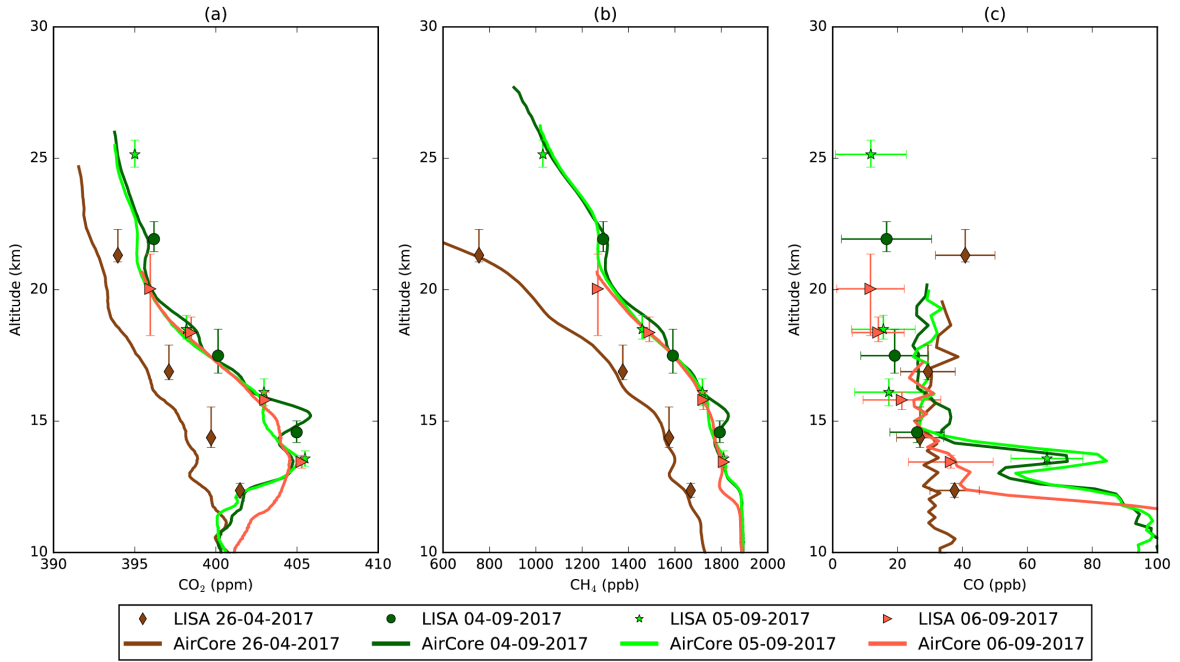


Figure 112: Vertical Profiles Comparison of AirCore and LISA Measurements of CO_2 , CH_4 and CO Mole Fractions[4].

H.3 Sampling Flowrate

H.3.1 Pump Efficiency

For the air sampling process, the micro diaphragm gas pump *850 1.2 KNDC B* from KNF company will be used.

The TUBULAR Team has tested this pump in vacuum conditions in IRF facilities in Kiruna. Table 70 shows the obtained results. It has been proved that the pump is operative down to 20 hPa .

Altitude	Pressure	Datasheet Flowrate	Datasheet Efficiency	Empirical Flowrate	Empirical Efficiency
0 km	1013 hPa	8 L/min	100 %	4.35 L/min	54.4 %
0.5 km	925 hPa	7 L/min	87.5 %	4.26 L/min	63.25 %
1.5 km	850 hPa	6 L/min	75 %	4.16 L/min	52 %
2.3 km	760 hPa	5 L/min	62.5 %	3.88 L/min	48.5 %
3.1 km	680 hPa	4 L/min	50 %	3.61 L/min	45 %
4.6 km	560 hPa	3 L/min	37.5 %	3.11 L/min	38.9 %
6.4 km	450 hPa	2 L/min	25 %	2.61 L/min	32.6 %
8.3 km	320 hPa	1 L/min	12.5 %	2.12 L/min	26.5 %
10.7 km	230 hPa	0 L/min	0 %	1.50 L/min	18.8 %
12 km	194 hPa	0 L/min	0 %	1.22 L/min	15.3 %
17 km	88 hPa	0 L/min	0 %	0.47 L/min	5.9 %
20 km	55.29 hPa	0 L/min	0 %	0.27 L/min	3.4 %
24 km	30 hPa	0 L/min	0 %	0.13 L/min	1.6 %
30 km	11.97 hPa	0 L/min	0 %	0.07 L/min	0.9 %

Table 70: Pump Flowrate/Efficiency According to the Datasheet and Tests.

H.4 Discussion of the Results

H.4.1 Computational Methods vs. Flight Measurements

Atmospheric Model

In this section, the data from the past BEXUS flights is compared with the 1976 US Standard Atmosphere, for validation reasons. Figure 113 compares the changes in pressure over altitude for the BEXUS flights with the atmospheric model. It can be seen that the flights data-sets are in good agreement with the atmospheric model.

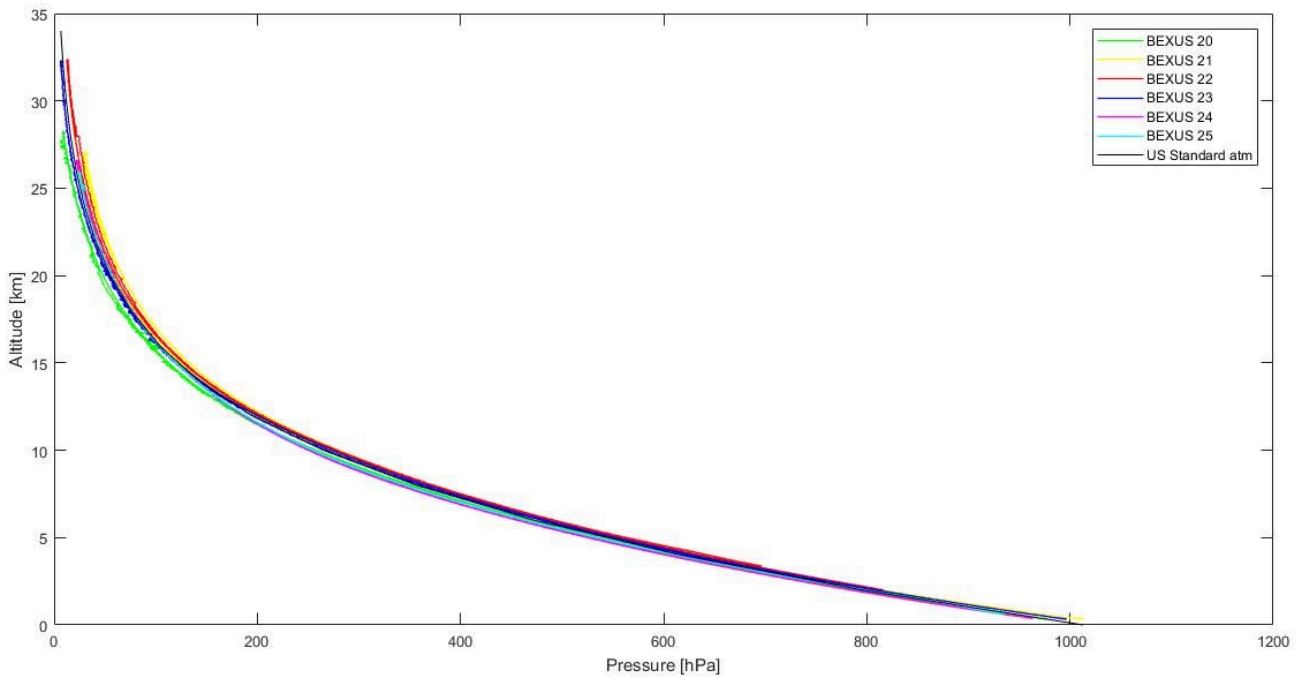


Figure 113: Comparative of Pressure Variation Over the Altitude During Different BEXUS Flights with the US Standard Atmosphere (1976).

Figure 114 below shows the changes in temperature over altitude, for all the BEXUS flights with the atmospheric model. It can be seen that there is a quite large deviation of the temperature above 20 km of altitude between the BEXUS flights and the US Standard Atmosphere 1976 model. This is not arbitrary since it appears in all flights. But it is not surprising either, because most of the atmospheric models fail to precisely predict the temperatures at higher altitudes.

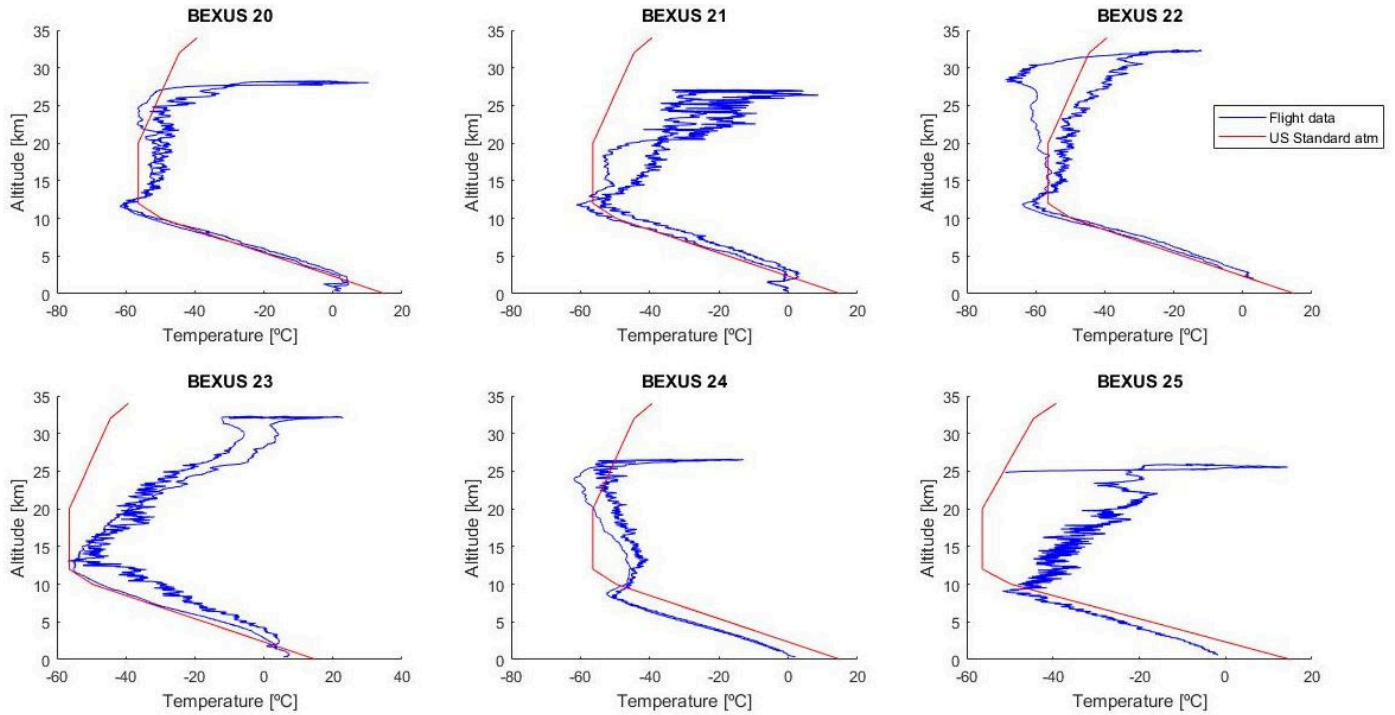


Figure 114: Comparative of Temperature Variation Over the Altitude During Different BEXUS Flights with the US Standard Atmosphere (1976).

Descent Curve

Again, in this section, the trajectories of past BEXUS flights, were compared with the mathematical model for validation reasons as shown in Figure 115. Overall, BEXUS flights 20, 23 and 24 are in good agreement with the mathematical model. Some deviations exist between the mathematical model and the BEXUS flights 21 and 22 mostly in the last 5km of the flight.

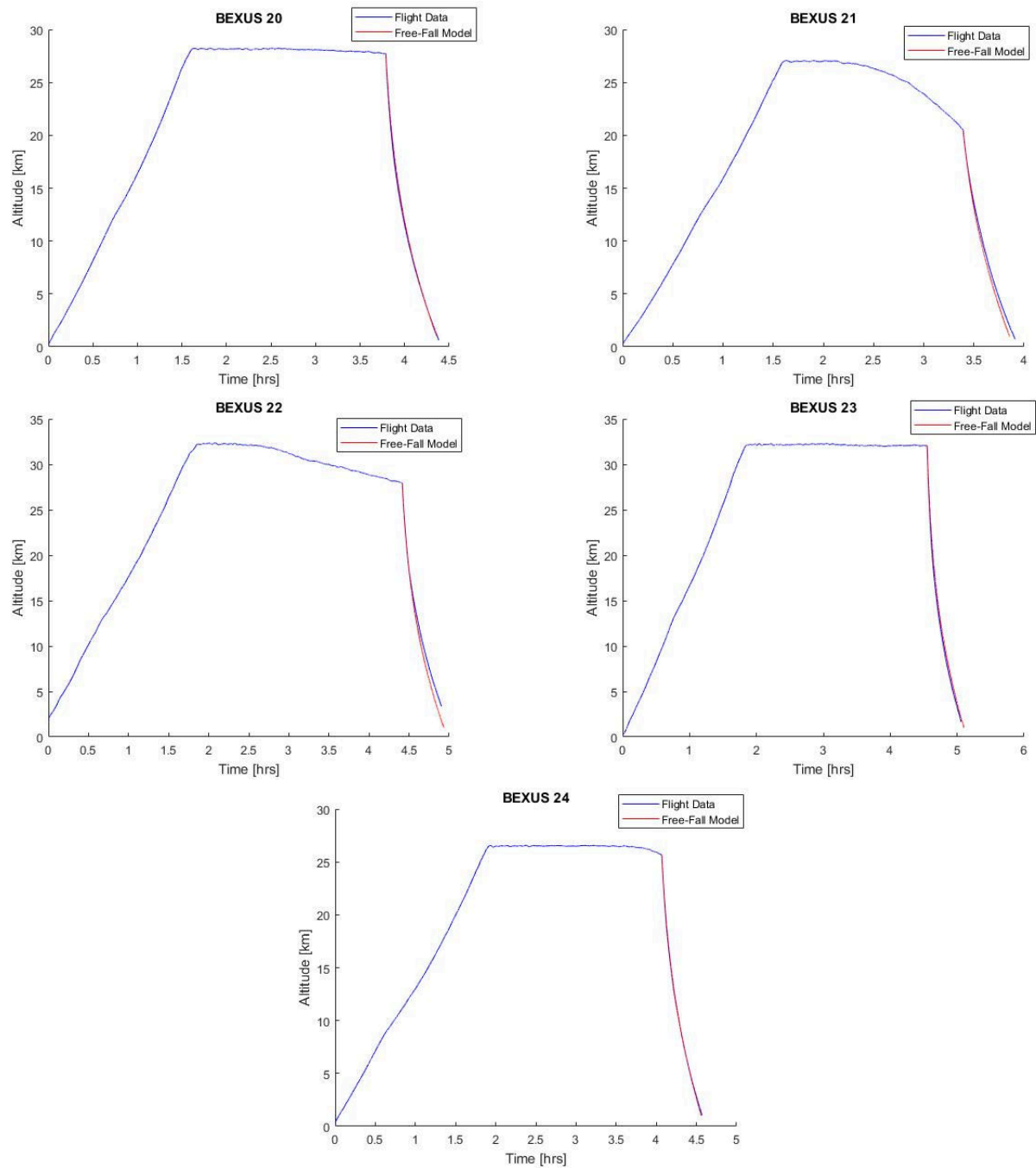


Figure 115: Comparative of the Altitude Over Time During the BEXUS Flights 20, 21, 22, 23, 24 with the Mathematical Model.

Velocity Profile

Here, the mathematical model was compared with the velocity profiles during the flights. It can be seen that the mathematical model in general follows the velocity profile with some minor deviations during Descent Phase, which means that the estimation is quite reliable.

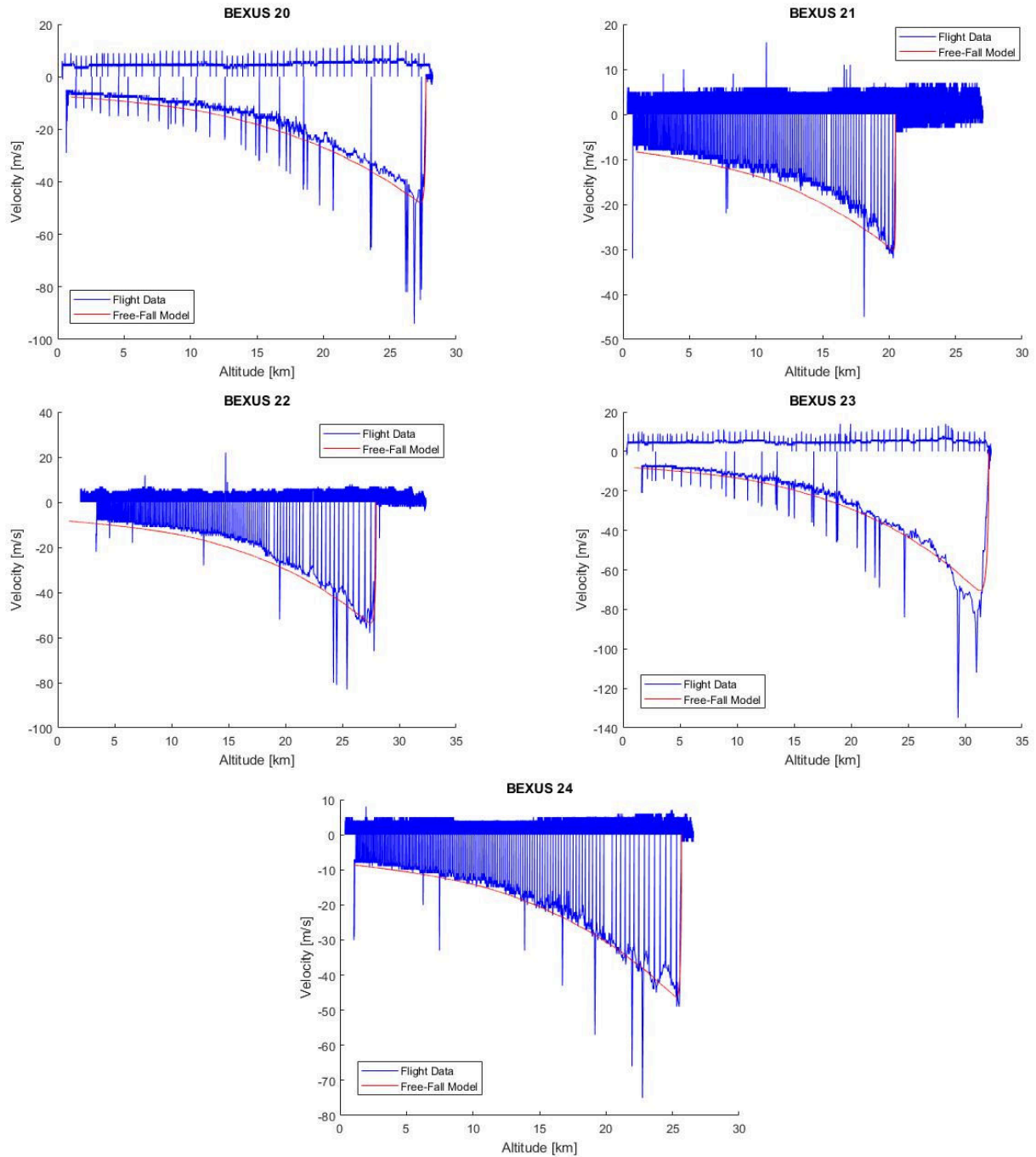


Figure 116: Comparative of the Velocity Over Altitude During the BEXUS Flights 20, 21, 22, 23, 24 with the Mathematical Model.

H.4.2 Mass Effects in the Descent Curve

Figure 117, shows how the descent time changes with different gondola mass values, after the cut-off phase. The heavier the payload, the sooner it will land. For example, if the gondola weights $250kg$, it will land in approximately 25 minutes after the cutoff, while it would take approximately 40 minutes to land if it weights $100kg$.

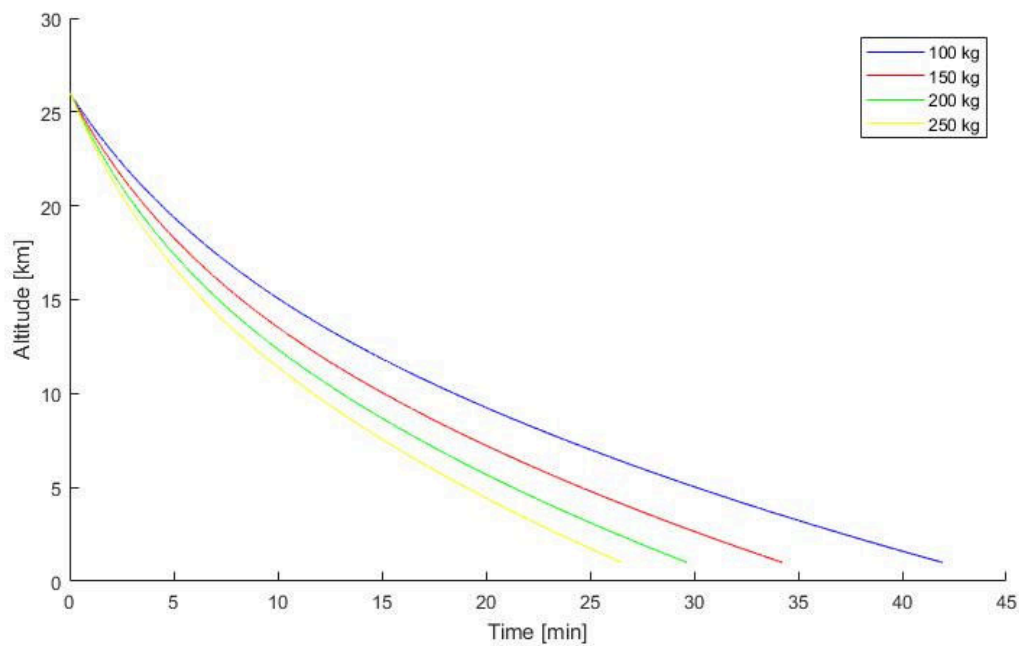


Figure 117: Mass Effects.

H.4.3 Discrete Sampling Volumes

Figure 118 supports the TUBULAR Team's decision to use a pump if sampling at high altitudes is meant, even though there is a single point failure risk. At $21km$ of altitude, the minimum amount of air that would be needed to be sampled, in order to ensure that there is enough left for analysis at ground, would be $2.4L$. Considering the low pressure at this high altitude, and the time it would be needed to fill the bag, it would be impossible to fulfill the experiment's objectives without using a pump. Moreover, without a pump, sampling at altitudes higher than $22km$, and also during Ascent Phase, would be impossible.

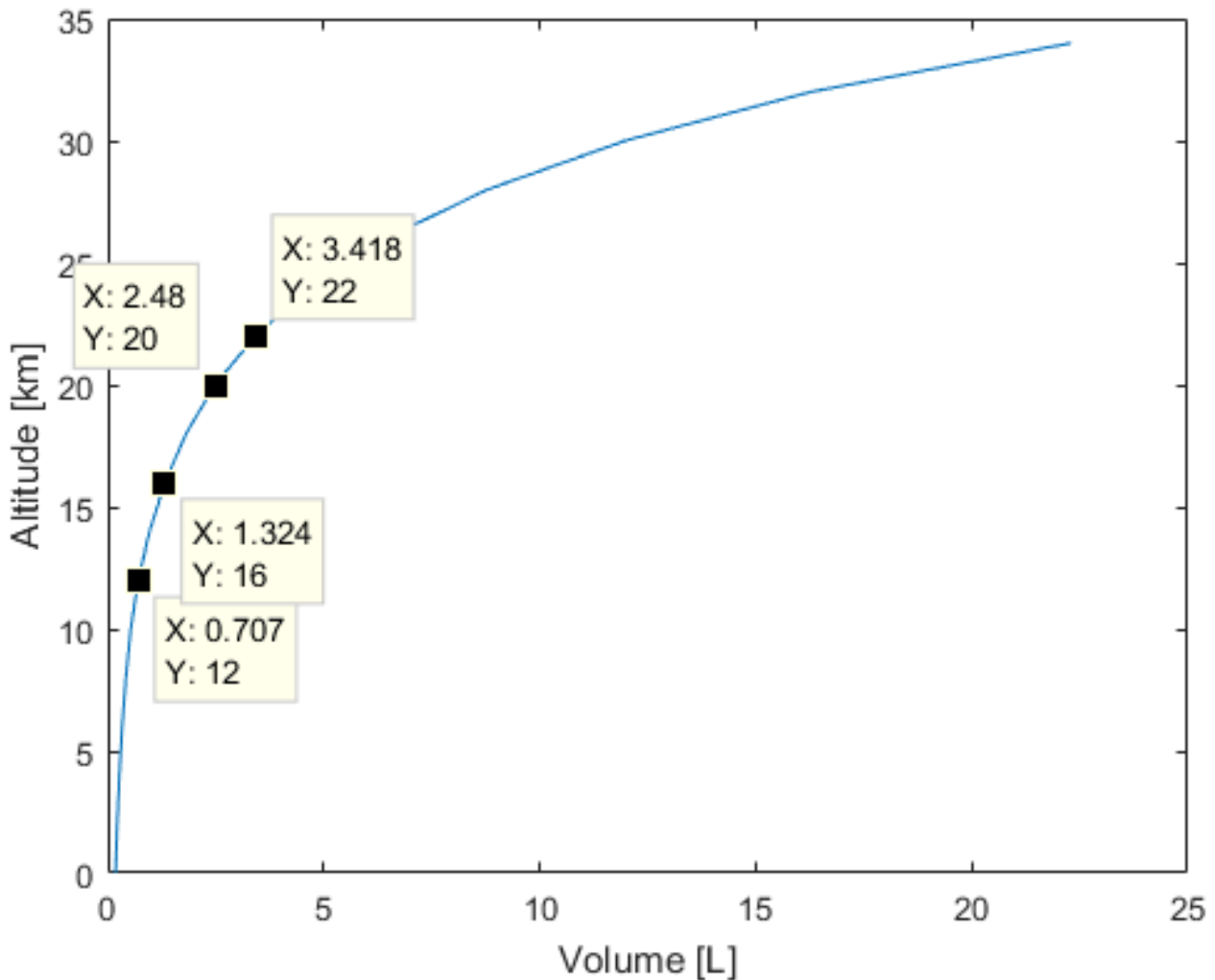
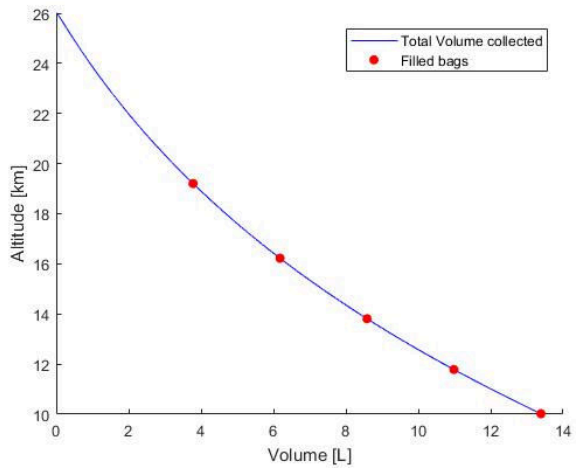


Figure 118: Minimum Sampling Volume at Each Altitude to Obtain Enough Air to Perform a Proper Analysis (180 mL at Sea Level).

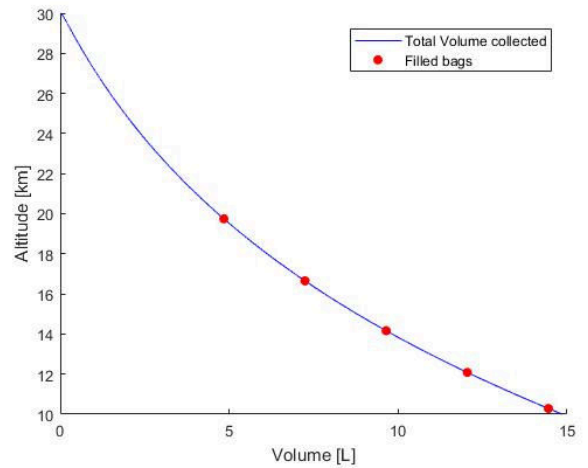
H.4.4 Limitations of the Bag Sampling Method

Roof Altitude Effect

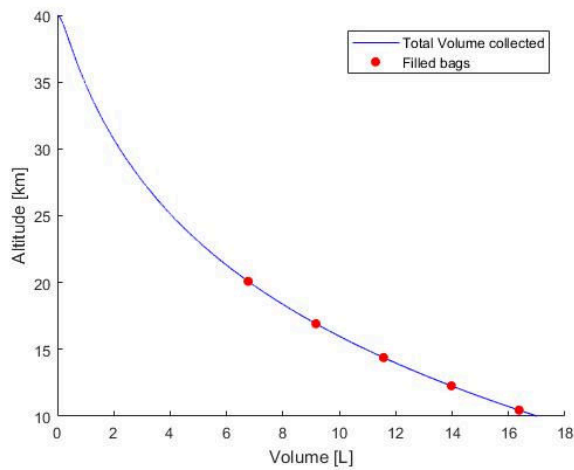
For a hypothetical study case, an ideal and continuous flow rate was used ($1L/min$). The obtained diagrams below, show that even if the sampling starts at $26km$, or at $30km$, or at $40km$, the number of filled bags would still be the same. This happens, due to the low pressure conditions at such altitudes which not allow a faster filling of a bag, and specially the low air density which forces to sample much more volume of air. Of course, the number of bags that can be filled, depends on the pump's efficiency at high altitudes. So, the altitude of the gondola's cut-off over about $26km$ would not affect the experiment's outcome.



(a) Starting of Sampling at 26 *km*.



(b) Starting of Sampling at 30 *km*.



(c) Starting of Sampling at 40 *km*.

Figure 119: Bag's Sampling System Limitations.

One Single Pump

Since the experiment uses a single pump, it is not possible to sample more than one bags at the same time. For the above hypothetical case, the maximum number of filled bags was five, considering continuous sampling. However, this is not the case when it comes to real life. Before sampling a bag, the system has to be flushed. Then, the sampling of a bag begins. After filling one bag, the system has to be flushed again before starting sampling a second bag. In that case, filling five bags, according to the hypothetical scenario, would be practically impossible.

H.5 Conclusions

H.5.1 Sampling Strategy

After testing the pump at low pressure environment, an overall idea about the performance of the pump at high altitudes is now known and an approximation of the sampling strategy is possible. The total weight of the BEXUS 26 gondola is approximated to be 266.55 kg, and the balloon is expected to reach 25.8 km altitude, following almost the trajectory of the BEXUS 24 flight as shown in figure 115. This serves the objectives of the TUBULAR experiment since, as indicated in Section H.2.2 the altitudes with higher differences in trace gases concentrations, are between 10 and 25 km. These are the altitudes where the sampling will be done. Sampling six bags in total, is enough to fulfil the objectives of the experiment and it is also feasible. Two bags will be sampled during Ascent Phase and four during Descent Phase. The ascent speed of the gondola, as shown in Figure 104, is estimated to be 5 m/s. A velocity of this rate, makes sampling of two bags possible while achieving a good resolution. It is important to mention here that the pressure inside the two bags that will be sampled during Ascent Phase shall not exceed 140 hPa since their volume will increase with decreasing pressure and they could burst. On the other hand, during Descent Phase the four remaining bags shall be filled with the full 3 L. This is because their volume will decrease with increasing pressure and it has to be made sure that there will be enough sample left for analysis.

The sampling of the first bag will start at 18 km of altitude. The minimum sampling time is estimated to be 29s with an achieved resolution of 143m. The second bag will be sampled at 21 km of altitude, and it will take 43 s to fill the minimum desired volume of air, with a resolution of 214 m. Before sampling, flushing of the AAC system for one minute is taken into account. During that, the gondola will cover a distance of 300 m.

During Descent Phase and considering a descent speed of 8 m/s, the sampling of the third bag will start from 17.5 km. The minimum sampling time is estimated to be 27 sec with a resolution of 216.5 m. The fourth bag will be sampled at 16 km for at least 20 s and resolution of 156 m. The fifth bag will be sampled at 14 km for 14.3 s minimum and resolution of 115 m. The sample of the last bag will start at 12 km for 9 s minimum sampling time and 71 m resolution. Again, one minute of flushing is taken into account, in between the sampling of each bag.

The flow rates of the pump, at each sampling altitude were taken from Table 55.

H.5.2 Discussion of the Results

Overall, the mathematical model is in good agreement with the data from the past BEXUS flights as well as, with the atmospheric model used for the Arctic region. Making this document, helped the TUBULAR Team to cross-check some theoretical values, important for the layout and the planning of the experiment. Tables 68 and 69 show that the estimated data before each flight are pretty close with the real data obtained by the flights which helped the TUBULAR Team to define the experiment's parameters with higher accuracy. In order to make a sampling plan, it is important to know the duration time of each phase. Figure 103, shows the trajectories of the different BEXUS flights, giving the TUBULAR Team a general

idea of what the trajectory of the flight can look like and how the duration of each phase changes regarding the maximum altitude that the gondola reaches.

The velocity profile, Figure 105, is of high importance since the velocity during Ascent and Descent Phase, will determine the resolution of the samples. In general, the velocity values are in agreement with the BEXUS manual, with an ascent speed of 5 m/s and a descent speed, fluctuating after cutoff, before stabilizing at 8 m/s at the last kilometers of the flight. Another important thing that has to be mentioned here, is the TUBULAR Team's decision to sample during Ascent Phase too and not only during Descent Phase. As seen in figure 105 the gondola is turbulent after the cutoff with velocities up to 83 m/s, and needs more or less 6 km before stabilizing its velocity as figure 104 indicates. Hence, the altitudes that the gondola will be turbulent, will be covered by sampling during Ascent Phase. This will not affect the comparison with the CAC that will be sampled during Descent Phase only, since the horizontal displacement of the gondola is much smaller than the vertical.

Atmospheric conditions play a crucial role for the TUBULAR experiment. The TUBULAR Team should know, the different pressures at each altitude, since the pressure is the parameter that will trigger the sampling of the bags. What is more, the pressure will determine the performance of the pump and it is crucial to know under what pressures the pump needs to be tested depending on the sample altitude. The temperature is of high importance too and the trickier to predict especially at high altitudes. The TUBULAR Team should be able to keep the temperature of the pump within its working temperature range in order to assure that the pump will start working. To do so, the air temperature must be known at each altitude which will help the TUBULAR Team to come up with a good thermal plan.

The sampling altitude range will not be chosen randomly. The idea is to find the altitude range, where the trace gases show the bigger differences in concentration. In Section H.2.2, were presented some theoretical trace gases concentration values as well as, some results from past research papers. According to them, the more interesting area to sample is between 10 and 25 km of altitude. The TUBULAR Team, plans to sample between 17 and 22 km during Ascent Phase and 17 to 10 km during Descent Phase.

Additionally, the sampling software revealed some limitations of the sampling system and also which parameters should be taken into account for the experiment's layout and which not. The weight of the gondola, will affect the maximum altitude that the balloon will reach, and the time needed for the gondola to land, but it doesn't contribute to the decision of how many bags will be used.

The decision of the TUBULAR Team to use a pump was questioned at the beginning, as a single point failure risk. However, this decision is justified by the need of sampling during Ascent Phase, otherwise the sampling would not be possible. Figure 118, supports the use of a pump because without a pump, sampling at 22 km of altitude, would be impossible considering the low pressure and the time it would take to fill a bag.

Note that even with the pump, some limitations still exist. The sampling of the bags cannot be continuous since the system has to be flushed before sampling a bag. Furthermore, the flow rate of the pump will be lower at high altitudes than it is on the ground, due to pressure differences. Figure 119 points out that even with an ideal flow rate of 1 L/min and sampling continuously, it is not possible to sample more than five bags, because it takes a lot of time to sample a bag at high altitude atmospheric conditions. Additionally, it makes clear why

the maximum altitude that the gondola will reach, does not affect the experiment's outcome. As the gondola ascends, the pressure gets lower and takes more time to sample a bag. So, sampling more bags would not be possible even if the balloon reaches a higher altitude. The same applies for the Descent Phase and the cutoff altitude.

Concluding, whilst at the beginning, the idea was to sample a total of sixteen bags in order to have more samples to compare with the continuous vertical profile obtained by the CAC, this document justifies that this is not feasible. Taking into account all the different parameters, it made clear which of them are important and which are not. Parameters like the gondola's velocity, the pressure at different altitudes, and the pump's flow rate, will determine the outcome of the TUBULAR experiment, the number of the bags that will be used, as well as the sampling altitudes. Parameters like the gondola's weight or the maximum altitude that the balloon will reach, does not affect the experiment's outcome and have a secondary role.

Appendix I Experiment Thermal Analysis

I.1 Component Temperature Ranges

Table 71, below covers the thermal ranges of all components to be included in the experiment's flight stage as listed in Section 4.3:

ID	Components	Operating (°C)		Survivable (°C)		Expected (°C)	
		Min.	Max.	Min.	Max.	Min.	Max.
E1	Arduino Due	-40	85	-60	150	-15.7	54.0
E2	Ethernet Shield	-40	85	-65	150	-15.7	54.0
E3	Miniature diaphragm air pump	5	40	-10	40	10	34.9
E4	Pressure Sensor	-40	85	-40	125	-15.7	54.0
E5	Sampling Valve (inlet and outlet 1/8" female)	-20	68	-20 ¹³	68 ¹³	-15	20
E6	Airflow sensor AWM43300V	-20	70	-20 ¹³	70 ¹³	-8.8	34.9
E7	Heater (12.7 × 50.8mm)	-200	200	-200 ¹³	200 ¹³	-20	36
E9	Temperature Sensor	-55	125	-65	150	-19.7	43
E10	DCDC 24 V	-40	85	-55	125	-15.7	54.0
E12	Micro SD	-25	85	-200 ¹³	200 ¹³	-15.7	54.0
E13	Logic CAT5E	-55	60	-55 ¹³	60 ¹³	-34	15
E16	MOSFET for current control	-55	175	-55	175	-15.7	54.0
E17	Diodes for DCDC converters	-65	175	-65 ¹³	175 ¹³	-15.7	54.0
E18	3.3V LED	-40	85	-40 ¹³	85 ¹³	-15.7	54.0
E19	15-pin D-SUB Female connector with pins	-55	120	-200 ¹³	200 ¹³	-15.7	54.0
E20	9-pin D-SUB Female connector with pins	-55	120	-200 ¹³	200 ¹³	-15.7	54.0
E21	9-pin D-SUB Female connector with soldering cups	-55	105	-55 ¹³	105 ¹³	-15.7	54.0
E22	9-pin D-SUB Male connector with soldering cups	-55	105	-55 ¹³	105 ¹³	-15.7	54.0
E23	15-pin D-SUB Male connector with soldering cups	-55	105	-55 ¹³	105 ¹³	-15.7	54.0

¹³If survivable temperatures were not given, operating temperatures were used as survivable limits.

E24	9-pin D-SUB back- ing	-40	120	-40 ¹³	120	-15.7	54.0
E25	15-pin D-SUB back- ing	-40	120	-40 ¹³	120	-15.7	54.0
E28	3.3 Zener diode	-65	175	-65 ¹³	175 ¹³	-15.7	54.0
E29	Male connector on PCB	-40	85	-40 ¹³	85	-15.7	54.0
E30	Female connector from wall	-40	85	-40 ¹³	85	-50.7	15
E31	Grounding contact	-55	125	-55 ¹³	125 ¹³	-50.7	15
E32	Logic CAT5 E-link for inside box	-55	60	-55 ¹³	60 ¹³	-34	15
E33	Signal Wires	-60	200	-60 ¹³	200 ¹³	-34	15
E34	Flushing valve (inlet and outlet 1/8" fe- male)	-20	68	-20 ¹³	68	-7.4	68
E35	Valves manifold (outlet 1/8" fe- male)	-10	50	-10 ¹³	50 ¹³	3	18
E36	Power wire black	-60	200	-60 ¹³	200 ¹³	-34	15
E48	Power wire red	-60	200	-60 ¹³	200 ¹³	-34	15
E50	6-pin male	-55	105	-55 ¹³	105 ¹³	-8.8	24.0
E51	8-pin male single row header	-40	105	-40 ¹³	105 ¹³	-8.8	24.0
E52	10-pin male single row header	-55	105	-55 ¹³	105 ¹³	-8.8	24.0
E53	36-pin male double row header	-40	105	-40	125	-8.8	24.0
E54	12 V DC/DC con- verter	-40	85	-55	125	-15.7	54.0
E55	50 kΩ Potentiome- ter	-55	125	-55 ¹³	125 ¹³	-15.7	54.0
E56	Static pressure sen- sor	-40	120	-40 ¹³	120 ¹³	-8.8	34.9
E57	Connector for static pressure sensor	-25	80	-25 ¹³	80 ¹³	-8.8	34.9
E58	PCB	-50	110	-50 ¹³	110 ¹³	-15.7	54.0
E59	Pressure Sensor PCB	-50	110	-50 ¹³	110 ¹³	-50	39

Table 71: Table of Component Temperature Ranges.

I.2 Thermal equations

I.2.1 Variables and Tables

Variable	Description	Unit	Value
α_{Al}	Absorption of aluminum	-	0.3
S	Solar constant	$\frac{W}{m^2}$	1362
A_{Sun}	Area affected by the sun	m^2	0.28
Albedo	Albedo coefficient	-	0.15
A_{Albedo}	Area affected by the albedo	m^2	0.65
ε_{Earth}	Emissivity of Earth	-	0.95
A_{IR}	Area affected by the IR flux	m^2	0.65
IR_{25km}	Earth IR flux at 25 km	$\frac{W}{m^2}$	220
P	Dissipated power from electronics	W	varies
h	Convection heat transfer constant	$\frac{W}{m^2 \cdot K}$	18
K	Scaling factor for convection	-	varies
$A_{Convection}$	Area affected by the convection	m^2	1.3
σ	Stefan-Boltzmann constant	$\frac{W}{m^2 \cdot K^4}$	$5.67051 \cdot 10^{-8}$
$A_{Radiation}$	Radiating area	m^2	1.3
ε_{Al}	Emissivity of aluminum	-	0.09
T_{Out}	Temperature wall outside	K	varies
T_{Inside}	average uniform temperature inside	K	varies
$T_{Ambient}$	Ambient temperature outside	K	varies
T_{Ground}	Temperature of the ground	K	273
k_{Al}	Thermal conductivity of aluminum	$\frac{W}{m \cdot K}$	205
k_{PS}	Thermal conductivity of polystyrene foam	$\frac{W}{m \cdot K}$	0.03
L_{Al}	Thickness of aluminum sheeting	m	0.0005
L_{PS}	Thickness of polystyrene foam	m	varies
P_{Ground}	Pressure at ground	Pa	$101.33 \cdot 10^3$
P_{25km}	Pressure at 25km	Pa	$2.8 \cdot 10^3$

Table 72: Variables Used in Thermal Calculation.

Wall part	Thickness (m)
Aluminum sheet	0.0005
AAC (Styrofoam)	
Vertical	0.02
Horizontal	0.02
Top/Bottom	0.03
CAC (Styrofoam)	
Horizontal towards AAC	0.02
All other walls	0.05

Table 73: The Different Wall Thicknesses Used for AAC and CAC.

I.3 Thermal calculations in MATLAB

For the MATLAB calculations a few assumptions were made, they are as follows.

- Taking the average of MATLAB calculations for calculations with or without sun.
- Calculate the average temperature on the outside wall of the experiment.
- Assuming the inner temperature at the bags section is uniform.
- The pipes letting cold air in have not been taken into account in MATLAB.
- Assume no interference between the two experiment boxes.
- All conduction is uniform from the inside.
- Assume steady flow through the walls from conduction.
- Assume radiation and convection from/on 6 walls not 5.

I.3.1 Solar flux and Albedo

The albedo is the reflected solar flux from earth so it can be put into the same equation as the solar flux. It is assumed that the sun hit two sides of the experiment at a 45° angle at all time over 10 km. In the mid of October at the time for launch the sun will hit the experiment with a maximum inclination of 15° from the horizon.

$$Q_{Sun+Albedo} = \alpha_{Al} \cdot S \cdot \cos(15) \cdot (A_{Sun} \cdot \cos(45) + Albedo \cdot A_{Albedo})$$

I.3.2 Conduction

For calculating the outer walls temperature, the assumption of steady flow through walls is used.

$$Q_{Conduction} = [\text{Steady flow through wall}] = \text{Dissipated power} = P$$

I.3.3 Earth IR flux

The earth IR flux is the flux that comes from earth as a black body radiating. It is calculated from finding the IR flux at the ground then scale it to the altitude the experiment will fly at. The following equations were found from [9].

$$\begin{aligned} IR_{Ground} &= \varepsilon_{earth} \cdot \sigma \cdot T_{ground}^4 \\ \tau_{atmIR} &= 1.716 - 0.5 \cdot \left[e^{-0.65 \frac{P_{25km}}{P_{ground}}} + e^{-0.95 \frac{P_{25km}}{P_{ground}}} \right] \\ IR_{25km} &= \tau_{atmIR} \cdot IR_{Ground} \end{aligned}$$

After the IR has been calculated for the floating altitude it is put into the following equation.

$$Q_{IR} = \varepsilon_{earth} \cdot A_{IR} \cdot IR_{25km}$$

I.3.4 Radiation

It is assumed that the experiment will experience radiation from all 6 sides. In reality it will experience radiation from 5 sides because the CAC box will be in contact with one of the AAC box's sides. It was decided to leave it at 6 for the calculations in order to compensate for having no holes to let cold air in to the pump.

$$Q_{Radiation} = \sigma \cdot \varepsilon_{Al} \cdot A_{Radiation} \cdot (T_{Out}^4 - T_{Ambient}^4)$$

I.3.5 Convection

At an altitude of 25 km there is far lower air density than at sea level. Therefore, it gives that a scaling factor K has to be taken into account when calculating the convection and K can be seen in Table 74 for different altitudes.

$$Q_{Convection} = h \cdot K \cdot A_{Convection} \cdot (T_{Out} - T_{Ambient})$$

The equation for approximating the heat transfer coefficient for air is outlined as:

$$h = 10.45 - v + 10 \cdot \sqrt{v}$$

Where v is the velocity of the fluid medium.

As the balloon is expected to rise at approximately $5m/s$ for the duration of the Ascent Phase, the starting value for the convective heat transfer coefficient h is expected to be 27.811, assuming negligible wind currents perpendicular to the direction of ascent.

The equations used to obtain the value of K are listed below:

$$F(T_{sea}, T_{alt}) = \left(\frac{k_{alt}}{k_{sea}}\right)^{1-n} \times \left[\left(\frac{\beta_{alt}}{\beta_{sea}}\right) \times \left(\frac{\mu_{sea}}{\mu_{alt}}\right) \times \left(\frac{c_{p-alt}}{c_{p-sea}}\right) \times \left(\frac{\rho(T_{alt})}{\rho(T_{sea})}\right)^2\right]^n$$

Where:

- n is an exponent value dependent on the turbulence of the fluid medium ($\frac{1}{4}$ for laminar flow and $\frac{1}{3}$ for turbulent flow)
- k is the thermal conductivity of the air
- β is the thermal expansion coefficient for air
- μ is the dynamic viscosity of the air
- c_p is the specific heat capacity of the air at constant pressure
- $\rho(T)$ is the density of the air as a function of only temperature difference (i.e. for constant pressure)
- "sea" denotes the current variable is represented by its value found at sea level
- "alt" denotes the current variable is represented by its value found at a specified altitude

The values for F from this equation were then applied to its respective position in the following equation to determine the ratio between the convective heat transfer coefficient h at sea level (assumed to have negligible differences for Esrange ground level) and the same coefficient at a specified altitude:

$$K = \left(\frac{\rho(P_{alt})}{\rho(P_{sea})} \right)^{2n} \times \left(\frac{\Delta T_{air}}{\Delta T_{sea}} \right)^n \times F(T_{sea}, T_{alt})$$

Where:

- $\rho(T)$ is the density of the air as a function of only temperature difference (i.e. for constant pressure)
- δT is the difference between the temperature of the ambient air and the surface in question

Table 74 combines the previously listed convection and radiation formulae integrated into the MATLAB scripts to determine the convective and radiative heat loss in the worst case for (highest) power dissipation during each stage of the experiment. Additional information on the thermodynamics of the atmosphere was obtained from *Engineering Toolbox* [21]

Altitude	Case	T_{amb}	K	h_{alt}	T_{out}	Q_{conv}	Q_{rad}
Hangar (Preparations)	Cold	283	1	10.45	20.3	139.409	6.516
	Expected	288	1	10.45	25.2	139.081	6.844
	Warm	293	1	10.45	30.2	138.743	7.182
Ground (Stationary)	Cold	263	1	18	-0.8	215.705	4.690
	Expected	273	1	18	9.2	215.171	5.222
	Warm	283	1	18	19.2	214.600	5.790
Ground (Launched)	Cold	263	1	28.945	-4.2	217.528	2.884
	Expected	273	1	28.945	5.8	217.195	3.217
	Warm	283	1	28.945	15.8	216.837	3.573
5 km	Cold	228	0.7868	22.774	-37.6	217.979	2.430
	Expected	263	0.8468	24.511	-3.2	216.990	3.417
	Warm	273	0.8507	24.624	6.3	216.615	3.792
10 km	Cold	193	0.4882	14.131	-68.1	217.916	2.480
	Expected	223	0.5286	15.300	-39.1	216.940	3.453
	Warm	238	0.5421	15.691	-24.4	216.336	4.055
15 km	Cold	193	0.3300	9.552	-61.9	224.325	3.961
	Expected	233	0.3680	10.652	-23.9	222.309	5.972
	Warm	253	0.3825	11.071	-4.6	221.050	7.226
20 km	Cold	213	0.2401	6.950	-35.6	220.777	7.430
	Expected	243	0.2563	7.419	-7.4	218.297	9.899
	Warm	268	0.2687	7.778	16.4	215.906	12.282
25 km	Cold	223	0.1683	4.871	-16.0	215.482	12.549
	Expected	253	0.1792	5.187	11.4	211.791	16.226
	Warm	273	0.1847	5.346	30.1	208.893	19.112
Float Phase	Cold	223	0.1683	3.029	-1.7	190.087	19.521
	Expected	253	0.1792	3.226	24.1	185.077	24.530

	Warm	273	0.1847	3.325	41.9	181.196	28.402
25 km	Cold	223	0.1683	5.173	-20.3	199.514	10.633
	Expected	253	0.1792	5.508	7.4	196.295	13.838
	Warm	273	0.1847	5.677	26.3	193.765	16.356
20 km	Cold	213	0.2401	7.379	-36.9	221.276	6.948
	Expected	243	0.2563	7.877	-8.6	218.934	9.280
	Warm	268	0.2687	8.258	15.2	216.672	11.534
15 km	Cold	193	0.3300	10.142	-63.6	216.808	3.561
	Expected	233	0.3680	11.310	-25.4	214.974	5.389
	Warm	253	0.3825	11.756	-6.0	213.829	6.530
10 km	Cold	193	0.4882	15.004	-68.8	218.074	2.326
	Expected	223	0.5286	16.246	-39.7	217.155	3.242
	Warm	238	0.5421	16.661	-25.0	216.586	3.809
5 km	Cold	228	0.7868	24.182	-38.1	218.127	2.284
	Expected	263	0.8468	26.026	-3.6	217.195	3.214
	Warm	273	0.8507	26.145	6.4	216.841	3.567
Ground (Landed)	Cold	263	1	30.734	-4.6	217.700	2.713
	Expected	273	1	30.734	5.4	217.386	3.027
	Warm	283	1	30.734	15.4	217.049	3.363
Ground (Stationary)	Cold	263	1	18	-4.8	207.753	2.586
	Expected	273	1	18	5.2	207.453	2.885
	Warm	283	1	18	15.2	207.132	3.205

Table 74: Table of Predicted Heat Loss.

I.3.6 Thermal equation

If there is no sun on the experiment.

$$\begin{aligned}
 Q_{IR} + Q_{Conduction} &= Q_{Radiation} + Q_{Convection} \\
 &\quad \updownarrow \\
 &\quad \varepsilon_{earth} \cdot A_{IR} \cdot IR_{25km} + P \\
 &= \sigma \cdot \varepsilon_{Al} \cdot A_{Radiation} \cdot (T_{Out}^4 - T_{Ambient}^4) + h \cdot K \cdot A_{Convection} \cdot (T_{Out} - T_{Ambient})
 \end{aligned}$$

If there is sun on the experiment it is the same but adding $Q_{Sun+Albedo}$.

$$\begin{aligned}
 Q_{IR} + Q_{Conduction} + Q_{Sun+Albedo} &= Q_{Radiation} + Q_{Convection} \\
 &\quad \updownarrow \\
 \varepsilon_{earth} \cdot A_{IR} \cdot IR_{25km} + P + \alpha_{Al} \cdot S \cdot \cos(15) \cdot (A_{Sun} \cdot \cos(45) + Albedo \cdot A_{Albedo}) \\
 &= \sigma \cdot \varepsilon_{Al} \cdot A_{Radiation} \cdot (T_{Out}^4 - T_{Ambient}^4) + h \cdot K \cdot A_{Convection} \cdot (T_{Out} - T_{Ambient})
 \end{aligned}$$

From those equations T_{Out} can be calculated and it is the average temperature on the aluminum sheets facing the outside air. After T_{Out} have been found the inner temperature can be

calculated by using heat transfer through the wall.

$$P = \frac{T_{Inside} - T_{Outside}}{A \cdot \left(\frac{L_{Al}}{k_{Al}} + \frac{L_{PS}}{k_{PS}} \right)}$$
$$\updownarrow$$
$$T_{Inside} = P \cdot A \cdot \left(\frac{L_{Al}}{k_{Al}} + \frac{L_{PS}}{k_{PS}} \right) + T_{Outside}$$

T_{Inside} is then assumed to be the uniform air temperature in the experiment.

I.3.7 Trial run with BEXUS 25 air temperature data for altitudes

The air temperature data varying over altitude from old BEXUS flight could be found on the REXUS/BEXUS website. To do a simulated test flight for the calculations done in MATLAB, to see how it would be for a real flight it was calculated and plotted in with data from BEXUS 25 flight. Because of there being approx 42000 data points it had to be scaled down and only every 25th data point was used to save time and there was not much detail loss by taking every 25th. In Figure 120 the TUBULAR test flight is the uniform temperature on the inside with a insulation consisting as specified in Table 73.

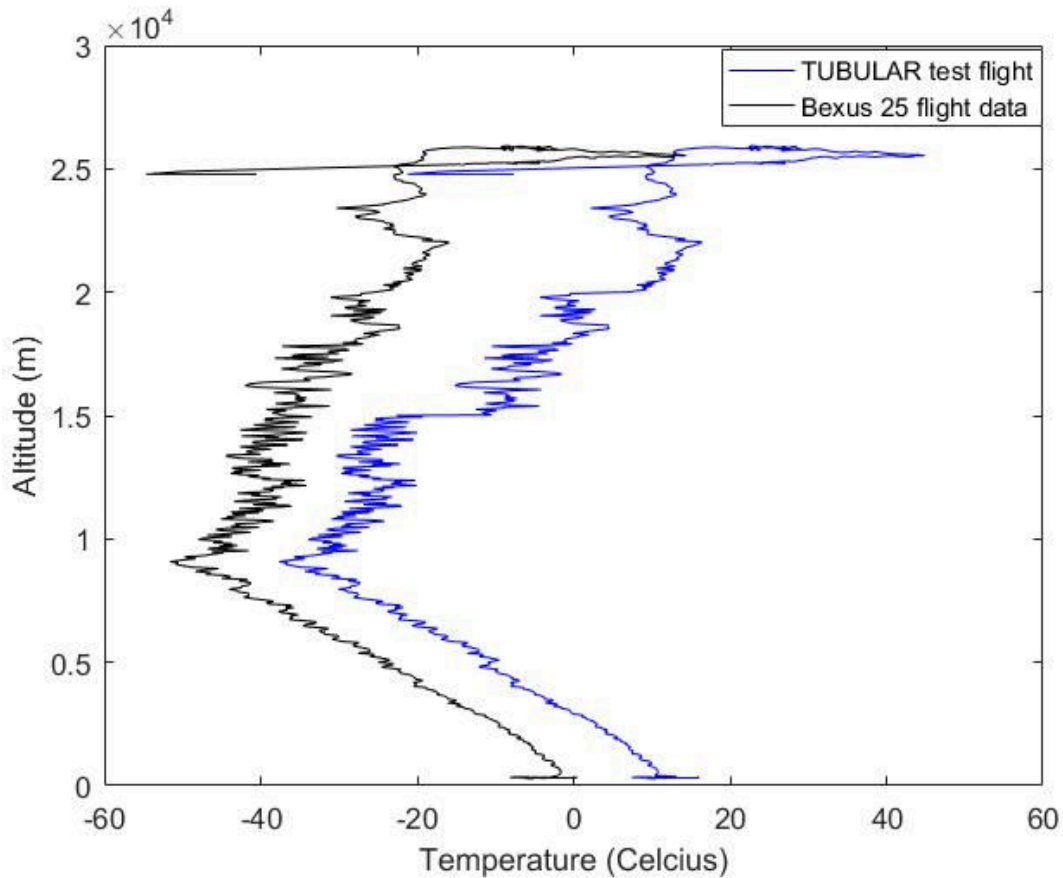


Figure 120: Simulated Test Flight of TUBULAR AAC Box with Data From BEXUS 25.

When the data was found it was checked in ANSYS to determine and add heaters to control the most critical parts of the model.

I.3.8 Trial flight for the CAC

The CAC box does not require as much thermal design as the AAC box. The only part to consider is the valve, which has a lower limit of the operating temperature of -10°C . It will not be a problem because the valve will open a little before launch and have a current throughout the whole flight heating it self up. If the thermal analysis is proven wrong by a test, showing that it is not sufficient to use only self heating, a heater can be applied at a later date. The passive thermal design for the CAC box will consist of aluminum sheets and Styrofoam as specified in 73.

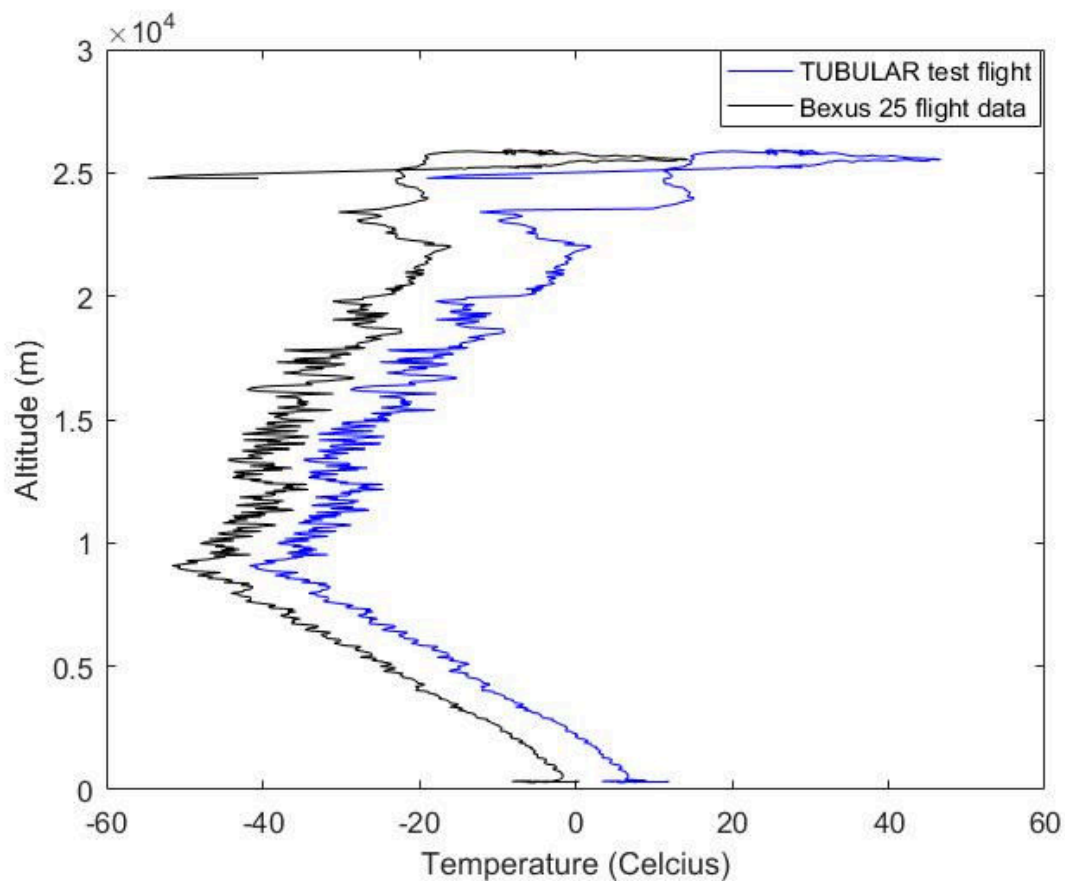


Figure 121: Simulated Test Flight of TUBULAR CAC Box with Data From BEXUS 25.

I.3.9 MATLAB Conclusion

By running the MATLAB script, the hottest and coldest case for 0.02m on the wall and 0.03m on the top and bottom of the Styrofoam could be found for ascent and descent sampling. The

thermal conductivity of Styrofoam is $k = 0.03$. In Table 75 it is shown the hottest and coldest case of temperature on the inside when samples should be taken. The hottest and coldest cases are taken from Figure 120.

	Ascent		Descent	
	Coldest	Hottest	Coldest	Hottest
AAC	-11.39	16.41	-30.28	-4.393
Outer air	-38.22	-15.9	-44.41	-38.18

Table 75: The Sampling Temperature Ranges for Ascent and Descent for the AAC Box.

I.4 Thermal Simulations in ANSYS

In ANSYS, FEA simulations were done using both Steady-State Thermal and Transient Thermal analysis. Because of the limitations in ANSYS student license a simplified model has been used, which can be seen in Figure 123. It is in a lower corner of the experiment showing the Brain and has three walls to the sampling bags and the air is uniform on the inside. The uniform inside air can be taken from the data from the test flight in Figure (120). These simulations were done to see what temperature the pump and manifolds will be as they are the most critical components.

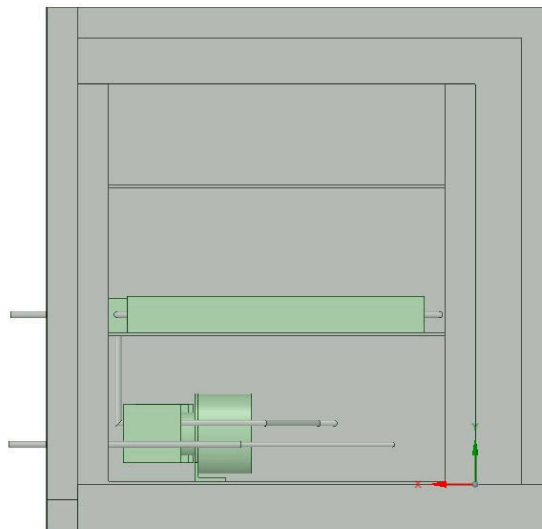


Figure 122: The CAD Model Used for ANSYS Simulations

The CAD model is as seen in the figure 123. The side exterior walls are $0.02m$, the interior walls of the Brain to the bags are $0.03m$ and the top and bottom wall consist of $0.03m$ Styrofoam as well. The outer parts of the pipes are set to stainless steel with a constant temperature (the same as the ambient outside). The tubes closest to the pump and the one going from pump to the manifold were set to air to simulate and be able to vary depending on the temperature outside and the pump heating up from the heater.

A transient thermal analysis was also performed by simulating a test flight with data from BEXUS 25 using results from MATLAB. It was performed so the thickness of the wall could be verified to see if it was good enough and whether adding heaters was required. By being flexible with adding heaters, moving them around, changing their strength and their on time, it is possible to enable the pump and the manifold to operate in their required temperature ranges.

I.5 ANSYS Result

I.5.1 Including Air With Same Density as Sea Level in the Brain

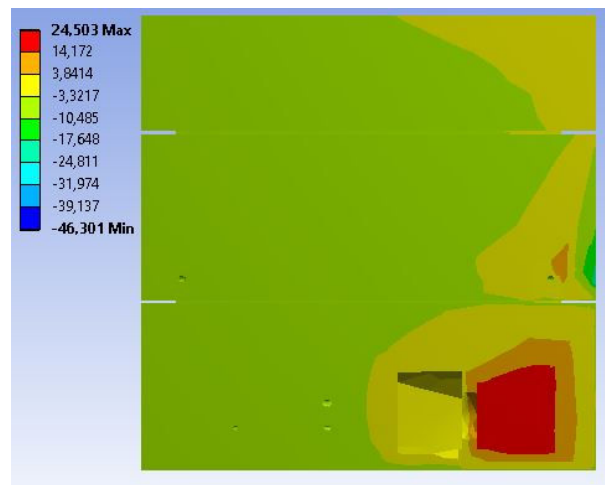


Figure 123: Cross Section of the Air in the Brain at the Time to Sample During Ascent.

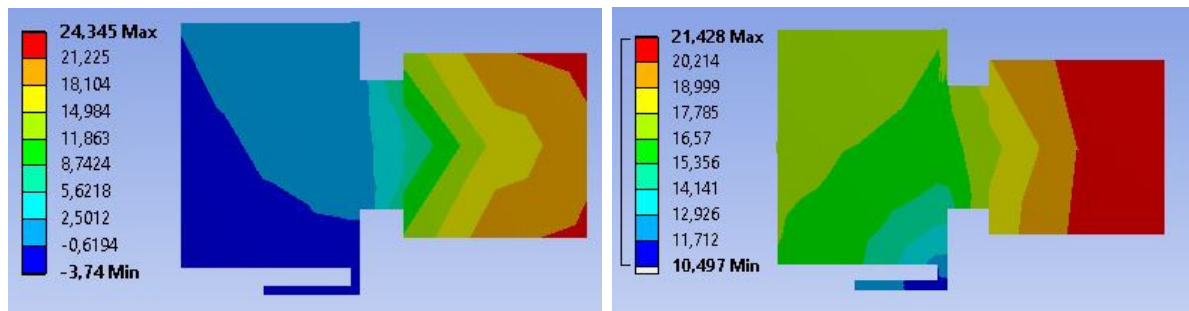


Figure 124: The Pump at the Time to Sample During Ascent (left) and Descent (right).

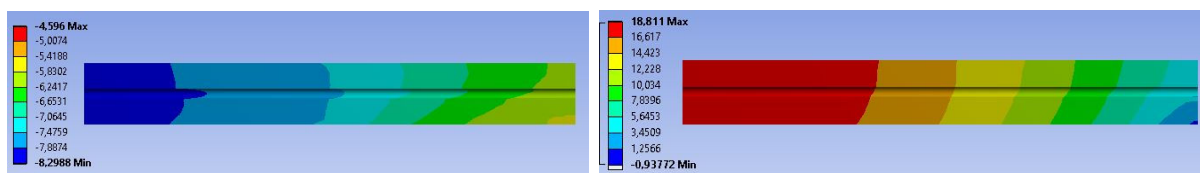


Figure 125: The manifold at the Time to Sample During Ascent (left) and Descent (right).

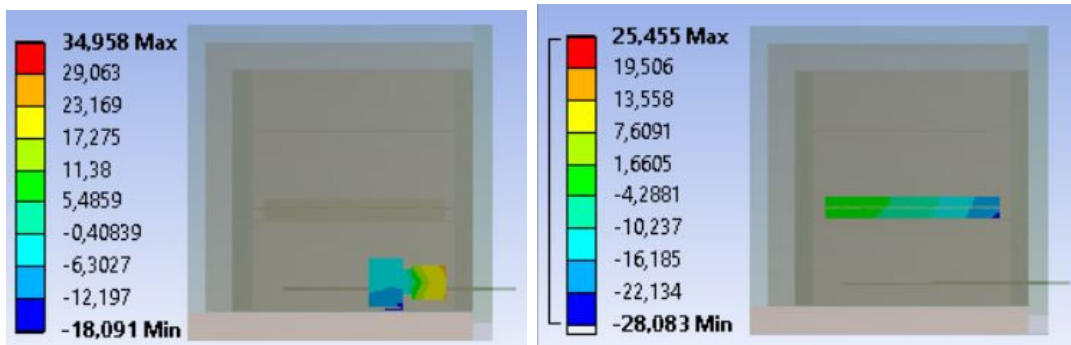


Figure 126: Pump and Manifold at the Coldest Part of Ascent.

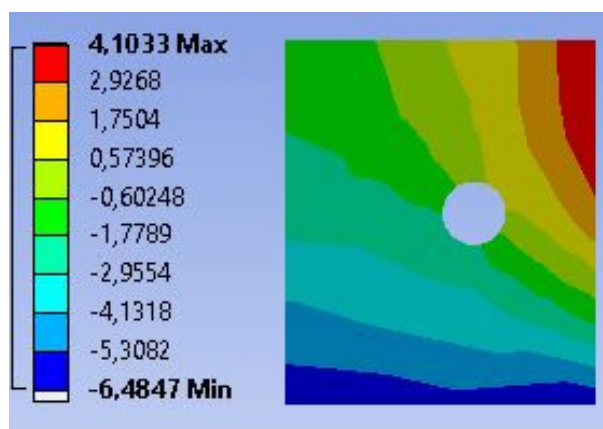


Figure 127: Flushing Valve a Little Before Sampling Shall Start.

I.5.2 No Air in the Brain

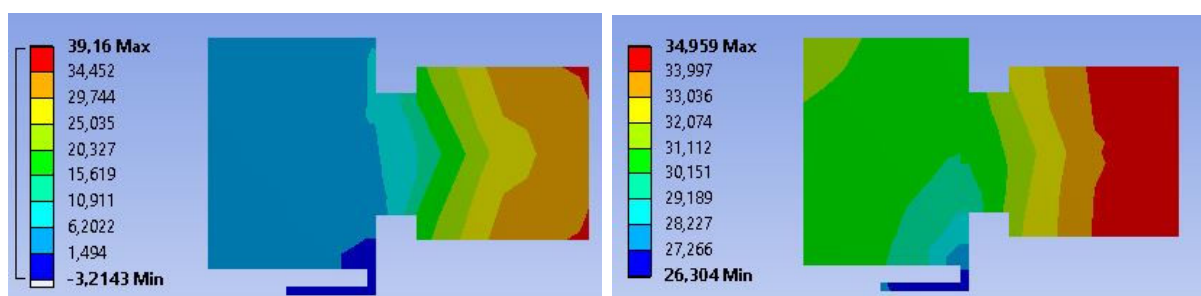


Figure 128: The Pump at the Time to Sample During Ascent (left) and Descent (right).

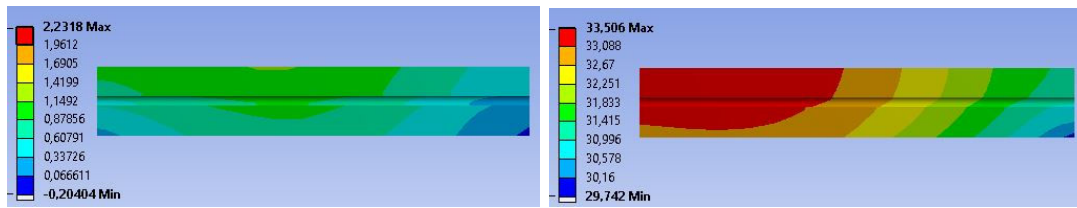


Figure 129: The manifold at the Time to Sample During Ascent (left) and Descent (right).

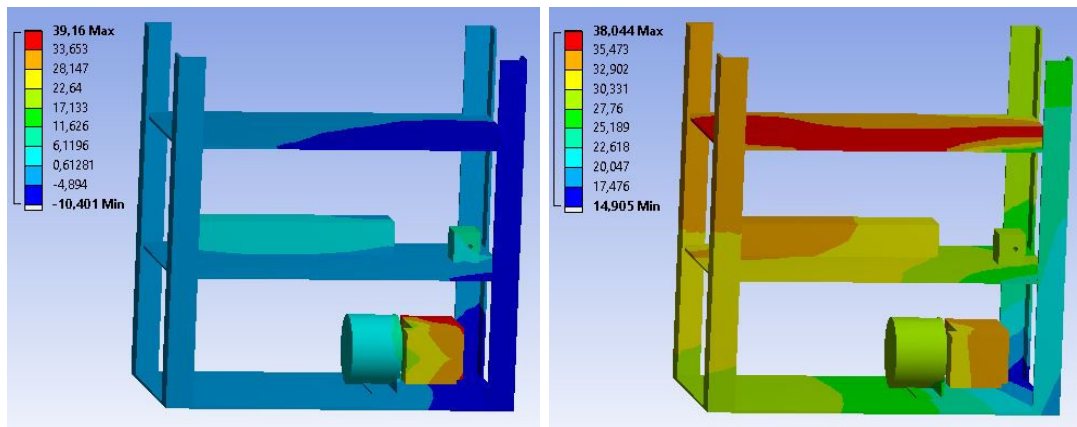


Figure 130: The Structure of the Brain at the Time to Sample During Ascent (left) and Descent (right).

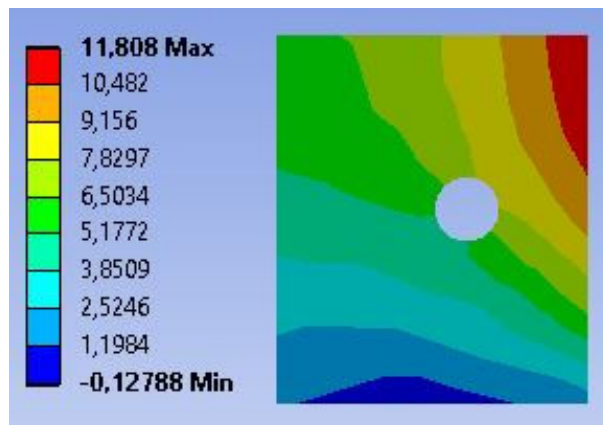


Figure 131: Flushing Valve a Little Before Sampling Shall Start.

I.6 Result

The main objective from performing first the MATLAB calculations and then the ANSYS simulations has been to iterate and find the wall thickness of Styrofoam between the Brain and the inside of the AAC box. The next objective was to iterate the design with adding heaters to find the required amount and find approximately how long they need to run. By

running a transient thermal analysis for the test flight there was the possibility to simulate heaters that will be on and off to determine how strong they need to be.

The results from the ANSYS simulations assumed a worst case scenario. It was to be expected that the results were not fully accurate, and instead were slightly warmer in reality. The worst case is with air inside at normal density. In reality when it is time to sample (at 17km), the air density will be less than 15% of the air density at sea level [20]. It means there will be less heat loss from components to the air inside the brain. Figures 124 and 125 show that the temperature of the pump is above 5°C and the manifold is above -10°C . It is only during a portion of the Ascent Phase, just prior to the start of sampling that the heater should be on in order for the pump to be above 5°C , and it shall only be needed to be on during this Phase. By having a heater on the flushing valve and the manifold it is possible to get all the valves to the operating temperature. The flushing tube that goes out to the open air outside will cool down the flushing valve so adding a heater there to compensate is required. When it is time to flush right before sample can be seen in Figure 131. The manifold would still need a heater because it will be affected by the cold outer air and help heat up all the components

The insulation for the AAC will be as specified in Table 73. For the three inner walls between the Brain and the bags there will be a 0.03m wall of Styrofoam. By using two 5 W heaters for the pump, one on top and one on bottom side, a 5 W heater for the flushing valve and one for the manifold. The thermal simulations predict that they will be within the operating limits with a satisfactory margin. For the heater controller, it will be set that if the pump is below 15°C it will turn on. As for the flushing valve, the heater will be set to turn on if the flushing valve and manifold is below -5°C .

Appendix J Thermal Analysis MATLAB Code

J.1 Convection MATLAB Code

```
1 %% Reynolds Number for Forced Convection
2
3 Re_v = 6;
4 Re_D = 0.4;
5 Re_rho = 1.225;
6 Re_mu = 1.764e5;
7
8 Re = (Re_v * Re_D * Re_rho)/Re_mu;
9
10 if Re < 2300
11     n = 0.25
12 else
13     n = 0.333333
14 end
15
16
17 %% Forced Convection
18
19 n = 0.25;
20 rho_sea = 1.225;
21 rho_alt = 0.0400; %At 25 km
22 k_alt = 0.02281;
23 k_sea = 0.02436;
24 beta_sea = 0.00369;
25 mu_sea = 1.710e-05;
26 mu_alt = 1.610e-05;
27 cp_alt = 1006.0;
28 cp_sea = 1003.7;
29 T_sea_cold = 263;
30 T_sea_exp = 273;
31 T_sea_hot = 283;
32 T_5_cold = 228;
33 T_5_exp = 263;
34 T_5_hot = 273;
35 T_10_cold = 193;
36 T_10_exp = 223;
37 T_10_hot = 238;
38 T_15_cold = 193;
39 T_15_exp = 233;
40 T_15_hot = 253;
41 T_20_cold = 213;
42 T_20_exp = 243;
43 T_20_hot = 268;
44 T_alt_cold = 223; % 25 km
45 T_alt_exp = 253;
46 T_alt_hot = 273;
47
48 F = ((k_alt/k_sea)^(1-n)) * ((beta_alt/beta_sea)*(mu_sea/mu_alt)*(cp_alt/
    cp_sea)*(((T_alt_exp)/(T_sea_exp))^2))^n
49
50 P_sea = 101300;
51 deltaT_sea = 10;
```

```
52 P_alt = 2549; %at 25 km
53 P_5 = 54050;
54 P_10 = 26500;
55 P_15 = 12110;
56 P_20 = 5529;
57 deltaT_alt = 20; % Assumed from surface temperature at 25000 km from
    previous main Thermal script.
58
59 h_ratio = (((P_alt)/(P_sea))^(2*n)) * ((deltaT_alt/deltaT_sea)^n) * F
```

The resulting h – *ratio* is then applied to the value of K in the main script written below:

J.2 Main Thermal MATLAB Code

```
1 %Erik test earlier version
2 clear all
3
4 %Trial v1.2 ,Erik
5 %Variables:
6 Area_outside=2*0.5*0.4 + 2*0.5*0.5 + 2*0.5*0.4;
7 Area_inside=2*(0.5-0.04)*(0.4-0.04) + 2*(0.5-0.06)*(0.5-0.06) +
    2*(0.5-0.04)*(0.4-0.04);
8 alpha_al = 0.3; %Absorbity of aluminium
9 S = 1362*cosd(15); %Solar constant
10 A_sun = (0.5*0.4+0.4*0.49)*cosd(45); %Area affected by the sun
11 Albedo = 0.15; %The albedo coefficient of earth
12 A_albedo = Area_outside/2; %Area affected by the alebedo
    reflection
13 e_earth = 0.95; %Emissivity of earth
14 IR = 220; %Earth IR
15 A_IR = Area_outside/2; %Area affected by the IR
16 P = 11.499; %Worst Disapated power
17 P2 = 8.993; %Average Disapated power
18 h = 27.811*0.3392; %Convection heat transfere constant
19 %h=18 ground h=27.811 ascent h
    =30.33 descent
20 A_convect = Area_outside; %Area affected by convection
21 K = 1; %Factor which decrease convection
    at high altitude
22 %TO = ; %Temperature wall outside
23 %TI = ; %Temperature wall inside
24 Ta = 223; %Ambient temperature outside
25 sigma = 5.67051*10^-8; %Stefan-Boltzmann constant
26 A_tot = Area_outside; %Whole outer area
27 e_Al = 0.09; %Emissivity of aluminium
28
29 %Scaling factors IR flux Tground=10C
30 Qir=e_earth*sigma*273^4;
31 tau=1.716-0.5*(exp(-0.65*(2.8/101.33))+exp(-0.95*(2.8/101.33)));
32 Qir_25k=tau*Qir;
33
34 %Equations that are used:
35 %{
36 Q_sun_Albedo = alpha_al*S*(A_sun+Albedo*A_albedo);
37 Q_conduction = P; %Assumed steady heat flow through wall
38 Q_IR = e_earth*A_IR*IR;
```

```
39 Q_radiation = sigma*e_AL*A_tot*(TO^4 - Ta^4);
40 Q_convection = (h*A_convect*(TO-Ta))/K;
41 %}
42
43 %%%
44 %For the Worst dissipated power
45 %%%
46 %Sides with no sun
47 syms x positive
48 outside_temperature = P + e_earth*IR*A_IR == e_Al*sigma*A_tot*((x^4)-(Ta^4)
    ) + (h*A_convect*(x-Ta))/K;
49 solx = solve(outside_temperature, x);
50 T_no_sun = vpa(solx);
51
52 %Solving TO
53 syms x positive
54 outside_temperature = P + e_earth*IR*A_IR + alpha_al*S*(A_sun+Albedo*
    A_albedo) == e_Al*sigma*A_tot*((x^4)-(Ta^4)) + (h*A_convect*(x-Ta))/K;
55 solx = solve(outside_temperature, x);
56 TO = vpa(solx);
57
58 %Solving TI
59 %Assume TI is a uniform temperature inside
60 Lal = 0.002;      %thicknes aluminium
61 Lps = 0.02;       %thicknes polystyrene foam
62 Lpe = 0.00;       %thicknes polyethylene foam
63
64 kal = 205;        %thermal conductivity aluminium
65 kps = 0.03;       %thermal conductivity polystyrene foam
66 kpe = 0.47;       %thermal conductivity polyethylene foam
67
68 TI = P*((Lal/(kal*Area_inside)))+(Lps/(kps*Area_inside))+(Lpe/(kpe*
    Area_inside))) + TO;
69 TI_no_sun = P*((Lal/(kal*Area_inside)))+(Lps/(kps*Area_inside))+(Lpe/(kpe*
    Area_inside))) + T_no_sun;
70
71 %%%
72 %For the Average dissipated power
73 %%%
74 %Sides with no sun
75 syms x positive
76 outside_temperature = P2 + e_earth*IR*A_IR == e_Al*sigma*A_tot*((x^4)-(Ta
    ^4)) + (h*A_convect*(x-Ta))/K;
77 solx = solve(outside_temperature, x);
78 T_no_sun2 = vpa(solx);
79
80 %Solving TO
81 syms x positive
82 outside_temperature = P2 + e_earth*IR*A_IR + alpha_al*S*(A_sun+Albedo*
    A_albedo) == e_Al*sigma*A_tot*((x^4)-(Ta^4)) + (h*A_convect*(x-Ta))/K;
83 solx = solve(outside_temperature, x);
84 TO2 = vpa(solx);
85
86 TI2 = P2*((Lal/(kal*Area_inside)))+(Lps/(kps*Area_inside))+(Lpe/(kpe*
    Area_inside))) + TO2;
87 TI_no_sun2 = P2*((Lal/(kal*Area_inside)))+(Lps/(kps*Area_inside))+(Lpe/(kpe*
    Area_inside))) + T_no_sun2;
```

```
88
89 %Results
90 TO=TO-273;
91 TI=TI-273;
92 Ta=Ta-273;
93 T_no_sun=T_no_sun-273;
94 TI_no_sun=TI_no_sun-273;
95
96 TO2=TO2-273;
97 TI2=TI2-273;
98 T_no_sun2=T_no_sun2-273;
99 TI_no_sun2=TI_no_sun2-273;
100 %only use if it is Launch pad, Early ascent, shutdown descent, landed
101 T_wall_average2=(T_no_sun2+TO2)/2;
102 T_in_average2=(TI_no_sun2+TI2)/2;
103 T_wall_average=(T_no_sun+TO)/2;
104 T_in_average=(TI_no_sun+TI)/2;
105
106 Results = [Ta T_wall_average T_in_average ; Ta T_wall_average2
            T_in_average2] %TO TI T_no_sun TI_no_sun
107
108 %%%
109 %The part to run if a test run with BEXUS 25 data wants to be used.
110 %%%
111 %Testing bexus 25 flight data, Erik
112 Area_inside=2*(0.5-0.04)*(0.4-0.04) + 2*(0.5-0.06)*(0.5-0.06) +
            2*(0.5-0.04)*(0.4-0.04);
113
114 % test CAC
115 %{
116 Area_outside=4*0.5*0.25+2*0.5*0.5;
117 Area_inside=4*(0.5-0.1)*(0.25-0.1)+2*(0.5-0.04)*(0.5-0.1);
118 A_convect = Area_outside;
119 A_sun = (0.5*0.5+0.5*0.25)*cosd(45);
120 A_IR = Area_outside/2;
121 A_albedo=A_IR;
122 %}
123 Allti='Alltitude.txt';
124 Alltitude=csvread(Allti);
125 for i=2:1:length(Alltitude)
126     if Alltitude(i) < 20
127         Alltitude(i)=Alltitude(i-1);
128     elseif Alltitude(i) > 30000
129         Alltitude(i)=Alltitude(i-1);
130     end
131 end
132 Alltitude(41948)=Alltitude(41947);
133 Alltitude(41949)=Alltitude(41947);
134 Alltitude(41950)=Alltitude(41947);
135
136 M='test.txt';
137 T1=csvread(M);
138
139 T1(41948)=T1(41947);
140 T1(41949)=T1(41947);
141 T1(41950)=T1(41947);
142
```



```
143 j=length(T1)/25
144 ty=1;
145 for r=25:25:length(T1)
146     T12(ty)=T1(r);
147     Alltitude2(ty)=Alltitude(r);
148     ty=ty+1;
149 end
150
151 for i=1:1:length(T12)
152     h=18;
153     if Alltitude2(i) < 400
154         h=18*1;
155         P=0.075+10;
156     elseif Alltitude2(i) > 400 && Alltitude2(i) < 5000
157         h=27.811*1;
158         P=0.075+10;
159     elseif Alltitude2(i) > 5000 && Alltitude2(i) < 10000
160         h=27.811*0.7962;
161         P=0.075+10;
162     elseif Alltitude2(i) > 10000 && Alltitude2(i) < 15000
163         h=27.811*0.5134;
164         P=0.075+10;
165     elseif Alltitude2(i) > 15000 && Alltitude2(i) < 20000
166         h=27.811*0.3392;
167         P=7.5+10+5;
168     elseif Alltitude2(i) > 20000 && Alltitude2(i) < 23500
169         h=27.811*0.2292;
170         P=7.5+10+5;
171     elseif Alltitude2(i) > 23500
172         h=18*0.1592;
173         P=0.075;
174     end
175
176
177 %Solving TO
178 syms x positive
179 outside_temperature = P + e_earth*IR*A_IR + alpha_al*S*(A_sun+Albedo*
180     A_albedo) == e_Al*sigma*A_tot*((x^4)-(T12(i)^4)) + (h*A_convect*(x-T12(i)
181     )))/K;
182
183 solx = solve(outside_temperature, x);
184 TO(i) = vpa(solx);
185
186 %Solving TI
187 %Assume TI is a uniform temperature inside
188 Lal = 0.002; %thickness aluminium
189 Lps = 0.02; %thickness polystyrene foam
190 Lpe = 0.00; %thickness polyethylene foam
191
192 kal = 205; %thermal conductivity aluminium
193 kps = 0.03; %thermal conductivity polystyrene foam
194 kpe = 0.47; %thermal conductivity polyethylene foam
195
196 TI(i) = P*((Lal/(kal*Area_inside))+(Lps/(kps*Area_inside))+(Lpe/(kpe*
197     Area_inside))) + TO(i);
198
199 syms x positive
200 outside_temperature = P + e_earth*IR*A_IR == e_Al*sigma*A_tot*((x^4)-(T12(i
```

```
        )^4)) + (h*A_convect*(x-T12(i)))/K;
197 sol = solve(outside_temperature, x);
198 TO2(i) = vpa(sol);
199
200 TI2(i) = P*((Lal/(kal*Area_inside))+(Lps/(kps*Area_inside))+(Lpe/(kpe*
        Area_inside))) + TO2(i);
201
202 TI(i)=TI(i)-273;
203 T12(i)=T12(i)-273;
204 TI2(i)=TI2(i)-273;
205 if Alltitude2(i) < 10000
206     Tmid(i)=(TI(i)+TI2(i))/2;
207 else
208     Tmid(i)=TI2(i);
209 end
210 i
211 end
212 %{
213 figure(1)
214 plot(TI,Alltitude2,'b',T12,Alltitude2,'k',TI2,Alltitude2,'g')
215 xlabel('Temperature (Kelvin)');
216 ylabel('Altitude (m)')
217 legend('Sun all the way','Bexus 25 flight data','No sun all the way')
218 figure(2)
219 plot(TI,Alltitude2,'b',T12,Alltitude2,'k',TI2,Alltitude2,'g')
220 xlabel('Temperature (Celcius)');
221 ylabel('Altitude (m)')
222 legend('Sun all the way','Bexus 25 flight data','No sun all the way')
223 %}
224 figure(3)
225 plot(Tmid,Alltitude2,'b',T12,Alltitude2,'k')
226 xlabel('Temperature (Celcius)');
227 ylabel('Altitude (m)')
228 legend('TUBULAR test flight','Bexus 25 flight data')
229 %}
```

Appendix K Budget Allocation and LaTeX Component Table Generator Google Script Code

K.1 Budget Allocation Code

```
1 // Define constants for range and cell locations.
2 var COLUMN_RANGE_SPONSOR = 'K5:K221';
3 var COLUMN_RANGE_COST = 'J5:J221';
4
5 var CELL_SHIPPING_COST = 'J224';
6 var CELL_ERROR_MARGIN_COST = 'J225';
7
8 var CELL_SPONSOR_SHIPPING = 'K224';
9 var CELL_SPONSOR_ERROR_MARGIN = 'K225';
10
11 var CELL_SHIPPING_COST_PERCENTAGE = 'F233';
12 var CELL_ERROR_MARGIN_PERCENTAGE = 'F234';
13
14
15 // Mapping between sponsors and the total allocated funds cell
16 var SPONSORS_TOTAL_ALLOCATION_CELL_DICT = {
17   'LTU': 'G239',
18   'SNSB': 'G240',
19   'FMI': 'G241',
20   'RESTEK': 'G242',
21   'TEKNOLAB': 'G243',
22   'SMC': 'G244',
23   'PARKER': 'G245',
24   'SWAGELOK': 'G246',
25   'KNF': 'G247',
26   'SILCOTEK': 'G248',
27   'EUROCIRCUITS': 'G249'
28 };
29
30 // Sheet and ranges.
31 var sheet = SpreadsheetApp.getActiveSpreadsheet();
32 var rangeSponsor = sheet.getRange(COLUMN_RANGE_SPONSOR);
33 var rangeCost = sheet.getRange(COLUMN_RANGE_COST);
34
35 /**
36  * Iterator through all the item/coponent rows in the budget table
37  * and sum to total cost sponsored by a given sponser.
38  */
39 function calculateSponsorBudgetAllocation_(sponsor) {
40
41   var numRows = rangeSponsor.getNumRows();
42   var totalAmountSponsored = 0;
43
44   for (var i = 1; i <= numRows; i++) {
45     var componentSponsor = rangeSponsor.getCell(i,1).getValue();
46     if(componentSponsor == sponsor){
47       var amountSponsored = rangeCost.getCell(i,1).getValue();
48       totalAmountSponsored = totalAmountSponsored + amountSponsored;
49     }
50   }
```

```
51
52   var cell = sheet.getRange(SPONSORS_TOTAL_ALLOCATION_CELL_DICT[sponsor]);
53   cell.setValue(totalAmountSponsored);
54
55   return totalAmountSponsored;
56 }
57
58
59 /**
60  * Allocate shipping cost to a given sponsor.
61  */
62 function allocateShippingCostToSponsor_(shippingCost, sponsor){
63   var cell = sheet.getRange(CELL_SPONSOR_SHIPPING);
64   cell.setValue(sponsor);
65
66   allocateExtraCostToSponsor_(shippingCost, sponsor)
67 }
68
69 /**
70  * Allocate error margin cost to a given sponsor.
71  */
72 function allocateErrorMarginCostToSponsor_(errorMarginCost, sponsor){
73   var cell = sheet.getRange(CELL_SPONSOR_ERROR_MARGIN);
74   cell.setValue(sponsor);
75
76   allocateExtraCostToSponsor_(errorMarginCost, sponsor)
77 }
78
79 /**
80  * Allocate extra cost to a given sponsor.
81  */
82 function allocateExtraCostToSponsor_(extraCost, sponsor){
83   var costAllocatedToSponsorCell = sheet.getRange(
84     SPONSORS_TOTAL_ALLOCATION_CELL_DICT[sponsor]);
85   costAllocatedToSponsorCell.setValue(costAllocatedToSponsorCell.getValue()
86     + extraCost);
87 }
88
89 /**
90  * Calculate sponsorship allocation of funds for all sponsors.
91  */
92 function calculateAllSponsorBudgetAllocations(){
93   var amountLTU = calculateSponsorBudgetAllocation_('LTU');
94   var amountSNSB = calculateSponsorBudgetAllocation_('SNSB');
95   var amountFMI = calculateSponsorBudgetAllocation_('FMI');
96   var amountRESTEK = calculateSponsorBudgetAllocation_('RESTEK');
97   var amountTEKNOLAB = calculateSponsorBudgetAllocation_('TEKNOLAB');
98   var amountSMC = calculateSponsorBudgetAllocation_('SMC');
99   var amountPARKER = calculateSponsorBudgetAllocation_('PARKER');
100  var amountSWAGELOK = calculateSponsorBudgetAllocation_('SWAGELOK');
101  var amountKNF = calculateSponsorBudgetAllocation_('KNF');
102  var amountSILCOTEK = calculateSponsorBudgetAllocation_('SILCOTEK');
103  var amountEUROCIRCUITS = calculateSponsorBudgetAllocation_('EUROCIRCUITS');
104  };
105
106  // Calculate error margin.
```

```
105 // Error margin only applies to components purchased with LTU and SNSB
    funds.
106 // This is because other sponsorships are not based on funds but on
    components donated.
107 var errorMarginPercentage = sheet.getRange(CELL_ERROR_MARGIN_PERCENTAGE).
    getValue();
108 var errorMarginCost = errorMarginPercentage * (amountLTU + amountSNSB);
109 var cell = sheet.getRange(CELL_ERROR_MARGIN_COST);
110 cell.setValue(errorMarginCost);
111
112 // Calculate shipping cost.
113 // Treat the shipping cost the same way as error margin.
114 // only applies to components purchased with LTU and SNSB funds.
115 var shippingCostPercentage = sheet.getRange(CELL_SHIPPING_COST_PERCENTAGE
    ).getValue();
116 var shippingCost = shippingCostPercentage * (amountLTU + amountSNSB);
117 var cell = sheet.getRange(CELL_SHIPPING_COST);
118 cell.setValue(shippingCost);
119
120 // Allocate shipping and error costs to specific sponsor.
121 allocateShippingCostToSponsor_(shippingCost, 'SNSB');
122 allocateErrorMarginCostToSponsor_(errorMarginCost, 'SNSB');
123 }
```

K.2 Latex Component Table Generator

```
1 RANGE_TABLE = 'B5:P226';
2
3 var sheet = SpreadsheetApp.getActiveSpreadsheet();
4 var tableRange = sheet.getRange(RANGE_TABLE);
5
6 /**
7  * Generate all component tables.
8  */
9 function generateAllComponentTables(){
10   generateTable_('M', 'Mechanical Components Table', 'tab:components-table-
11     mechanical', 'E300');
12   generateTable_('E', 'Electrical Components Table', 'tab:components-table-
13     electrical', 'E302');
14   generateTable_('O', 'Other Components Table', 'tab:component-table-other'
15     , 'E304');
16 }
17
18 /**
19  * Generate specific component table based on provided arguments.
20  */
21 function generateTable_(divisionCode, caption, label, outputCell) {
22   var header = '\\ begin{longtable} ' +
23     '{|m{0.05\\ textwidth}|m{0.25\\ textwidth}|m{0.15\\ textwidth}|m{0.2\\
24       textwidth}|m{0.05\\ textwidth}|m{0.07\\ textwidth}|m{0.07\\ textwidth
25       }|m{0.25\\ textwidth}|m{0.11\\ textwidth}} ' +
26     '\\ hline ' +
27     '\\ textbf{ID} & \\ textbf{Component Name} & \\ textbf{Manufacturer} & \\
28       textbf{Manufacturer Code} & \\ textbf{Qty} & \\ textbf{Total Mass [g
29       ]} & \\ textbf{Total Cost [Eur]} & \\ textbf{Note} & \\ textbf{
30       Status} \\ \\ \\ hline ';
31
32   var footer = '\\ caption{' + caption + '}' +
33     '\\ label{' + label + '}' +
34     '\\ end{longtable} ' +
35     '\\ raggedbottom';
36
37   var rowArray = new Array();
38
39   var numRows = tableRange.getNumRows();
40   var numCols = tableRange.getNumColumns();
41
42   for (var i = 1; i <= numRows; i++) {
43     var id = tableRange.getCell(i, 13).getValue();
44
45     if(id.toString().indexOf(divisionCode) == 0){
46
47       var itemNumber = tableRange.getCell(i, 1).getValue();
48       var itemSubNumber = '';
49       var component = tableRange.getCell(i, 2).getValue();
50
51       if(itemNumber == ''){
52         itemSubNumber = tableRange.getCell(i, 2).getValue();
53         component = tableRange.getCell(i, 3).getValue();
54       }
55     }
56   }
57 }
```

BX26_TUBULAR_SEDv4-0_04Oct18

```
102  /**
103   * Get keys of an array
104   */
105  function keys_(obj, sorted){
106      var keys = [];
107      for(var key in obj){
108          if(obj.hasOwnProperty(key)){
109              keys.push(key);
110          }
111      }
112
113      if(sorted){
114          return keys.sort();
115      }else{
116          return keys;
117      }
118  }
119  }
120
121  /**
122   * Format numbers
123   */
124  function significantFigure_(n, sig) {
125      var mult = Math.pow(10, sig - Math.floor(Math.log(n) / Math.LN10) - 1);
126      return Math.round(n * mult) / mult;
127  }
128
129  /**
130   * The padStart() method pads the current string with another string (
131     repeated, if needed)
132   * so that the resulting string reaches the given length. The padding is
133     applied from
134   * the start (left) of the current string.
135   *
136   * Source code taken from here:
137   * https://developer.mozilla.org/en-US/docs/Web/JavaScript/Reference/Global\_Objects/String/padStart
138   */
139  function padStart_(str, targetLength, padString) {
140      targetLength = targetLength >> 0; // truncate if number or convert non-
141      number to 0;
142      padString = String((typeof padString !== 'undefined' ? padString : ' '));
143
144      if (str.length > targetLength){
145          return String(str);
146      }else {
147
148          targetLength = targetLength - str.length;
149          if (targetLength > padString.length) {
150              //append to original to ensure we are longer than needed
151              padString += padString.repeat(targetLength/padString.length);
152          }
153
154          return padString.slice(0, targetLength) + String(str);
155      }
156  }
```

Appendix L Center of Gravity Computation

The Center of Gravity of the experiment has been calculated considering all the components' mass listed in Section 4.3.

L.1 Code

```
1 %%-----
2 %   TUBULAR COG (Center Of Gravity)
3 %%-----
4 %   Date: May 2018
5 %%-----
6
7 clear all
8 close all
9 clc
10
11 %% Data
12 m_CAC_valves = 850; %[g]
13 m_cub = 10; %[g]
14 m_aircoil = 5049; %[g]
15 m_profile = 4; %[g/cm]
16 m_Tunion = 71; %[g]
17 d_styro = 0.028; %[g/cm3]
18 d_al = 2.67; %[g/cm3]
19 m_brain1 = 687; %[g]
20 m_brain2 = 1522; %[g]
21 m_brain3 = 285; %[g]
22
23 %% CAC
24 % X-axis
25 m1_CAC = 2*m_cub+m_profile*19;
26 m2_CAC = m1_CAC;
27 m3_CAC = m1_CAC;
28 m4_CAC = m1_CAC;
29 m5_CAC = m_profile*46;
30 m6_CAC = m5_CAC;
31 m7_CAC = m5_CAC;
32 m8_CAC = m5_CAC;
33 m9_CAC = m_aircoil;
34 m10_CAC = (22*pi*25^2-15*pi*20^2)*d_styro;
35 m11_CAC = m_CAC_valves;
36 mT_CAC = m1_CAC+m2_CAC+m3_CAC+m4_CAC+m5_CAC+m6_CAC+m7_CAC+m8_CAC+m9_CAC+
          m10_CAC+m11_CAC;
37
38 X1_CAC = 1;
39 X2_CAC = 49;
40 X3_CAC = 1;
41 X4_CAC = 49;
42 X5_CAC = 25;
43 X6_CAC = 1;
44 X7_CAC = 49;
45 X8_CAC = 25;
46 X9_CAC = 25;
```

```
47 X10_CAC = 25;
48 X11_CAC = 11.5;
49
50 XG_CAC = (m1_CAC*X1_CAC+m2_CAC*X2_CAC+m3_CAC*X3_CAC+m4_CAC*X4_CAC+m5_CAC*
           X5_CAC+m6_CAC*X6_CAC+m7_CAC*X7_CAC+m8_CAC*X8_CAC+m9_CAC*X9_CAC+m10_CAC*
           X10_CAC+m11_CAC*X11_CAC) /mT_CAC;
51
52 % Y-axis
53 m1_CAC = 2*m_cub+m_profile*46;
54 m2_CAC = m1_CAC;
55 m3_CAC = m1_CAC;
56 m4_CAC = m1_CAC;
57 m5_CAC = m_profile*19;
58 m6_CAC = m5_CAC;
59 m7_CAC = m5_CAC;
60 m8_CAC = m5_CAC;
61 m9_CAC = m_aircoil;
62 m10_CAC = (22*pi*25^2-15*pi*20^2)*d_styro;
63 m11_CAC = m_CAC_valves;
64 mT_CAC = m1_CAC+m2_CAC+m3_CAC+m4_CAC+m5_CAC+m6_CAC+m7_CAC+m8_CAC+m9_CAC+
           m10_CAC+m11_CAC;
65
66 Y1_CAC = 22;
67 Y2_CAC = 1;
68 Y3_CAC = 22;
69 Y4_CAC = 1;
70 Y5_CAC = 11.5;
71 Y6_CAC = 22;
72 Y7_CAC = 1;
73 Y8_CAC = 11.5;
74 Y9_CAC = 9.5;
75 Y10_CAC = 20;
76 Y11_CAC = 3;
77
78 YG_CAC = (m1_CAC*Y1_CAC+m2_CAC*Y2_CAC+m3_CAC*Y3_CAC+m4_CAC*Y4_CAC+m5_CAC*
           Y5_CAC+m6_CAC*Y6_CAC+m7_CAC*Y7_CAC+m8_CAC*Y8_CAC+m9_CAC*Y9_CAC+m10_CAC*
           Y10_CAC+m11_CAC*Y11_CAC) /mT_CAC;
79
80 % % Z-axis
81 m1_CAC = 2*m_cub+m_profile*19;
82 m2_CAC = m1_CAC;
83 m3_CAC = m1_CAC;
84 m4_CAC = m1_CAC;
85 m5_CAC = m_profile*46;
86 m6_CAC = m5_CAC;
87 m7_CAC = m5_CAC;
88 m8_CAC = m5_CAC;
89 m9_CAC = m_aircoil;
90 m10_CAC = (22*pi*25^2-15*pi*20^2)*d_styro;
91 m11_CAC = m_CAC_valves;
92 mT_CAC = m1_CAC+m2_CAC+m3_CAC+m4_CAC+m5_CAC+m6_CAC+m7_CAC+m8_CAC+m9_CAC+
           m10_CAC+m11_CAC;
93
94 Z1_CAC = 49;
95 Z2_CAC = 49;
96 Z3_CAC = 1;
97 Z4_CAC = 1;
```

```
98 Z5_CAC = 49;
99 Z6_CAC = 25;
100 Z7_CAC = 25;
101 Z8_CAC = 1;
102 Z9_CAC = 25;
103 Z10_CAC = 25;
104 Z11_CAC = 3;
105
106 ZG_CAC = (m1_CAC*Z1_CAC+m2_CAC*Z2_CAC+m3_CAC*Z3_CAC+m4_CAC*Z4_CAC+m5_CAC*
          Z5_CAC+m6_CAC*Z6_CAC+m7_CAC*Z7_CAC+m8_CAC*Z8_CAC+m9_CAC*Z9_CAC+m10_CAC*
          Z10_CAC+m11_CAC*Z11_CAC)/mT_CAC;
107
108
109 %% AAC
110 % X-axis
111 m1_AAC = 2*m_cub+m_profile*46;
112 m2_AAC = m1_AAC;
113 m3_AAC = m1_AAC;
114 m4_AAC = m1_AAC;
115 m5_AAC = m_profile*46 +3*46*46*d_styro;
116 m6_AAC = m_profile*36 +3*36*46*d_styro;
117 m7_AAC = m6_AAC;
118 m8_AAC = m5_AAC;
119 m9_AAC = m_brain3;
120 m10_AAC = m_brain2;
121 m11_AAC = m_brain1;
122 m12_AAC = m_Tunion;
123 m13_AAC = m12_AAC;
124 m14_AAC = m12_AAC;
125 m15_AAC = m12_AAC;
126 m16_AAC = m12_AAC;
127 m17_AAC = m12_AAC;
128
129 mT_AAC = m1_AAC+m2_AAC+m3_AAC+m4_AAC+m5_AAC+m6_AAC+m7_AAC+m8_AAC+m9_AAC+
          m10_AAC+m11_AAC+m12_AAC+m13_AAC+m14_AAC+m15_AAC+m16_AAC+m17_AAC;
130
131 X1_AAC = 1;
132 X2_AAC = 49;
133 X3_AAC = 1;
134 X4_AAC = 49;
135 X5_AAC = 25;
136 X6_AAC = 1;
137 X7_AAC = 49;
138 X8_AAC = 25;
139 X9_AAC = 33.5;
140 X10_AAC = 33.5;
141 X11_AAC = 33.5;
142 X12_AAC = 41.67;
143 X13_AAC = 12.5;
144 X14_AAC = 33.33;
145 X15_AAC = 25;
146 X16_AAC = 16.67;
147 X17_AAC = 8.33;
148
149 XG_AAC = (m1_AAC*X1_AAC+m2_AAC*X2_AAC+m3_AAC*X3_AAC+m4_AAC*X4_AAC+m5_AAC*
          X5_AAC+m6_AAC*X6_AAC+m7_AAC*X7_AAC+m8_AAC*X8_AAC+m9_AAC*X9_AAC+m10_AAC*
          X10_AAC+m11_AAC*X11_AAC+m12_AAC*X12_AAC+m13_AAC*X13_AAC+m14_AAC*X14_AAC+
```

```

    m15_AAC*X15_AAC+m16_AAC*X16_AAC+m17_AAC*X17_AAC)/mT_AAC;
150
151 % Y-axis
152 m1_AAC = 2*m_cub+m_profile*46;
153 m2_AAC = m1_AAC;
154 m3_AAC = m1_AAC;
155 m4_AAC = m1_AAC;
156 m5_AAC = m_profile*46 +3*46*46*d_styro;
157 m6_AAC = m_profile*36 +3*36*46*d_styro;
158 m7_AAC = m6_AAC;
159 m8_AAC = m5_AAC;
160 m9_AAC = m_brain3;
161 m10_AAC = m_brain2;
162 m11_AAC = m_brain1;
163 m12_AAC = 5*m_Tunion;
164 m13_AAC = m_Tunion;
165
166 mT_AAC = m1_AAC+m2_AAC+m3_AAC+m4_AAC+m5_AAC+m6_AAC+m7_AAC+m8_AAC+m9_AAC+
    m10_AAC+m11_AAC+m12_AAC+m13_AAC;
167
168 Y1_AAC = 1;
169 Y2_AAC = 49;
170 Y3_AAC = 1;
171 Y4_AAC = 49;
172 Y5_AAC = 25;
173 Y6_AAC = 1;
174 Y7_AAC = 49;
175 Y8_AAC = 25;
176 Y9_AAC = 7.5;
177 Y10_AAC = 7.5;
178 Y11_AAC = 7.5;
179 Y12_AAC = 31;
180 Y13_AAC = 17;
181
182 YG_AAC = (m1_AAC*Y1_AAC+m2_AAC*Y2_AAC+m3_AAC*Y3_AAC+m4_AAC*Y4_AAC+m5_AAC*
    Y5_AAC+m6_AAC*Y6_AAC+m7_AAC*Y7_AAC+m8_AAC*Y8_AAC+m9_AAC*Y9_AAC+m10_AAC*
    Y10_AAC+m11_AAC*Y11_AAC+m12_AAC*Y12_AAC+m13_AAC*Y13_AAC)/mT_AAC;
183
184 % Z-axis
185 m1_AAC = 2*m_cub+m_profile*46;
186 m2_AAC = m1_AAC;
187 m3_AAC = m1_AAC;
188 m4_AAC = m1_AAC;
189 m5_AAC = m_profile*46 +3*46*46*d_styro;
190 m6_AAC = m_profile*36 +3*36*46*d_styro;
191 m7_AAC = m6_AAC;
192 m8_AAC = m5_AAC;
193 m9_AAC = m_brain3;
194 m10_AAC = m_brain2;
195 m11_AAC = m_brain1;
196 m12_AAC = 5*m_Tunion;
197 m13_AAC = m_Tunion;
198
199 mT_AAC = m1_AAC+m2_AAC+m3_AAC+m4_AAC+m5_AAC+m6_AAC+m7_AAC+m8_AAC+m9_AAC+
    m10_AAC+m11_AAC+m12_AAC+m13_AAC;
200
201 Z1_AAC = 39;
```

```
202 Z2_AAC = 39;
203 Z3_AAC = 1;
204 Z4_AAC = 1;
205 Z5_AAC = 39;
206 Z6_AAC = 20;
207 Z7_AAC = 20;
208 Z8_AAC = 1;
209 Z9_AAC = 24.5;
210 Z10_AAC = 15.5;
211 Z11_AAC = 6.5;
212 Z12_AAC = 10;
213 Z13_AAC = Z12_AAC;
214
215 ZG_AAC = (m1_AAC*Z1_AAC+m2_AAC*Z2_AAC+m3_AAC*Z3_AAC+m4_AAC*Z4_AAC+m5_AAC*
           Z5_AAC+m6_AAC*Z6_AAC+m7_AAC*Z7_AAC+m8_AAC*Z8_AAC+m9_AAC*Z9_AAC+m10_AAC*
           Z10_AAC+m11_AAC*Z11_AAC+m12_AAC*Z12_AAC+m13_AAC*Z13_AAC) /mT_AAC;
216
217 %% TOTAL
218 m_AAC= 12370;
219 m_CAC= 12080;
220 mT_TOTAL= m_AAC+m_CAC;
221
222 % X-axis
223 XG_TOTAL = (m_AAC*XG_AAC+m_CAC*XG_CAC) /mT_TOTAL;
224 % Y-axis
225 YG_TOTAL = (m_AAC*(YG_AAC+23) +m_CAC*YG_CAC) /mT_TOTAL;
226 % Z-axis
227 ZG_TOTAL = (m_AAC*ZG_AAC+m_CAC*ZG_CAC) /mT_TOTAL;
```

Appendix M Budget Spreadsheets

M.1 Structure

	Manufacturer Code	Quantity	Mass/Unit [g]	Cost/Unit [€]	Total Mass [g]	Total Cost [€]	Sponsor
1 STRUCTURE					11,900.64	€851.57	
1.1 Strut profile 20x20 M6/M6, length: 460 mm	3842993231	16	184.00	€5.81	2,944.00	€93.02	SNSB
1.2 Strut profile 20x20 M6/M6, length: 360 mm	3842993231	4	144.00	€5.45	576.00	€21.82	SNSB
1.3 Strut profile 20x20 M6/M6, length: 190 mm	3842993231	4	76.00	€5.14	304.00	€20.54	SNSB
1.4 T-nut N6 M4	3842536599	100	3.00	€0.74	300.00	€74.40	SNSB
1.5 Sliding block N6 M4	3842523140	100	3.00	€0.90	300.00	€90.00	LTU
1.5.1 Spares	3842523140	100	-	€0.90	-	€90.00	LTU
1.6 Bracket standard 20x20 N6/6	3842523508	100	5.00	€0.52	500.00	€51.56	SNSB
1.7 Variofix block S N6 20x20	3842548836	100	5.00	€0.62	500.00	€61.80	SNSB
1.8 Cubic connector 20/3 N6	3842523872	16	10.00	€1.97	160.00	€39.36	SNSB
1.9 Strap-shaped handle	3842518738	4	20.00	€1.88	80.00	€18.78	SNSB
1.10 Retainer ring M4	3842542328	100	0.50	€0.05	50.00	€5.40	SNSB
1.11 DIN 7984 M4x8 bolts	n/a	150	1.00	€0.00	150.00	€0.00	LTU LAB
1.12 M6x16 bolts	79850616	48	5.00	€0.13	240.00	€6.24	SNSB
1.13 ISO 4762 bolts	n/a	8	2.00	€0.00	16.00	€0.00	LTU LAB
1.14 Washers	n/a	20	0.20	€0.00	4.00	€0.00	LTU LAB
1.15 Aluminum sheets	204599	1	2,500.00	€24.50	2,500.00	€24.50	SNSB
1.16 Styrofoam 250 SL-A-N	3542005000	1	1,800.00	€96.99	1,800.00	€96.99	SNSB
1.17 Fixing bar for the bags	n/a	2	13.00	€3.00	26.00	€6.00	SNSB
1.18 Flat plate interface for fixing bar	n/a	4	32.00	€0.00	128.00	€0.00	SNSB
1.19 CAC-AAC interface 6-hole plate	n/a	4	16.40	€0.00	65.60	€0.00	SNSB
1.20 The Brain							
1.20.1 Aluminum sheets	204599	1	101.84	€1.02	101.84	€1.02	SNSB
1.20.2 DIN 7984 M4x8 bolts	n/a	26	1.00	€0.00	26.00	€0.00	LTU LAB
1.20.3 DIN 7984 M4x30 bolts	n/a	16	2.00	€0.00	32.00	€0.00	LTU LAB
1.20.4 Nut M4	n/a	42	1.00	€0.00	42.00	€0.00	LTU LAB
1.20.5 Styrofoam (bulk - 1 piece from 1.16)	3542005000	1	112.00	-	112.00	€0.00	LTU LAB
1.20.6 15mm M3 Standoff/Spacer for PCB	24339	10	2.00	€0.78	20.00	€7.80	SNSB
1.20.7 Lock nut M3 (DIN985) for PCB	n/a	5	1.00	€0.00	5.00	€0.00	LTU LAB
1.20.8 M3 Cheese Head Screws 6mm	n/a	5	0.80	€0.00	4.00	€0.00	LTU LAB
1.20.9 Strut profile 20x20 M6/M6, length: 360 mm	3842992888	2	144.00	€3.00	288.00	€6.00	SNSB
1.20.10 Strut profile 20x20 M6/M6, length: 170 mm	3842992888	2	68.00	€2.27	136.00	€4.53	SNSB
1.20.11 Strut profile 20x20 M6/M6, length: 263 mm	3842993230	1	105.20	€4.20	105.20	€4.20	SNSB
1.21 Sliding block N8 M6	3842547815	10	3.00	€1.10	30.00	€11.00	SNSB
1.21.1 Spares	3842547815	90	-	€1.10	-	€99.00	SNSB
1.22 Steel sheet 500x250x0.75mm	n/a	3	0.00	€5.87	0.00	€17.60	SNSB
1.23 Rubber bumper	n/a	10	35.50	€0.00	355.00	€0.00	LTU LAB

Figure 132: Budget Table for Structure Components.

M.2 Electronics Box

	Manufacturer Code	Quantity	Mass/Unit [g]	Cost/Unit [€]	Total Mass [g]	Total Cost [€]	Sponsor
2 ELECTRONIC BOX					521.50	€1,618.12	
2.1 Arduino Due with headers							
2.1.1 Arduino Due with headers	A000062	1	36.00	€35.00	36.00	€35.00	SNSB
2.1.2 Testing / Spare	A000062	2	-	€33.58	-	€67.17	SNSB
2.2 Ethernet Shield	SKU 103030021	1	36.00	€28.00	36.00	€28.00	SNSB
2.2.1 Spare	SKU 103030021	2	-	€28.00	-	€56.00	SNSB
2.3 Heater							
2.3.1 Heater	HK5160R157L12	4	4.00	€95.00	16.00	€380.00	SNSB
2.3.2 Testing / Spare	HK5160R157L12	1	-	€95.00	-	€95.00	SNSB
2.4 DC/DC converter 24 V							
2.4.1 DC/DC converter 24 V	S24SP24003PDFA	2	46.00	€49.00	92.00	€98.00	SNSB
2.4.2 Testing / Spare		3	-	€49.00	-	€147.00	SNSB
2.5 MicroSD	SDCIT/16GB	1	0.50	€20.00	0.50	€20.00	SNSB
2.5.1 Spare	SDCIT/16GB	1	-	€20.00	-	€20.00	SNSB
2.6 Logic CAT5E Network	VLCT85000Y30	1	90.00	€7.00	90.00	€7.00	SNSB
2.7 DC/DC converter 12 V							
2.7.1 DC/DC converter 12 V	R-7812-0.5	2	20.00	€34.00	40.00	€68.00	LTU
2.7.2 Testing / Spare	R-7812-0.5	3	-	€34.00	-	€102.00	LTU
2.8 PCB board	n/a	1	100.00	€178.20	100.00	€178.20	EUROCIRCUITS
2.8.1 Spare	n/a	1	-	€178.20	-	€178.20	EUROCIRCUITS
2.9 Pressure sensor PCB	n/a	3	25.00	€14.11	75.00	€42.33	EUROCIRCUITS
2.9.1 Spares	n/a	2	-	€14.11	-	€28.22	EUROCIRCUITS
2.10 Arduino Due without headers	2	1	36.00	€34.00	36.00	€34.00	LTU
2.10.1 Testing / Spare	A000056	1	-	€34.00	-	€34.00	LTU

Figure 133: Budget Table for Electronics Box Components.

M.3 Cables and Sensors

	Manufacturer Code	Quantity	Mass/Unit [g]	Cost/Unit [€]	Total Mass [g]	Total Cost [€]	Sponsor
3 CABLES AND SENSORS					1,176.62	€696.08	
3.1 Temperature sensor							
3.1.1 Temperature sensor	DS1631-ND	8	2.00	€3.00	16.00	€24.00	LTU
3.1.2 Testing / Spare		13	-	€3.00	-	€39.00	SNSB
3.2 Pressure sensor							
3.2.1 Pressure sensor	MS560702BA03-50	4	5.00	€2.30	20.00	€9.20	SNSB
3.2.2 Testing / Spare		8	-	€2.30	-	€18.40	SNSB
3.3 Airflow sensor	AWM5102VN	1	60.00	€132.00	60.00	€132.00	LTU
3.4 Humidity sensor(NBU)	HDC2010	3	0.00	€3.00	0.00	€9.00	SNSB
3.7 Resistors	n/a	25	1.00	€0.00	25.00	€0.00	LTU Lab
3.8 Capacitors (0.1 uF, 5uF, 10 uF, 100uF)	n/a	7	1.00	€0.00	7.00	€0.00	LTU Lab
3.10 Mosfets for current control							
3.10.1 Mosfet for current control	IRLB8748PBF	11	2.00	€0.70	22.00	€7.70	SNSB
3.10.2 Testing / Spare		15	-	€0.70	-	€10.50	SNSB
3.11 Diodes for DCDC converters							
3.11.1 Diodes for DCDC converters	1N5059	4	0.40	€0.10	1.60	€0.40	SNSB
3.11.2 Spare / Testing	1N5059	12	-	€0.10	-	€1.20	SNSB
3.12 LED 3.3 V							
3.12.1 LED 3.3 V	151034GS03000	16	0.40	€0.52	6.40	€8.32	SNSB
3.12.2 Spare/Testing	151034GS03000	22	-	€0.52	-	€11.44	SNSB
3.13 D-SUB connectors							
3.13.1 15-pin D-SUB Female connector with pins	RND 205-00779	2	11.00	€0.75	22.00	€1.50	SNSB
3.13.1 15-pin D-SUB Female connector with pins (Spare)	RND 205-00779	2	-	€0.75	-	€1.50	SNSB
3.13.2 9-pin D-SUB Female connector with pins	RND 205-00777	3	8.50	€0.68	25.50	€2.04	SNSB
3.13.2 9-pin D-SUB Female connector with pins (Spare)	RND 205-00777	3	-	€0.68	-	€2.04	SNSB
3.13.3 9 pin D-SUB Female connector with soldering cups	RND 205-00704	3	9.00	€0.56	27.00	€1.68	SNSB
3.13.4 9 pin D-SUB Male connector with soldering cups	RND 205-00700	6	9.00	€0.48	54.00	€2.88	SNSB
3.13.5 15-pin D-SUB Male connector with soldering cups	RND 205-00701	2	11.00	€0.60	22.00	€1.20	SNSB
3.13.6 9-pin D-SUB backing	MHDTZK-9-BK-K	6	40.00	€2.86	240.00	€17.16	SNSB
3.13.7 15-pin D-SUB backing	MHDTZK-15-BK-K	2	66.00	€3.06	132.00	€6.12	SNSB
3.13.8 Wall mounting bolts	RND 205-00786	3	2.50	€1.04	7.50	€3.12	SNSB
3.13.9 D-SUB cable CAC to AAC	n/a	1	0.00	€3.78	0.00	€3.78	SNSB
3.14 3.3 V Zener diode							
3.14.1 3.3 V Zener diode	RND 1N746A	15	0.50	0.07	7.50	€1.05	SNSB
3.14.2 Spare / Testing		24	-	0.07	-	€1.68	SNSB
3.15 Power to PCB							
3.15.1 Male connector on PCB	Serie 768	1	5.00	€8.46	5.00	€8.46	SNSB
3.15.2 Female connector from wall	Serie 768	1	11.00	€11.58	11.00	€11.58	SNSB
3.15.3 Grounding contact	DIN 46234	4	0.58	€8.60	2.32	€8.60	SNSB
3.15.4 Spare - female connector from wall	Serie 768	1	-	€11.58	-	€11.58	SNSB
3.15.5 Spare - male connector on PCB	Serie 768	5	-	€8.46	-	€42.30	SNSB
3.16 Logic CAT5 E-link for inside box 0.5m	VLCP85121E05	1	20.00	€1.32	20.00	€1.32	SNSB
3.16.2 Spare - Logic CAT5 E-link for inside box 0.15m	VLCP85121E015	1	-	€1.05	-	€1.05	SNSB
3.16.3 Spare - Logic CAT5 E-link for inside box 1m	VLCP85121E10	1	-	€1.41	-	€1.41	SNSB
3.17 Cables for wiring							
3.17.1 Signal wire	5854/7 YL005	1	230.00	€33.88	115.00	€33.88	SNSB
3.17.2 Power wire - Back	5856 BK005	1	365.00	€46.38	73.00	€46.38	SNSB
3.17.3 Power wire - Red	5856 RD005	1	365.00	€46.38	73.00	€46.38	SNSB
3.18 Electrical Tape for marking wires.							
3.18.1 Electrical Tape for marking wires - White	HTAPE-FLEX15WH-15X10	1	34.00	€0.82	13.60	€0.82	SNSB
3.18.2 Electrical Tape for marking wires - Black	HTAPE-FLEX15BK-15X10	1	33.00	€0.82	13.20	€0.82	SNSB
3.18.3 Electrical Tape for marking wires - Green	HTAPE-FLEX15GN-15X10	1	34.00	€0.82	13.60	€0.82	SNSB
3.18.4 Electrical Tape for marking wires - Violet	HTAPE-FLEX15VT-15X10	1	34.00	€0.82	13.60	€0.82	SNSB
3.18.5 Electrical Tape for marking wires - Gray	HTAPE-FLEX15GY-15X10	1	34.00	€0.82	13.60	€0.82	SNSB
3.18.6 Electrical Tape for marking wires - Brown	HTAPE-FLEX15BN-15X10	1	34.00	€0.82	13.60	€0.82	SNSB
3.18.7 Electrical Tape for marking wires - Blue	HTAPE-FLEX15BU-15X10	1	34.00	€1.85	13.60	€1.85	SNSB
3.19 Potentiometer							
3.19.1 Potentiometer 1 kOhm	M94Y102KB40	4	0.00	€1.83	0.00	€7.32	SNSB
3.19.2 Potentiometer 50 kOhm	3296Y-1-503LF	10	1.00	€1.80	10.00	€18.00	SNSB
3.20 Header pins to solder arduino on PCB							
3.20.1 6-pin male double row header	RND 205-00634	2	1.00	€0.22	2.00	€0.44	SNSB
3.20.2 8-pin male single row header	RND 205-00629	5	1.00	€0.28	5.00	€1.40	SNSB
3.20.3 10-pin male single row header	SD-2XS-T1-7/3MM	1	1.00	€0.26	1.00	€0.26	SNSB
3.20.4 36-pin male double row header	61303621121	1	2.00	€1.65	2.00	€1.65	SNSB
3.21 Static Pressure Sensor	3500S0001A05E000	1	53.00	€116.39	53.00	€116.39	LTU
3.22 Connector for the Static Pressure Sensor	XZCPV1141L2	1	14.00	€14.00	14.00	€14.00	LTU

Figure 134: Budget Table for Cables and Sensors Components.

M.4 CAC

	Manufacturer Code	Quantity	Mass/Unit [g]	Cost/Unit [€]	Total Mass [g]	Total Cost [€]	Sponsor
4 CAC					6,957.00	€22,948.01	
4.1 Coiled tube	n/a	1	6,200.00	€22,000.00	6,200.00	€22,000.00	FMI
4.2 Sampling Valve (inlet and outlet 1/8" female)							
4.2.1 Sampling Valve (inlet and outlet 1/8" female)	VDW22UANXB	1	100.00	€45.00	100.00	€45.00	SMC
4.2.2 Spare		1	-	€45.00	-	€45.00	SMC
4.3 Straight tube union (OD 1/4" - ID 5/32")	SS-400-6	1	30.00	€13.37	30.00	€13.37	SWAGELOK
4.4 Interface tube-screw male (OD 1/4" - ID 5/32" to male 1/8")	SS-400-1-2	2	50.00	€10.00	100.00	€20.00	SWAGELOK
4.5 Straight reducing tube union (OD 1/4" to OD 1/8")	SS-400-6-2	1	25.00	€16.55	25.00	€16.55	FMI
4.6 Interface attached to the coiled tube outlet, quick connector	SS-QC4-B-200	1	91.00	€65.00	91.00	€65.00	SWAGELOK
4.7 Interface attached to the coiled tube inlet, quick connector	SS-QC4-B-400	1	68.00	€50.00	68.00	€50.00	SWAGELOK
4.8 Interface quick connector stem with valve	SS-QC4-D-400	1	58.00	€40.00	58.00	€40.00	SWAGELOK
4.9 90 degree elbow 1/4"	SS-400-9	3	55.00	€19.40	165.00	€58.20	SWAGELOK
4.10 Port Connector, 1/4 in. Tube OD	SS-401-PC	5	5.00	€6.30	25.00	€31.52	FMI
4.11 Magnesium filter with interface	n/a	1	65.00	€150.00	65.00	€150.00	FMI
4.12 Testing Valve	Lucifer 121K, 122K	1	-	€100.00	-	€100.00	LTU
4.13 Testing / Backup seal valve	4M4F-V6LN-SS	2	-	€150.00	-	€300.00	PARKER
4.14 Straight tube union (OD 1/8" - ID 5/32")	SS-200-6	1	30.00	€13.37	30.00	€13.37	FMI

Figure 135: Budget Table for CAC Components.

M.5 AAC

	Manufacturer Code	Quantity	Mass/Unit [g]	Cost/Unit [€]	Total Mass [g]	Total Cost [€]	Sponsor
5 AAC					3,718.00	€4,264.32	
5.1 Miniature diaphragm air pump							
5.1.1 Miniature diaphragm air pump	NMP 850.1.2 KNDC-B	1	430.00	€350.00	430.00	€350.00	LTU
5.1.2 Spare	NMP 850.1.2 KNDC-B	1	-	€350.00	-	€350.00	KNF
5.2 Gas Sampling Bags							
5.2.1 Gas Sampling Bag, Multi-Layer Foil, 3L, 10"x10", 5pk	22951	6	5.00	€20.00	30.00	€120.00	RESTEK
5.2.2 Testing / Spare	22951	19	-	€20.00	-	€380.00	TEKNOLAB
5.3 Flushing valve (inlet and outlet 1/8" female)							
5.3.1 Flushing valve (inlet and outlet 1/8" female)	VDW22UANXB	1	100.00	€45.00	100.00	€45.00	SMC
5.3.2 Spare	VDW22UANXB	1	-	€45.00	-	€45.00	SMC
5.4 Manifold (inlet and outlet 1/8" female)							
5.4.1 Manifold (inlet and outlet 1/8" female)	VV2DW2-H0601N-F-Q	1	440.00	€140.00	440.00	€140.00	SMC
5.4.2 Spare	VV2DW2-H0601N-F-Q	1	-	€140.00	-	€140.00	SMC
5.5 Valves manifold (outlet 1/8" female)							
5.5.1 Valves manifold (outlet 1/8" female)	VDW23-5G-1-H-Q	6	100.00	€40.00	600.00	€240.00	SMC
5.5.2 Spare	VDW23-5G-1-H-Q	4	-	€40.00	-	€160.00	SMC
5.6 Interface tube-screw male (OD 1/4" - ID 5/32" to male 1/8")	SS-400-1-2	8	13.00	€14.00	104.00	€112.00	SWAGELOK
5.7 Interface tube-screw male 90 degree(OD 1/4" - ID 5/32" to male 1/8")	SS-400-2-2	3	13.00	€16.00	39.00	€48.00	SWAGELOK
5.8 Male 90-degree connector (OD 1/4" - ID 5/32" to male 1/4")	SS-400-2-4	1	16.00	€14.00	16.00	€14.00	SWAGELOK
5.10 T-Union							
5.10.1 Interface T-Union (male 1/4")	SS-400-3	1	71.00	€33.00	71.00	€33.00	SWAGELOK
5.10.2 Spare	SS-400-3	6	-	€33.00	-	€198.00	SWAGELOK
5.11 Nut Ferrule set Spares	SS-400-NFSET	15	-	€2.25	-	€33.75	SWAGELOK
5.12 Tubing, Sulfinert 304SS Welded/Drawn 50ft (OD 1/4" - ID 0.21")	29255	1	600.00	€840.00	600.00	€840.00	SILCOTEK
5.13 Quick Coupling female 1/4"	SS-QC4-B-4PF	6	45.00	€50.00	270.00	€300.00	SWAGELOK
5.14 Interface 90 degree elbow 1/4"							
5.14.1 90 degree elbow 1/4"	SS-400-9	1	55.00	€19.40	55.00	€19.40	SWAGELOK
5.14.2 Spare	SS-400-9	1	-	€19.40	-	€19.40	SWAGELOK
5.15 Interface female 90-degree connector (OD 1/4" - ID 5/32" to female 1/4")	SS-400-8-4	2	62.00	€23.28	124.00	€46.56	SWAGELOK
5.16 Female tube adapter (Tube OD 1/4" - ID 5/32" to female 1/4" ISO Parallel Thre	SS-4-TA-7-4RG	1	46.00	€20.37	46.00	€20.37	SWAGELOK
5.17 Tube Fitting Reducer (OD 3/16 in. to 1/4 in. Tube OD)	SS-300-R-4	6	20.00	€11.93	120.00	€71.58	SWAGELOK
5.17.1 Spares Tube Fitting Reducer (OD 3/16 in. to 1/4 in. Tube OD)	SS-300-R-4	2	-	€11.93	-	€23.86	SWAGELOK
5.18 Tube plug 1/4 in.	SS-400-C	4	-	€6.79	0.00	€27.16	SWAGELOK
5.19 Magnesium filter tube with interface	n/a	1	65.00	€150.00	65.00	€150.00	FMI
5.20 Ferrule Set 1/4 in. Spares	SS-400-SET	20	-	€2.33	-	€46.56	SWAGELOK
5.21 T-Union 6 mm Tube OD	SS-6M0-3	2	50.00	€27.16	100.00	€54.32	SWAGELOK
5.22 Tube Fitting Reducer (1/4 in. to 6 mm Tube OD)	SS-400-R-6M	2	30.00	€12.32	60.00	€24.64	SWAGELOK
5.23 Tubing Insert, 6 mm OD x 4 mm ID	SS-6M5-4M	4	10.00	€2.72	40.00	€10.86	SWAGELOK
5.24 Ferrule Set 3/16 in. Spares	SS-300-SET	10	-	€2.81	-	€28.13	SWAGELOK
5.25 Male Branch Tee (OD 1/4" - 1/4" Male NPT)	SS-400-3-4TTM	5	63.00	€18.50	315.00	€92.48	SWAGELOK
5.26 Male Branch Tee (OD 1/4" - 1/4" Male NPT)	SS-400-3-4TMT	1	63.00	€18.50	63.00	€63.00	SWAGELOK
5.27 Male connector (OD 1/4" - 1/4" Male NPT)	SS-400-1-4	1	30.00	€8.63	30.00	€8.63	SWAGELOK
5.27.1 Spare Male connector (OD 1/4" - 1/4" Male NPT)	SS-400-1-4	1	-	€8.63	-	€8.63	SWAGELOK

Figure 136: Budget Table for AAC Components.

M.6 Tools, Travel, and Other

	Manufacturer Code	Quantity	Mass/Unit [g]	Cost/Unit [€]	Total Mass [g]	Total Cost [€]	Sponsor
6 TOOLS						€1,745.00	
6.1 Hand Tube Bender 1/4 in	MS-HTB-4T	1	n/a	€250.00	-	€250.00	SWAGELOK
6.2 Tube Cutter (4 mm to 25 mm)	MS-TC-308	1	n/a	€35.00	-	€35.00	SWAGELOK
6.3 Tubing Reamer	MS-TDT-24	1	n/a	€26.00	-	€26.00	SWAGELOK
6.4 PTFE Tape Thread Sealant, 1/4"	MS-STR-4	1	n/a	€1.94	-	€1.94	SWAGELOK
6.5 Double-Sided Adhesive Tape	180-89-682	8	n/a	€9.80	-	€78.37	LTU
6.6 PTFE Tape, 32.9 m	60-1"X36YD	1	n/a	€67.90	-	€67.90	LTU
6.7 Microfibre cloth	180-63-478	1	n/a	€9.41	-	€9.41	LTU
6.8 IPA Cleaner Spray, 400 ml	RND 605-00129	3	n/a	€3.88	-	€11.64	LTU
6.9 IPA Cleaner fluid, 1000 ml	EIPA01L	2	n/a	€17.46	-	€34.92	LTU
6.10 Disposable gloves L	51-675-0032	1	n/a	€11.83	-	€11.83	SNSB
6.11 Electronic Leak Detector	22655-R	1	n/a	€1,000.00	-	€1,000.00	RESTEK
6.12 Thermal Adhesive	WLK 10	1	n/a	€18.00	-	€18.00	LTU
6.13 Flushing process (nitrogen or dry calibrated gas)	n/a	2	-	€100.00	-	€200.00	FMI
7 TRAVEL					-	€500.00	
7.1 Travel to FMI for sample bag testing	n/a	1	n/a	€250.00	-	€250.00	LTU
7.2 Travel to FMI for integration testing	n/a	1	n/a	€250.00	-	€250.00	LTU
8 OTHER					2,427.38	€588.13	
8.1 Shipping costs	n/a	n/a	n/a	n/a	-	€392.09	SNSB
8.2 Error margin	n/a	n/a	n/a	n/a	2,427.38	€196.04	SNSB

Figure 137: Budget Table for Tools, Travel, and Other Components.

Appendix N Full List of Requirements

N.1 Functional Requirements

- F.1 ~~The experiment shall collect air samples.~~¹⁴
- F.2 The experiment *shall* collect air samples by the CAC.
- F.3 The experiment *shall* collect air samples by the AAC.
- F.4 ~~The experiment's AAC System shall be able to collect air samples during the Ascent Phase.~~¹⁴
- F.5 ~~The experiment's AAC System shall be able to collect air samples during the Descent Phase.~~¹⁴
- F.6 ~~The altitude from which a sampling bag will start sampling shall be programmable.~~¹⁵
- F.7 ~~The altitude from which a sampling bag will stop sampling shall be programmable.~~¹⁵
- F.8 ~~The experiment shall pump air into the AAC Sampling Bags.~~¹⁴
- F.9 The experiment *should* measure the air intake flow to the AAC.
- F.10 The experiment *shall* measure the air pressure.
- F.11 The experiment *shall* measure the temperature.
- F.12 ~~The experiment shall collect data on the humidity.~~¹⁴
- F.13 ~~The experiment shall measure the temperature inside the AAC Valve Box.~~¹⁴
- F.14 ~~The experiment should measure the humidity inside the AAC Valve Box.~~¹⁴
- F.15 ~~The experiment shall collect data on the time.~~¹⁶
- F.16 ~~The experiment shall accept telecommand instructions to program AAC sampling altitudes for each sampling bag.~~¹⁴
- F.17 ~~The experiment shall accept telecommand instructions to open designated valves.~~¹⁴
- F.18 ~~The experiment shall accept telecommand instructions to close designated valves.~~¹⁴
- F.19 ~~The experiment may accept telecommand instructions to change the sampling rate of the ambient pressure sensor.~~¹⁴
- F.20 ~~The experiment may accept telecommand instructions to change the sampling rate of the ambient temperature sensor.~~¹⁴
- F.21 ~~The experiment may accept telecommand instructions to change the sampling rate of the AAC Valve Box temperature sensor.~~¹⁴
- F.22 ~~The experiment may accept telecommand instructions to turn on the air pump.~~¹⁴

¹⁴Unnecessary requirement that has been removed.

¹⁵Moved to design requirements.

¹⁶Unverifiable requirement that has been removed.

- F.23 ~~The experiment may accept telecommand instructions to turn off the air pump.~~¹⁴
- F.24 ~~The experiment may accept telecommand instructions to turn on the Valve Heater.~~¹⁴
- F.25 ~~The experiment may accept telecommand instructions to turn off the Valve Heater.~~¹⁴
- F.26 ~~The experiment may accept telecommand instructions to turn on the Electronics Box Heater.~~¹⁴
- F.27 ~~The experiment may accept telecommand instructions to turn off the Electronics Box Heater.~~¹⁴

N.2 Performance Requirements

- P.1 ~~The telecommand data rate shall be 10 Kb/s.~~¹⁵
- P.2 ~~The default sampling rate of the ambient pressure sensor during Standby mode shall be 0.1 Hz.~~¹⁷
- P.3 ~~The default sampling rate of the ambient pressure sensor during Normal operation ascent mode shall be 0.2 Hz.~~¹⁷
- P.4 ~~The default sampling rate of the ambient pressure sensor during Normal operation descent mode shall be 10 Hz.~~¹⁷
- P.5 ~~The default sampling rate of the AAC Valve Box temperature sensor shall be 1 Hz.~~¹⁷
- P.6 ~~The programmable sampling rate of the ambient pressure sensor shall not be lesser than 0.1 Hz.~~¹⁷
- P.7 ~~The programmable sampling rate of the ambient pressure sensor shall not be greater than 100 Hz.~~¹⁷
- P.8 ~~The programmable sampling rate of the Electronics Box temperature sensor shall not be lesser than 1 Hz.~~¹⁷
- P.9 ~~The programmable sampling rate of the Electronics Box temperature sensor shall not be greater than 7 Hz.~~¹⁷
- P.10 ~~The programmable sampling rate of the AAC Valve Box temperature sensor shall not be lesser than 1 Hz.~~¹⁷
- P.11 ~~The programmable sampling rate of the AAC Valve Box temperature sensor shall not be greater than 7 Hz.~~¹⁷
- P.12 The accuracy of the ambient pressure measurements shall be -1.5/+1.5 hPa for 25°C.
- P.13 The accuracy of temperature measurements shall be +3.5/-3°C (max) for condition of -55°C to 150°C.
- P.14 ~~The accuracy of the ambient humidity measurements shall be ±3%. [12]~~¹⁴
- P.15 The accuracy of the AAC Valve Box temperature measurements shall be +3.5/-2°C(max).¹⁸

¹⁷Replaced by P.23

¹⁸Combined with P13

- P.16 ~~The air intake rate of the air pump shall be minimum 3 L/min.~~¹⁵
- P.17 ~~The temperature of the Electronics Box shall be between 0°C and 25°C.~~¹⁵
- P.18 ~~The temperature of the Electronics Box shall not exceed 25°C.~~¹⁹
- P.19 ~~The temperature of the AAC Valve Box shall be between 0°C and 25°C.~~¹⁵
- P.20 ~~The temperature of the AAC Valve Box shall not exceed 25°C.~~²⁰
- P.21 ~~The air sampling systems shall filter out all water molecules before filling the sampling containers.~~¹⁵
- P.22 ~~The CAC air sampling shall filter out all water molecules before filling the tube.~~²¹
- P.23 The sensors sampling rate shall be 1 Hz.
- P.24 The temperature of the Pump shall be between 5°C and 40°C.
- P.25 The minimum volume of air in the bags for analysis shall be 0.18 L at ground level.
- P.26 The equivalent flow rate of the pump shall be between 8 to 3 L/min from ground level up to 24 km altitude.
- P.27 The accuracy range of the sampling time, or the resolution, shall be less than 52.94 s, or 423.53 m.
- P.28 The sampling rate of the pressure sensor shall be 1 Hz.
- P.29 The sampling rate of the airflow sensor shall be 1 Hz.
- P.30 The accuracy of the pressure measurements inside the tubing and sampling bags shall be -0.005/+0.005 bar for 25°C.

N.3 Design Requirements

- D.1 The experiment shall operate in the temperature profile of the BEXUS flight[8].
- D.2 The experiment shall operate in the vibration profile of the BEXUS flight[8].
- D.3 The experiment shall not have sharp edges that can harm the launch vehicle, other experiments, and people.
- D.4 The experiment's communication system shall be compatible with the gondola's E-link system.
- D.5 The experiment's power supply shall be compatible with the gondola's provided power.
- D.6 ~~The experiment shall not disturb other experiments on the gondola.~~¹⁴
- D.7 The total DC current draw should be below 1.8 A.
- D.8 The total power consumption should be below 374 Wh.

¹⁹Combined with P17 and moved to design requirements.

²⁰Combined with P19 and moved to design requirements.

²¹Combined with P21 and moved to design requirements.

- D.9 ~~The experiment shall be able to operate in low pressure conditions (10-15 hPa) up to 30 km altitude.~~²²
- D.10 ~~The components of the experiment shall operate within their temperature ranges.~~¹⁴
- D.11 ~~The OBC shall be able to autonomously control the heaters.~~¹⁴
- D.12 ~~The ground station GC shall be able to display some of the received data.~~¹⁴
- D.13 ~~The experiment shall be able to survive and operate between 30°C and 60°C.~~¹⁴
- D.14 ~~The external components that are directly exposed to the outside environment shall be able to operate at 70°C.~~¹⁴
- D.15 ~~The watchdog should be able to reset the system.~~¹⁴
- D.16 The experiment shall be able to autonomously turn itself off just before landing.
- D.17 The experiment box shall be placed with at least one face exposed to the outside.
- D.18 The experiment shall operate in the pressure profile of the BEXUS flight[8].
- D.19 The experiment shall operate in the vertical and horizontal accelerations profile of the BEXUS flight[8].
- D.20 ~~The experiment shall operate in the horizontal accelerations profile of the BEXUS flight.~~
[8]²³
- D.21 The experiment shall be attached to the gondola's rails.
- D.22 The telecommand data rate shall not be over 10 kb/s.
- D.23 The air intake rate of the air pump shall be equivalent to a minimum of 3 L/min at 24 km altitude.
- D.24 The temperature of the Brain shall be between -10°C and 25°C.
- D.25 ~~The temperature of the Brain level 2 shall be between 0°C and 25°C.~~²⁴
- D.26 The air sampling systems shall filter out all water molecules before filling the sampling bags.
- D.27 The total weight of the experiment shall be less than 28 kg.
- D.28 The AAC box shall be able to fit at least 6 air sampling bags.
- D.29 The CAC box shall take less than 3 minutes to be removed from the gondola without removing the whole experiment.
- D.30 The AAC shall be re-usable for future balloon flights.
- D.31 The altitude from which a sampling bag will start sampling shall be programmable.
- D.32 The altitude from which a sampling bag will stop sampling shall be programmable.

²²Repeated in D18

²³Combined with D19

²⁴Combined with D24

N.4 Operational Requirements

- O.1 ~~The TUBULAR Team shall send telecommands from the ground station to the experiment before and during the flight.~~¹⁴
- O.2 ~~The TUBULAR Team shall receive telemetry from the experiment during the flight.~~¹⁴
- O.3 ~~The experiment shall change modes autonomously.~~¹⁴
- O.4 ~~The heating mechanism shall work autonomously.~~¹⁴
- O.5 ~~The experiment shall store data autonomously.~~¹⁴
- O.6 ~~The Air sampling control system shall work autonomously.~~¹⁴
- O.7 ~~The valves in air sampling control system should be controllable from the ground station.~~¹⁴
- O.8 ~~The experiment should be able to handle a timeout or drop in the network connection.~~¹⁴
- O.9 ~~The heaters should be controllable from the ground station.~~¹⁴
- O.10 ~~The watchdog²⁵ should be able to reset the system.~~¹⁴
- O.11 ~~The system should be able to be reset with a command from the ground station.~~¹⁴
- O.12 ~~The experiment should enter different modes with a telecommand from the ground station.~~¹⁴
- O.13 The experiment *should* function automatically.
- O.14 The experiment's air sampling mechanisms *shall* have a manual override.

N.5 Constraints

- C.1 Constraints specified in the BEXUS User Manual.
- C.2 ~~The person-hours allocated to project implementation is limited by university related factors such as exams, assignments, and lectures.~~¹⁴
- C.3 ~~Budget limited to TBD.~~¹⁴
- C.4 ~~The dimensions show a minimum print area of 50 x 50 cm and 65 cm height experiment box.~~¹⁴

²⁵Explained in subsection 4.8. Software Design

Appendix O Test Results

O.1 Test 28: Pump Operations

The pump was connected via crocodile connections to a power supply set to 24 V. The power supply was then switched on and the current was read off. This set-up can be seen in Figure 138.

It was found that when the power supply was switched on the current went up to 600 mA for less than one second. It then settled to 250 mA. By covering the air intake, simulating air intake from a lower pressure, the current drops to 200 mA. By covering the air output, simulating pushing air into a higher pressure, the current rises to 400 mA.

Therefore the power for each of these conditions is 14.4 W at turn on, 6 W in normal use, 4.8 W when sucking from low pressure, 9.6 W when pushing to high pressure.

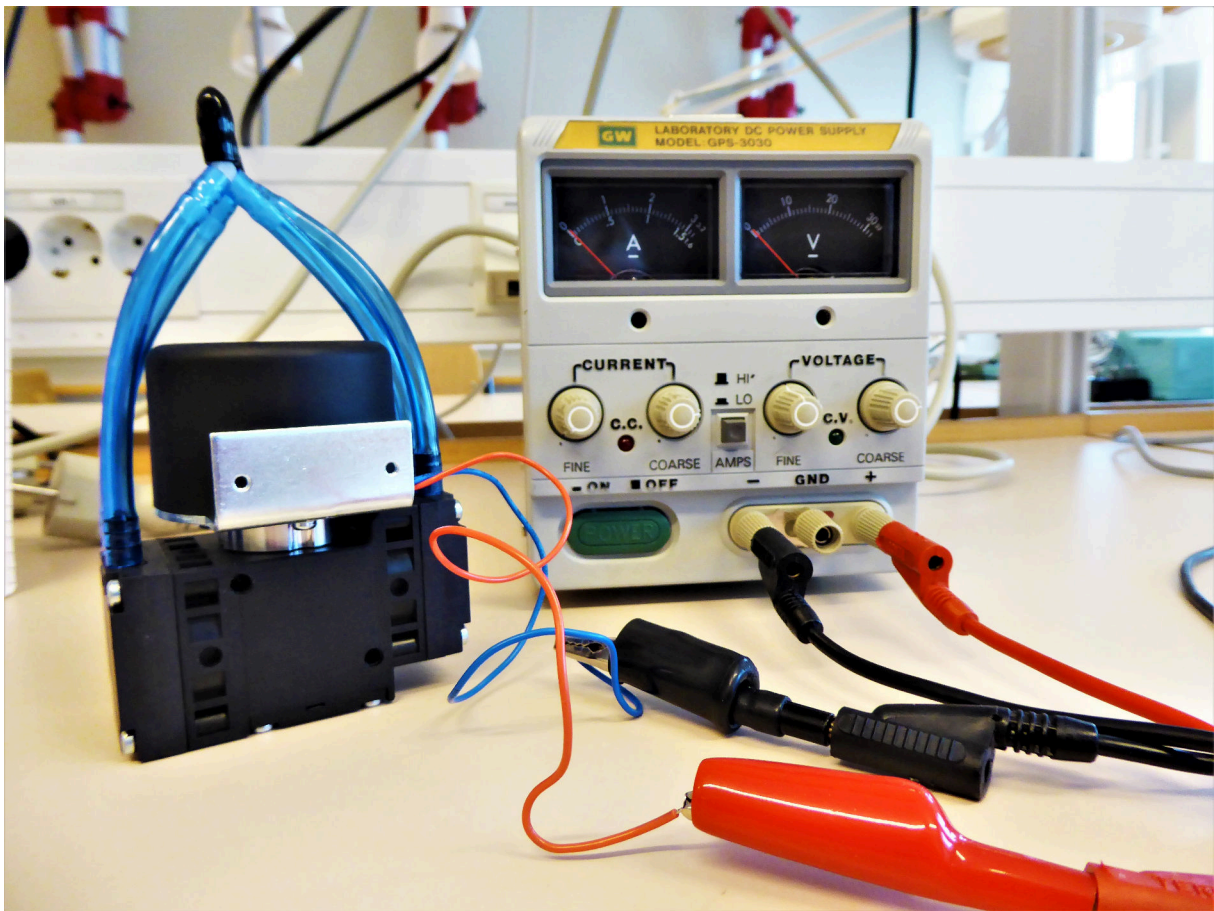


Figure 138: Photo Showing the Set-up for the Pump Testing in the Laboratory.

O.2 Test 18: Pump Low Pressure

The pump was tested at low pressure using a small vacuum chamber that is capable of going down to 1 hPa. For this test the chamber was only taken down to 30 hPa as this is the expected pressure at 24 km, the highest altitude that will be sampled. The experiment set-up can be seen in Figure 139. The pump was connected to the power supply via two cables. It was also screwed into the base plate to prevent it from moving due to its own vibration during the test. A vacuum pump was connected to the chamber wall with a pressure sensor attached to monitor the pressure inside the chamber.



Figure 139: Photo Showing the Set-up of the Vacuum Chamber, Power Supply and Vacuum Pump.

The glass top and cage were then placed on top of the sampling bag and pump and the air slowly removed. Figure 140 shows the test as it was in progress.

As the air was removed from the chamber a new problem became immediately obvious. Air that was inside the bag before the test was expanding as the pressure decreased until the bag reached around 75% of its total volume. The air had been pushed out of the sampling bag before the test but this had not been completed thoroughly enough. Therefore care must be taken to ensure that there is no, or very very small amounts, of air inside the bag before it

enters a low pressure environment. For subsequent tests the pump was used in reverse to suck any remaining air out of the bags.



Figure 140: Photo Showing the Pump and Sampling Bag in the Vacuum Chamber During the Test.

Repeating the test and using the pump to suck out excess air from the bags the chamber was taken to around 30 hPa. Once the chamber was at this pressure the pump was switched on and a stopwatch began. Once the bag stopped inflating the stopwatch was stopped. During this test there was also a drop in pressure to 28 hPa and during a repeat there was a drop to 25 hPa. This also occurred in later tests. This is not seen as a significant problem as during the flight this is exactly what will happen when testing during ascent. In addition the flow rate increases with increasing outside pressure therefore this is showing our worst case flow rate. It was found that the pump was able to successfully switch on and fill the bag at this altitude with a flow rate of approximately 3 L/min.

The test was repeated again at 88 hPa, representing 17 km altitude and 220 hPa, representing 11 km altitude. Here the flow rates were found to be 3.4 L/min and 4.9 L/min respectively. The results can also be seen in Table 76 and Figure 141.

As this test could only provide an approximation due to the lack of equipment such as flow-meters that would have made this test more precise it was later repeated. In the repeat of this test the flow rates were found to be within the same magnitude. The full results can be seen in Section 7.3.1 in Table 55.

Altitude(km)	Pressure Start(hPa)	Pressure End(hPa)	Time(sec)	Flow Rate(L/min)
24	30	23	60	3
17	87	80	53	3.4
11	220	190	37	4.9

Table 76: Table Showing the Time Taken Until the 3 L Bag Stopped Expanding at Various Different Pressures.

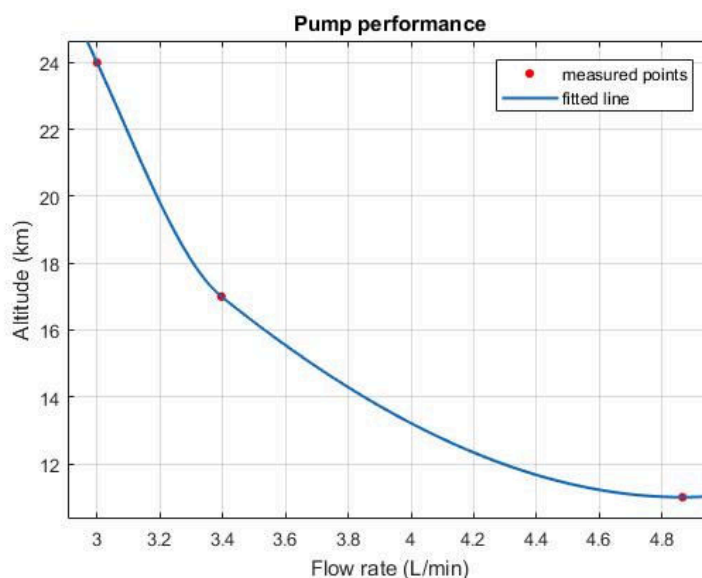


Figure 141: Obtained Pump Performance at Low Pressure.

O.2.1 Test 30: Sampling Bag Bursting

A sampling bag was placed in a small vacuum chamber connected to the pump with the same set up as in Test 18, see Figures 139 and 140. The pump was run for 3 minutes with a full bag to see how the bag reacted. No changes were observed in the bag and no leaks appeared whilst it was in the testing chamber. Upon returning it to atmospheric levels it also appeared to be able to withstand the over pressure. The bag was then left, with the valve closed, on a table where it was handled a little during this time. Approximately 30 minutes after the test the bag made an audible popping noise and air leaked out. The damage that occurred to the bag during the burst can be seen in Figure 142 for the front of the bag and Figure 143 for the back of the bag.

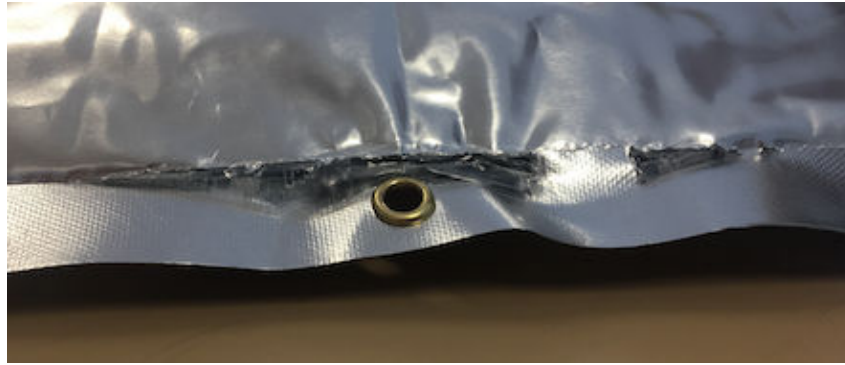


Figure 142: Photo Showing the Extent of Damage on the Front of the Bag Due to Bursting.



Figure 143: Photo Showing the Extent of Damage on the Back of the Bag Due to Bursting.

This kind of bag failure could occur if bags are overfilled, particularly during ascent.

Next the system was set-up in the same way with a new bag. This time the pump was continuously run until failure occurred. This took around 6 minutes. The bag failed along the lower seam close to the valve and also at the valve connection. At the valve connection the bag ripped just above the valve. This time the burst was more energetic with the bottom of the bag moving outwards. Upon inspection the bottom of the bag was completely open and the part of the bag connected to the valve partially ripped open. In addition at the top of the bag small failures similar to those seen in Figure 142 were seen again. It is therefore thought that the bag was starting to fail at both the top and the bottom of the bag and but the bottom failed first.

The damage can be seen in Figures 144 and 145. It should be noted that the white bag valve was pulled off after the test and before photos were taken.



Figure 144: Photo Showing the Damage Sustained to the Bottom of the Bag After Bursting Due to Continuous Pumping.



Figure 145: Photo Showing Where the Bag Ripped Around the Valve.

This kind of bag failure could occur if there is a software error that results in the pump not switching off or a valve not closing, or if there is a malfunction in one of the valves which means it fails to close.

From the damage seen on the bags and from witnessing the burst it can be concluded that, as long as the bags are well secured to the valves at the bottom and through the metal ring at the top, bag bursting during flight would not cause damage to any other components on board. Even during the more energetic burst that occurs from continuous pumping the bag remained fixed to the valve connection and experienced no fragmentation. The consequences of a single bag burst would be limited to loss of data and a disturbance to audio frequencies.

O.3 Test 29: Pump Current under Low Pressure

This test was set up in the same way as above in Test 18, see Figure 139 and 140. The addition to this test was a multimeter to read the current that the pump was drawing. The pump was tested once with the outlet attached to a bag and once with the outlet sealed. This provides the current when the pump is pumping into an ambient pressure and into a higher pressure.

In general it was found for both cases that decreasing the pressure, or increasing the altitude, lead to a decrease in pump current draw. It was noted that there was an increase in current draw in between sea level conditions and 11 km altitude conditions. However as the lowest sampling point it intended to be at 11 km this should not be a problem for the experiment. The full results can be seen in Table 77.

Altitude (km)	Pressure (hPa)	Into Bag Current (mA)	Into Seal Current (mA)
20	57	140	138
18	68	150	141
16	100	161	146
12	190	185	175
9	300	-	200
6	500	-	242
0	1013	-	218

Table 77: Table Showing How the Current Draw of the Pump Changed With Outside Air Pressure for Two Different Conditions. The First Pumping Into a Sampling Bag and the Second Pumping Into a Sealed Tube.

A graphical representation of these results are shown in Figures 146 and 147. From the table and figures it can be seen that the current draw is higher during the bag filling than during the sealed case. As the experiment will sample between 11 km and 24 km it can be concluded that the highest current draw will occur during the 11 km altitude sample and can be expected to be around 200 mA.

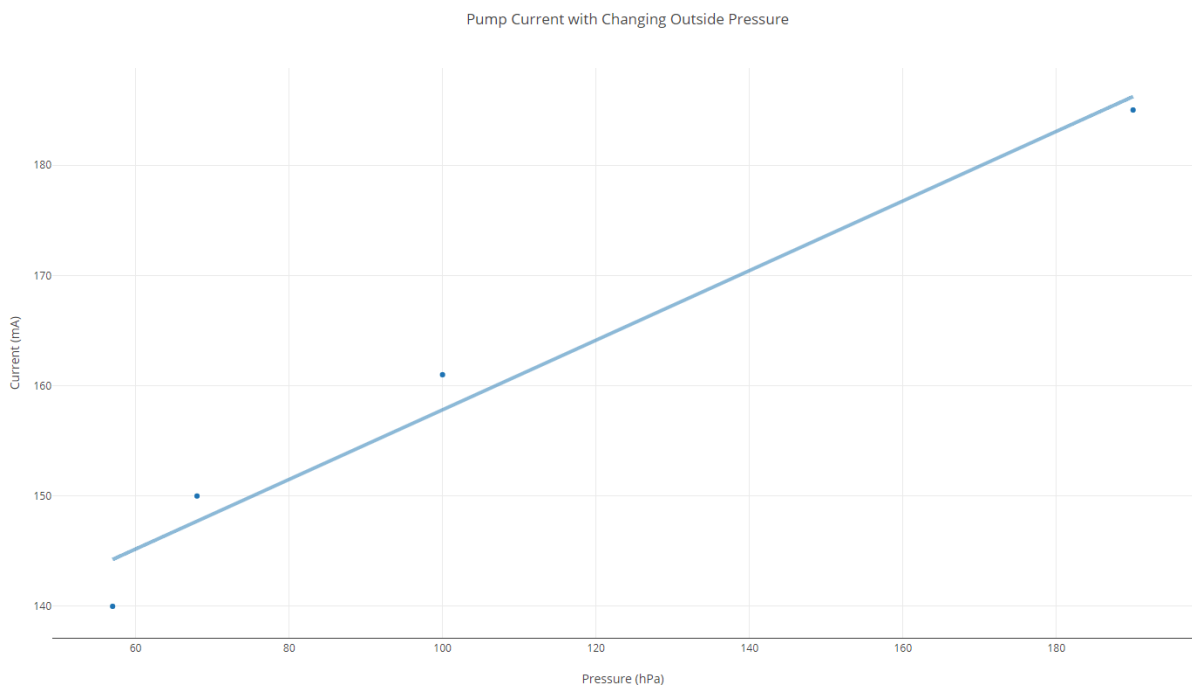


Figure 146: Graph Showing the Expected Current Values When the Pump is Pumping Air Into a Bag Based Upon the Results Obtained.

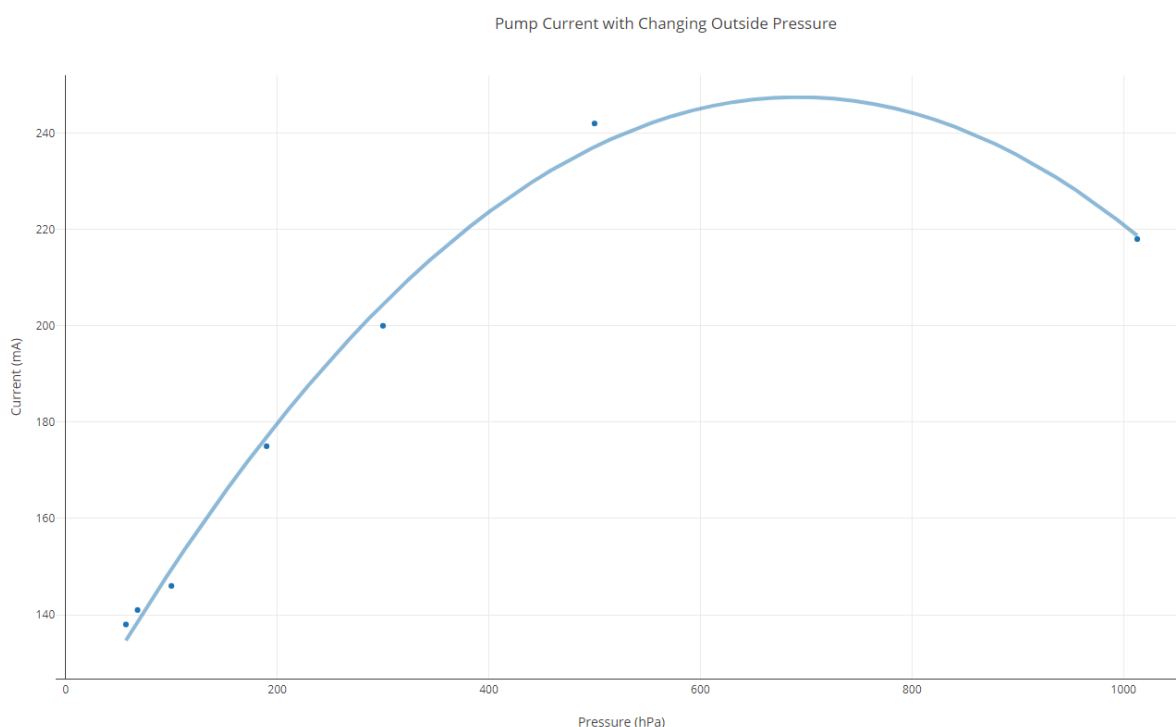


Figure 147: Graph Showing the Expected Current Values When the Pump is Pumping Air Into a Sealed Outlet Based Upon the Results Obtained and the Data Shown In Figure 31.

By looking at the data from both Test 18 and Test 29 a relationship can be seen between the outside air pressure, the flow rate of the pump and the current draw of the pump.

O.4 Test 17: Sampling bags' holding times and samples' condensation verification

The main objective of this test was to flush eight 1 L sampling bags with nitrogen, the same way it will be done for the flight. After the flushing is done, fill them with a dry gas and leave them outside for 6, 14, 24 and 48 hours. Then analyze two sampling bags after each time duration and see if the concentration of gases inside has changed.

A dry gas is a gas of high concentration of CO and low H_2O and its exact concentration can be known by comparison to the calibrating gas in the Picarro analyzer. Therefore, the concentration when sampling the bags is known and it can be compared with the concentration after analysis. If the sampling bags can hold the samples for 48 hours then when analyzing, the concentration of gases should not change. If condensation occurs that will be seen as an increase in water vapour concentration.

Note that the size of the sampling bags was not the same as the size that will be used during the experiment. The reasons were availability of 1 L sampling bags at FMI and a first assumption that the size would not affect the results. The sampling bags were exactly the same model/material.



Figure 148: 1 L Sampling Bag With SMC Valve Attached to It. The Valve is at One of the Ends of the System so a Quick Connector is Connecting it to the Tube That Goes to the Nitrogen Bottle/Vacuum Pump.

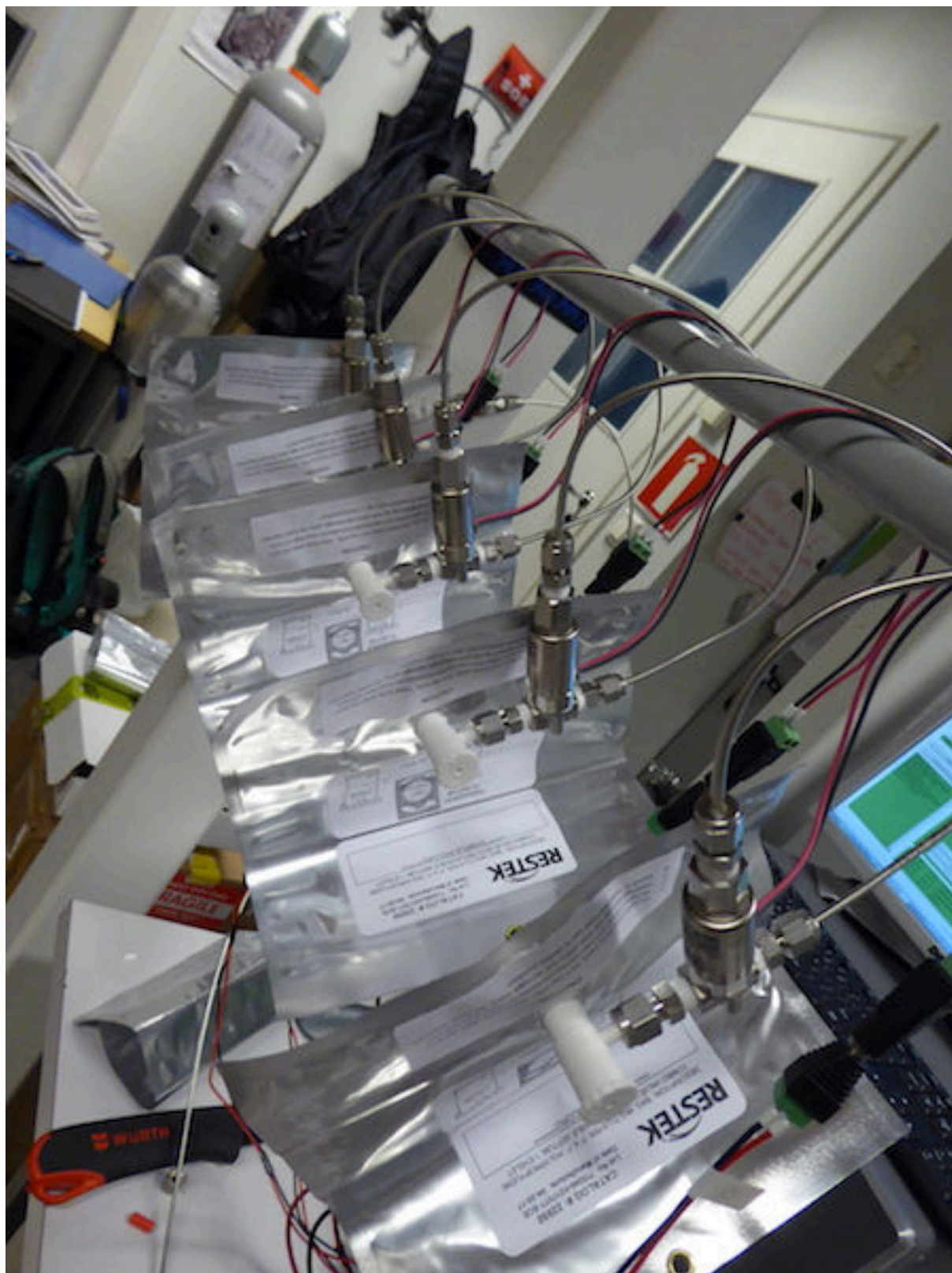


Figure 149: Sampling Bags System Connected in Series.

Figure 150 shows a general overview of the experiment set up before the sampling bags were attached to the SMC valves. The picture shows the eight SMC valves hanging on a bar and red and black cables connecting them to the switches. It can also be seen a nitrogen bottle standing at the right side of the table and a vacuum pump under the table. Figure 151 shows the pressure sensor on the table, a flow-metre, a needle valve that adjusts the flow rate and a valve. This valve was used to control the filling and flushing of the sampling bags realized with nitrogen. The position shown in Figure 151 is for vacuuming, the pump is sucking the air from the sampling bags and the nitrogen tube is closed. The valve position for filling is the opposite, opening the nitrogen tube and closing the vacuum. There is also an intermediate position that closes both, nitrogen and vacuum.

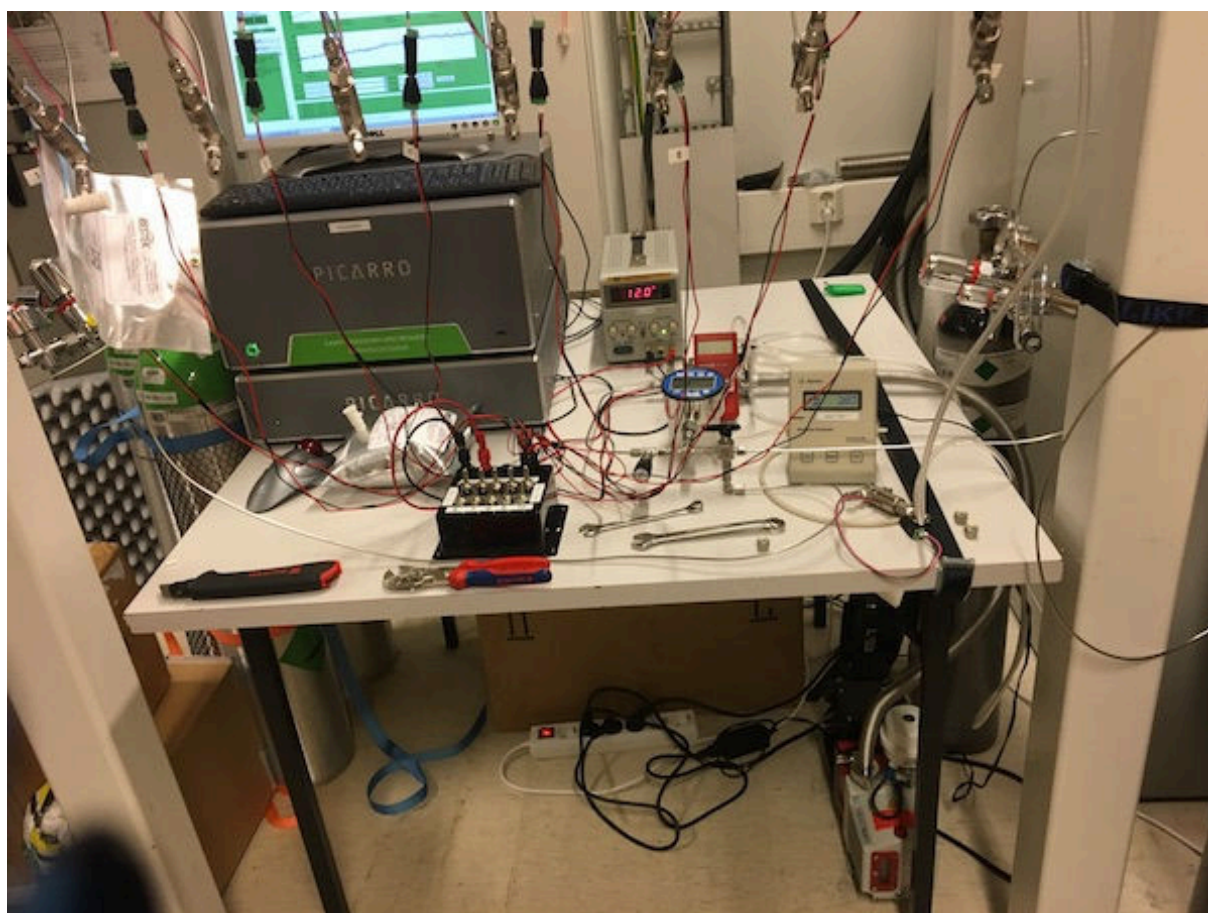


Figure 150: General Overview of the test Set up Before the Sampling Bags Were Attached to the Valves

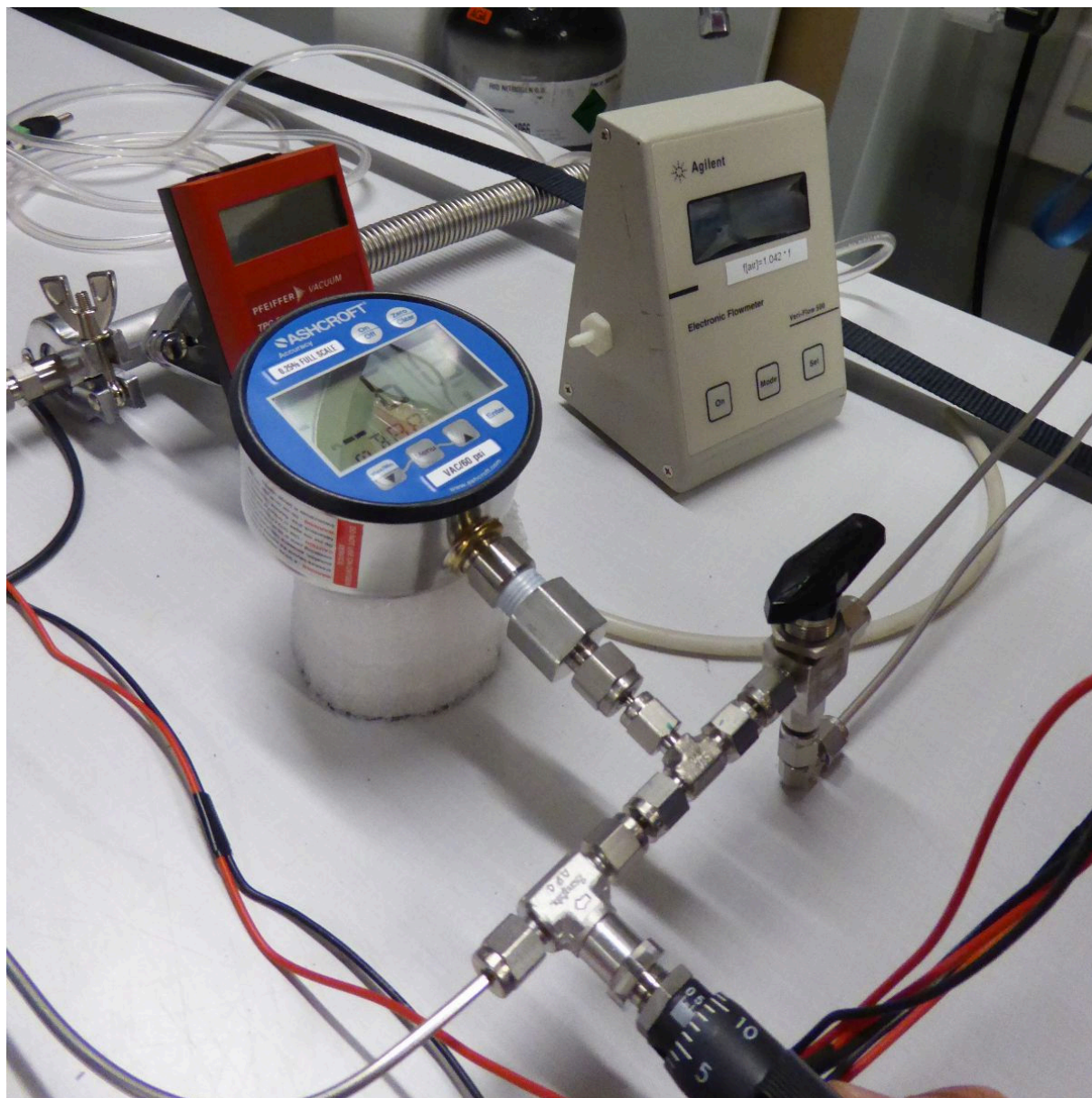


Figure 151: Valve that Controls Filling/Vacuum in of the Sampling Bags. Pressure Sensor, Flow-metre and Needle Valve.

The procedure during the test was as follows:

- Set up all the connections between pump, nitrogen bottle, valves system in series.
- Attach the sampling bags to the SMC valves.
- Start flushing the tubes with nitrogen. For this all the sampling bags' valves are closed.
- Adjust the flow rate of nitrogen at 500 ml/min.
- Open sampling bags' manual valves (not to be confused with the SMC valves which are still all closed).

- Turn on valve 1. Fill sampling bag number 1 for 2 minutes. Turn off valve 1. Repeat it for the seven sampling bags left.
- Change the valve seen in Figure 151 to vacuum position and empty the bags.
- Flush the tubes after all the sampling bags have been emptied. This is to remove as much air as possible that could be left inside the sampling bags.
- Repeat the flushing for two more times.
- Change the nitrogen bottle for the dry gas bottle.
- Flush the tubes with nitrogen.
- Fill the eight sampling bags one by one.
- Take the sampling bags outside as shown in Figure 152 to simulate the conditions at which they will be exposed after landing.



Figure 152: Sampling Bags Left Outside Waiting to be Analyzed.

After each of the mentioned times, 6, 14, 24 and 48 hours, two sampling bags were taken inside the laboratory to be analyzed. The procedure to analyze was:

- Have the dry gas flowing through the Picarro analyzer for at least one hour before the analysis. This is to avoid having moisture inside the tubes and have stable measurements of concentrations.
- Flush the tubes in between the two sampling bags with dry gas. For that the dry gas has to be disconnected from the analyzer and moisture would get into the Picarro. To avoid this, calibrating gas is flowing through the analyzer while the tubes are being flushed.
- Connect the system formed by two sampling bags with one end to the dry gas bottle and the other to the Picarro inlet.

- Wait for one hour until the readings of dry gas concentrations are stable.
- Open the valve of the first sampling bag.
- Right after the first sampling bag is empty, close its valve and open the valve for the next one.
- Keep the dry gas flowing for one more hour after analysis.

After analyzing the sampling bags the obtained results are presented in Figure 153.

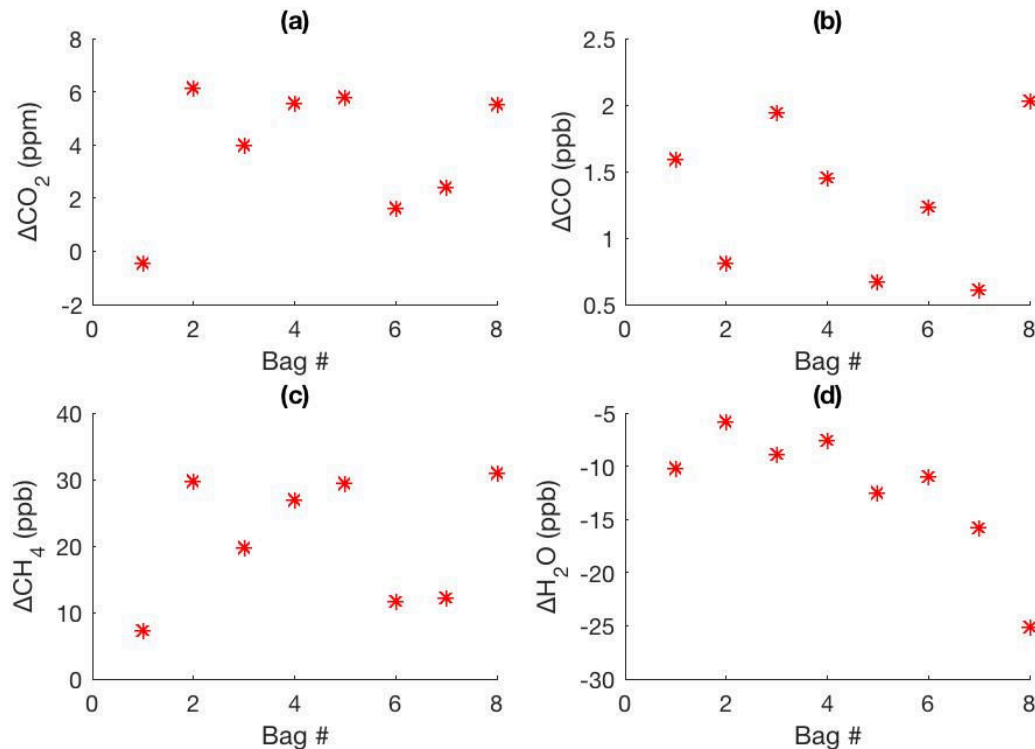


Figure 153: Obtained Variation in Concentration for (a) CO_2 in ppm, (b) CO in ppb, (c) CH_4 in ppb and (d) H_2O in ppb.

It should be mentioned that the results were not at all what was expected. If the sampling bags held the gases for 48 hours, the analyzed concentration should have been the same as the dry gas used to fill them or the variation should have been smaller.

A possible explanation for this results could be that the emptying of the sampling bags was not done rigorously enough and that some air/nitrogen was left inside which diluted in the dry gas and changed the concentrations. This effect is even increased due to the smaller size of the used sampling bags (1 L instead of 3 L). This would also explain why the results don't follow any pattern.

The general outcome of this test was that the team realized that the flushing of the sampling bags is a very delicate process. This test was also useful to decide that the flushing of the

sampling bags should be done with dry gas instead of nitrogen in order to minimize the effects of the nitrogen diluting in the samples.

This test had to and was repeated, using the set-up described in Section 4, with some differences. This time 3L bags were flushed with dry gas and left outside for 15, 24, 48 hours. After the flushing was done, two bags for each time were filled with 0.5 L and 1L of dry gas and left outside. Then they were analyzed and checked if the sample concentrations were the same or close enough with the reference values of the filled dry gas.

The obtained results are shown in Figure 154. The blue points represent the sampling bags with the 0.5L sample, while the red points show the sampling bags with the 1L sample. Sampling Bag No1 with the sampling bag No4 were analyzed after 15 hours. The pair of sampling bags No2 and No5 were analyzed after 24 hours and the last pair of sampling bags, No4 and No6 after 48 hours.

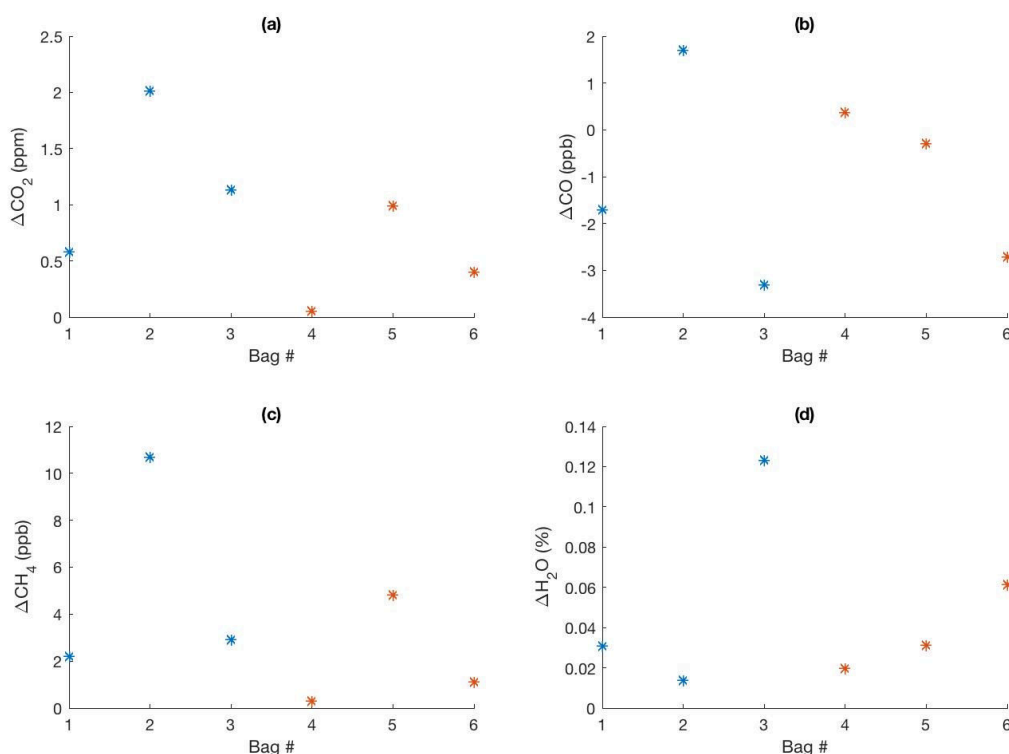


Figure 154: Obtained Variation in Concentration for (a) CO_2 in ppm, (b) CO in ppb, (c) CH_4 in ppb and (d) H_2O in %.

The results were very good in general with the CO_2 concentration differences not higher than 2 ppm. The bags with the 0.5L sample gave bigger CO_2 concentration differences and higher humidity for all the tested times. For the bags that analyzed after 48 hours, the humidity was two times higher for the 0.5L sample compared to the 1L sample. If water goes through the walls of the bags at the same rate for both bags then it is normal that sampling bags

with larger amounts of sampled air have lower humidity concentrations. Therefore, for better results, the air left in the sampling bags at sea level pressure must be the maximum possible.

O.4.1 Test 4: Low Pressure

Styrofoam

The same vacuum chamber was used as in Tests 18 and 29. The Styrofoam was measured on each side before it was placed in the chamber. It was then taken down to 5 hPa and held there for 75 minutes. It was then removed and the sides were measured again. It was found that there was no significant change in dimensions. The results can be seen in Table 78.

Side	Before (cm)	After (cm)
A	9.610	9.580
B	9.555	9.550
C	9.560	9.565
D	9.615	9.610
E	9.615	9.615
F	9.555	9.550
G	9.605	9.605
H	5.020	5.020
I	5.025	5.025
J	5.015	5.015
K	5.020	5.025

Table 78: Styrofoam Size Before and After Vacuum.

As some sides are measured slightly bigger after and some slightly smaller it is thought this is due to the measuring technique and not due to changes in the Styrofoam. It is thought the result from side A could be due to deforming the Styrofoam with calipers or a misread original length.

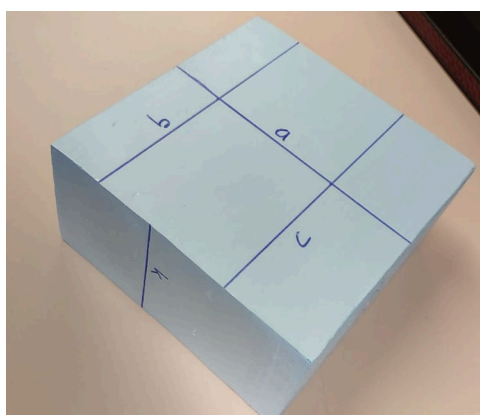


Figure 155: Picture Showing how the Styrofoam was Labeled for the Test.

Airflow

After the first airflow in vacuum test failed due to datalogging errors the airflow test was repeated. In this repeated test all of the Brain was placed into the vacuum chamber and one bag attached. It was not possible to attach more than one bag due to space restrictions. A view inside the vacuum chamber can be seen in Figure 156.

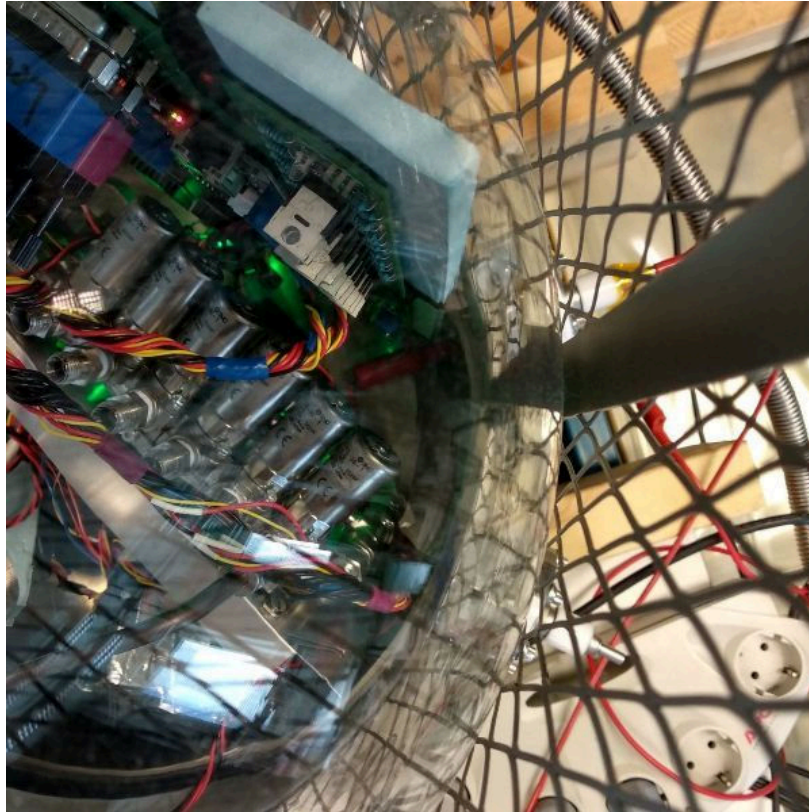


Figure 156: Picture Showing inside of the Vacuum Chamber During the Test.

To confirm the airflow rates the vacuum chamber was then taken down to from 400 hPa to 5 hPa in steps and the airflow rate logged. The results can be seen in Figure 157.

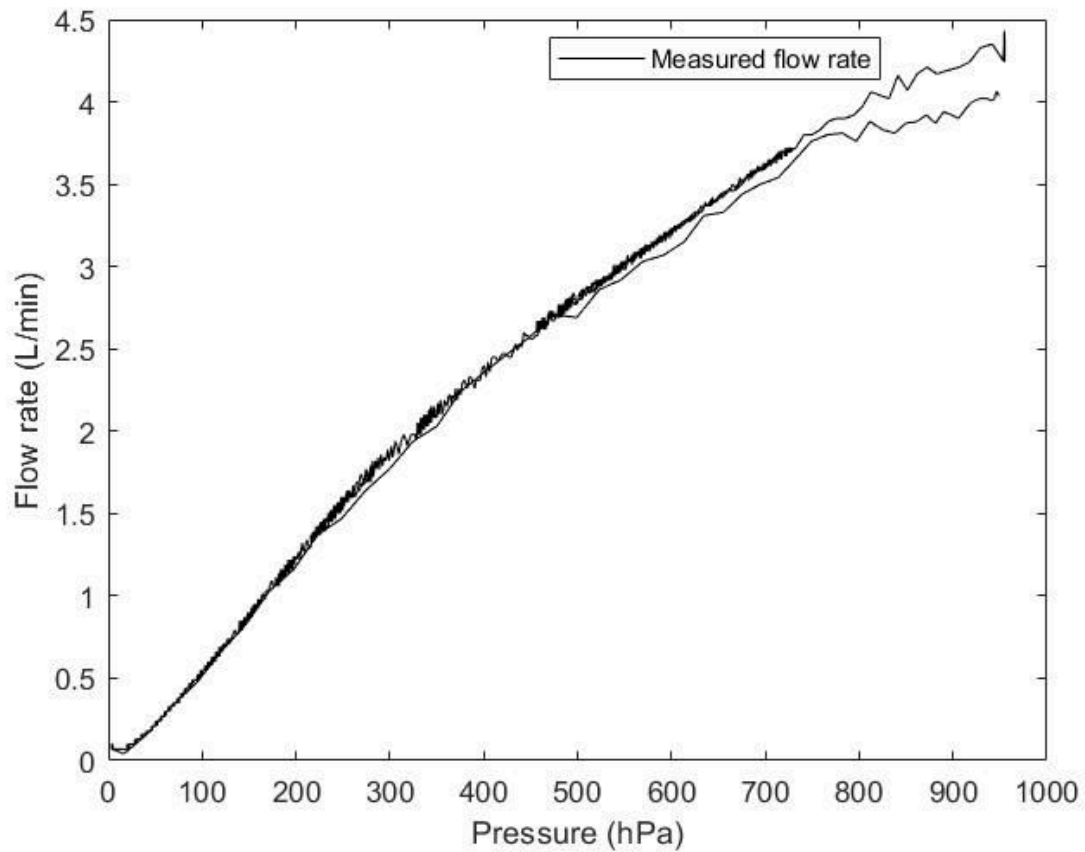


Figure 157: Graph Showing how the Airflow Rate is Changing with Ambient Pressure.

Sampling will take place between 200 hPa and 22 hPa, this area is seen in greater detail in Figure 158. From this graph it can be seen that the airflow rate is varying from 1.2 LPM to 0.1 LPM.

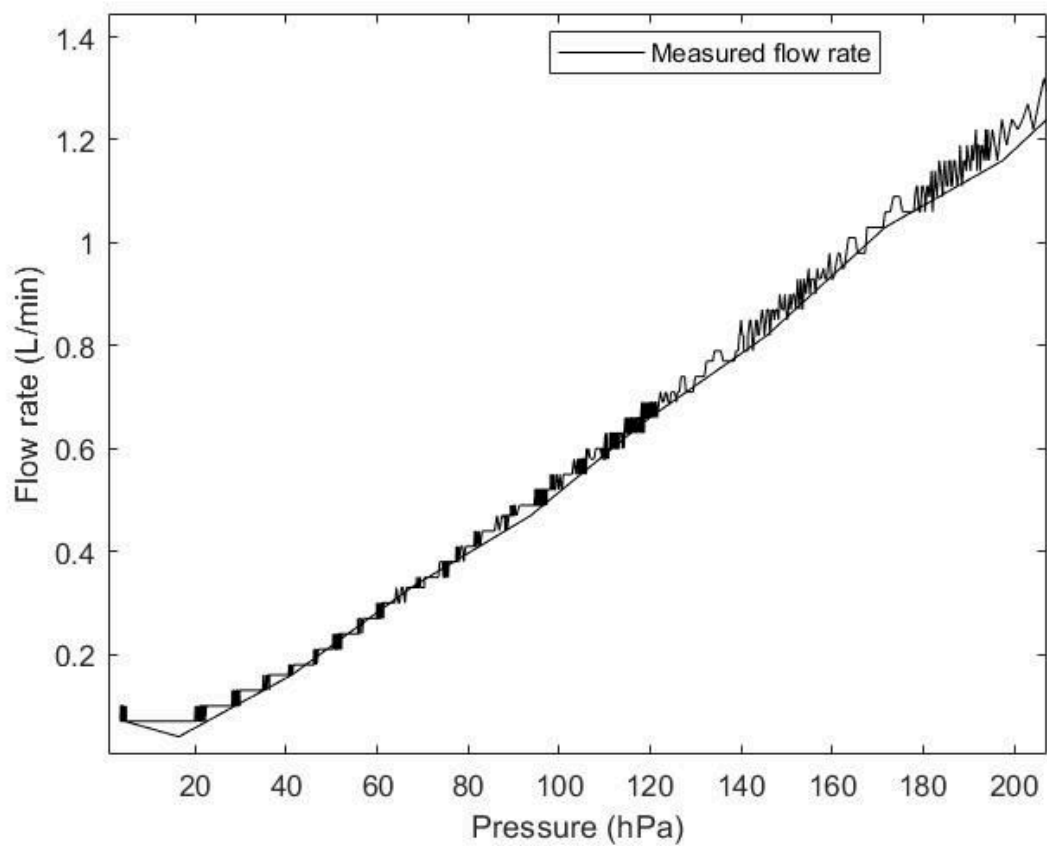


Figure 158: Graph Showing how the Airflow Rate is Changing with Ambient Pressure in the Sampling Region.

It was noted that the airflow rate seemed to be very low when compared to the rate at which the bag was inflating. For example for the first sampling point the flow rate was around 0.4 LPM and was filled for 44 seconds. This would imply that the bag was 10% full with 0.3 L, however from visual inspection it was clear the bag was at least 75% full. When the bag was brought back to sea level pressure the amount of remaining air in the bag was inspected. It appeared there was approximately 0.3 L left in the bag, as seen in Figure 159. This led to the conclusion that the airflow rate displayed is the equivalent airflow at sea level.



Figure 159: Picture Showing the Air Remaining in the Bag After Returning to Sea Level Pressure.

Software

With the same set-up as the airflow low pressure testing the software was tested to verify if it was operating as intended and that the conditions for stopping sampling were working.

First the software was run as it will be during flight. As the pressure inside the chamber was dropped it was possible to see through the LEDs on board the PCB the system going through the flight actions. When the first sampling altitude was reached the lights came on for the flushing valve and pump indicating the system was flushing. After one minute these lights went out and the first valve opened. For the first sampling point it was possible to see the bag inflate providing extra visual confirmation that the system is operating as intended.

The next check was to see if our conditions for stopping sampling were working. Testing with the initial sampling schedule meant that the time stopper always occurred first and worked well. The pressure threshold stopper also worked well with the system stopping sampling if the defined pressure range was left. Our third stopper is based on pressure and compares the pressure inside the bag to the ambient pressure to ensure we do not overpressure the bags. Interestingly it was found that this pressure was not being reached even after filling the bags continuously for three minutes, three times our time limit.

This shows that the maximum allowed pressure for the bags is not the pressure when the bag is 3L full but when the air in the bag has been compressed. This reduces the risk of bags bursting significantly.

Temperatures

As it is not possible to complete a thermal vacuum test in addition to the thermal testing temperatures were also monitored inside the vacuum chamber. Particular attention was paid to the CAC valve which will be on for the entire flight. From Figure 160 it can be seen that after 2 hours the temperature is leveling off at around 68°C . This is still well within the operating temperature range of the valve. In addition this was also held at 5 hPa which is a

lower pressure than the minimum expected. However this is close to the melting point of the Styrofoam which is at 75°C so care must be taken to ensure there is no contact between the valve and Styrofoam. In the actual flight the valve is expected to be cooler than this due to the ambient temperature being lower.

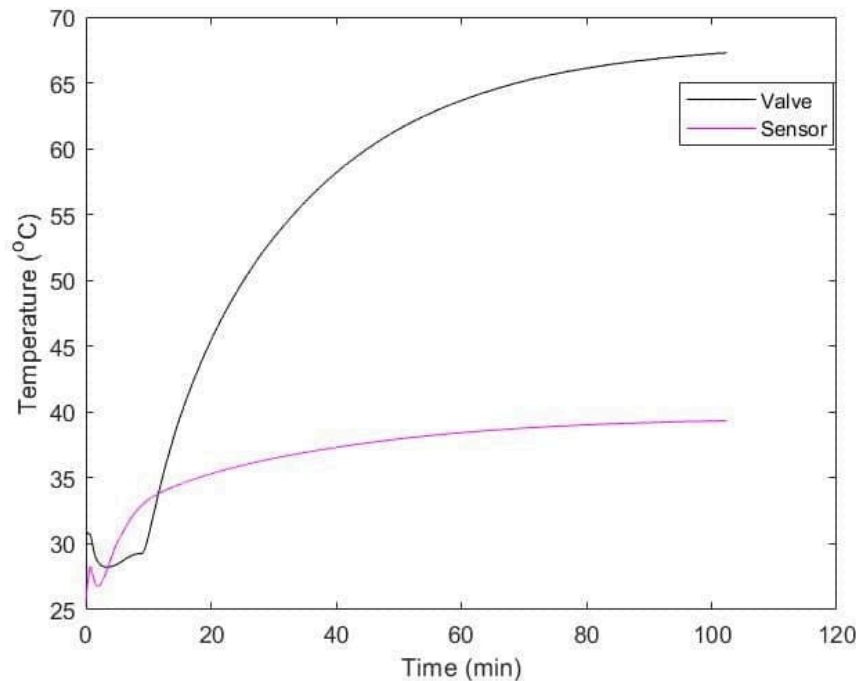


Figure 160: Graph Showing how the Temperature of the CAC Flushing Valve Changes over Time at 5 hPa.

The temperature of the pressure sensor, PCB, Pump and Manifold was also monitored with continuous use. After one hour and 48 minutes during the same test as the valve temperature the pressure sensor was found to reach 39°C . After one hour and 24 minutes during the flow rate monitoring test where the sensors, pump, and one manifold valve were on continuously the PCB temperature sensor was at 43°C , the pump at 42°C and the manifold at 33°C . As the pump will never be on for more than a few minutes at a time there is not any concern that this temperature will ever be reached during flight.

O.4.2 Test 24: Software and Electronics Integration

The different type of sensors were integrated one at a time with the Arduino. The airflow sensor was first sensor to be integrated. The only problem with this sensor was the lack of calibration to give the correct data. Whilst at FMI this sensor was calibrated using another airflow sensor at FMI. The next sensor to be integrated was the temperature sensor. After several failed attempts to establish a connection to the sensor, a library, based on the information from the sensors datasheet was made. With this library communication was successfully established. During testing some problems were discovered with the temperature sensors as they stopped

giving data back when exposed to colder temperatures. This was fixed by implementing a new piece of software code. Before the integration of the pressure sensor it had been expected the need of a self made library, despite this several changes was needed to the library to make the sensor responsive.

It was discovered that the pressure sensor on board the PCB wouldn't function while the other pressure sensors when connected to the SPI bus. Parasitic capacitance was suggested to be the culprit when looking on the SPI bus with an oscilloscope. During an telephone conference with our mentors another more reasonable theory was put forwards. Since the SPI was designed to function for short distances only the long cables connecting the outside pressure sensors caused reflections in the bus. The solution was to disregard the pressure sensor on the PCB since it was not a critical sensor.

When all the sensors had been integrated the sensors where tested together. The result was all the sensors, except the PCB pressure sensor, working without interfering with each other.

O.4.3 Test 5: Thermal Test

The thermal chamber used was the one at FMI. It could go down to between -40°C and -90°C . A few long run tests were done slowly going down to a temperature and stabilizing before lowering the temperature again to safely test that everything worked when it was below -20°C outside and if it would handle a 4h -40°C test. The long run test for -40°C still needs to be done, because the temperature sensors gave an error and stopped showing data meaning the test was interrupted. With no temperature data the heaters could not be operated properly and the risk for damage was high enough to stop the testing to make sure no components were harmed.

To start with, only the AAC was put into the freezer. In the following Figures the vertical dotted line indicates where the sensor started to throw the error. The first test slowly went down to -20°C before it stabilized, then it went down to -30°C and then the communication received an error after a while as seen in Figure 161.

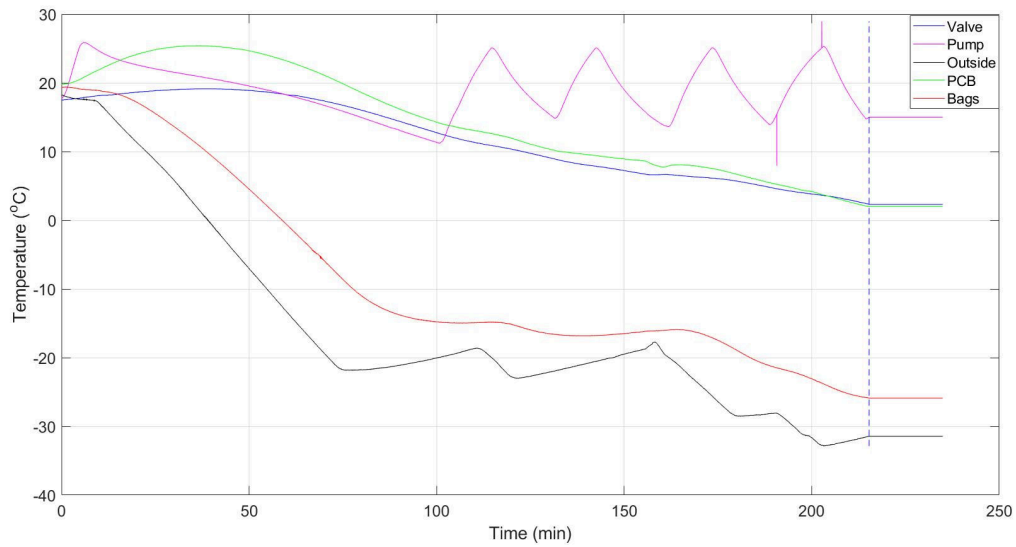


Figure 161: First Thermal Chamber Test.

The second test went straight down to -30°C and stabilized there to try long run test. After a while the communication got error again. The test can be seen in Figure 162.

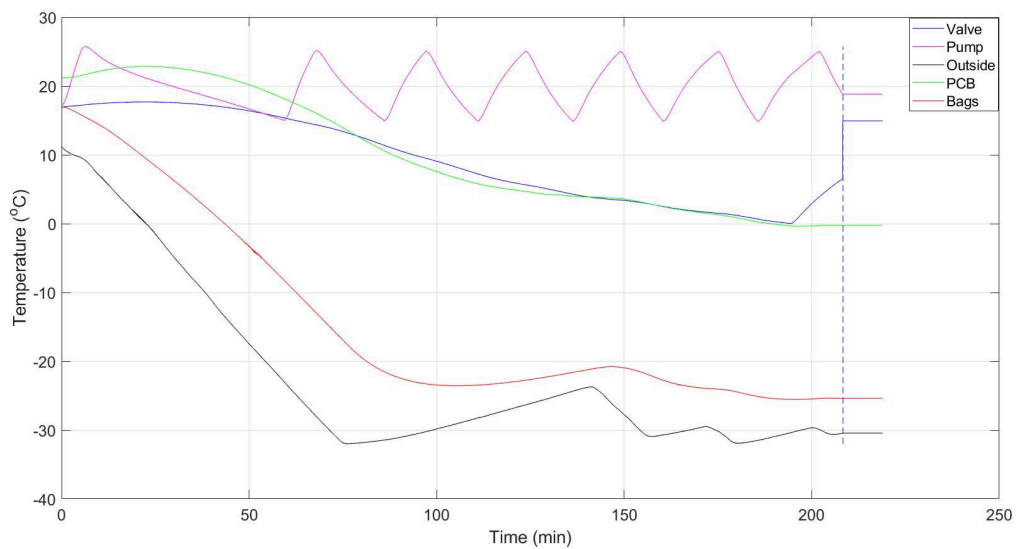


Figure 162: Second Thermal Chamber Test.

The third test went down to -40°C and was left to stabilize. After approximately half an hour the communication error happened again as seen in Figure 163.

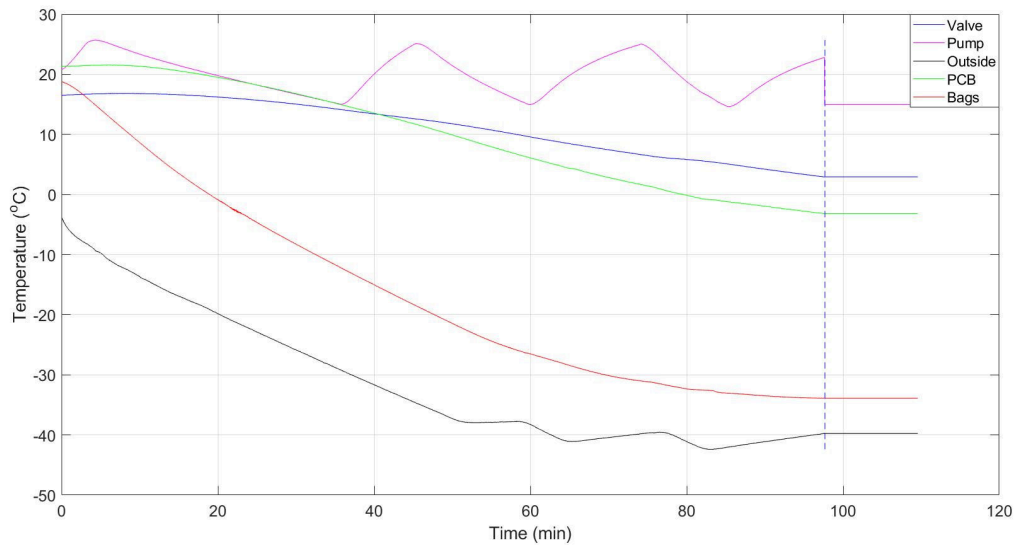


Figure 163: Third Thermal Chamber Test.

The fourth test was a repeat of the third test with -40°C and left to stabilize and survived approximately 50min as seen in Figure 164.

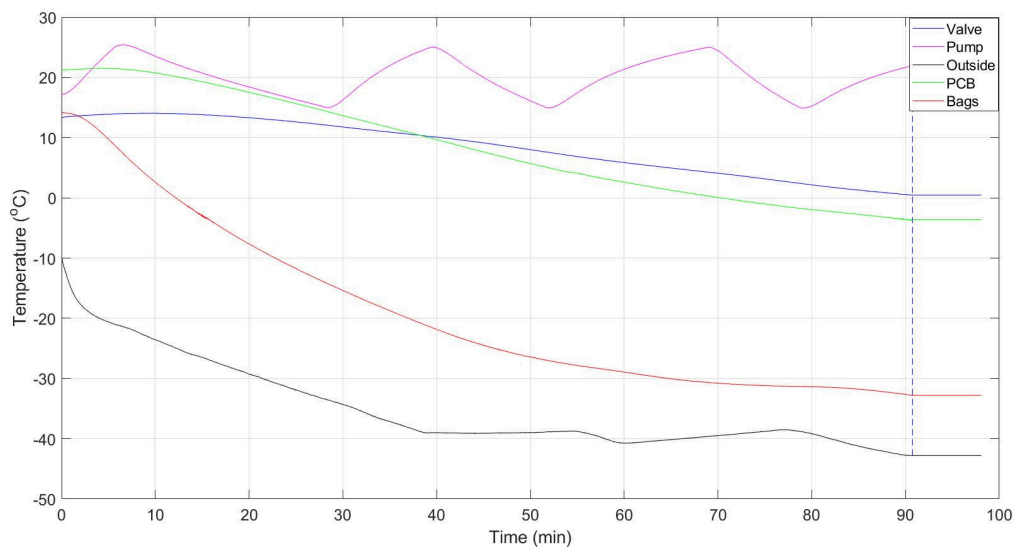


Figure 164: Fourth Thermal Chamber Test.

A separate test was completed afterwards with only the CAC inside the freezer and the AAC outside with cables going to the CAC. The freezer was at -26°C and the communication error occurred as seen in Figure 165.

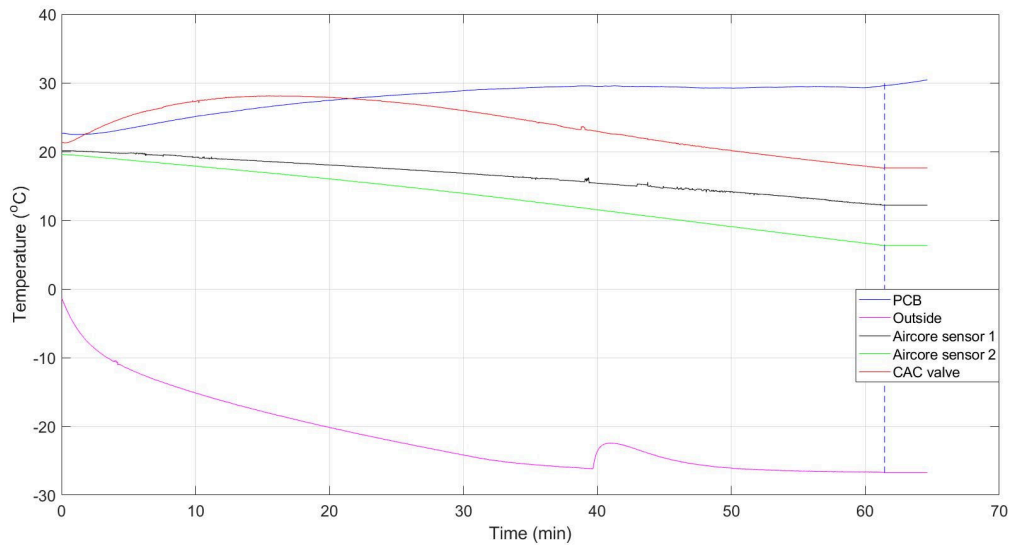


Figure 165: CAC Thermal Chamber Test.

The conclusion of the test is that the heating regulations for the pump and the manifold are working as they should keeping the critical components operating. It was concluded that the PCB is not the issue for the temperature sensors to give back error. The communication error was solved and a 8h freezer test were done at IRF to see if it could work in -20°C temperature. At the same time three different resistors were put for the outside pressure sensors. The resistors produced 0.1W, 0.5W and 1W to the pressure sensors to determine the temperature difference from ambient temperature. In Figure 166 the temperatures is shown over time.

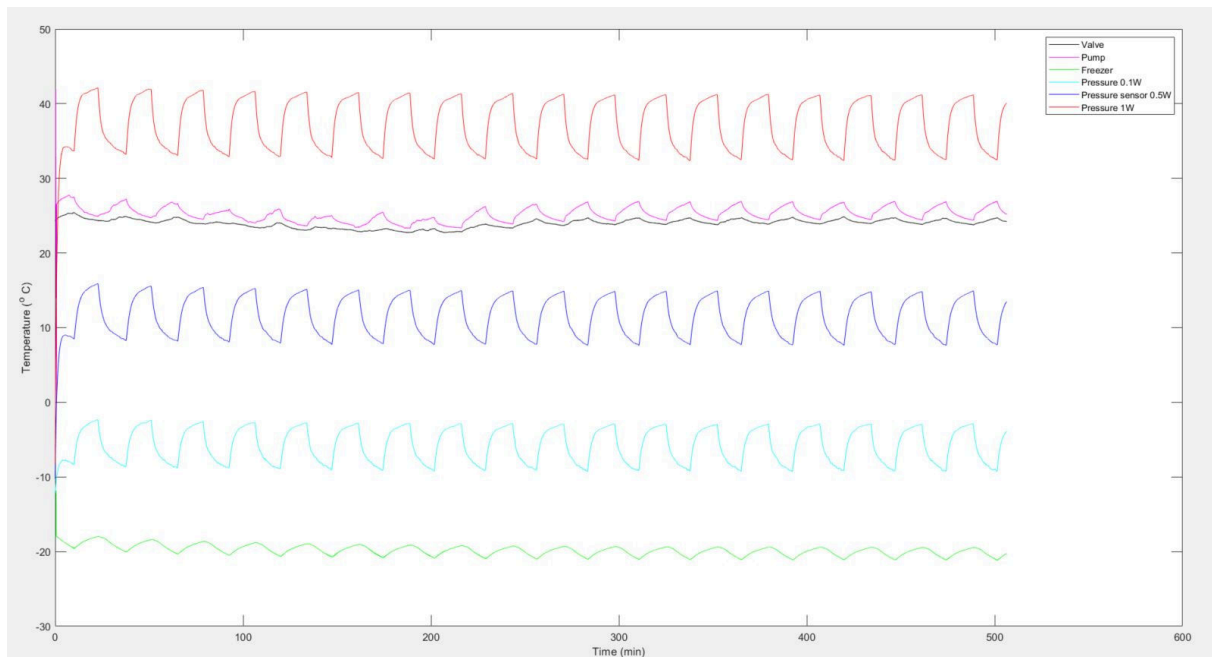


Figure 166: Freezer Test for 8h at IRF.

The average temperature difference between the pressure sensor and the ambient temperature was as can be seen in table 79.

Watt from resistor (W)	0.1	0.5	1
Temperature difference ($^{\circ}C$)	14.0488	31.336	56.9809

Table 79: Temperature Difference on Pressure Sensor from Ambient.

Further testing has to be done to complete a 4h $-50^{\circ}C$ operating test now when the issue of temperature sensors giving error is solved.

O.4.4 Test 20: Switching Circuit Testing and Verification

This has begun on breadboards with LEDs replacing the valves until the valves arrive.

So far DC-DCs have been set up and tested. Sensors have been connected electronically and the next step is to get them to communicate with the Arduino.

Mosfets connecting to the pump and the heaters have been tested for switching on and off with good results.

O.4.5 Test 32: Software Failure

So far testing has revealed that losing the SD card does not interrupt ground station data, it just means no data will be written to the SD card. However, if you reconnect the SD after removing it currently it will not connect back to the SD card and it as if the SD card has been permanently lost.

O.5 Test 33: Electrical Component Testing

The components were separately tested and later on tested together inside the full system. The separate component testing can be seen in Table 80. The results of these tests can be seen in Section O.5.1. There was also a full assembly off all components on the bench connected on a breadboard. This test was carried out with nominal results. Furthermore there were some PCB tests which can be seen in Table 81. The results of these tests can be seen in O.5.2

Complete	Test #	Test	Description
YES	1	Test Voltage divider (Airflow + Pressure sensor)	Test the airflow sense with voltage divider and check the voltage output with divider vs without to control that signal does not get interfered
YES	2	Test MOSFET	Test the MOSFETS by applying 3.3v to the gate from something else than Arduino
YES	3	Test LED Configuration	Test the resistance and zener diode configuration
YES	4	Test Valves with MOSFET	Test to open and close valves through the MOSFETS without Arduino 3.3v
YES	5	Test Pump + MOSFET	Same as valves but for pump
YES	6	Test DCDCs in parallel with LED	Test that the parallel configuration of the dc/dc converters with the indication lights and make sure it works as expected
YES	7	Test interface connections	Test the dsub and power cables that will be inside the brain by checking for connectivity and wire resistances.
YES	8	Test Potentiometer trimming for DCDC	Test the DCDC trimming by using the potentiometers
YES	9	Test grounding for analog components	Test the grounding configuration for the analog components and compare it with non isolated ground while turning on other power hungry components
YES	10	Heater testing	Supply 28.8v to the heaters in parallel and see if they work outside their limits described in the datasheet.

Table 80: Electrical Component Testing Detailed Descriptions

Complete	Test #	Test	Description
YES	12	Check connections	Check that all soldering points are connected to the right parts of the board
YES	13	Assembly	Solder everything in its places and turn the board on and check that everything is working nominally

Table 81: PCB Tests with Detailed Descriptions

O.5.1 Test results for Electrical component testing

- Test 1: The max output from the airflow sensor was not 10V as advertised, it was instead 10.82V. The resistors in the voltage divider will be changed accordingly to take care of this problem and not to damage the Arduino. There will be 240k Ohms on the upper part of the voltage divider and 100k on the bottom. This will limit the max output to approximately 3.2V which will be safe for the Arduino. Pressure sensor max output was approximately 9.54V at ground level. The sensor is sensitive to the voltage divider. It seems that a larger resistance lowers the output compared to an open circuit. After testing with three resistors at 330k, 100k, 33k and 3.3k Ohm resistor it was seen that using 330k Ohm the output was measured to 7V over the whole bridge. With the 3.3k Ohm voltage divider the output was measured to be 9.52V which is 0.2% below open circuit which is smaller than the measurement error of the sensor itself. Furthermore the output had a lot of very small spikes which gave a voltage ripple of 300-400mV, adding a 0.47uF capacitance in parallel to the output and ground decreased the ripple to 60-70mV. Larger capacitors did not lower the ripple although smaller capacitors increased the ripple. Furthermore the start up spikes of the sensor has to be rectified, therefore a 1uF capacitor will be added to the sensor output on the wiring since there is no space dedicated for this on the main PCB. Furthermore, huge spikes of upwards to 30V peak to peak was discovered on turn on on the Vin on the pressure sensor. Therefore a 100uF electrolytic capacitor will be added in parallel to the 12 system
- Test 2: Using the MOSFET as a grounding switch and supplying 3.2V to the gate the resulting drain to source voltage was below 0.3V for components using 24V or 28V
- Test 3: 1k Ohm on 12V 3.9k Ohm for 24V as pull-up resistors
- Test 4: The circuit worked as expected. The circuit pulled 127mA at 24V 3.048W for one manifold valve. The valves on the tubing gave the same results
- Test 5: Supplying 3.2V to the gate on the MOSFET started the pump as expected.
- Test 6: The circuit functioned as expected. The indications are indicating each DCDC individually
- Test 7: All interface connections have been checked with good result by using the continuity measurement on a multimeter
- Test 8: Trimming works, extra resistors had to be added in series with the potentiometer to get the resistance required for the voltage output that was required. 26+390k Ohm for 24V. 15 + 32k Ohm for 12V
- Test 9: The proposed way of grounding analog sensors works. Although, if there is a faulty grounding somewhere else, the Arduino sits at risk since all the grounding current goes through the Arduino and might burn the Arduino
- Test 10: Using the heaters in parallel at 28.8V worked fine as long as they had some material to dissipate the heat into. Otherwise they are overheating. This is true at 28V as well which is the specified max voltage. Supplying 28.8V will not be a problem. The heaters did use a little extra power. The specific power draws were: 28.62V and depending on the temperature the power draw was 0.37-0.36A. This results in a power draw of 10.59W which is 0.59W or 5.9% more than expected.

O.5.2 Test Results for PCB Testing

- Test 12: All connections were checked and it was discovered that some connections were not connected and some were faulty connected. There was one MOSFET gate pin that was not connected. The 28.8V power that goes to the heaters was connected to the 24V power. And the 24V power was not connected to the dc-dc. This was solved by adding a separate wire to connect the 24V power to one of the pins 24V pins on the D-Subs, since the D-Subs were connected together. The 28.8V power was solved by removing the cable from the d-sub and adding a separate connector that goes to 28.8V power. The MOSFET gate problem was solved by adding a wire from the correct Arduino pin to the corresponding MOSFET gate pin.
- Test 13: After the connections was checked and the problems resolved, the board was turned on. The functionality was checked and everything worked nominally.

O.5.3 Test 27: Shock test

The entire pneumatic system and electrical system was mounted in the AAC box along with the walls and styrofoam attached. It was then dropped from a height of approximately one meter three times. Nothing came loose or was damaged after this drop test. All electronics were verified to still work.

O.5.4 Test 9: Vibration test

The entire experiment was placed in the tailgate of a car, while the test was carried out on a 18 km long rough terrain. An emergency brake was also implemented during the test. The experiment's functionality and structural integrity were capable of handling the vibrations and the stopping force. No damages or issues were detected after this test.

O.5.5 Test 25: Structure test

A team member was placed on top of each box's structure, see Figure 168. Both the CAC and AAC box was able to fully support the member's weight without showing any instability or deflections. No damages or issues were detected after this test.



Figure 167: Structure Test for AAC Box

O.5.6 Test 12: Removal test

For a non team member to perform the removal of the CAC box based on the given instructions, it took that person 6 min and 25 sec. One problem that occurred during this test was that the person had problems to distinguishing the CAC from the AAC box. To resolve this the boxes will now have clear labels on them. The set up for this test can be seen in Figure ??.

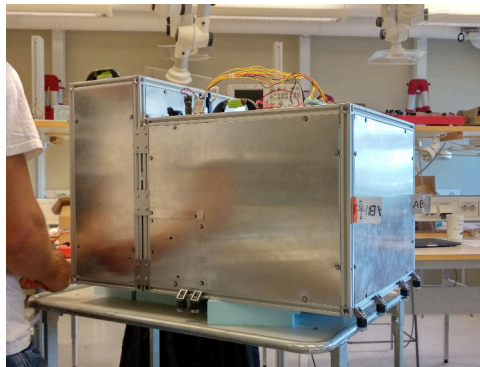


Figure 168: Picture Showing how the Experiment was Mounted on the Bench.

There were additional confusions during the test due to the fact the experiment was not actually fixed to the gondola and it had to be explained what was meant by gondola attachment points. The items to be unscrewed were also not yet clearly marked which also added time to the test. It is expected that the time will be lower for the recovery team due to this. Therefore the team finds this time to be satisfactory.

O.5.7 Test 2: Data collection test

The full software was run in auto mode to check everything operated as expected over a full test flight. At the end of the simulated flight the experiment was to shutdown automatically. This was tested both on the bench and in the vacuum chamber. In the vacuum chamber tests, see Section 5.3.6, the bench test, see Appendix O.5.8 and the thermal test, see Appendix O.4.3 data collection was also monitored. It was found that the physical samples were being collected properly and all the sensors were returning good data.

O.5.8 Test 7: Bench test

The experiment was run for 5 hours simulating 1 hour on ground, 1.5 hours in ascent, 2 hours in float and 0.5 hours in descent. The experiment was found to be operating as intended at all points. Additionally, the temperature sensors have been tested at ambient conditions for over 6 hours. No problems were found with the temperature sensors on the bench.

O.5.9 Test 16: Sampling test

The system was tested while already mounted as this test was pushed back due to the late arrival of the static pressure sensor.

The Arduino successfully controlled all valves and the pump and through the static pressure and airflow sensor readings alone it could be confirmed if a bag was sampling.